

Construction Management JumpStart

Second Edition

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Barbara J. Jackson



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Best regards,

Neil Edde

Vice President and Publisher Sybex, an Imprint of Wiley

| To Jim Rodger, for dedicating 26 years of his life to quality construction management education and for always putting the students first. |
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I want to start by thanking Sybex for launching the JumpStart series. I believe that it serves a unique purpose by introducing the public to a number of career paths that they may otherwise never encounter. I am especially grateful to Elizabeth Peterson for discovering my web page and making the phone call asking whether I would be interested in writing this book. I want to acknowledge her for recognizing construction management as the untapped career opportunity that it is. Elizabeth, by initiating this book on construction management, you have provided a great service to the construction industry and the clients it serves. Thank you.

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About the Author

Barbara J. Jackson is Director of the California Center for Construction Education and a Professor of Construction Management at California Polytechnic State University, San Luis Obispo. She holds a BS in Housing and Design, an MS in Construction Management, and a Ph.D. in Education and Human Resources. With over 20 years of experience as a licensed contractor and design-builder, she is a nationally recognized speaker and consultant on alternative project delivery.

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Introduction

Congratulations! You are about to embark on an adventure. This book is about the processes, the people, and the practices that we call construction management—a term and a profession that may be unfamiliar to many people. Construction, as most individuals understand it, is an activity or a series of activities that involves some craftspeople, building materials, tools, and equipment. But you will learn that there is a great deal more to it than that. If you think that construction is all about brawn and not much about brains, then you probably haven't been paying very close attention to what has been going on in the built environment in the past several decades. Buildings today can be very complicated, and the building process has become extremely demanding. It takes savvy professional talent to orchestrate all of the means and methods needed to accomplish the building challenge.

This book's focus is not on construction per se. Its focus is on the construction process and those individuals who manage that process. Construction management involves the organization, coordination, and strategic effort applied to the construction activities and the numerous resources needed to achieve the building objective. Construction management combines both the art and science of building technology along with the essential principles of business, management, computer technology, and leadership.

Construction management as a profession is a relatively new concept, which may explain why you have not heard of it before. Up until the 1960s, the management tasks associated with large construction projects were typically handled by civil engineers. But in 1965, faculty from nine universities gathered in Florida to form the Associated Schools of Construction. What started as a movement to upgrade the status of construction education at universities evolved into a standardized construction management curriculum leading to an exciting new career choice, one for which there was increasing demand. Men and women who love the idea of transforming a lifeless set of plans and specifications into something real—a single-family home, a high-rise office building, a biotech facility, a super highway, or a magnificent suspension bridge—had found an educational program that provided both the academic course work and the practical management tools needed to plan, organize, and coordinate the increasingly complex construction process.

If you are one of the many individuals who desire the intellectual challenges of architecture, engineering, technology, and business, yet long to be outside in the thick of things, getting your hands dirty and ultimately producing a tangible result—something of lasting value—then construction management might just be the ticket for you.

The purpose of this book is to give you a jump-start on understanding what construction management is all about. After reading this book, you will have a

good sense of what the job of a construction manager entails and what is needed to be good at it. You will learn about the diverse tasks associated with planning, organizing, and managing a construction project to a successful end. You will also discover the many opportunities available for an individual interested in pursuing a career in CM.

You can continue to explore these opportunities by reading other books about construction management, by taking construction management classes, and by networking with practitioners in the industry. And for those of you who want to take your interests and careers in construction to the next level, you can consider pursuing professional certification through either the American Institute of Constructors (AIC) or the Construction Management Association of America (CMAA). Both of these organizations and their certification programs are introduced in Chapter 1.

And after you've read this book, the next time you see some construction, I hope that, besides being fascinated by the activity, you will also be impressed by the ingenuity, creativity, and heart of the people who can achieve such feats. It's also my goal to give you a new appreciation for the men and women who built this nation in the past and who continue to contribute to the built environment in a significant way. Enjoy!

Who Should Read This Book

If you have picked up this book, I suspect that you have already experienced construction at some level and are curious about what construction management is. You may currently be working in construction on the building side as a craftsperson or laborer and want to know how you can move over to the management side. Or you may be a construction management student wanting a glimpse into the day-to-day challenges faced by the construction professional. On the other hand, you may currently have nothing to do with construction other than having a long-time interest in the building process. Some of you may have had a home built or a room added on and are simply interested in learning what the fuss was all about.

I hope that architects and engineers will pick up this book to get a better understanding of the contractor side of the equation. Some designers, tired of sitting behind a desk all day, may even contemplate giving construction management a try just for the heck of it. I suspect that there will be more than a few real estate agents, mortgage brokers, and interior designers who will use this book to become better informed regarding the construction process, integrating the new knowledge into the services they provide their clients. Then, of course, there are those of you who are already working in construction management but have been looking for a resource that will help explain what it is you do for a living!

No matter what your reason for buying this book, I feel confident that it will be money well spent. For those of you who have little or no experience with construction, I venture to guess that someday you will, and when you do, your knowledge and understanding of construction management will become quite valuable.

As for those of you who already have experience in construction, I have tried to write a comprehensive overview of the construction management process from the constructor's perspective. I'm sure you will relate to the Real World Scenarios presented throughout the text and enjoy the human aspects conveyed in the pages of this book. They are intended to drive home the challenges associated with construction and express the contribution that construction professionals make to the built environment. This book will assist you in communicating to clients, colleagues, and the public at large the significant role that the construction manager plays in the overall success of a construction project.

What This Book Covers

This book walks you through the construction management process—explaining how you take a project from a set of two-dimensional drawings to a three-dimensional wood, steel, or concrete building, bridge, or highway. Along the way, you will learn about the seven functions of construction management and how each of them contributes to the successful delivery of the construction project. Here's an overview of what this book covers:

Chapter 1 This chapter introduces you to the construction industry and the opportunities that it offers. Here you will learn about the different industry sectors and the roles of the various participants in the construction process.

Chapters 2–5 These chapters explain in greater detail what construction management is and how construction work is obtained in the first place. You will also learn about the construction contract and about each of the stages leading from design to post-construction.

Chapter 6 Figuring out what a project is going to cost is one of the first steps to getting a construction contract. This chapter deals with the estimating function of construction management. Here you will learn about the different types of estimates and how you price construction work.

Chapter 7 In this chapter, you will learn all about the conditions of the contract and what it takes to manage them. Contract administration is all about handling the red tape, business details, and paperwork of the construction project.

Chapter 8 Once the contract is signed and everything is a go regarding the project, you are ready to start construction. This chapter deals with organizing the job site and coordinating all of the manpower, materials, and equipment needed to get the work done.

Chapter 9 This chapter stresses the importance of good project planning and identifies the various tools used to schedule all of the activities associated with moving the project from startup to completion.

Chapter 10 The only way to know whether your project has met its goals for cost, time, and quality is to monitor and track individual components of performance. This chapter gets into the details of project control and explains how to get a job back on track if it should start to go off course.

Chapter 11 In this chapter, you will learn the importance of quality control and safety management throughout the construction process. No project can succeed without well-established quality and safety plans.

Chapter 12 Bottom line: Construction management is all about managing risk. In this chapter, you will learn about a standardized process for identifying, analyzing, and quantifying project risks so plans can be made to mitigate their impact.

Chapter 13 This final chapter introduces you to building information modeling (BIM) and how it is being utilized by contractors today. Building information modeling takes 3D modeling to a whole new level. Although relatively new to the construction industry, the use of this technology is growing fast, and it will transform how construction managers do their jobs.

Making the Most of This Book

At the beginning of each chapter of *Construction Management JumpStart*, you'll find a list of the topics that I cover within the chapter.

In addition, several special elements highlight important information.

To help you absorb new material easily, I've highlighted *new terms* in italics and defined them in the page margins.

Notes provide extra information and references to related information.

You'll also find a list of "Terms to Know" section near the end of each chapter to help you review the new terms introduced in the chapter. These terms are compiled in the Glossary at the end of the book.

At the end of each chapter, you can test your knowledge of the chapter's relevant topics by answering the review questions. You'll find the answers to the review questions in Appendix B.

New terms

provide explanations of important concepts in the margin of the page, where you can easily spot them.

NOTE

Chapter 1

The Construction Industry

The construction industry is vast and varied. Just take a look around—from homes to highways to hospitals—and you see the results of this industry. Starting with the need for shelter, we first built primitive huts and houses. Then we constructed buildings for assembly and churches in which to worship. As our needs expanded, so did our building capabilities. We eventually built political capitals, great cities bustling with business and commerce. Though the means and the methods have changed over the centuries, the construction industry is still about building communities that serve people.

Construction is big business, totaling more than \$3.9 trillion annually worldwide, and there is no slowdown in sight. The industry employs about 7 million people directly (plumbers, carpenters, welders, and so on) and hundreds of thousands more indirectly. It gives rise to the steel industry, the lumber industry, the carpet industry, the furniture industry, the paint industry, the concrete industry, the paving industry, and so on. It goes even further than that if you consider the trucking, shipping, manufacturing, and mining industries. Architects, engineers, draftspeople, building inspectors, code officials, and other professionals would not have jobs if it weren't for construction. As construction projects become increasingly more complex, the challenges associated with managing these projects become more complicated. The need for qualified construction managers is tremendous, and opportunities abound for those interested in the work.

Let's take a closer look at the construction industry and the position it has in our economy and our lives.

In This Chapter

- The economic impact of construction
- How construction was transformed from a craft to an industry
- The five primary sectors of the construction industry
- The roles of the project participants
- How the construction industry is transforming
- The advancement of technology in construction
- The construction industry's impact on sustainability
- Opportunities in construction management

The Scope of the Industry

Let's first make sure that you understand what construction is really all about. I have found that most people, including many who are already engaged in construction, do not understand the significance of the industry. So, let's start by considering the scope and the magnitude of construction and take a look at its impact on our society and our economy.

"It's Just Construction"

In my experience, the average observer of construction regards the process as rather insignificant and inconsequential—nothing special, nothing unique, not an industry of any major importance—mostly filled with noninfluential blue-collar macho types. After all, when compared to medicine or law or even architecture, the common notion is "it's just construction." This is why our great buildings and structures are typically identified only with the designer, and not with who built them. The contractor is incidental. Let me give you a few recent examples to drive home my point.

The distinctive architectural designs of Frank Gehry are known all over the world. One of his newest creations, the Walt Disney Concert Hall in Los Angeles, is "the most challenging of all Frank's buildings ... an enormously complicated structure because of the curved shapes and intricate joinery," according to Terry Bell, project architect for Gehry Partners, LLP, as quoted on the Walt Disney Concert Hall website. The website mentions that "extraordinary state-of-the-art construction techniques" were needed for the Concert Hall—"[o]ne of the most technically advanced structures in the world, [with] its lack of right angles and the overall sculptural quality." At any one time as many as 550 construction workers were on-site to transform the concrete and steel into one of the most acoustically sophisticated concert halls in the world. However, you would be hard-pressed to find one mention of the building contractor of this magnificent construction feat in the popular press or on the Concert Hall's website. Not one single mention! This incredible construction challenge was accomplished by the M.A. Mortenson Company.

Let's consider another example. In 2002, the third-largest cathedral in the world and the first cathedral to be built in the United States in more than a quarter of a century was constructed in downtown Los Angeles. Designed by the world-renowned Spanish architect Professor Jose Rafael Moneo, the Cathedral of Our Lady of the Angels stands 11 stories tall and weighs a whopping 151 million pounds. The cathedral rests on 198 *base isolators* so that it will float up to 27 inches in any direction during an 8-point magnitude earthquake. It has been stated that the design is so geometrically complex that none of the concrete forms could vary by more than ½6th of an inch. Having visited the cathedral several times during its construction and been witness to the extraordinary efforts made by the construction team to ensure the quality of the design along with the requirements for the budget and schedule, I was

base isolators

Large shock absorbers made of alternating layers of rubber and steel attached to a building's foundation to allow movement of the structure without causing damage.

very disappointed, again, not to find one mention of the contractor, Morley Builders, on the cathedral's website.

Consider any of our architectural jewels: the Willis Tower (formerly known as the Sears Tower) in Chicago, the Space Needle in Seattle, the Transamerica Pyramid in San Francisco, and the Empire State Building in New York. With a little research, you would find that each of these buildings is easily identified with their designers. However, it would be a real challenge for you to discover that Morse Diesel International, Inc., was the builder of the Sears Tower, that Howard S. Wright Construction built the Space Needle, that the general contractor for the Transamerica Pyramid was Dinwiddie Construction (now Hatheway-Dinwiddie), and finally that Starrett Brothers & Eken, Inc., was the builder of the Empire State Building.

To me, not recognizing and acknowledging the contractor along with the designers of these buildings is a grave injustice—but, unfortunately, indicative of how our society views the construction industry. Apparently, to some people it is not very important. Well, let me explain why it is *very* important. Drawing a pretty picture on paper or calculating a complex engineering formula does not make a building real—construction does, and that takes tremendous creativity, ingenuity, tenacity, skill, blood, sweat, and tears. So remember, no matter how outstanding the design, it is not architecture until somebody builds it! "Just" construction? I don't think so!

Construction's Contribution

Our society does not take the contributions of the construction industry very seriously. But it should, because without these contributions, this world would be a very bleak place. When you walk out of your office, home, or classroom today, just take a good look at the world around you. I want you to notice the houses, the churches, the hospitals, the shopping malls, the theaters, the baseball stadiums, the bridges, the streets, and even the cars driving around. None of these would exist without construction. There would be no cars or any other manufactured products because there would be no manufacturing plants—no Nike shoes, no McDonald's restaurants, and no iPhones. There would be no commerce, no transportation, and no manufacturing. Progress and construction go hand in hand—we can't have one without the other. Our society, our economy, and our culture are all dependent upon the construction industry. So, the next time you hear someone complaining about construction workers stirring up dust at the intersection or delaying their trip to work in the morning, I hope that you will take the time to point out what our world would be like without construction.

When a building is notably impressive, people ask, "Who designed that wonderful building?" But when a building design is particularly unimpressive, people ask, "Who built that eyesore?" Why aren't people as curious about who builds the great structures as they are about who designed them?

NOTE

Construction Statistics

Let's put it all in perspective. Construction is one of the nation's largest industries, accounting for approximately 9 percent of the gross national product. It is larger than the automobile and steel industries put together. Housing starts (which are identified by building permits issued) are one of the major economic indicators reflecting the overall health and direction of our economy.

According to the U.S. Census Bureau, the year 2008 ended with approximately \$1 trillion worth of construction (all private and public sectors) put in place for the year. The U.S. Department of Labor estimates that there are at least 880,000 construction companies employing just under 7.7 million people in the United States. Construction offers more opportunities than most other industries for individuals who want to own and run their own businesses, and statistically an additional 1.6 million individuals do just that.

Construction impacts the quality of life for every human being and plays a major role in all of society and has for a very long time. Anyone who is involved in construction—from the grading laborer to the electrician to the estimator to the construction manager to the construction company executive—needs to understand that what they do makes a *big* difference in the world.

Construction has been around a very, very long time. Construction means, methods, and motivations have changed over the past 12,000 years or so, and the trek has been absolutely fascinating. Let's continue this adventure by taking a look at some of the factors that have influenced this very significant industry.

A Historical Perspective

The purpose of spending some time on the history of the construction industry is to further reveal the impact of construction on society. As you read this brief history, imagine the creativity, ingenuity, and tenacity that these early constructors must have possessed in order to achieve such extraordinary building achievements. What started as a craft motivated by necessity (shelter from the elements) gradually turned into building science motivated by curiosity, intrigue, and genius. The building challenges of today are just as complex as in the past and are even more sophisticated, inspiring the same attributes exhibited by the early master builders. Let's take a brief walk through time and visit some of the world's greatest construction accomplishments.

Ancient Times

Although agriculture is probably recognized as the oldest industry in history, construction is most likely a close second. The construction industry can trace its roots back to at least the Stone Age, as early as 12000 BC. Using materials readily available—mud, wood, and stone—early man began constructing simple

structures for protection from the rain, cold, heat, and snow. During this same period, the development of bronze and iron allowed man to make stronger tools that significantly expanded the possibilities in building construction, allowing builders to develop their skills.

As construction skills and tool development increased, real expertise in the building trades began to emerge. Simple shelter grew into planned settlements, villages, and cities. Soon, the need for common gathering places became part of the building challenge, and this period saw the start of public building for special events, religious ceremonies, manufacturing, and commerce. Small villages became large cities, and large cities grew into great civilizations, and at the heart of it all was construction.

Egypt and the Pyramids

Many of these early civilizations were building with one of the first manufactured building materials, dried mud bricks. However, the Egyptians began to use stone as their primary building material. Although the process of moving these very large masses of rock was difficult, to say the least, the ingenuity of these ancient builders conquered these challenges, resulting in some of the most fascinating building projects in all of history—the great pyramids.

At this time, there was really no distinction between architecture, engineering, or construction. All three disciplines were embodied in one person—the master builder. The master builder concept would survive for many years, until the complexity of structures and construction techniques warranted a separation of disciplines.

It was during the building of the pyramids that the first known building code was recorded, dating back to approximately 1792–1750 BC. These written rules and responsibilities were among the laws carved into stone tablets, collectively known as the Code of Hammurabi. The building code dictated acceptable workmanship standards for the master builder. Failure to meet these standards brought stiff penalties, in some cases including death.

Greek Influence

During the pyramid-building era, the Egyptians used large numbers of unskilled workers to construct their massive undertakings. However, the Greek master builders, who were building many beautiful temples made of marble and limestone (such as the Parthenon in Athens), started to organize and utilize small groups of skilled stonemasons. This idea of congregating workmen around a particular craft represents the beginning of the building trades concept, in which a particular building skill is honed to a level of expertise associated with a master craftsman. Although much of the work was still performed by an unskilled workforce, the use of skilled artisans allowed for a finer detail and design to be applied to the architecture. This is clearly a turning point in construction history.

The Roman Empire

The Roman Empire represents one of the most influential periods of time for architecture, engineering, and building science. During the Roman Empire, significant strides were made in construction techniques. An early form of concrete, a staple in every present-day building project, was invented by the Romans. This early version consisted of a pasty, hydrated lime and pozzolan ash mixture made from rock. In addition to utilizing concrete in the foundations of their structures, the Romans began adding domes and arches to their buildings, achieving engineering and construction feats that were astounding. During this time, some of the world's most impressive structures were built, including the Colosseum and the Pantheon. The first glass was also incorporated in the first century AD and decorated many Roman structures. Road construction was another highlight of the Roman Empire, and many of these ancient pathways are still carrying travelers today.

Around 40 BC, a Roman writer, engineer, and architect named Marcus Vitruvius Pollio wrote the first design and construction handbook. His writings included topics on building materials, construction processes, building styles, road and bridge design, water-heating techniques, acoustics, and other building physics. With Vitruvius' writings, the concept of master builder or architect took on even greater distinction. The master builder was responsible for both the design and the supervision of the construction. Surprisingly, Vitruvius' work was recognized as the authority on building and design for centuries.

The Middle Ages

With the downfall of the Roman Empire came a real decline in building activity and technology. Then around 900 AD, the powerful Roman Catholic Church revitalized stone construction as it intensely pursued church and cathedral building throughout Europe. Even during this somewhat stagnant period, great building efforts were taking place. Glorious Gothic cathedrals highlighted the European landscape, and many other impressive structures were being designed and built all over the world.

Craft training and education became a major focus, and craft guilds were organized, even forming special brotherhoods around specific trades. Building construction became a major industry in and of itself. The two most important building trades were carpenters and stonemasons. Three distinct stages of ability were recognized—master, journeyman, and apprentice. These three stages of organized labor are still widely recognized today among the trade unions.

The Renaissance

Toward the end of the Middle Ages, a renewed interest in architecture, building, and science took place, continuing the transformation and evolution of construction

and building design. It was during this time that the concept of the master builder began to be questioned as the most efficient way to build. Leone Battista Alberti, considered by some to be the precursor to the modern-day architect, argued that he could create drawings and models as a way to direct master craftsmen without actually being involved in the building process. Alberti was a theoretical architect rather than a practical hands-on architect-builder. He furnished plans of his buildings but never participated in the actual construction. This was the first application of a new philosophy that would eventually separate design and construction as distinct functions. Interestingly, there is a real push today to return to the master builder concept—but with the recognition that the modern master builder is a collaborative team.

The Industrial Revolution

The Industrial Revolution had a major influence on all of society. The construction industry was no exception. As construction became recognized as separate and unique from design, more theoretical concepts involving physics, mathematics, chemistry, and thermodynamics were being applied, and building science as a discipline began to emerge. The various building professions took on increasingly defined roles—the art of architecture, the science of engineering, and the craft of building became even more distinct. As architecture moved further away from the building process, the engineering disciplines took on a greater role for overall technical coordination, while general contractors were left to assemble, organize, and manage the labor force, equipment, and materials on a project. Cast iron and wrought iron became the building materials of choice. These materials were being used to build bridges, railways, great exhibition halls, and various other buildings. New machinery and equipment such as steam shovels, steam hammers, and pile drivers were being invented to support building. The transformation of construction into a modern industry began during this period of time.

The Age of the Skyscraper

During the late 1800s, the production of steel and electricity really took center stage as factors that would influence the construction industry in a big way. It was a time of immense growth in building technology. Steel framing replaced iron framing and allowed for high-rise building. Portland cement and reinforced concrete were invented. Glass was now being mass-produced and was used to clad many of these new building frames. The dream of constructing tall buildings reaching to the sky became a reality when E.G. Otis invented the first passenger elevator. Building sky-scrapers was seen as a way to conserve land as the pace of growth in American cities became a concern. Technological advancements in building science continued, electric power became commonplace in all structures, and advancements in heating and cooling systems made life easier for people in all climates of the world.

Construction started showing up as big business during this time. Although most building was still being performed by small and medium-sized companies, much larger organizations were forming, and the globalization of the construction industry had begun. Opportunities for extensive projects in housing, industry, transportation, and city development were popping up all over the world. The construction industry developed into a major economic sector.

The 20th Century

infrastructure

The basic roadways, bridges, and railroad networks that support a community or society.

specifications

The written instructions from an architect or engineer accompanying the project plans pertaining to the quality of materials and workmanship required for the project.

Although only a few advances in materials or technologies took place during the 20th century, new challenges were being imposed upon the construction industry. After World War II, there was a construction boom in the United States and around the world. The demand for housing, industry, and *infrastructure* was enormous. Time, cost, and quality became critical concerns for those needing new facilities. The construction industry responded. Mechanized tools, panelized construction, and prefabrication inspired a whole new way to view the building process. New techniques emerged to help regulate and standardize building materials and methods. Building codes, standards, and *specifications* were established to help regulate and control the quality of materials and methods. Over time, as more residential, commercial, and industrial development started to spring up, new issues such as the environment, energy conservation, sustainability, safety, and workforce diversity started to add to the complexity of the building process in a way that had never been seen before.

The industry began to recognize that the correlation between sound management techniques and successful building practices was very important to the success of a project. The ability to measure and monitor progress and economic effectiveness of the construction process became more important as projects became increasingly complex. Although the discipline of engineering had been tapped to provide the management function for years, a new distinction was being drawn.

As early as 1935, a new educational program that focused specifically on construction was popping up at a few universities across the country. These early programs eventually evolved into what is now recognized as construction management. The idea was to merge management principles, methodologies, and techniques with the art, science, and craft of building and create a unique educational experience. In addition to teaching building science, the program introduced estimating, scheduling, project controls, and project administration techniques.

In 1965, representatives from nine universities met in Florida to form the Associated Schools of Construction (ASC). This organization's distinct mission was to promote construction management as a legitimate and unique area of study at the university. The organization's goal was to establish a four-year degree program that clearly identified construction management as a recognized discipline among allied disciplines such as engineering and architecture.

Today, there are approximately 120 four-year colleges and universities listed with ASC offering construction management curricula. The programs are typically identified as construction management, construction engineering, engineering technology, building science, or construction science, and they are often affiliated with colleges or schools of engineering, architecture, or technology. The educational opportunities available today are discussed in greater detail later in this chapter; see the "Educational Offerings" section.

The Age of Technology

New technologies are impacting every aspect of our lives. The construction industry is no exception. There are computer applications across all aspects of the construction management function: programs for estimating, scheduling, project administration, building design, cost accounting, project controls, quality control, and information transfer. Computers are available on every job site, and increasingly we are seeing all kinds of field mobility software and tablet computers being applied to every aspect of the construction management process that can be used to initiate a schedule or purchase order change in an instant. But the technology doesn't stop there. Technologies such as global positioning systems (GPS), computer-aided earth-moving systems, and building information modeling (BIM) are allowing construction managers to enter and interact with buildings that exist only in cyberspace. These virtual mock-ups are real enough to evaluate things as simple as whether welders have enough room to work in a confined space and more serious issues such as the impact of a powerful hurricane on an entire facility. (You'll learn more about BIM in Chapter 13, "Building Information Modeling.")

The technological opportunities in construction methods, materials, and management are endless. In the future, we can look forward to the use of nanotechnology, metallic polymers, and micro-electromechanical systems that will allow for embedded intelligence in building materials and produce products such as interactive, "talking" doors, windows, walls, and even kitchen countertops.

If you want to learn more about the history of construction, look for Gyula Sebestyén's Construction: Craft to Industry (Spon Press, 1998). It is a fascinating read and takes a very comprehensive look at the many factors that influenced the growth of the construction industry from the collapse of the Roman Empire to planning for the global frontiers of the future.

NOTE

Industry Sectors

The facility needs of a society are vast and varied. People need places to live, worship, work, receive medical care, shop, be educated, exercise, vacation, and generally engage life. From a facilities standpoint, all of these needs taken together are

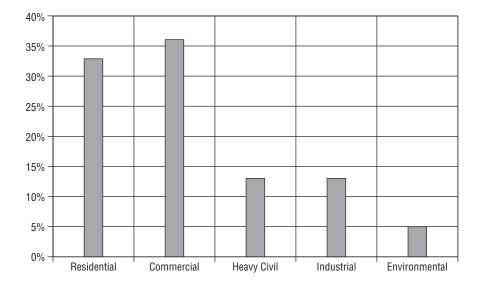
often referred to as the *built environment*. Although many other industries assist in creating the built environment, construction ultimately delivers it.

Each of these different facility needs is manifested as a different market or sector of the construction industry. There are five basic sectors of the industry:

- ◆ Residential building
- ◆ Commercial building
- ♦ Heavy civil construction
- ◆ Industrial construction
- ◆ Environmental construction

Each sector is characterized by different means, methods, and materials of construction. The types of equipment, the type of structural framework, the manufacturers, the suppliers, the specialty contractors, and even the sources of funding vary with each sector. For example, structural steel frames, steel erection, and steel fabrication are all common components of the commercial, but not residential, sector. On the other hand, wood frame structures, rough carpentry, and lumber are common components of the residential, but not commercial, sector of the industry.

Each sector requires specific expertise and familiarity in order to optimize the construction operations and management efforts. Therefore, the majority of builders focus their attention on only one sector or market of the industry. Furthermore, each sector has a particular "personality" or character. Everyone interested in pursuing a career in construction management will ultimately have to choose which sector they are most attracted to. So, let's take a closer look at each of these sectors.



Residential Building

Residential construction addresses the housing needs of a society. Housing construction takes many forms: individual homes, apartments, condominiums, townhouses, and prefabricated units such as modular and manufactured homes.

Individual homes are classified as single-family dwellings. Apartments, condominiums, and townhouses are all referred to as multi-family dwellings.

NOTE

Residential construction is typically funded by private individuals or developers for their own use or for sale. Builders of individual homes generally fall within one of three categories: they are *custom builders* constructing one-of-a-kind homes for specific customers on specific lots, they are single-family *small-volume builders* who build 25 or fewer homes a year, or they are single-family *production builders* who build more than 25 homes a year.

Although custom and small-volume builders account for approximately 70 to 80 percent of all residential builders, they produce only about 20 percent of the homes. On the other hand, production builders construct almost 80 percent of the homes in the United States.

Although some custom homes may be designed by an architect, many house plans are available from catalogs and plan books. In some cases, the contractor may provide the design for the customer. Engineering services are rarely required, and construction techniques are relatively simple. The project duration for a typical single-family home is in the three- to six-month range. Even high-end custom homes can be built in one year or less. Large production builders focus their efforts by creating communities of 50 to 400 houses in one location. These large projects will build out over several years.

Production builders used to be called *tract builders*. Tract builders gained a reputation in the 1940s, 1950s, and 1960s for producing "cookie-cutter" homes—homes that all looked alike. Today's production builders offer numerous custom options and upgrades while still utilizing standard designs and floor plans.

NOTE

Means and Methods

Residential construction is relatively low-tech in terms of the means and methods needed to produce its product. Hammers, nails, drills, and saws still make up the primary tools and equipment needed to perform the construction tasks, although the hammers are now pneumatic nailing guns. Many contractors joke that any two guys with a pickup truck, a cell phone, and a dog can start a residential construction company. This exaggeration is not far from the truth. The residential construction market is relatively easy to get into; however, because so many of

the companies are very small, they are also at high risk for failure. One bad job can put the contractor out of business in a hurry. However, the large production builders are big business, generating annual revenues and profits surpassing those of many large commercial construction companies. They are engaged in every aspect of home building, from land acquisition to financing, and are often publicly owned and traded on the stock market.

Primary Materials

Residential construction is often referred to as *wood frame construction* or *light framing*. The building materials utilized in this sector are typically wood products such as lumber and plywood. Over the past 25 to 30 years, attempts have been made to replace traditional wood framing with light gauge steel framing in an effort to conserve natural resources. The use of light gauge steel is still quite limited in residential framing; however, great strides have been made in better utilizing every piece of a harvested tree: the branches, the wood chips, and even the sawdust. Numerous engineered wood products have emerged, such as roof and floor trusses, laminated beams, oriented strand board, and wood I-beams. These products are now commonplace.

Exterior finishes for residential buildings are usually limited to siding, brick, or stucco. Single-family dwellings are most often designed with pitched roofs utilizing various types of shingles or tiles made of asphalt, clay, concrete, or slate. Interior finishes typically include drywall partitions and ceilings with paint or wall coverings and carpet, tile, hardwood, laminate, or sheet vinyl floors.

Characteristics

Whether the residential construction firm is a small mom-and-pop operation or a huge publicly owned enterprise, there are certain characteristics of this market that anyone contemplating a career in building should understand. Home building is personal. Your client is usually an individual family with individual personalities. This is probably not the sector for you if you are not a people person. Home buyers are spending their personal funds on these projects, and usually it is the single largest amount of money they have ever spent.

As a construction manager, you will be directly involved with the owner on a regular basis. You will get to experience the full range of emotions and temperaments associated with the home-buying public. There is a great deal of personal service and hand-holding that will be required of you. Many construction professionals delight in this aspect of the business, anxious to address every detail and concern that an owner might have regarding the building process, while others cringe at the thought of having to deal with someone at such an intimate level.

Residential construction companies come in all sizes. Some limit their service area to a local market, others might expand operations regionally or nationally,

and a few are even building overseas in Europe and South America. Of all the construction industry sectors, the residential sector probably requires the broadest scope of knowledge. Construction is only one facet of the home-building business. An understanding of sales, marketing, financing, land development, entitlement, building codes, purchasing, construction operations, customer service, and warranty are all needed to participate in this sector of the industry.

Commercial Building

This sector of the industry primarily addresses the needs of commerce, trade, and government and makes up about a third of the total construction market. This is the category that includes banks, schools, office buildings, hotels, shopping malls, religious facilities, baseball stadiums, theaters, universities, amusement parks, hospitals, courthouses, government buildings, and other facilities where people gather. These projects may range in size from a small medical office to large high-rise office buildings to state-of-the-art biotechnology facilities. The building costs are significantly higher than with residential construction, and the project duration is much longer. It is not uncommon for a commercial project to last three years or more.

Funding for these types of building projects may be private, public, or combined in a special private-public partnership. Commercial construction companies are usually categorized by their dollar volume per year. For example, a company that does less than \$10 million per year might be classified as a small commercial contractor, whereas a large commercial contractor completes more than \$250 million of work annually. Of course, everything is relative to a given market. What might be considered a large company in Nebraska could easily be classified as a small company in California.

Commercial projects are very wide-ranging in scope, and it's difficult to develop expertise in all areas. For example, hospitals and clean rooms, which have very specialized systems, require contractors who possess the special knowledge needed to successfully perform the construction. Therefore, it is not unusual for a commercial contractor to focus their attention on only a few building types.

Commercial projects are typically designed by architects. The building systems can be complex, and various specialty engineers are engaged to support the architect with the electrical, mechanical, and structural design. Additional consultants may also be brought in for unique requirements of the project. For example, a sound and acoustics engineer is a likely participant on a concert hall project but would not be called in for a retail facility. And given the interest in sustainability, a LEED consultant would be a "must-have" member on the construction team. (LEED is discussed in more detail later in the chapter; see the "Sustainability" section.)

cofferdams

Temporary watertight enclosures erected to prevent water from seeping into an area, allowing construction to take place in the water-free space.

slip forms

Concrete forms that rise up the wall as construction progresses.

curtain wall

An exterior cladding system that is supported entirely by the frame of the building, rather than being self-supporting or load-bearing.

Means and Methods

Commercial construction tends to be far more technically complex than residential construction. Special construction processes are utilized in the building of commercial buildings, and specially trained technicians are required. The use of concrete casting beds, *cofferdams*, and *slip forms* are common techniques in commercial construction but would seldom ever be utilized in residential construction. Although plumbers, electricians, and painters are some of the trades required in both the commercial and residential sectors, ironworkers, pipefitters, and glaziers are more likely to be exclusive to the commercial (and industrial) sectors. The equipment needs in commercial construction are much more extensive as well. Cranes are a common sight on most commercial projects, as well as pile drivers, welding machines, and concrete pumps.

As a construction manager involved in commercial building, you will be required to work with numerous specialty contractors and union workers employed in various trades. The labor management aspect of commercial construction can be complex and requires special knowledge of labor laws and collective bargaining.

Primary Materials

Just take a look at any downtown city area, and you will see a variety of combinations of the three basic building materials associated with commercial building: steel, concrete, and glass. These three materials compose the primary materials utilized in commercial construction. Commercial buildings consist of some type of building frame or structure and an exterior cladding to cover the frame. The cladding material is usually applied as a *curtain wall* of brick, stone, concrete, aluminum, steel, or glass or as an exterior insulation panel. In some cases, reinforced concrete masonry (RCM) is the material of choice for commercial buildings of limited height.

The frame of a commercial building is designed to withstand certain loads and conditions. Architects and engineers will determine whether a steel frame or reinforced concrete frame is best suited for the building. Glass is a common cladding material for commercial buildings, although other materials are available for this purpose. In some cases, the entire building frame and cladding are concrete. There is very little wood used in commercial buildings because of the higher fire-resistive design standards required by building codes.

Interior partitions are most often constructed of light gauge steel studs covered with drywall. Interior finishes include paint, wall coverings, carpet, tile, marble, granite, and acoustic ceilings.

Most commercial buildings have flat roofs covered with a bituminous membrane with gravel ballast or some type of a vinyl or rubber covering. Commercial buildings with sloped roofs are often covered with prefinished metal roofing.

Characteristics

Unlike the residential sector, commercial buildings are typically funded by corporations, agencies, or the government. Personal dollars are not involved, and the owners are typically not as concerned with the day-to-day operations of construction. However, they are concerned with meeting the schedule and getting their operations up and running as quickly as possible. This need for speed to market has prompted many changes in *project delivery* that will be discussed later in this book.

The primary focus in commercial building is actually the construction itself. If you are fascinated with tall buildings, towering cranes, and complex construction details, then commercial construction may be your niche. Depending on the size of the company, opportunities exist at the local, regional, national, or international levels.

Whereas residential construction requires an across-the-board understanding of the home building business, commercial construction requires a deep understanding of construction processes and techniques. Commercial contractors are rarely involved in the sales or marketing or land acquisition components of the project.

Heavy Civil Construction

This sector of the industry impacts all of society in a very big way. Often referred to as *horizontal construction*, the heavy civil sector includes roadways, bridges, tunnels, dams, airports, and railways. Basically, any work that is associated with infrastructure, transportation, and how we move about involves the heavy civil construction market. Similar to the industrial sector, heavy civil projects are complex, usually high-dollar endeavors that take special engineering know-how. This market is huge and growing larger every day. The need for building and rebuilding of our nation's roadways, airports, sewage plants, and bridges is great.

These projects are typically designed by civil engineers, and often the construction management team has a strong background in civil engineering as well. Heavy civil construction firms are generally very large operations that can offer opportunities nationally and internationally. However, the heavy civil sector of the industry is difficult to enter because of the huge capital outlay required for entry, not to mention the specialized knowledge required to be successful.

Means and Methods

Only a few trades are engaged in heavy civil construction compared to the other three sectors. There is no need for carpet layers or drywall finishers in this sector of the market. On the other hand, equipment and equipment operators play a huge role in the work of a heavy civil project. Heavy civil contractors make huge investments in equipment. Keeping the earth movers, excavators, scrappers, and trucks rolling is the name of the game for this sector of the industry.

project delivery

A comprehensive process by which a building, facility, or structure is designed and constructed.

Primary Materials

Asphalt, gravel, concrete, steel, and dirt make up the primary materials used in heavy civil construction. Most of us have witnessed highway road crews as they lay down new asphalt on our highways and streets. We watch as they bring in loads of gravel and rock dust before they place the hot asphalt and roll out the roadway.

Other heavy civil projects such as bridges and dams make use of large amounts of concrete and steel. For example, a dam project may require that a concrete-batching plant be constructed right on the building site in order to accommodate the quantities of concrete needed.

Characteristics

These projects are usually publicly funded and tend to last for a long time. Building miles of roads can take many years. It is not unusual for individuals involved in this sector of the market to move temporarily to where the project is located. There are also occasions when your work might require that you be located in isolated areas for long stretches of time. However, anyone intrigued by big machines, tractors, and excavators will be attracted to this sector. This sector of the market is the least affected by economic fluctuations and, therefore, can offer a reasonable measure of job stability.

Industrial Construction

This sector of the industry is highly specialized and requires firms with vast resources and significant construction and engineering expertise. The number of contractors qualified to work within the industrial sector is limited. The project types included in this category are defined primarily by the production activities that occur within the facility. Manufacturing plants, electrical generating facilities, oil refineries, pipelines, steel mills, and chemical processing plants are all examples of industrial construction projects.

Means and Methods

Industrial buildings are often very basic in their exterior design. The building shell does not need to be very fancy for its intended purpose. The success of an industrial project is usually determined by how well the facility is able to perform relative to its production goals. In industrial construction, the processes that go on inside the shell constitute the real construction challenge. Unlike residential or commercial construction, the installation of equipment makes up a big piece of the industrial construction process. Massive boilers, reactors, and processors that need to be installed under strict quality standards and regulatory guidelines are what really count here.

Because of the complex process considerations, engineers are typically the lead designers on these types of projects. The means and methods associated with the construction of the building shell are quite simplistic; however, the installation of the equipment and process systems require technological savvy, sophisticated knowledge, and great attention to detail.

Primary Materials

The building materials utilized in industrial construction are very similar to those used in commercial construction. Steel, concrete, and reinforced concrete masonry make up the primary components. These buildings often house specialized equipment, machinery, or process piping, and the interior finishes are usually quite stark for ease of maintenance. Often the concrete or block walls are simply painted, concrete floors are left unfinished, and no ceiling finish is applied, thus leaving exposed piping and ductwork in full view. In some cases, special materials, such as glass piping or heat-sensitive tiles, may be utilized in the construction of industrial buildings.

Characteristics

This sector of the industry deals with building huge facilities that take many years to complete. In some cases, a project may be under construction for as long as 5 to 10 years, and the possibility of the construction management team having to relocate is quite high. The funding for these projects is usually provided by private sources, and the contract amounts are generally large. There are many international opportunities in industrial construction, and anyone seeking a chance to travel abroad will most likely find it within this sector. Having an interest in international business, international law, or even world politics could be an asset for anyone considering this sector. And, of course, fluency in a foreign language is always a plus.

Sometimes industrial projects are located in remote areas, even to the point where modern conveniences are in short supply. Depending on the facility type, there may be requirements for high security clearance and government oversight. It is very important that the engineers and construction managers on these projects work closely together because the consequences of poor communication can be serious.

Environmental Construction

Although some people may lump environmental construction under the heavy civil category, it is unique enough to have its own classification, especially considering the increase in market share that this sector is currently experiencing and probably will for some time to come. Generally, this sector of the industry is comprised of

brownfield sites

A property that is abandoned or underused because of historic environmental contamination. projects that improve the environment, maintain public health, and contribute to a community's quality of life. Think clean water, sanitary sewers, and waste management. And although these projects may not seem very glamorous at first glance, in reality they represent one of the most vital sectors of the industry and one that demands a significant investment in order to sustain our communities.

In the United States, we don't give much thought to what happens to the water that we release down the drain after taking a bath or what happens once we flush a toilet. Most people don't even consider where our drinking water comes from, especially with many of us buying a bottle from the local convenience store. And then there's what happens to the plastic bottle that the water we purchased came in. But the fact is that each one of these daily occurrences is directly tied to the environmental construction sector. This sector builds the conveyance systems, treatment plants, and operations facilities necessary to collect, treat, reclaim, and distribute water. It works to build desalination plants, clean up hazardous sites, and handle other ecological endeavors such as managing and restoring watersheds and wetlands. It is also the sector of the industry that deals with landfill remediation and the redevelopment of the brownfield sites left behind. Often these sites become golf courses, parks, or other recreational areas, and the contractors who mitigated the hazards are often the same contractors who get to complete the restoration work as well. Quite rewarding work, wouldn't you say? If you are one of those individuals who is particularly interested in improving the environment and sustaining the planet, then environmental construction may be the perfect opportunity for you to get your feet wet—literally!

Means and Methods

There is a great deal of earth moving and site work that usually takes place with any environmental project along with trenching and pipe laying, asphalt removal and installation, tunneling, blasting, and other means of excavation. However, many environmental projects still require a building or structure to house the specialized instrumentation, monitoring equipment, incinerators, and process piping to operate the system. Therefore, the same means and methods associated with typical industrial or commercial construction also come into play in this sector. These facilities still need foundations, exterior cladding, windows, doors, roofing, and finishes, as well as mechanical and electrical systems. These support buildings may not be as fancy as a bank or a museum, but they still need to provide a proper work environment for the people who operate the facilities.

Primary Materials

Environmental projects are often comprised of a combination of commercial, industrial, and heavy civil building materials. However, in addition to dirt, gravel, asphalt, concrete, rebar, steel, and piping, we also need specialized materials such as pumps, valves, filters, membranes, and aerators, just to name a few. Special

electronic equipment and controls are also part of the mix on these projects, and a vital one at that. Because the facility isn't really of much use unless it can operate and perform as designed, these elements become a critical part of the equation. The construction manager, who often has an engineering background, must be familiar with these items and their operation so they can manage their procurement, delivery, installation, and sometimes even performance after installation.

Characteristics

Because construction managers are often involved with public health issues in environmental construction, you can expect to spend a significant amount of your time dealing with governmental and regulatory agencies such as the Environmental Protection Agency (EPA) and the Center for Disease Control (CDC), not to mention the myriad of state and local authorities. For this reason, individuals involved in this sector of the industry not only need to be familiar with construction means, methods, and management but also need to be familiar with the law, particularly those laws and regulations dealing with public health and the environment. As a matter of fact, many construction management graduates who go on to work in the environmental sector often get graduate degrees in environmental engineering or environmental law.

I once asked the president of an international environmental construction firm why he left the commercial building side of the industry to dedicate his life to building water systems and sewage treatment plants. He told me he got bored with commercial construction. He admitted that it may seem "sexier" to build high-rises, but in reality, when you spend your day building facilities that ensure a clean and fresh water supply, safe and sanitary wastewater treatment, and a healthy environment for communities, then you go home at night knowing you made a difference, whether anyone notices or not.

Furthermore, you will find yourself working with individuals beyond the usual group of construction colleagues. In environmental construction it is not unusual to be collaborating with chemists, biologists, ecologists, and other scientists who deal with the actual quality of the water, soil, and other materials that flow through or interact with the systems that you build. As you can see, there are many opportunities to expand your knowledge and learning beyond construction in this sector of the industry.

Similar to the heavy civil industry, environmental construction projects are usually not a luxury item—they are necessities. And given the current state of our existing municipal water and waste water systems in the United States (most are more than 50 years old—the life expectancy of a typical system) and the fact that most projects are publicly funded, we will see a great deal of work in this area and, therefore, the need for construction managers who have a propensity toward projects that support the environment.

NOTE

The Project Players

As our brief walk through construction history revealed earlier, the days of the individual master builder are long gone. No longer is it practical to expect one person to design, engineer, and build construction projects. Today's master builder is a collaborative team with diverse skills and expertise. Many, many players are involved, and they all make a valuable contribution to the effort while at the same time adding to the complexity of the process. It is very important to understand the various roles and responsibilities of these many players as they influence the construction management process.

In addition to getting to know the primary players in the game, you need to know the secondary players involved and the various layers of influence and risks associated with their involvement. Understanding the intricacy of these relationships will help you appreciate the management function in construction.

Primary Players

The three principal players in any construction project are the owner, the designers (architects and engineers), and the contractor. Although these three parties are always involved in a project, the alignment and contractual relationships among them will vary depending upon the project delivery system utilized to deliver the project. Project delivery will be discussed in Chapter 2, "What Is Construction Management?" Each of these parties provides distinct services and has specific accountabilities necessary to fulfill the building objectives.

Owners

No construction would ever be accomplished without owners. They are the driving force behind the construction industry. Their demands for housing, commercial facilities, industrial products, and infrastructure are the chief motivation to build. After determining need and deciding to build, the owner is accountable for four primary duties:

- Developing the program and outlining the needs and requirements of the end users
- Determining the quantity, extent, and character of the project by defining the scope of work
- Creating the overall budget for the project, including land acquisition (if necessary), development, design, and construction costs
- Providing the funding for the project and making periodic payments to the designers and the contractor

program

A written statement that identifies and describes an owner or end user's needs and requirements for a facility. Every design starts with a program.

How an owner accomplishes these tasks is often determined by what type of owner they are. There are basically two types of owners—public owners and private owners. Public owners are typically government agencies such as the General Services Administration, the Army Corps of Engineers, or the state departments of transportation. These agencies represent the public and spend tax dollars to build courthouses, military bases, and federal highways. Private owners make up the bulk of construction spending and may take the form of an individual building a single home, a developer who builds speculatively, a small manufacturer enlarging operations, or a national firm that owns numerous facilities. Funding comes from private sources such as banks, investment brokers, and venture capitalists.

Design Professionals

Two types of professional designers are engaged in the construction process, and each deals with different parts of the project design. Architects deal with the function, life safety issues, and aesthetics of the building, and engineers deal with the systems. They typically work together to complete the design function with one or the other taking the lead, depending on the type of facility being constructed.

I will use the term *designer* throughout the text to imply either an architect or an engineer.

The construction manager works with both the architect and the engineer on a regular basis throughout the construction process. The following are the primary responsibilities of the designers:

- ◆ Assisting the owner in developing the facility program and determining end user needs and requirements
- Advising the owner regarding the image and character of the facility and establishing broad design goals
- Assisting the owner in selecting products to fit the program and the budget
- Advising the owner on special and aesthetic issues and generating graphic solutions to problems
- Developing the final building plans, construction details, and specifications

To better understand the distinctions between architectural design and engineering design, consider the human body. Just as a body has a particular functional design with arms, legs, and a head, as well as skin and hair to protect it from the elements, so does a building with various rooms, porches, stairs, an exterior cladding of brick or siding, and shingles or asphalt on the roof to keep it dry. The body has a

NOTE

skeletal system to keep it straight and upright, and a building has a structural frame to keep it straight and upright. The body has a circulation system to move blood and nutrients. A building has a plumbing and mechanical system to move water, waste, heat, and air conditioning. The body has a central nervous system to send energy to our legs and arms. A building has an electrical and communications system to send messages and deliver power to our offices and living spaces. Basically, architects deal with the arms, legs, hair, and skin, and engineers deal with the bones, blood, and nerves.

Architects

Architects are licensed professionals trained in the art and science of building design. They transform the owner's program into concepts and then develop the concepts into building images and plans that can be constructed by others. In addition to completing a four- or five-year college program, architects are also required to have a number of years of experience and pass an exam before they can become licensed.

Architects design the overall aesthetic and functional look of buildings and other structures. The design of a building involves far more than its appearance. Buildings also must be functional, safe, and economical, and they must suit the needs of the people who use them. Architects also specify the building materials and, in some cases, the interior furnishings. In developing designs, architects follow building codes, zoning laws, fire regulations, and other ordinances, such as those requiring easy access by people who are disabled. Several specific roles within the typical architect's office support the architectural design function:

Design architects Design architects are the creators of the aesthetic solution—they are the concept and idea people. Although most design architects can only hope to achieve celebrity status, some become quite famous. As previously mentioned, we often recognize their names in association with their creations—Frank Lloyd Wright, Aalvar Alto, I.M. Pei, Julia Morgan, and Frank O. Gehry, to name a few. They are sometimes referred to as *signature architects*. Owners often seek them out because of their reputations. They are typically the senior associates or principal partners within the architectural firm. Their function first and foremost is to come up with the creative expression. They convey their ideas to their design staffs through sketches and schematic renderings. They do not typically engage in the actual production of the construction drawings. They are supported by architectural technicians and specification writers in the preparation of the final construction documents.

Architectural technicians Architectural technicians are typically the drafters of the building plans. They are the ones who actually produce the drawings that are used for construction. They work from preliminary sketches and concept drawings provided by the design architects. However, the days of

sitting at a drawing board with a mechanical pencil in hand using a T square and a triangle are all but gone. Today drafters have become computer operators and produce their drawings electronically using computer-aided design (CAD) software. Some CAD operators have expanded their skills to include 3D building information modeling (BIM) as well. As the trend toward information modeling continues, these technicians will become more and more valuable in the marketplace.

Specification writers Accompanying the plans for a new building is a written project manual that contains the specifications for the project. The plans and specifications compose two parts of the legal contract for construction. (A third component is the contract forms themselves.) The specification writer is responsible for spelling out the specific products and methods that are to be used on a project in order to ensure a particular level of performance and quality.

Engineers

Engineers are usually the lead designers for heavy civil and industrial projects. Engineers are regulated by professional licensing requirements that include a four- or five-year college program, a specific number of years of experience, and the passing of a professional licensing exam. However, in building design, they are most often hired as consultants by the architects. In this scenario, they have no direct contact with the owner.

There are many different engineering specialties; the most common ones associated with construction activities are described next:

Structural engineers Structural engineers design the timber, concrete, or steel structural systems that support a building and basically hold it up to withstand the forces of wind, gravity, and seismic activity. They design the foundations, beams, girders, and columns that make up the skeleton of the structure.

Mechanical engineers Mechanical engineers design the heating, cooling, ventilating, plumbing, and fire suppression systems within a building. They coordinate their efforts with the architectural design, the structural design, and the electrical design.

Electrical engineers Electrical engineers design and calculate electrical loads and determine the circuitry, lighting, motors, transformers, and telecommunications needed for a building. They typically work closely with the architect to ensure that the owner's expectations are met and often coordinate their efforts with the mechanical engineer.

Civil engineers Civil engineers design roads, bridges, tunnels, dams, site drainage, parking lots, runways, and water supply and sewage systems. Civil engineering, considered one of the oldest engineering disciplines, encompasses

many specialties. Civil engineers are the ones who take the bare land and excavate it, move it, drill it, and shape it to meet the needs of the architectural design and the construction. Site work is one of the most unpredictable and expensive aspects of any construction project, and good design makes all the difference in the world.

Landscape Architects

I am including landscape architects as a separate design professional because they are. Many people do not understand the distinction, but landscape architects are professionals licensed and regulated by an entity separate from building architects. Landscape architects deal with the building site and outside environmental issues surrounding the structure. They are involved with such things as plantings, sidewalks, retaining walls, and water features to enhance the project. Large architectural firms may employ landscape architects on staff and utilize their services in the overall design. Or the landscape professional may be hired directly by the owner or work under a separate contract with the builder.

NOTE

Great landscape design can make an ordinary building look extraordinary. Likewise, an ill-conceived landscape design can make an extraordinary building look ordinary. Unfortunately, many owners fail to see the significance of this design element and shortchange the budget for landscape design.

Interior Designers

Not all projects will engage the services of an interior designer. They may be hired directly by the owner or be a consultant to the architect. They deal with the building's interior finishes or schemes and make decisions regarding furniture selection and placement, paint colors and accessories, light fixtures, window treatments, floor finishes, and ceiling treatments. The contractor may or may not have direct dealings with the interior designer.

Construction Professionals

According to the American Institute of Constructors, the term *constructor* is generally used to define the professional responsible for all construction activities whether they work as a general contractor, a construction manager, or a specialty contractor. The profession of constructor includes job titles such as, but not limited to, project manager, general superintendent, project executive, operations manager, construction manager, and chief executive officer. The constructor's job is to do the following:

◆ Interpret the plans and specifications and prepare cost estimates and time schedules to meet the requirements of the owner.

- Determine and implement the best construction practices, means, and methods to satisfy the owner's requirements for time, cost, and quality.
- Oversee and manage all of the construction operations into a single, safe coordinated effort.

General Contractors

The general contractor, also known as the *prime contractor*, enters into a contract with the owner to deliver the construction project in accordance with the plans and specifications that have been prepared by the architects and engineers. They may or may not actually perform any of the actual construction work with their own forces. When they do, they are said to be doing *self-performed work*. When they don't, they arrange for subcontractors or trade contractors to perform the specialized craftwork such as excavation, concrete placement, painting, or plumbing. Today, more often than not, the general contractor maintains only a management staff and a field staff as permanent employees. The construction management staff includes estimators, schedulers, and purchasing agents, while the field management staff consists of superintendents, foremen, field engineers, and lead workers. The work of the trades is performed under separate subcontracts with various specialty contractors.

Construction Managers

Construction managers may be employed by construction management firms, general contractors, architects, engineers, owners, or specialty contractors. The primary responsibility of the construction manager is to organize the project team to perform the construction management function that is the topic of this entire book.

Specialty Contractors

Specialty contractors are often referred to as *subcontractors* because they perform their work under a contract with another contractor (typically the general contractor) to do a portion of the contractor's work, as opposed to contracting directly with an owner. These subcontractors, in turn, may engage other subcontractors. Thus, there can be several levels of subcontracting to a general contractor.

The Building Trades

It is important to include the trade workers as part of the construction professionals' discussion because, without them, there would be no construction at all. These are the men and women (plumbers, electricians, ironworkers, and so on) who actually perform the work. These skilled and semi-skilled workers are the construction industry's most valuable asset, although they are rarely recognized for their immense contribution. Unfortunately, too, their ranks are dwindling to crisis proportions, despite relatively high compensation, because of decreased

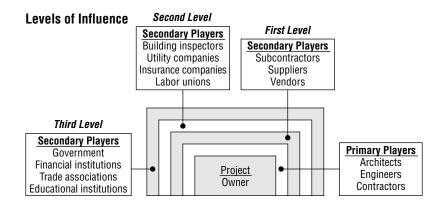
self-performed work

Construction work that is performed with the general contractor's own forces or labor. This is work that is not subcontracted.

training opportunities, traditionally provided by labor unions and vocational schools. However, various trade associations such as the Associated General Contractors, Associated Builders and Contractors, and the National Association of Women in Construction have tried to pick up the slack by introducing educational opportunities through special initiative programs.

Secondary Players

Construction is second only to the restaurant business when it comes to highrisk business endeavors. Four out of five construction companies will go out of business during their first year. There are many factors for this. One of them is the power that outside parties have over the entire construction process and outcome. These secondary players, or what I call *layers of influence*, are beyond the immediate control of any of the primary players. I have divided these layers of influence into three levels.



First-Level Players

This level of influence includes subcontractors, material suppliers, and equipment vendors. This layer directly influences the outcome of a job in a serious way. Although this group is often directly connected to the primary players via a subcontract agreement or a purchase order agreement, they are primarily independent operators and not under the immediate control of the owner, the architect, or the contractor. And because they are not under direct control and yet provide vital services, they always add risks to the project. For example, a subcontractor is scheduled to start their portion of the work on a certain date but instead shows up three weeks later, delaying the startup of other related work and, therefore, delaying the completion of the overall project. Or a material supplier promises to deliver the concrete block for a commercial building on a Monday, and your masonry subcontractor has a full crew waiting to start the work at 7 a.m. The delivery doesn't arrive, and the subcontractor goes off to start another job.

The block delivery then shows up on Tuesday, but the subcontractor is unwilling to return to your job until he finishes the one that he has already started.

Second-Level Players

This level of influence includes insurance companies, utility companies, bonding companies, building code officials, zoning, labor unions, and manufacturers. Although this level has no contractual connection or obligation to any of the three primary parties, they hold great influence over your project. For instance, a building inspector can shut down operations on a job for even the slightest code infringement, causing work stoppage for trades not even involved in the infringement. Or an insurance agent who fails to issue certificates of insurance on subcontractors in a timely fashion can put a monkey wrench in the administrative requirements and ultimately put the project schedule at risk. Or a strike at a manufacturing plant thousands of miles away can delay the delivery of your air conditioning units for a new retail store, delaying the completion of the job, delaying the opening of the store, and, therefore, costing the owner thousands of dollars in lost revenue for each day of delay.

Third-Level Players

This layer of influence includes the courts and attorneys, local government, state and federal government, trade associations, education and training, bankers, and others. Like the second level mentioned previously, these parties do not have a direct link to the primary players but do influence construction projects on a regular basis. Although the effects are not always immediate, actions and decisions by this group of players can have a significant impact on the whole industry, which eventually trickles down to the project level. For instance, government agencies that adopt policies or create new laws relative to such things as growth, wetlands, or endangered species are constantly having an impact on the construction industry. With the stroke of a pen, a project can be stopped dead in its tracks, and millions of dollars can be at stake for the owner, the contractor, and even the architect, not to mention the eventual end users. Decisions to eliminate craft training and educational opportunities at vocational high schools and the decrease in labor union training have greatly affected the industry. The shortage of skilled workers immediately impacts the ability of the construction manager to deliver a quality product on time and within budget to the owner. It is the single most important issue facing the industry today.

The Industry Image

In my estimation, construction is one of the most honorable professions that a person can pursue. However, the image of the construction industry is admittedly not always a positive one. As so often is the case, the negative aspects of

this industry get the most coverage in the media and through word-of-mouth. The positive aspects—and there are many—are less often communicated, leaving us with the stereotypical images of construction. Practitioners who are all brawn and no brains, an unreliable workforce, a dangerous and dirty work environment, unscrupulous con artists posing as professional contractors, and entrenched discriminatory and sexist attitudes are some of the imagery conjured up regarding the construction industry. Don't get me wrong, the industry has its challenges; however, I find the industry to be filled with principled, hardworking, dedicated individuals, committed to building better communities. The industry may not have done the best job projecting its image in a positive light over the years, but that is changing. And as a teacher of the next generation of construction professionals, I can tell you that the future is looking very bright.

An Industry in Transition

Turning the image of the construction industry around is no easy task. Millions of dollars have been invested by several construction associations over the past several years in an effort to change the public's perception, and it appears to be paying off. The Associated General Contractors (AGC) has developed an exciting campaign called *Construction Futures*, an initiative designed to alter the current perception of the construction industry and to inform and educate youngsters, their parents, and teachers about the career opportunities that the construction industry has to offer.

The National Association of Home Builders (NAHB) created a public service campaign called *Home Builders Care* to recognize contractors who have contributed millions of dollars in cash, building materials, supplies, and countless volunteer hours to community charities through local community service projects.

Another effort, *ABCares*, is another national community service initiative undertaken by the Associated Builders and Contractors (ABC) to recognize chapters that contribute significantly to their communities.

NOTE

Even the toy industry appears to be contributing to the rebuilding of the industry's image, although unintentionally, I'm sure. The *Bob the Builder* television franchise has sold millions of dolls, storybooks, and assorted toys in recent years.

It is hard to tell whether the efforts by the various construction associations have paid off, but it seems that the industry is clearly in transition, and there are clear signs that a new respect for construction is emerging. The days of the individual master builder are long gone, but the new master builder, the collaborative team, is taking on challenges the likes of which have never been seen before, and the world is watching. The rebuilding of the Pentagon after September 11, 2001, is a good example. A project that was slated to take five years by federal government estimates was completed by September 11, 2002, in only 364 days by men and women determined to show what the American construction industry can do.

In 2004 and 2006 the Construction Users Round Table (CURT) published two white papers. The 2004 paper was entitled "Collaboration, Integrated Information, and the Project Lifecycle in Building Design, Construction and Operation." The 2006 paper was entitled "Optimizing the Construction Process: An Implementation Strategy." (You can access both papers on the CURT website at www.curt.org. The papers are free for members and available for a small fee to nonmembers.) These white papers stress the need for more collaboration and teamwork among project players in the design and construction process and the implementation and use of advanced technology to address design and construction integration issues. The Construction Users Round Table represents owners—our clients, stakeholders, and end users in the construction business—and it is very important that we listen to what the organization is saying. These white papers articulate a clear message about the direction owners want the industry to take, and it appears that contractors and construction managers are responding.

Technology

As with most industries, advancements in technology have revolutionized the way that we do business in construction. Software programs are available to assist with almost every management function in construction. Programs for estimating, scheduling, cost control, and project administration are common. Projects are managed using web-based "project integration" programs that allow all members of the team to exchange information, access building plans and specifications, process change orders, and even view construction activities and progress via a webcam from thousands of miles away. Building foundations and layouts are pinpointed using laser levels and GPS on a regular basis. Just as CAD revolutionized architecture practice in the early 1980s, architects, engineers, and constructors can now develop three-dimensional visual models that simulate the building process right on their computer screens. Now the project team can conduct *constructability reviews* and anticipate and address construction problems before the first shovel of dirt is ever turned on the job site.

The construction environment is becoming more and more complicated, and the need for innovation is paramount. Not only has technology changed the way that we manage projects, but building materials, construction methods, and the projects themselves have become more sophisticated. Buildings are becoming "smart." Automated homes, offices, plants, and other facilities are using computers, networks, and programs to control specific operations such as temperature, airflow, lighting levels, and access.

Simply knowing how to swing a hammer or wield a power drill will not cut it anymore. It is not uncommon for even the smallest of construction firms to have laptop computers in the job trailer and personal digital assistants (PDAs) in every job foreman's pocket. Anyone who perceives the construction industry to be all brawn and no brains certainly has not visited a job site lately. "Toto, we are not in Kansas anymore!"

constructability reviews

A design review process in which experienced contractors and construction managers work with designers to ensure that the details of the design actually can be built in an efficient and cost-effective manner. The process entails review of materials, application, installation techniques, field execution, and building systems.

Globalization

In the 1970s, 80 percent of the world's construction was being built in the United States, and 20 percent was being built overseas. According to the U.S. Department of Commerce's *Construction Review* published in 1997, those numbers had reversed. By that time, 80 percent of the world's construction was occurring on foreign soil, and only 20 percent was occurring in the United States. This drastic shift is undoubtedly still having an impact on the U.S. construction industry and those who are involved in it. With annual revenues in the \$4 trillion range worldwide, more and more U.S. companies are pursuing international opportunities.

Each year, the weekly construction magazine *Engineering News Record* (ENR) publishes a list of the top 225 international construction firms. By 2008, a total of 63 American firms made the list, accounting for 11.9 percent of total international construction revenue. No doubt that number will continue to grow.

Today anyone working in the construction industry should anticipate a future involving an international experience. The world is getting smaller, and the demand for infrastructure and building programs for roads, dams, power plants, water and sewer facilities, mass transit, and even housing in emerging and third-world countries is immense. Individuals pursuing careers in construction management who are interested in the international market will undoubtedly have the opportunity to track that venture.

Sustainability

Today, a much greater emphasis is being placed on the environment and the relationship between our buildings and the communities in which they are constructed. In recent years, a voluntary, market-driven building-rating system called the Leadership on Energy and Environmental Design (LEED) program, developed by the U.S. Green Building Council (USGBC), has been making its way into segments of the construction industry. This program, which evaluates environmental performance from a "whole building" perspective over a building's life cycle, is becoming so popular that many states are requiring LEED certification of its public buildings. The Leadership in Energy and Environmental Design (LEED) Green Building Rating System is a third-party certification program and the nationally accepted benchmark for the design, construction, and operation of high-performance green buildings. LEED provides building owners and operators with the tools they need to have an immediate and measureable impact on their buildings' performance.

Green building and green building technologies are being applied to every sector of the industry, and construction practitioners are playing a vital role in carrying out and implementing sustainable goals and objectives on projects.

Not only are buildings being certified LEED but so are the individuals who design and construct them. Today it is quite common to see the initials "LEED AP" (for LEED Accredited Professional) printed on a business card after the name of a construction manager. As a matter of fact, there are many construction management

students who have already achieved their LEED AP designation by the time they graduate. This is a testament to the dedication and commitment that has been expressed by the construction community toward building sustainable communities. It is clear evidence that sustainability is not some passing fancy—rather, it's an accepted and standard way of doing business in the construction industry.

Efficiency

Historically the design and construction industry has had the notorious reputation of being one of the most wasteful and inefficient industries in the United States. However, in 1993 a group of contractors started to apply *lean principles*, typically associated with manufacturing, to the construction industry. Basically, lean principles, originally derived from the management philosophy known as the Toyota Production System (TPS), are centered on creating more value with less work. In other words, it's the elimination of waste in all forms—wasted materials, wasted time, wasted movement, wasted manpower, and so on. Today, the Lean Construction Institute (LCI) has developed a number of processes and procedures specifically focused on the construction industry that support the lean philosophy. One such technique is called the Last Planner System, which focuses on stabilizing workflows in the construction process, thereby adding reliability to the schedule.

With such innovations, along with the ever-increasing use of advanced technologies such as BIM making their way into construction firms, it is indeed a very exciting time to be in construction. (To find out more about the last planner approach, go to www.leanconstruction.org/lastplanner.htm.)

Diversity

There is no doubt that the construction industry in the United States is still a white-and male-dominated industry. However, the demand for construction managers is so significant that the only way the need can be met is by opening the doors to attract the best and the brightest to join in the effort to take on the building challenges around the world. And just as in other traditionally male industries, the face of construction is changing. As a professor of construction management, I have a chance to talk with recruiters from every sector of the industry and from all over the country. There is a conscious effort being made to bring diversity to the forefront of the profession, and tremendous opportunities for women and minorities in the construction industry exist today.

Collaboration

Anyone reading this book is well aware of the impact that the Internet has had on society. The Web is no longer a passive place where people idly surf, read, listen, or watch without engaging. Today we use the Web to network together,

lean principles

Stemming from the Toyota Production System, principles that focus on creating more value for customers with less work and the elimination of waste.

These principles are now being applied to the construction industry.

participate in dialogue, and collaborate. Facebook, MySpace, Flickr, LinkedIn, and Twitter are just a few of the networks people are using to interact socially and professionally.

Although the construction business has been slow to take advantage of these mass collaboration opportunities, a group of young professionals at Western Water Constructors in Santa Rosa, California, launched a new networking site in 2009 specifically dedicated to the construction industry. The website, www.construction exchange.com, provides a simple environment with powerful tools for sharing ideas, disseminating information, and promoting growth through networking.



Construction Exchange provides for the collaborative efforts of its users. People are invited to engage in discussions, participate on projects, and join problem-solving endeavors associated with any type of construction topic. It is a great place for construction professionals and students alike to share ideas and get to know each other.

Making a Difference

The contributions of the construction industry relative to the changing needs and demands of our society are becoming more apparent. Construction management holds the promise to help close the gap between design and end user satisfaction by offering team leadership, project feasibility reviews, constructability analysis, value engineering, and life-cycle cost evaluation.

There are not many professions where you can look around and actually see the difference that you are making in the world. In construction, the results of your work are right there for the whole universe to see. This became very apparent to me just as I was about to leave the construction industry and return to the university to complete a master's degree and doctorate.

In 1995, I left Virginia, where I had had my design and construction business for 10 years. On my last Sunday there, a woman from my church whom I did not know came up to me. She took my hand and, with tears in her eyes, thanked me for the wonderful contribution that I had made to the community. Her husband had worked for me as a subcontractor before his passing, and she spoke of how proud he'd been to be working on some of my buildings. Well, I too began to get teary-eyed, and when I left church, I rode around that town and looked at the many homes, restaurants, and office buildings that I had designed and built. Until that day, I had never realized the impact that I and others make every day we go to work in construction. Knowing that I can return to that community 50 years from now and still view the fruits of my labor is a pretty awesome thing. The truth is that my work will still be standing long after I am gone—if not quite as long as the pyramids have lasted, at least long enough to impress my grand-children's grandchildren.

Career Opportunities

According to the U.S. Bureau of Labor Statistics, excellent employment opportunities for construction managers are expected through 2016 because the number of job openings arising from job growth and replacement needs is expected to exceed the number of qualified managers seeking to enter the occupation. Employment of construction managers is expected to increase about as fast as the average for all occupations over the next six or seven years. The number of construction management jobs in the construction industry is expected to grow about 16 percent, compared with 11 percent projected for all industries combined. The bottom line is that the industry needs more construction managers than the universities can turn out. This is the case across the nation. As the level and complexity of construction activity continues to grow, so will the demand for qualified construction managers.

Advancement Opportunities

Construction managers may go to work for a number of different organizations. On the private side, general contractors, construction management firms, architectural or engineering firms, developers, financial institutions, and large corporations may all hire construction managers. On the public side, various state and federal agencies, public schools and universities, departments of transportation, federal prison systems, and others may seek their skills as well.

As in any profession, advancement opportunities for construction managers vary depending upon an individual's performance, ability, and the size of the company they work for. The customary progression for a new construction

management recruit is to start as a field engineer and then move to an assistant superintendent position, superintendent, estimator, assistant project manager, and then project manager. Within larger firms, highly qualified construction managers may eventually become top-level managers and executives, often moving to the vice president level or higher. Many construction managers will opt to branch out and start their own businesses.

Educational Offerings

The ideal construction management candidate is typically an individual who has a bachelor's degree or higher in construction management, construction engineering, or construction science, as well as practical experience working in construction. The work experience and hands-on knowledge of construction are as valuable as the degree. For this reason, many construction management students combine their formal university educations with paid internships while attending school. It is also not uncommon to find experienced field personnel pursuing their degrees in construction management as nontraditional older students.

Opportunities for education and training in construction management are numerous. As previously mentioned, the Associated Schools of Construction (ASC) lists about 120 colleges and universities offering four-year accredited degree programs in construction management or construction science. There are also a number of two-year colleges that offer construction management or construction technology courses as well as approximately 20 universities that offer a master's degree. In addition, several of the construction, engineering, and architecture trade and professional associations regularly host educational seminars on various construction management topics.

Typical course offerings in construction management include construction methods and materials, site surveying and layout, contract administration, construction documents, value analysis, cost estimating, scheduling, cost controls, accounting, business and financial management, building codes and standards, inspection procedures, engineering and architectural sciences, mathematics, statistics, computer applications, and information technology. Several of these topics will be discussed throughout this book.

Professional Affiliation and Certification

One of the easiest ways to get acquainted with the construction management profession is to become familiar with the various professional organizations affiliated with the industry. At least 250 organizations are associated with construction and its practitioners. Two of these organizations offer voluntary certification programs for construction managers. Requirements combine a written examination with verification of professional experience.

The American Institute of Constructors

The American Institute of Constructors (AIC) helps individual contractors who meet the requirements to achieve professional status through an examination and certification program. AIC is the certifying body for the designation of Certified Professional Constructor (CPC) and Associate Constructor (AC). The organization was formed in 1971 and serves the industry in a professional capacity similar to the professional organizations for architecture and engineering. You can learn more about the AIC at www.aicnet.org.

The Construction Management Association of America

The Construction Management Association of America (CMAA) is dedicated to promoting the professional practice of construction management. The organization welcomes members from all construction and design disciplines as well as owners and various service providers to the industry. The CMAA offers professional designations through its Certified Construction Manager (CCM) program for individuals who complete its self-study course, pass the certification exam, and meet other requirements set forth by the organization. To learn more about the CMAA, go to its website at http://cmaanet.org.

Other Associations

Several other recognized professional associations warrant mentioning. Each of them offers training courses and seminars on various construction and construction management topics on a regular basis.

The Associated General Contractors of America Formed in 1918, the Associated General Contractors of America (AGC) is the oldest major organization serving the interests of general contractors. Its membership includes general contractors and specialty contractors as well as suppliers and service vendors such as insurance agencies, bonding companies, and technology merchants. You can learn more about the AGC at www.agc.org.

Associated Builders and Contractors Associated Builders and Contractors (ABC) is a national trade association comprising contractor and subcontractor members who support a merit job philosophy. As such, members adhere to the belief that construction contracts should be awarded on the sole basis of merit regardless of labor or union affiliation. Their membership also includes material suppliers, vendors, and industry service providers. If you want to learn more about the ABC and the merit shop philosophy, visit its website at http://abc.org.

The National Association of Women in Construction The National Association of Women in Construction (NAWIC) was formed in 1955 in the state of Texas. It now has members in 49 U.S. states and 3 Canadian

provinces. NAWIC is dedicated to advancing career opportunities for women who are engaged in the construction industry. Its membership includes women working on the management and administrative side of the business as well as women who are working in the trades, such as electricians, carpenters, and welders. To learn more about NAWIC, check out its website at http://nawic.org.

The National Association of Minority Contractors The National Association of Minority Contractors (NAMC) is a nonprofit trade association that was established in 1969. In addition to providing training and networking opportunities, the organization's primary mission is to address the needs and concerns of minority contractors. Although membership is open to people of all races and ethnic backgrounds, the group focuses on construction industry concerns common to African Americans, Asian Americans, Hispanic Americans, and Native Americans. To learn more, go to www.namcnational.org.

The National Association of Home Builders The National Association of Home Builders (NAHB) is the largest of the construction associations with 211,000 members nationwide. Among its ranks are individuals from home building and remodeling companies of every size. A large percentage of the organization's members come from related business venues such as building supplies, manufacturing, mortgage banking, real estate, and insurance. You can learn more about NAHB by going to its website at www.nahb.org.

The Design-Build Institute of America The Design-Build Institute of America (DBIA) is one of the newest professional organizations serving the design and construction industries. Founded in 1993, DBIA is dedicated to the practice of integrated project delivery, representing members of the entire project team: contractors, architects, engineers, and owners. In 2001, DBIA initiated a professional designation program recognizing design-builders as unique service providers in the industry. Individual practitioners, who complete a required educational program, successfully complete the designation exam, and meet the experience requirements of the program are recognized as Designated Design-Build Professionals, displaying "DBIA" after their names. In 2009 the DBIA added an entry-level category to its designation program. The Associate DBIA certification is now available to college graduates who complete the education and testing requirements but who have not yet met the experience requirement. To learn more about design-build, visit the DBIA website at www.dbia.org.

The Project Management Institute (PMI) serves individual members from around the world who are dedicated to advancing the practices and methods associated with professional project management. PMI has members from a wide variety of industries, such as information technology, business, engineering, pharmaceuticals,

financial services, telecommunications, and construction. It offers a Project Management Professional (PMP) certification program that is recognized around the world. If you want to learn more about PMI, go to its website at http://pmi.org.

The United States Green Building Council In 1993, the United States Green Building Council (USGBC) was formed as a nonprofit, nongovernmental organization with a diverse membership of architects, contractors, owners, product manufacturers, environmentalists, and others who are interested in the promotion of green building in the United States. In 1998, the organization launched a nationally recognized rating system for benchmarking the design, construction, and operation of "green buildings." The system, referred to as LEED, is a voluntary rating system that identifies a definitive standard for what constitutes "green building." The goal of LEED is to evaluate the environmental performance of a building from a holistic perspective and measure that performance over the building's life cycle.

Individuals can become accredited as LEED AP professionals by passing an exam administered by the Green Building Certification Institute (GBCI). You can learn more about the USGBC by going to its website at www.usgbc.org.

The Lean Construction Institute The Lean Construction Institute (LCI) was founded in August 1997 and is now a nonprofit corporation. The institute is involved in research to develop knowledge regarding project-based production management in the design, engineering, and construction of capital facilities. To learn more about the LCI, visit its website at www.leanconstruction.org.

Terms to Know

base isolators lean principles

brownfield sites program

constructability review project delivery cofferdams self-performed work

curtain wall slip forms infrastructure specifications

Review Questions

- 1. What is the name of the stone carvings dating back to the pyramids that contained the first written regulations pertaining to construction, commonly referred to as the first known building code?
- 2. By what specific measurement is construction used as an economic indicator for the U.S. economy?
- 3. What are the five primary sectors of the construction industry?
- **4.** What is the name of the organization credited with promoting construction management as a legitimate and unique area of study at four-year universities?
- 5. What is the role of the owner on a construction project?
- 6. What is the name of the weekly magazine dedicated solely to the construction industry?
- 7. Name three associations affiliated with the construction industry.
- 8. What does LEED stand for, and what is its purpose?
- 9. What two construction associations offer voluntary certification programs for construction managers?
- 10. What is lean construction, and from what industry does its concepts stem?

Chapter 2

What Is Construction Management?

In Chapter 1, "The Construction Industry," you discovered that construction is about much more than just bricks and sticks or mud and mortar. You understand that buying construction is very different from buying cars or computers. Construction is complex, and many factors influence the outcome of a construction project. The job of the construction manager is to take a set of written plans and specifications and a raw piece of land and then coordinate all of the materials, manpower, and equipment necessary to guarantee the set price, schedule, and quality of the project—without any accidents or errors, regardless of weather conditions, interest rate fluctuations, acts of God, or any other unforeseen conditions. (Whew!)

Today the pressure for speedy delivery, cost efficiency, and high quality is immense. The success of any construction project depends on the men and women who plan, organize, and perform the work that transforms someone's dream into a reality. The process of constructing a building or a bridge does not happen in a factory under controlled conditions. It occurs in a dynamic environment where risk is inherent and the decision-making and problem-solving abilities of the construction management team are crucial to the success or failure of the project.

Let's now focus on the construction process itself and the specific management functions unique to that process.

In This Chapter

- What makes the construction project unique
- What factors determine the success of a construction project
- The owner's role in initiating the project delivery process
- How owners select and procure their construction services
- Trends in project delivery
- The various construction management functions
- What it takes to be a construction manager

Construction Management Defined

One of the best definitions that I have come across over the years is from Charles Patrick's Construction Project Planning and Scheduling. According to Patrick, "Construction management (CM) entails the planning, scheduling, evaluation, and controlling of construction tasks or activities to accomplish specific objectives by effectively allocating and utilizing appropriate labor, material, and time resources in a manner that minimizes costs and maximizes customer/owner satisfaction."

Although this definition explains the function of construction management, the discipline or profession of construction management is not quite so easy to understand. That's because construction management is not just a single task or activity. It comprises several tasks and is usually delivered by a construction management team. At the same time, an individual member of a construction management team performing even one of the CM functions is said to be doing construction management. Is it any wonder that the general public is by and large unaware of construction management as a distinct career?

If that isn't confusing enough, let's also consider the different ways the construction management function is offered as a service to the consuming public. In the most traditional sense, the construction management function is simply provided alongside the actual construction services. In other words, when an owner hires a general contractor to perform work for them, they get that contractor's construction management services as part of the package. The general contractor uses these skills to keep the project running on time, within budget, and in accordance with the plans and specifications provided by the owner's design professionals. However, if there are errors or omissions in the plans and specifications that were not discovered prior to construction, the contractor is not liable for any resulting cost overruns or time delays.

On the other hand, construction management may be contracted by the owner as a professional service separate from the work of the general contractor. In this case, part of the construction manager's job is to review the plans and specifications before construction begins. Doing so will reduce unwanted consequences and repercussions resulting from a lack of oversight by a construction professional. Construction management in these circumstances is usually provided as a distinct service or project delivery method.

I realize that much of this may seem a bit confusing right now, but later in the chapter I will spend time discussing the various project delivery methods and the functions of construction management. For now, I just want you to understand that many different people perform construction management services. This group of people includes general contractors, subcontractors, project managers, construction managers, construction estimators, general superintendents, job foremen, safety officers, quality control managers, and many other construction professionals. It takes a whole team of players to manage the construction project.

Throughout this book, when I use the term construction manager, project manager, or constructor, I am referring to any one of the entities that delivers construction management services: the general contractor, the construction management team, the construction management firm, or any individual construction manager trained in all aspects of construction management.

NOTE

The Construction Project

As discussed in Chapter 1, construction projects are extremely diverse and come in every size, shape, and flavor. However, some characteristics about construction projects are common to all types, and these characteristics clearly distinguish them as unique from other industry sectors.

When we build a computer, a piece of furniture, or even an airplane, we typically build a prototype first and then test it and work out the bugs before we put it into production. We do all of this under controlled conditions, using state-of-the-art mechanics, robotics, and technology. These projects are usually built utilizing a relatively constant workforce, standard parts, and stable materials.

Now let's take a look at the construction project. Every project is built as a one-of-a-kind facility, which means that each is built on a different building site, under variable weather conditions and particular environmental and topographical conditions. Each one is a prototype in and of itself. There is no testing it first to make sure it works. Instead, the bugs get worked out as we go. Our workforce is primarily transient practitioners of an assortment of trades moving from job to job, coming in and out of the process at various stages throughout the duration of the project. For the most part, our labor is still performed by the human hand—laying the brick, forming the concrete, and setting the steel. Finally, many of our materials, such as lumber, concrete, and plaster, are nature-made. They react to the heat, the cold, and the humidity on any given day.

In spite of these uncertainties and unique circumstances affecting the project, a construction manager is expected to deliver a high-quality facility on time, within budget, and accident free. That's one heck of a management challenge, to say the least! But let's identify exactly what it is that we are trying to achieve. The primary objective of the construction management function is to control three main factors or values. They are time, cost, and quality. These three factors are commonly referred to in the industry as the *three-legged stool*.

However, there is actually one more very important factor, and that is safety. Construction can be a dangerous business, and safety must be the foundation upon which all other values are placed; without it, the whole project is at risk.

Let's take a closer look at all the factors that influence the construction project and how the construction manager considers each of them as part of the management challenge.

Project Values

In 1996, a group of owners, architects, contractors, and engineers gathered in San Francisco to discuss common goals and opportunities for collaboration in the building industry. This group formally organized themselves as the Collaborative Process Institute (CPI). During their discussions, they came up with what I think are the best descriptors of the factors that need to be managed and controlled on a construction project in order to produce a successful outcome for the owner and all parties involved. They referred to these factors as the *six dials of project value*: cost, time, quality, safety, scope, and function.

The Six Dials of Project Value



The idea is that each of these dials has a most advantageous setting for any given project, and it is the project team's job to optimize these settings. As noted earlier, only the first four project values are within the traditional range of services provided by the construction management team: cost, time, quality, and safety. The last two, scope and function, are typically determined by the owner and their design team prior to the construction manager being involved. However, some project delivery methods bring the construction professionals onto the team early in the process so that they may assist with scope definition, overall function, and programming. I will discuss project delivery in greater detail later in this chapter.

Although the Collaborative Process Institute (CPI) is no longer a functioning organization, its work and the ideas that came out of those first meetings are noteworthy and, in my opinion, reflect current trends in construction management. You can find a copy of the CPI's "Collaboration in the Building Process" on this book's web page on the Sybex website (www.sybex.com).

These dials of values and how they are monitored and controlled are illustrated in the following list. The Collaborative Process Institute describes them as follows:

Cost It is essential to predict and control what the construction project will cost. Costs are established, targeted, and controlled by means of an estimate or budget. As the work progresses, expenditures for materials, labor, equipment, and subcontracts are tracked and measured against the estimates. The fundamental goal is to maintain costs within or below budget parameters. The construction manager who can minimize cost while maximizing overall value to the owner will optimize the cost dial.

NOTE

Time As the saying goes, time is money. For many projects, the speed with which the building can be brought on line is more important than almost any other factor. Time is monitored and controlled by a detailed schedule, breaking each item of work down into its component parts. Once all of the purchasing, fabrication, installation, and construction steps are identified, a time element is assigned to each step. The goal is to complete each of the work items within the time frame assigned.

The construction management team that can guarantee the schedule and actually beat it is invaluable to the owner.

Quality Quality is the grab bag that covers all the aspects of the building not addressed by the other five values, such as aesthetic impact, user perceptions, appropriateness of building materials, and so on. Quality is monitored and controlled by a variety of means, including specifications, punch lists, inspections, tests, and user surveys. Special care must be taken to establish appropriate measures early in the project to focus attention and effort on the quality expectations of the team.

Safety No matter how valuable a facility or structure may be, it is never more valuable than the health and welfare of the people who build and use the building. Care must always be taken to ensure that the building process and the building itself do not create unacceptable hazards to workers or users. These hazards range from risks during the building process (for example, falls, accidents, injury, and death) to risks from the completed buildings (for example, toxic gases, biohazards, and structural failure). Safety is best monitored and controlled proactively by identifying potential risks and taking prudent steps to mitigate those risks.

Scope Scope is monitored and controlled by means of an architectural program, which identifies the space needs and tracks compliance of the building design with those needs. An optimal scope outcome would match the end user's needs to the facility design over the life of the building with no gaps in between. The ultimate goal is high end-user satisfaction.

Function The best project teams try to meet all of the functional requirements of the end-user group. An optimal outcome would satisfy their short- and long-term needs, allowing for sufficient flexibility to adapt to changes in the market. Function is monitored and controlled by means of process flow diagrams and utilization analyses, which document the efficiency of the processes that will be performed in the completed facility.

Keep in mind that these dials are all interconnected and that adjusting one will ultimately cause a change in the others. For example, if an owner requests that we crank up the time dial and complete the project earlier than we had contracted to do initially, then it is likely that the cost dial will also be turned up.

Likewise, if an owner increases the project scope, then both the time and the cost dials will be turned up. So, the job of the construction management team is to figure out how to best adjust, manage, and monitor these dials in order to optimize the performance of each value relative to the owner's requests. Throughout this book, I will focus on just how to do that for cost, time, quality, and safety.

The Owner Sets the Stage

Without project owners there are no projects. Every construction project starts with an owner who has a need for new, improved, or expanded facilities to serve their purpose. The purpose might be personal, such as a growing family that requires a bigger home with an additional bedroom or two. Or the purpose might be associated with a business endeavor that requires a manufacturing facility or an office complex. Then again, the purpose might be directed at serving the public such as the construction of a new railway station or a new high school. Whatever the purpose, the owner's needs must be articulated and defined in terms of the project values discussed in the previous section along with a description of the various architectural requirements and features necessary to meet those needs. Although this task, referred to as architectural programming, is the owner's responsibility, the owner often solicits the services of architects or other programming specialists to collect end-user information and conduct the research needed to develop it. The architectural program establishes the parameters for the design of the project and ultimately sets the stage for developing the scope of work that the contractor will be responsible for delivering.

For building projects, at a minimum the architectural program typically includes information relating to the following:

- ♦ The building site and any known constraints or challenges associated with it
- The building's primary function and what is required in terms of square footage to meet the intended function
- ◆ The types of spaces that will be required, their adjacency to each other, and how they will be used
- Who will be using the spaces and what types of activities they will engage in
- The mechanical and electrical needs of the facility
- ◆ Aesthetics and architectural image
- ◆ Any unique or special requirements associated with the project

scope of work

The parameters defining the overall extent of work to be included in a construction contract. The project scope is commonly communicated through construction plans and written specifications.

architectural programming

The research and decision-making process, initiated by an owner, usually with the help of an architect or other programming specialist, that identifies the basic needs of the client and the parameters of the project to be designed and ultimately built by a construction professional.

NOTE

As used throughout this book, the term *owner* has broad meaning. It generally implies the party responsible for financing the project. Therefore, in most cases, the term *client* could be substituted. However, in many instances, the term *owner* can also be construed to mean the end user who ultimately uses the space.

The term owner can also apply to the various stakeholders who may not have financed the project or use it directly but who have an interest in it. For example, in terms of a public school project, the owner responsible for financing the project would be the school district. At the same time, a teacher or student would be an end user, and parents would definitely be classified as stakeholders. So, as a construction manager responsible for satisfying the "owner's" needs, it is important to understand exactly how deep that responsibly goes.

The reason the programming stage is so critical is because the program establishes the basis for the project scope.

Scope Definition

The architectural program provides the basis of the design, and the design directs the construction. In other words, the building details described in the design define the limits or scope of work to be performed by the contractor.

The scope of work sets the parameters for the construction project and identifies the work to be done. Generally, the scope of work is presented in the plans or "blueprints" (so called because of the blueprint machines once used to reproduce them as white lines on blue paper) and in the written specifications, all of which are developed by the designer. The scope describes the building layout, site work, square footage, number of rooms, number of floors, types of materials (windows, siding, floor covering, roof, and so on), dimensions, special equipment, storage requirements, and so on. The scope of work detailed in the plans and specs also defines the level of quality for the project. For example, the architect may detail and specify brick exterior walls in lieu of siding and, by doing so, add a measure of life expectancy, durability, and aesthetic appeal not available with siding.

Part of the construction management challenge is to make sure that the scope of the project is being delivered as intended throughout the construction process. First contractors need to make sure that they've included the entire scope of work in their estimates. Then it takes oversight to ensure that the correct materials specified and estimated are actually purchased and delivered to the job site for installation. And during construction, the details of the design must be checked and rechecked against the plans and specifications to verify that they are in compliance with the requirements stipulated by the contract.

The key to delivering a successful project is to start with a really well-defined project scope. A poorly written scope will usually result in a poor response from the contractor. Obviously, a contractor can't plan for something that is not defined as a requirement of the project to begin with. A well-written scope, more than any other factor, will help reduce risks for all parties involved. It is critically important that the owner takes the time, does the planning, and solicits the professional help needed to do a good job before the project begins. It will pay off for everyone in the long run.

Project Delivery Methods

Anyone who has ever taken on a construction project is well aware that most projects display some cost overruns, time delays, and conflicts among the various parties. Of course, the object of the game is to mitigate these risks as much as possible. One of the ways you can accomplish this is by choosing the right project delivery method to start with.

It is the owner who ultimately decides which project delivery method to use. Unfortunately, many owners are ill equipped to make a thorough assessment of the many factors that can impact project success relative to the owner's specific criteria. Too often they choose a traditional methodology simply because they are familiar with it. Ultimately, they end up accepting less than stellar results, not realizing that their decision for project delivery had set the stage for inefficiencies and trouble before the project even started. However, I am getting ahead of myself. I will provide some insight into project delivery selection criteria later in this chapter. For now, let's just focus on what project delivery is and how construction management plays into it.

What Is Project Delivery?

Project delivery is the process by which all the procedures and components of designing and building a facility are organized and put together in an agreement that results in a completed project. The process begins with the compilation of needs and requirements of the owner spelled out in the architectural program. These needs and requirements are first expressed in preliminary plans from which initial material, equipment, and systems selections are made. With these selection decisions, the design becomes further refined until all design decisions are made and a final set of contract plans and specifications is completed. The owner then determines which procurement methodology (purchasing steps) to use to buy the construction services and the criteria that will be used to select the contractor. Finally, the owner selects which type of contract to employ. Once selected, the contractor goes about planning an overall strategy for delivering the project in accordance with the plans and specs that have been developed. All the parts and pieces of the agreement are put in place, and the game plan is established.

This game plan also determines how the players will interact and communicate with one another over the course of the project.

Types of Project Delivery

There are basically three project delivery methods: design-bid-build, construction management, and design-build. Keep in mind that the functions associated with

construction management are required in all three methods even though only one of them is actually named *construction management*. As I said earlier, this can get a little confusing.

These three project delivery methods differ in five fundamental ways:

- ◆ The number of contracts the owner executes
- The relationship and roles of each party to the contract
- The point at which the contractor gets involved in the project
- The ability to overlap design and construction
- Who warrants the sufficiency of the plans and specifications

Regardless of the project delivery method chosen, the three primary players—the owner, the designer (architect and/or engineer), and the contractor—are always involved. The traditional roles and responsibilities for the three parties were spelled out in Chapter 1, but keep in mind that the accountabilities and relationships change with the various project delivery methods, as I described in the previous list. This will become clearer as you read the individual project delivery descriptions that follow. Each of these methods has specific advantages and disadvantages, and it is the owner's responsibility to assess the project delivery choices in relation to their project needs.

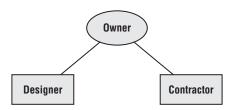
Design-Bid-Build

Design-bid-build is commonly referred to as the traditional method of project delivery, and the traditional accountabilities apply. In this scenario, the owner first hires the architect or engineer to design the building or structure. The design professional prepares a design, moving through the three standard design phases: schematic design, design development (the design development drawings are often referred to in the industry as DDs), and finally contract documents (referred to as CDs). Under this arrangement, the design professional is usually selected on a qualifications basis and then is typically paid a fee or a percentage of the building cost for their services. (Contract documents will be discussed in greater detail in Chapter 4, "The Construction Contract.")

After the plans and specifications are complete, the owner selects the general contractor who will provide the construction and construction management services. The most common means for selecting the general contractor under this method is by low price or low bid: several competing contractors estimate the project based upon the contract documents, and the builder with the lowest price gets the contract. The general contractor typically subcontracts various sections of the work to specialty contractors. Under this method, the owner holds two separate contracts, one with the designer and one with the contractor.

design-bid-build

A project delivery method in which the owner holds two separate contracts for design and construction. This method is often referred to as the traditional project delivery method.



In this arrangement, all dealings between the designer and the contractor go through the owner. There is no legal agreement between the designer and the contractor. This method is very linear in nature, and the contractor does not have any input regarding the design of the project. The contractor is only responsible for carrying out the work as spelled out in the plans and specs and will utilize the various construction management functions to accomplish this task.

Design-Bid-Build Linear Approach



No overlap of design and construction

Under the design-bid-build method, the owner warrants the sufficiency of the plans and specs to the contractor. If there are gaps between the plans and specs and the owner's requirements or any errors and omissions in the design, the owner is responsible for paying for those corrections. I mention this because the contractor is often the one who discovers the errors and submits the change orders necessary to correct the work. This is never a happy occasion for the owner. A constructability review, which will be mentioned later, can help prevent such surprises.

Construction Management

As you now know, *construction management* may be viewed from several different perspectives, and one of them is as a specific project delivery method. Under this method, construction management services are provided to the owner independent of the construction work itself. There are two options for the owner to consider under this method.

Option 1: agency CM The Construction Management Association of America (CMAA) defines agency CM as a fee-based service in which the construction manager is responsible exclusively to the owner and acts in the owner's best interests at every stage of the project. In this case, the construction manager offers advice uncolored by any conflicting interest because the construction manager does not perform any of the actual construction work and is not financially at risk for it.

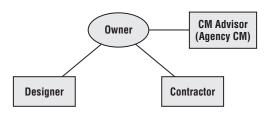
construction management

The planning, scheduling, evaluation, and controlling of construction tasks and activities to accomplish specific objectives outlined in the contract documents.

agency CM

A construction management option in which the construction manager acts in the owner's best interests at every stage of the project from design through construction. The construction manager offers advice and project management services to the owner but is not financially responsible for the construction.

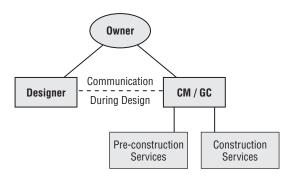
This arrangement involves three contracts: one between the owner and the designer, one between the owner and the contractor, and one between the owner and the construction manager. The owner hires a designer and a contractor exactly as described under the design-bid-build scenario. In addition, the owner also contracts with a third party, a construction management firm that provides construction management functions but as an independent agent or representative of the owner.



The party responsible for the construction work is still an individual general contractor, and that contractor still carries out construction management functions relative to their internal requirements for managing the project to completion. In some unique situations, the owner may elect to bypass a general contractor and contract directly with several specialty contractors and allow the CM firm to manage each of them. These are called *multiple prime* contracts.

Option 2: at-risk CM (also called CM/GC) The CMAA defines the *at-risk* CM project delivery method as an option that entails a commitment by the construction manager to deliver the project within a guaranteed maximum price (GMP). The construction manager acts as consultant to the owner in the development and design phases but does the work of a general contractor during the construction phase.

In this scenario, there are only two contracts, one between the owner and designer and one between the owner and the at-risk CM.



multiple prime

A contracting methodology in which the owner bypasses the use of a general contractor and enters into multiple separate contracts with trade or specialty contractors for the various sections of the work associated with the project, such as concrete, framing, mechanical, and electrical work. Each of the specialty contractors involved becomes a prime contractor on the project.

at-risk CM

A project delivery method where the construction manager acts as a consultant to the owner in the development and design phases but as the equivalent of a general contractor during the construction phase.

value engineering

A process in which various alternative approaches are evaluated and considered regarding design, product selection, or building system in an effort to provide the most efficient, cost-effective solution possible relative to value in response to the desires of the owner.

constructability reviews

A design review process in which experienced contractors and construction managers work with designers to ensure that the details of the design actually can be built in an efficient and cost-effective manner. The process entails review of materials, application, installation techniques, field execution, and building systems.

NOTE

design-build

A project delivery method in which there is only one contract between the owner and a design-build entity. The design-builder is responsible for both the design and the construction of the project. This method is often referred to as single-source project delivery.

fast tracking

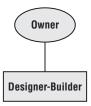
A practice utilized to speed up a job by overlapping the design phase and the construction phase of a project. It's often applied in design-build or construction management project delivery. Although this might seem like a tricky relationship to manage, owners are comfortable with it because the at-risk CM is also responsible for performing the construction and carries financial liability for bringing the project in on time and within budget. By contrast, under the agency CM model, the construction manager is not at risk for the budget, the schedule, or the performance of the work.

One of the great things about construction management project delivery is that it provides a contractual avenue by which the owner can bring the CM function into play early in the project planning and make direct dialogue with the design team possible. In these circumstances, the construction manager, acting on behalf of the owner, can contribute by providing *value engineering*, life-cycle cost analysis, conceptual estimating and scheduling, and what is called *constructability reviews* during the design process and head off possible incompatibilities between design and construction, which typically result in cost overruns, time delays, conflicts, and legal claims down the road.

One of the most frustrating things that happens with traditional design-bid-build project delivery is when the estimates all come in too high. Then the project goes back to the drawing board for redesign and is significantly delayed, leaving everyone involved deeply disappointed. The way to avoid this common occurrence is by using a project delivery method that allows for early contractor involvement and encourages a team approach.

Design-Build

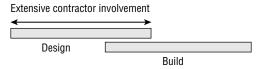
The *design-build* methodology has grown significantly in popularity over the past 10 years. It is often referred to as single-source project delivery and is the closest method we have to the master builder approach of old. In this arrangement, there is only one contract. The owner contracts with a design-build entity, which will be responsible for both the design and the construction of the project.



Whereas design-bid-build has linear sequencing of the work, design-build often integrates and overlaps design and construction and allows for something called *fast tracking*. If you remember me stating earlier in the chapter how important

time is for many clients, you will understand why design-build has become the project delivery method of choice for many owners today.

Design-Build Integrated Approach



Overlapped design and construction

Under the design-build method, the design-builder warrants the sufficiency of the plans and specs to the owner. The design-builder is liable for any gaps between the plans and specs and the owner's requirements for the performance of the building. If there are any shortfalls, the design-builder picks up the tab.

One of the greatest advantages to design-build is the possibility for early contractor involvement. Under this method, all of the team players—the designers, the contractors, the material suppliers, and the manufacturers—have an opportunity to be in continuous communication throughout the project.

But what is a design-build entity, anyway? Where are the architect and the contractor in all of this? Actually, they're still two of the primary players, but how they organize themselves to do business is what differs. The design-build entity can be configured in three basic ways:

Designer and contractor partnership In this scenario, two firms simply decide to work together on a single project with one of them at risk for the project. A construction firm and a design firm join forces to go after a project. One of the two partners takes the lead and actually enters into a contract with the owner to provide both the design and construction services. For example, under the contractor-led design-build model, the architect is hired by the builder (not by the owner as in design-bid-build), and the builder actually holds the contract to deliver both design and construction. If it is a designer-led design-build model, the opposite is true. The architect or engineer hires a contractor and is obligated for both the design and the construction. The partnership created is simply an agreement to work together. There is no new legal entity created under this setup. The second party is a subcontractor to the first but has no direct contract with or obligation to the owner. Contractor-led design-build is the most prevalent form practiced today.

Approximately 56 percent of all design-build projects are led by contractors. Construction managers who have a desire to participate on design-build projects should be knowledgeable regarding the design process and enjoy working with architects in a team environment.

NOTE

Full-service design-build firm This is probably my personal favorite when it comes to design-build, of which I am a big fan. In this model, the design professionals and the construction professionals work for the same firm under the same roof. This situation permits no excuses for not communicating! One can just walk down the hall when a question or problem arises. You can imagine how efficient this process can be compared to the phone tag and email lag problems that are common when team members try to communicate from a distance. Additionally, there commonly exists a higher level of trust among the various disciplines working under the same roof than what you would find under the other models. This, of course, adds to the efficiency.

Joint venture The joint venture configuration is similar to the designer and contractor partnership with one exception: the design firm and the construction firm actually create a legal entity, the joint venture, for the purpose of carrying out the design and construction of a specific project. Under this arrangement, both parties are at financial risk for delivering the project.

NOTE

Teamwork and trust are really the keys to successful project delivery regardless of what method is used. Although the design and construction industry has historically been known more for its adversarial nature than for its collaborative spirit, things are gradually changing. The bottom line is that today's projects are simply too complex and too expensive to let petty issues and egos get in the way.

Integrated Project Delivery

Although the term *integrated project delivery* is not new, it really gained prominence in 2007 when the American Institute of Architects formally began to articulate it as a unique approach to designing and constructing projects. The following is according to AIA's May 15, 2007, Working Definition Version 1:

Integrated Project Delivery (IPD) is a project delivery approach that integrates people, systems, business structures, and practices into a process that collaboratively harnesses the talents and insights of all participants to optimize project results, increase value to the owner, reduce waste, and maximize efficiency through all phases of design, fabrication, and construction.

IPD principles can be applied to a variety of contractual arrangements, and IPD teams can include members well beyond the basic

integrated project delivery

Any project delivery method that contractually engages the contractor responsible for constructing the project at the beginning of the design process. Both design-build and at-risk CM are considered integrated project delivery models.

triad of owner, architect, and contractor. In all cases, integrated projects are uniquely distinguished by highly effective collaboration among the owner, the prime designer, and the prime constructor, commencing at early design and continuing through to project handover.

Generally speaking, integrated project delivery is any form of project delivery that brings the contractor on board as part of the team at the onset of the design process. In other words, instead of waiting until the design is complete, the contractor who is going to build the project is on board while the design is being developed. In this arena, the construction manager will have an opportunity to contribute their expertise relative to constructability, building costs, labor availability, scheduling issues, and the like. Because the design has such an impact on all of these construction issues, having the contractor's input up front helps the architect make better design decisions and avoid project delays, cost overruns, or unconstructible building details.

Under this definition, both design-build and at-risk CM can be classified as integrated project delivery models. Integrated project delivery provides a unique opportunity for construction professionals who desire a more collaborative approach to the design and construction process to participate at the design stage in a proactive fashion. Construction practitioners who have a particular appreciation for design excellence are generally well suited to these approaches. Participating as a member of an integrated project delivery team requires cross-disciplinary knowledge, expertise, and experience beyond construction management. Because the integrated project delivery approach is gaining popularity among owners, individuals who have this unique interest or background will find many opportunities in the future to contribute to a project's success.

When construction managers are engaged in the early stages of a project, they are often able to add value to the project by considering owner needs relative to the construction process. For example, a construction manager may recommend a phased approach to the construction if an owner needs to get a particular production line or function up and running before the completion of the entire facility. Good construction managers are great at solving these kinds of problems, and it is a smart owner who brings them on board to discuss end-user needs during the predesign phase.

Trends in Project Delivery

It is important for anyone involved in, or planning to get involved in, construction management to fully understand the concept of project delivery, especially today. Today there is an increasing trend toward the more collaborative integrated project delivery methods such as construction management and design-build.

NOTE

20%

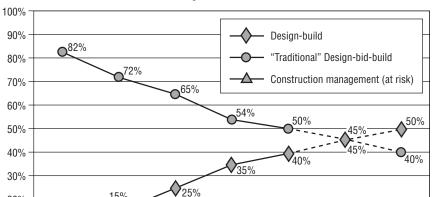
10%

0%

75%

1990

1985



Non-Residential Design and Construction in the United States

Bringing in construction professionals at the earliest planning stages of a project saves money in the long run and usually means that the project will be delivered earlier with fewer conflicts and higher quality. Now that awareness of these benefits has become widespread, the role of the construction manager is expanding, and by most accounts this is a good thing. The following cost-influence curve highlights this fact.

10%

2005

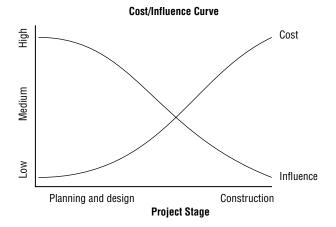
2010

2015

2000

10%

1995



As you view the graph, consider the process of building a new home. It would be far less expensive to decide to add extra electrical outlets during the wall framing stage than it would be to make that decision after the drywall was up and the walls were painted. It would be even more cost effective to make that decision while the plans were still on the drawing board. Early contractor involvement helps flush out deficiencies in the design.

To some, bringing the contractor on board early in the planning stages may seem unnecessary and expensive, but if their input during design will help head off problems during the construction phase later when making changes becomes very costly, then the money is well spent.

Project Delivery Selection

Each of the project delivery methods I've discussed has advantages and disadvantages. It is the owner's job to select the best project delivery method relative to the requirements for the project. Some factors that influence an owner's project delivery selection include cost, schedule, quality, design, risk tolerance, and construction expertise. Every project is different, and there is not one single method suited to all situations or project types. It is very important to assess the goals for every new project being considered.

For example, if schedule is the most important criterion on a project, then selecting the design-build method would be the smartest choice because it is typically the fastest project delivery method. However, if high owner involvement in the design process is desired, then design-bid-build would be the better choice, because the owner hires the designer directly.

It is not the intention of this book to have you become an expert when it comes to project delivery, but I do want you to understand that just as scope definition has a significant impact on project risk, so does the project delivery method. The ability of the construction manager to discern the thoroughness of the scope definition and the suitability of the project delivery method goes a long way in mitigating risk from the start.

To learn more about project delivery methods and selection, check out "Construction Project Delivery Systems—Evaluating the Owner's Alternatives" on the A/E/C Training Technologies website (www.aectraining.com).

NOTE

What Does a Construction Manager Do?

You are now aware of exactly what it is that you are supposed to be managing as a construction manager—cost, time, quality, and safety, right? And basically your job is to mitigate the risks associated with each of these factors and optimize project performance. But there's more. Before you have anything to manage, you must first compete for the opportunity to actually build the project. I haven't yet talked about one definitely critical task associated with construction management: actually getting the work in the first place. (Chapter 3, "How We Get the Work," is dedicated solely to this aspect of the process.)

So to clarify, the flow of events in construction management is to first get the work and then to do the work, and as we do the work, we must keep score by assessing our progress toward meeting the project goals for time, cost, and quality. Eight basic functions are performed to accomplish these three tasks. Some of them

address only one of the primary tasks, while others overlap and apply to more than one task. Although each of the eight functions is covered in Chapters 6 through 12, I'll introduce you to them now so that you can get an overall sense of just what construction managers do before I discuss what it actually takes to be one.

- Estimating the project
- ◆ Administering the contract
- Managing job site and construction operations
- Planning and scheduling the project
- ◆ Monitoring project performance
- ♦ Managing project quality
- ◆ Managing project safety
- Assessing project risks

Construction Management Functions

The construction management functions are typically performed by a team of construction professionals trained in various aspects of the job. The experienced construction professional will be competent in all of the following management functions.

Estimating the Project

Given that cost is one of the major factors or values of the construction project, estimating is probably one of the most important construction management functions. Estimating entails the calculation and pricing of all materials, equipment, and man-hours needed to complete the work. We use estimating to get the work and also to help us keep score. In other words, we constantly compare the actual cost of the project with the estimated cost of the project and monitor any discrepancies. Significant variances are often the first sign of trouble, and a good project manager takes immediate steps to determine the cause and mitigate the problem.

Administering the Contract

Contract administration (or project administration) is all about the "red tape" and paperwork associated with a construction project. As you might imagine, there are tons of reports, submittals, shop drawings, time cards, payroll records, change orders, inspection records, and numerous other documents that must be processed in order to manage a project as complex and expensive as a building, bridge, or highway. Basically, project administration deals with managing all the business affairs related to the contract parties and their obligations. This function usually requires the effort of many different construction management

personnel and is vitally important when it comes to doing the work and keeping score relative to the targets for cost, time, and quality.

Managing Job Site and Construction Operations

This is where all the action happens and we get to build something! This function considers every detail associated with the logistics of actually doing the work and getting it done. Think about all the activities and needs linked with workers doing their jobs: tools, equipment, traffic, parking, deliveries, storage, security, communications, signage, safety, trash, drinking water, lunch breaks, and so on. It includes everything right down to when to deliver and where to place the portable toilet! These may be things that you have never thought of before relative to the construction project. But all of these things must be planned, organized, managed, and controlled on the job site in order for the construction to move forward in the most productive manner.

Planning and Scheduling the Project

Project planning is a critical component for the successful completion of any type of building or structure. Planning is about organizing the activities that have to take place in a logical sequence in order to get the project from the ground-breaking phase (or earlier) to the occupancy phase, where the completed project can be used for its intended purpose. Scheduling introduces real time into the plan and is the tool used to communicate the scheme to all parties associated with the project. This function is all about doing the work as planned within a defined time span as well as helping keep score. The schedule is monitored and adjusted throughout the process.

Monitoring Project Performance

This is really one of the primary "keeping score" functions of construction management. There are two key components to controlling project performance: cost and time. Controlling is the process of measuring, monitoring, and comparing actual efforts with estimated inputs and adjusting the plan accordingly to get the project back on track for completion as intended. Estimates and schedules are the tools used to examine this progress.

Managing Project Quality

The quality standards on any project are established in the plans and specs prepared by the designer. Within these documents, specific measurable conditions are given. These include dimensions, tolerances, test results, temperatures, and so on. It is the contractor's responsibility to see that all such quality standards are met and verified. For the builder to accomplish this goal, they must organize, institute, and adhere to a quality control plan. The quality control plan usually

consists of a number of inspections, field tests, lab tests, and observations. It is very important that the contractor be able to document and report satisfactory compliance because only after the standards have been met will the owner accept the work and release payment.

Managing Project Safety

The ability to do work on a construction site is directly related to safe surroundings. Every construction manager is responsible for creating and maintaining a safe working environment. This function cannot be taken lightly. People get hurt and can even lose their lives on construction projects. This function, by necessity, must be a priority on every project regardless of size. The personal and economic costs associated with accidents, injuries, and deaths on the job site are clearly avoidable, and a proactive, rigorous approach to safety planning and management is one of the most important construction management goals.

Assessing Project Risks

Construction is a very risky business, for both the owner and the contractor. Part of the challenge is trying to place the risk in the hands of the party who can best manage that risk (see Table 2.1). That's why an owner hires a contractor to begin with—to shift the risks for the construction cost, time, quality, and safety to someone trained to manage them. Once the risks are identified, understood, and analyzed, proper allocations can be made for reasonable schedules, estimates, and management plans.

Table 2.1 Risks Allocation Table

| | Responsible Party | | | | | |
|-----------------------|-------------------|-------|----------|--|--|--|
| Type of Risk | Contractor | Owner | Designer | | | |
| Site conditions | | Х | | | | |
| Weather conditions | X | | | | | |
| Project funding | | X | | | | |
| Subcontractor failure | X | | | | | |
| Job site safety | X | | | | | |
| Material deliveries | X | | | | | |
| Quality of the work | X | | X | | | |
| Delays in the work | X | X | | | | |
| Defective design | | | Х | | | |

| | Responsible Party | | | | |
|-----------------|-------------------|-------|----------|--|--|
| Type of Risk | Contractor | Owner | Designer | | |
| Defective work | X | | | | |
| Code compliance | X | | X | | |
| Estimate errors | X | | | | |
| Labor strikes | X | | | | |

Table 2.1 Risks Allocation Table (continued)

Problem Solving and Decision Making

Although it is very important for a construction manager to be trained in all the functions listed earlier, the two most important skills needed to succeed in construction management are decision making and problem solving. I'm sure you have determined by now that construction is not an industry for the weak of heart. The stakes are enormously high on every project, and the environment is very unpredictable.

Throughout this book, I will provide "Real World Scenario" sidebars to give you a little taste of the decision making and problem solving that relate to the various functions. What I want you to understand is that the solutions to many construction issues cannot be found in a book or relayed in a seminar—they are discovered by using critical and creative thinking skills and by being very resourceful.

Although being skilled in estimating, scheduling, or project administration will provide you with the tools to evaluate and assess situations, it will be your ability to think on your feet, make tough decisions, and find solutions that may never have been tested before that will actually carry the day.

What It Takes to Be a Construction Manager

By this time, you are probably in one of three places. You are very excited about what you have learned so far, you are not quite sure what to make of this thing called *construction management*, or you are wondering who in their right mind would ever get themselves involved in such a business! So before I take you any further, maybe this would be a good time to discuss exactly what it takes to be a construction manager.

General Requirements

The Bureau of Labor Statistics presents the following character synopsis in its Occupational Outlook Handbook when describing the necessary attributes of the construction manager:

Construction managers should be flexible and work effectively in a fast-paced environment. They should be decisive and work well under pressure, particularly when faced with unexpected occurrences or delays. The ability to coordinate several major activities at once, while analyzing and resolving specific problems, is essential, as is an understanding of engineering, architectural, and other construction drawings. Good oral and written communication skills also are important, as are leadership skills. Managers must be able to establish a good working relationship with many different people, including owners, other managers, designers, supervisors, and craft workers.

Although this profile pretty much hits the nail on the head, so to speak, I would have to add a few more attributes to the list. I have found most construction managers to have a strong work ethic and an enthusiastic and highly motivated nature. They are tenacious and very results oriented. And, above all else, they are noted for being risk takers.

It is also very important for the construction manager to actually know something about building. It is much easier to manage a process when you have an appreciation for what it actually takes to get the work done, and believe me, you will have a greater appreciation for it after you dig a couple of ditches and manhandle some 90-pound sacks of mortar all day long. The best way to get this experience is simply to go out there and do the job.

Most companies look for individuals with both industry work experience and formal training or education in construction management. Therefore, it is not uncommon for construction management programs to require (or highly recommend) summer jobs and internships in the field for exactly this reason. I grew up in a family of carpenters and electricians, so I was lucky enough to be exposed to the building side of construction very early on. Even if you have never been on a construction site before, it is very important to get this experience and not be intimidated by the environment.

NOTE

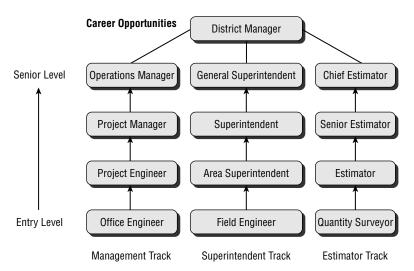
If you are interested in pursuing a career in construction management but think that your lack of hands-on field experience might hold you back, then you might try volunteering with such organizations as Habitat for Humanity or AmeriCorps.

Business knowledge is another factor that can really influence your capabilities and chances for success in construction management. After all, building is first and foremost a business, and all the criteria needed to flourish in business are required to flourish in construction.

And last but not least is having a good grasp of technology. An understanding of computers and software is vital to a career in construction management. Today, every function associated with construction management involves a computer application.

A Typical Career Track

A typical career track for an entry-level construction manager might look something like this:



Although there are many excellent companies to select from, I chose to use the Hensel Phelps Construction Company career path model because of its reputation for consistent performance and reliability. Hensel Phelps is consistently ranked among the top general contractors and construction managers in the nation by the *Engineering News Record* (ENR).

Construction Management Job Descriptions

Job titles and job descriptions vary across company types and sizes, but most organizations will offer field engineer, project engineer, superintendent, project manager, and estimator positions. The following list will give you a clear understanding of what it takes to become a full-fledged construction management professional and give you some sense of the depth of knowledge and experience needed to achieve that goal. These descriptions were adapted from the Hensel Phelps Construction Company's website descriptions by permission and convey a typical chain of command scenario for a large, national construction firm.

Field engineer This is an entry-level position. This individual works directly for the project superintendent. The field engineer (by title only; not actually an engineer) is responsible for project layout and dimensional accuracy of the project, interpretation of the project plans and specifications, communication with the craftspeople and subcontractors, jobwide safety, production of

detailed concrete form work drawings for field use, and tracking and reporting of daily job production.

Office engineer This is an entry-level position. An office engineer (again, an engineer in title only) acts as the chief assistant to the project engineer and as support for the field. The office engineer's responsibilities include all procurement and timely delivery of materials to the project, review of shop drawings, processing of material submittals and requests for information, and assisting the project engineer.

Quantity surveyor This position is an entry-level position that works directly with the lead or senior estimator on a bid. The quantity surveyor is responsible for estimating quantities of building materials, doors, and windows, as well as miscellaneous finishes. A basic understanding of construction and good planreading skills are prerequisites to this position.

Project engineer This position acts as the chief engineer on the project. The project engineer's position includes responsibilities ranging from developing bid packages to managing project schedules. A project engineer coordinates all shop drawings, reviews submittals, expedites deliveries, oversees project cost accounting, and processes owner and subcontractor billings. A project engineer is trained to successfully estimate and negotiate all change orders and direct the project administration. This person supports the project manager and area superintendent in material deliveries, staff development, and overall project coordination. The project engineer plays an essential role in a successful project.

Area superintendent This position serves primarily on larger projects, assisting the project superintendent. The area superintendent supports the development of the project schedule and prejob planning and accepts responsibility for a specific area of the project or phase of work. Responsibilities entail safety compliance, craft supervision and production, subcontractor coordination, scheduling, material handling, daily reports, quality control, and craft training.

Project superintendent The project superintendent is the company's representative with the responsibility and authority for daily coordination and direction of the project so that it is safe, within budget, on schedule, up to the company's quality standards, and satisfactory to the customer. To accomplish this, the project superintendent must conceptualize a plan to construct the project and ensure that the daily and weekly activities are consistent with this plan. The project superintendent and the project manager work together as a complementary team. The sum of their combined effort is greater than their individual efforts. The project superintendent concentrates most of their time on the daily and short-range direction of the project.

Project manager This is the company's "management representative" who is responsible for the safe completion of projects within budget, on

schedule, to the company's quality standards, and to the customer's satisfaction. It is their responsibility to initiate required action to achieve these objectives and to ensure that all project activities are consistent with contract documents and company policy. The project manager's duties vary as required to support the project superintendent and other personnel assigned to the project. The project manager's first responsibility is to support the effectiveness of the superintendent and the project staff. Generally, the project manager concentrates on long-term planning, scheduling, and identifying and resolving possible roadblocks and pitfalls prior to their having an impact on the project. The project manager is also responsible for ensuring that all logistical support is completed in a timely manner so that the project superintendent can concentrate on the daily and weekly direction of the company's resources and coordination of subcontractors.

Estimator This position is acquired after valuable years of field experience. The estimator is part of a project's estimating team and may be responsible for advanced quantity surveys of self-performed work such as concrete and carpentry work along with quantification of select subcontractor trades. An estimator learns more advanced estimating procedures along with the basics of pricing self-performed work. Additionally, the basics of bid closing are learned through shouldering the responsibility for specific sections of the bid.

Lead estimator Lead estimators work as members of the bid team on large, complex projects or may be in charge of small to medium-sized projects in a support role. Lead estimators are responsible for the survey and pricing of complex self-performed work. In this position, the estimator learns to manage others to achieve goals and develops an understanding of the company's self-performed work production history, as well as the fundamentals of bid assembly, buyout, and subcontracting.

Senior estimator The senior estimator reports to the chief estimator. The senior estimator is in charge of procuring an entire project. A successful procurement effort includes managing the bid team, developing the bid strategy, maintaining subcontractor relationships, and training other employees in the estimating department. The senior estimator is completely familiar with company production history and has a thorough understanding of subcontracting and procurement strategies.

Chief estimator Reporting to the district manager, the chief estimator is responsible for all estimating personnel and budget issues. Additionally, the chief estimator is responsible for identifying and tracking leads for future projects and deciding which projects to pursue. The chief estimator is also responsible for reviewing all estimates.

As you can see, many levels of position and training are involved in construction management. There is definitely a lot of room for advancement regardless of your starting level. Construction managers come from all walks of life and with every kind of background. There are many examples of high-ranking

construction executives with major firms across the country who started out as laborers in the field when they were fresh out of high school. Today the training may be more sophisticated, but the opportunities are just as ripe. It is not an easy accomplishment to achieve the project manager level in construction, but it is a very rewarding one.

Want to See If You Have the Right Stuff?

FMI Corporation is one of the nation's leading consulting firms to the construction industry (see its website at www.fminet.com). It has been conducting research and tracking construction management and manager success for more than 30 years. Based on its research, I have put together a little fitness quiz. Just for fun, get out a pencil and respond to the following questions, using the instructions given. When you are all done, add up your responses, divide by the total number of questions, and note your average score. As you work through the quiz, keep in mind that there are no right answers.

Construction Management Aptitude Quiz

1

2.

3

Use the following scale of 1–7, where 1 = Strongly Disagree, 2 = Disagree, 3 = Somewhat Disagree, 4 = Neutral, 5 = Somewhat Agree, 6 = Agree, and 7 = Strongly Agree, to rate your reaction to each statement.

1 I consider myself detail oriented and take pride in making sure that every-

| | | ne correctly. | | a take pride | muning | sare that eve | - 7 |
|----|--------------|---------------|----------------|---------------|---------------|---------------|------|
| | Strongly D | isagree | | | | Strongly A | gree |
| | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
| 2. | I have stro | ng written co | ommunicatio | on skills. | | | |
| | Strongly D | isagree | | | | Strongly A | gree |
| | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
| 3. | I have stro | ng verbal co | mmunication | ı skills. | | | |
| | Strongly D | isagree | | | | Strongly A | gree |
| | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
| 4. | I am good | at meeting v | vith people a | nd finding no | ew opportu | inities. | |
| | Strongly D | isagree | | | | Strongly A | gree |
| | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
| 5. | I usually do | | t takes to get | the job done | e, even if it | means work | ing |
| | Strongly D | isagree | | | | Strongly A | gree |

5

| or. | | | |
|---------------------|----------------|----------------|------------|
| | | Stro | ngly Agree |
| 4 | 5 | 6 | 7 |
| n a systemat nt. | ic way, makii | ng sure that a | ll aspects |
| | | Stro | ngly Agree |
| 4 | 5 | 6 | 7 |
| ikely to find | unique appr | oaches to pro | blems. |
| | | Stro | ngly Agree |
| 4 | 5 | 6 | 7 |
| e say and an | n willing to i | ncorporate ot | ther peo- |
| | | Stro | ngly Agree |
| 4 | 5 | 6 | 7 |
| nat are visib | le and out the | ere for the wh | nole world |
| | | Stro | ngly Agree |
| 4 | 5 | 6 | 7 |
| ors than in a | in office. | | |
| | | Stro | ngly Agree |
| 4 | 5 | 6 | 7 |
| ects, and I d | lon't mind if | there's some | downtime |
| | | Stro | ngly Agree |
| 4 | 5 | 6 | 7 |
| t work. | | | |
| | | Stro | ngly Agree |
| 4 | 5 | 6 | 7 |
| my own ha | | y choice of ca | reer than |
| | | Stro | ngly Agree |
| 4 | 5 | 6 | 7 |
| | | | |
| | | Stro | ngly Agree |
| 4 | 5 | 6 | 7 |
| | 4 | 4 5 | 4 5 6 |

| 16. I do no to lear | ot take reject n. | ion personal | lly, and I lool | k at failure a | as an opport | unity |
|---------------------|----------------------|--------------|-----------------|----------------|---------------|--------|
| Strong | ly Disagree | | | | Strongly | Agree |
| 1 | 2 | 3 | 4 | 5 | 6 | 7 |
| 17. I do no | ot give up eas | ily. | | | | |
| Strong | ly Disagree | | | | Strongly | Agree |
| 1 | 2 | 3 | 4 | 5 | 6 | 7 |
| 18. I like v | vorking in te | ams and wit | h people of d | liverse backş | grounds. | |
| Strong | ly Disagree | | | | Strongly | Agree |
| 1 | 2 | 3 | 4 | 5 | 6 | 7 |
| 19. I am a | ble to prioriti | ze and bala | nce working | on several ta | asks concurr | ently. |
| Strong | ly Disagree | | | | Strongly | Agree |
| 1 | 2 | 3 | 4 | 5 | 6 | 7 |
| | ve that there a | | | · | and am willir | ng to |
| Strong | ly Disagree | | | | Strongly | Agree |
| 1 | 2 | 3 | 4 | 5 | 6 | 7 |

So, how did you do? The nature of the questions should give you a pretty good insight into the type of characteristics that tend to show up in the most successful construction managers, at least according to FMI. If your overall score averaged a 4.0 or higher, you are probably well suited for a career in construction management. Remember, the industry is filled with every kind of personality and character type. There are so many positions to fill and functions to perform in construction management that it takes a variety of skills, aptitudes, and characteristics to get the job done. But one thing is sure: every day is different in construction, and you could spend a lifetime learning all there is to know about the industry. Let's continue on the journey and begin to take a look at what this career is really all about.

Terms to Know

| agency CM | design-build |
|---------------------------|-----------------------------|
| architectural programming | fast tracking |
| at-risk CM | integrated project delivery |
| constructability reviews | multiple prime |
| construction management | scope of work |
| design-bid-build | value engineering |
| | |

Review Questions

- 1. Distinguish between construction management as a function and construction management as a project delivery method.
- 2. Identify at least three characteristics that make the construction project unique from other industry sector projects.
- Name the four primary project values to be managed, monitored, and controlled.
- 4. Why is scope definition so important in the construction process?
- 5. What is meant by the term *project delivery*?
- **6.** Identify the three primary project delivery methods and discuss how they differ contractually.
- 7. Explain how agency CM is different from at-risk CM.
- **8.** What is meant by the term *fast tracking*?
- 9. Name the three basic ways in which a design-build entity may be configured.
- 10. Identify the eight functions of construction management.

Chapter 3

How We Get the Work

Before you can start managing any project, you must have a project to manage. To get a project to manage, the contractor must first find projects to bid and then win the opportunity to build them. Finding and getting work is a crucial factor in the success of a construction firm. Obtaining information about upcoming projects is a big part of the overall marketing effort of the construction company.

Some companies can boast of a certain number of negotiated projects that are just handed to them because of reputation or prior dealings with a happy client. However, in the majority of cases, contractors must compete for their work and their livelihood. In the old days, this competitive process was pretty straightforward. But today it has become quite complex, and the strategies employed to win the project require abilities that were not needed before, such as negotiation, presentation, team-building, and communication skills.

The construction industry has always been a very competitive business, and today the competition has become even more aggressive. The stakes are higher, the margins are lower, and the skills that must be employed are at a different level. Today all aspects of your game must be operating at full capacity in order to win projects. Owners are much more sophisticated and make much greater demands. But the game is indeed a challenging one, and the rewards can be significant.

In This Chapter

- How the contractor tracks down projects to bid on
- How the bidding process works
- How the constructor prepares for the competition
- The different criteria used to determine the winners
- The various factors considered before competing

Finding the Work

Like most industries, construction firms must battle for their share of the market. The bulk of a company's workload will be secured through a rigorous price-bidding competition. But even before contractors decide to compete, they must first do some reconnaissance work and determine where the projects are, what they entail, and when they will be put out for bid.

The first step in the process is to determine who is preparing to build new projects and when they will be ready to start. It is imperative that the contractor find and maintain a relatively constant stream of potential jobs in order to stay in business. For a construction company to be successful, it must engage in an intelligence-gathering effort—scoping out new work and keeping an ear to the ground, so to speak, regarding project design starts and capital improvement campaigns among investors and the corporate world. An uninformed contractor who does not find out about a project until it has already broken ground with equipment and materials being delivered has missed an opportunity to win that project. The bottom line is that there are more contractors competing for the work than there is work to compete for, and any missed opportunity is a mistake.

I do not mean to imply that contractors should go after every single job out there, but they must know about what is coming up in order to decide which ones are worth pursuing. Later in the chapter, I will discuss several factors that are considered when deciding whether to compete for a project.

Although almost every member of the construction management team shares in this task at some level, it is typically the senior estimators, senior managers, and business development personnel who are charged with this most important assignment.

Marketing Efforts

The recognition of construction management as a vital and valuable service relative to the construction process has opened the door for genuine marketing efforts among the most successful construction firms. Today most construction companies have a marketing arm in-house whose sole function is to be on the watch for upcoming projects. The marketing efforts are no longer limited to persuading owners to put them on the bid list so they can compete for the contract. Today, as construction management services become more and more sophisticated, the real effort is focused on convincing owners that they should bring the construction management team on board early to ensure the greatest chances for project success. As you learned in Chapter 2, "What Is Construction Management?," the earlier the construction manager is engaged in the design and construction process, the greater the benefit to the owner and the overall construction process. Opportunities for value engineering and constructability reviews as well as budgeting and scheduling during design are just a few of the benefits of early CM involvement. Conveying these benefits to the owner is a high priority of the marketing personnel within the construction firm.

Although contractors are familiar with and accustomed to competing for the work they get, the game has changed in the past few years. They now understand that what they have to offer is extremely valuable in the overall scheme of things, and an opportunity to negotiate rather than compete is a major goal of today's construction firms.

The Rules of the Game

Although the competitive environment is changing in the construction industry, there are still some rules associated with the game that remain the same. Public contract laws have required the selection of building contractors solely on the basis of the lowest responsible bid. For years, many private owners adopted similar procedures for buying construction services, and it was rare for a private owner to consider any other option for buying construction other than the same method that was mandated for public work. Interestingly, today legislative reforms have resulted in both public and private owners having a few more options available to them. Much of this chapter will address those options. However, before getting into those options, let's first take a look at the aspects of the contracting laws that remain the same.

The Public or Private Domain

In Chapter 1, "The Construction Industry," you learned that construction projects are classified as either public or private by virtue of how they are funded. Public schools, highways, and government buildings are examples of projects funded with taxpayer dollars. On the other hand, building types such as retail outlets, private offices, private schools, and apartment complexes are usually financed by private sources.

Public Projects

When public funds are being used to sponsor a project, there are certain regulations that must be followed when it comes to bidding for the job and awarding the contract. The *open bid* process must be used. In open bidding, the project must be publicly advertised in newspapers and trade journals, and any contractor is allowed to submit a bid.

Although the logic behind the open bid system is understandable, there are some worrisome problems that go along with it. For example, with open bidding, the owner cannot restrict the number of contractors who will participate in the competition, and they must allow all comers, even if the contractor's technical or financial capabilities are questionable.

A few preventive measures are associated with public work to safeguard the public from problems regarding contractor competency or financial capability. The law requires contractors who compete for public projects to post three bonds: a bid bond, a performance bond, and a labor and material payment bond

open bid

A competitive bidding requirement for all public projects. An open bid is one that is advertised publicly and allows any qualified contractor to submit a bid on the project.

prequalification

The process in which an owner, based upon minimum financial, management, and other qualitative data, determines whether a construction firm is fundamentally qualified to compete for a certain project or class of projects.

invitation for bids

A notification sent to a selected list of contractors, furnishing information on the submission of bids on a private project.

closed bid

Used with private projects and is not open to the public. Bidding is by invitation only, via an invitation for bids, to a selected list of contractors.

public-private partnership

A business venture approach whereby a public sector authority and a private enterprise join forces and combine resources to deliver government projects aimed at serving the public good.

(also called a payment bond). These bonds are issued by a surety company and act somewhat like a form of credit. Although the surety does not actually lend the contractor money, it uses its financial resources to back the obligations of the contractor. For example, the bid bond assures the owner that if the contractor is the low bidder, the contractor will indeed enter into a contract with the owner. However, if the low bidder simply cannot go forward with the contract, then the owner can award it to the second highest bidder with the surety stepping in to cover the difference between the two bids. The owner is protected from having to pay the higher price. Likewise, if the contractor is unable to perform the work as promised or fails to pay suppliers and subcontractors, the performance and payment bonds kick in, and the surety pays for completion of the work done by another contractor. Obviously, the contractor must have an excellent reputation and show evidence of sound financial standing before any surety will give its backing, so this safeguard is a pretty reliable one. However, given the risky nature of construction, things can go wrong, and in reality no one ever wants to see this safeguard used if it is at all avoidable.

Prequalification is another process available for use in the public domain if an owner chooses to employ it. This helps with weeding out those contractors who are not qualified to bid the project in question. The contractor community has mixed views regarding prequalification. Some applaud it for placing the competition on a more even keel, while others abhor it as being unfair and an invasion of privacy.

Private Projects

Private owners are not restricted by the rules set forth in open bidding. They may solicit bids from whomever they choose. In other words, bidding is "by invitation only." The owners often send out an *invitation for bids* in letter form to a select number of contractors. They may choose contractors with whom they already have good working relationships or handpick contractors who have a reputation for quality and performance relative to the project type. Under this *closed bid* system, the owner has much more flexibility. The owner can narrow the qualification criteria and limit the number of contractors who are allowed to compete. However, it is not unusual for private owners to instigate the same safeguards mandated by law under public contract laws. Prequalification, bid bonds, performance bonds, and labor and material payment bonds are common requirements of contracts for private work as well.

Public-Private Partnerships

In recent years, a hybrid approach has emerged that combines the resources of both public and private organizations to deliver needed facilities to cities, counties, states, and even the federal government. A *public-private partnership* (PPP), also referred to as a P3 or P³, is a contractual agreement between a public agency

and a private sector entity, in which the private party assumes substantial financial, technical, and operational risk in the design, financing, building, and operation of a public project. Through this agreement, the skills and assets of each party are shared to deliver a facility for the use of the general public. In addition to sharing resources, the parties also share in the potential risks and rewards associated with the project.

Although PPPs have been in use in the United States for more than 200 years, this creative approach is becoming more and more popular as a mechanism for getting construction projects completed in a timely manner, particularly in instances where there is a significant lag between public funding availability and need. Public-private partnerships have become a common mechanism for delivering water, wastewater, transportation, and urban development projects, just to name a few. The use of PPPs is increasing because they provide an effective tool in meeting public needs, maintaining a high level of public control, and improving the quality of services, and they are more cost effective than the traditional design and construction delivery approaches.

Sources of Information

All construction projects are advertised in one form or another. How they are advertised differs depending on whether the project is public or private. Public projects may be advertised in newspapers or trade journals as required by law. They are also advertised in various online government publications such as *Commerce Business Daily* (http://cbdnet.gpo.gov) or governmental bid and request-for-proposal listing services such as GovernmentBids.com.

Most contractors subscribe to some type of electronic construction news service. Electronic news services are one of the easiest ways to keep up with projects that are coming up for bids. For a nominal service fee, these services provide up-to-date information on the status of projects from concept to completion. This allows the construction firm to anticipate work, pick and choose which jobs to go after, and develop an overall bidding strategy. Reed Construction Data and McGraw-Hill Dodge Reports are examples of popular available services. A contractor can target construction project leads by location, project type, or industry sector. The intent of these services is to provide accurate, in-depth project information. Both public and private jobs are advertised in the reports, which convey the status of construction projects from the feasibility stage to the completion of the project. (To view a sample of an online *Dodge Report eLead*, go to http://dodqe.construction.com.)

Another type of public notice, the *advertisement for bids*, contains all of the pertinent information that a contractor would need to know in order to pursue a job. The types of information typically included in an advertisement are as follows:

- Project name and description
- ◆ Project location

advertisement for bids

A public notice, usually published in newspapers, trade magazines, and journals, providing information regarding bidding procedures for public projects.

- ♦ Owner name and address
- ◆ Architect or engineer name, address, and contact information
- ◆ Bid due date and time
- Where to access the plans and specs
- Project duration with anticipated start and completion dates
- ♦ Bonds required
- Restrictions on bidders
- Project budget or anticipated price range

ADVERTISEMENT FOR BIDS

Sealed proposals will be received by ABC School District at the Central Administration Building, 1111 Penny Lane, Paso Robles, CA, until 2:00 p.m., April 1, 200_ for a

New Administration Building

(located at 101 Schoolhouse Circle, Paso Robles, CA)

at which time and place, they will be publicly opened and read.

A cashier's check or Bid Bond payable to the ABC School District in an amount not less than five (5) percent of the amount of the bid, but in no event more than \$10,000, must accompany the bidder's proposal. Performance and Payment Bonds and evidence of insurance required in the bid documents will be required at the signing of the contract.

Drawings and specifications may be examined at the office of A.B. Architects & Associates, 2000 Ponderosa Street, Atascadero, CA and at the Jackson County Builders Exchange.

Bid documents may be obtained from the Architect upon deposit of \$75 per set, which will be refunded in full on the first two sets issued to each general contract bidder submitting a bona fide bid, upon return of documents in good condition within ten days of bid date. Other sets for general contractors, and sets for subcontractors and dealers, may be obtained with the same deposit, which will be refunded as above, less the cost of printing, reproduction, handling, and distribution.

Bids must be submitted on proposal forms furnished by the Architect or copies thereof. Incomplete bid proposals will invalidate the bid proposal and the bid will be rejected and returned to the bidder. The right to accept any bid, or to reject any or all bids and to waive all formalities is hereby reserved by the ABC School District.

A pre-bid conference will be held on Friday, March 15, 200_ at 1:00 p.m. on the site of the proposed project. All bidders are required to attend the conference.

In addition to subscribing to construction news services or depending on public advertisements, the private sector looks to established relationships with the design

and business community at large for impending projects and bid opportunities. When I was in business, I made a habit of making monthly phone calls or lunch dates with various business leaders and designers just to scope out opportunities that might be on the horizon. It was not uncommon for an architect with whom I may have had a good working relationship to contact me when starting a new design project, giving me a heads-up regarding potential work for the future.

Construction management personnel contact owners and designers on a regular basis to inquire about upcoming projects or the status of projects already on the drawing boards. They also look for news articles and stories about facility expansions and new enterprises emerging and then follow those leads with letters of interest and company brochures. This is all part of the marketing effort. Even craftspeople have grown accustomed to being in on the intelligence-gathering effort, especially during slow economic times. Without this effort to keep finding new work, a construction company cannot survive.

The Competition

One of the reasons I always liked the construction business is that I love to compete. I like the idea that I have the opportunity to pit my team's skills, talents, know-how, and ingenuity up against another team's to solve a problem, with one side being declared the victor. When it comes to getting the work in construction, it is very much a high-stakes game. As a matter of fact, the game carries on long after you are announced the winner—all the way through to the end of the project and beyond. That will become evident to you when I get to the "keeping score" aspects of construction management. In the end, what will ultimately determine if you are a winner of this game is whether you have met the owner's expectations for price, schedule, and quality and whether they are satisfied with your team's performance. Although it is important for you to make a fair profit on the project, keep in mind that building a good working relationship with your client is just as important. The ability to satisfactorily work through challenging project issues using open communication and dialogue is a skill that goes beyond the bricks and mortar of construction. Remember, a happy client often results in repeat business, and that's a competitive advantage that is hard to beat.

The Competitive Bidding Process

The purchasing of construction services is often referred to as *procurement*. Procurement signifies the purchasing steps that the owner takes to obtain goods and services. The most prevalent procurement method used to buy construction services is competitive bidding. Anyone who has ever gotten work done on their

car or had their roof repaired is probably familiar with the competitive bidding process. The old adage is to get three prices on the work and award the job to the lowest bidder.

The competitive bidding process has been used to buy construction for a very long time. It came into play in a big way during World War I and World War II. Government contracts for both commodities and services were numerous during that time, and taxpayers were supplying the revenue to make those purchases. Competitive bidding was implemented to reduce the risk of fraud, favoritism, and undue influence and to reassure taxpayers that their tax dollars were being spent properly.

Although this method has worked fairly well for the construction industry for a long time, satisfaction has begun to wane, and new procurement methods are on the rise. There is a big change taking place in the construction industry, and today there are several ways in which to compete. Let's take a closer look at the options.

NOTE

Everyone understands that competition can be a powerful tool for maximizing the value of a dollar. However, construction can no longer be viewed as a simple commodity. Projects are very complex, and the ability to perform, not just low price, should be a compelling criterion for contractor selection. Poor management of the process will result in a delayed project or a project over budget or both, and no one can afford that.

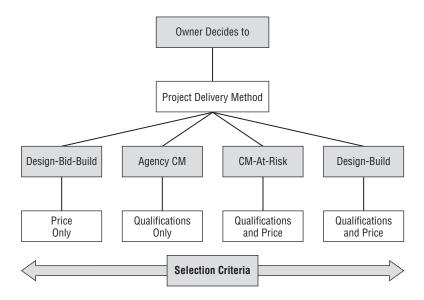
How We Play the Game

How the game is played is really at the discretion of the owner. As discussed in Chapter 2, the owner decides which project delivery method they will employ for their project. Their choice ultimately sets the stage for the competition. There are really only two competition criteria used to determine the winner of the game: price, qualifications, or a combination of both. Each of the project delivery methods is designed around one or more of the criteria.

Competition Criteria and Project Delivery

In traditional design-bid-build, price is the primary criterion used to determine who will win the project. Basically, the contractor who submits the lowest price will be awarded the contract. With construction management (specifically, agency CM), qualifications become the main factor in determining which CM firm will win the competition. And with at-risk CM and design-build, a combination of price and qualifications are considered when selecting the winning team. The following graphic illustrates the connection between project delivery

method and selection criteria. Although there are exceptions to these standard practices, for the purposes of this book, I will stick with the more common situations.



Selection Methods

Once the owner determines which project delivery method and corresponding competition criteria they will use, the framework for the actual selection process has been set. There are basically three selection methods utilized for purchasing construction and construction management services:

- ◆ Low-bid selection
- ♦ Best-value selection (BVS)
- ◆ Qualifications-based selection (QBS)

Each of these selection methods uses a different solicitation instrument to advertise the project. For example, low-bid selection, which is most commonly associated with traditional design-bid-build project delivery, utilizes the invitation for bids (IFB). Best-value selection utilizes a request for proposals (RFP), and qualifications-based selection employs a request for qualifications (RFQ). These solicitation instruments are what the contractor responds to in an effort to win the project. Each of these instruments is designed to measure the appropriate criteria associated with the analogous selection method. The way in which the contractor prepares to compete for the work differs with each of the methods.

request for proposals (RFP)

A solicitation document, written by the owner, requesting pricing and a technical solution for design and/or construction services.

request for qualifications

A document issued by the owner prior to an RFP to solicit contractor or design-builder qualifications. The RFQ may be used by the owner to shortlist potential proposers, or it may be used by itself as the final competitive submittal employed in qualifications-based selection.

Table 3.1 reflects the relationship between the criteria, selection method, and solicitation instrument for all three competitions.

Table 3.1 Selection Methods

| Criteria | Selection Method | Solicitation Instrument |
|--------------------------|--------------------------------------|----------------------------------|
| Price only | Low-bid selection | Invitation for bids (IFB) |
| Qualifications only | Qualifications-based selection (QBS) | Request for qualifications (RFQ) |
| Qualifications and price | Best-value selection (BVS) | Request for proposals (RFP) |

In the past several years, owner preferences have shifted from the traditional low-bid selection method to more frequent use of the best-value and qualifications-based selection methods (design-build and at-risk CM). However, traditional design-bid-build is still the selection method of choice for many owners.

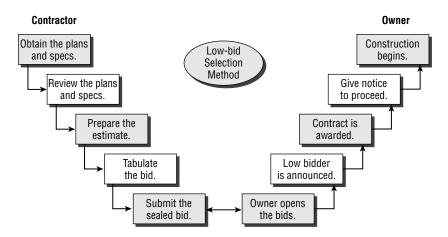
Each of the selection methods represents a different kind of competition, and the steps required to move through the process vary. Because the market is wide open now for any one of these methods to be utilized, it is important to be familiar with each of them.

Low-Bid Selection

The low-bid selection method is all about price, and it is still the most common way for contractors to get their work. It all starts with a set of contract documents. (Contract documents will be discussed in detail in Chapter 4, "The Construction Contract.") The main components of the contract documents are the plans and specifications prepared by a design professional. The plans and specs describe the overall scope of the project in great detail. They are like a set of written instructions for how to build the project. Under this selection method, the plans and specs are classified as being 100 percent complete, meaning that the architect has taken them through the final stages of design before putting them out for bids. In other words, all bidding contractors bid on a single design, making for an "apples versus apples" competition. The object of this game is for all competing contractors to evaluate the plans and come up with a price based on their own unique strategies for doing the work.

Each contractor thoroughly reviews the plans and specs and then prepares an estimate for the cost of the project. The estimate includes all of the materials, labor, equipment, subcontracts, overhead, and profit necessary for the job. The estimates are then compiled into a sealed bid form and are due to the owner on a particular

day and at a particular time. The sealed bids are opened, and the contractor with the lowest *responsive bid* will be awarded the job. An official contract will then be executed between the contractor and the owner. Shortly thereafter, a *notice to proceed* will be issued by the owner providing the go-ahead for construction. This flow chart identifies each of the steps in the process.



The low-bid selection method is characterized by a very standardized procedure. All competing contractors pretty much follow the same steps for arriving at their bids. Let's walk through these steps one at a time to get a better sense of the way the game is played:

Obtaining the plans and specs Once the contractor selects a project to bid on, the contractor must then get copies of the plans and specs. The advertisement for bids or invitation for bids typically stipulates how the contractor can obtain the plans and specs. They are normally available from the architect's or engineer's office. There is usually a limit on how many sets of documents may be distributed to each contractor, and a refundable deposit is required to check out the documents. The contractor is often limited to two sets of drawings; the deposit amount varies from as little as \$10 to more than \$150 per set.

Although the number of sets available for each contractor may seem like a minor detail, it is actually quite significant in terms of managing the bid preparation process. Today, most general contractors subcontract out a majority of the project's work to specialty contractors. Each of these subcontractors must also review the plans and specs so they can submit their price quotes to the general contractor. Obviously, two sets of documents are not sufficient to get the job done when dozens of subcontractors will be submitting price quotes to the prime contractors. For this reason, most

responsive bid (or proposal)

A bid or proposal package that meets all of the requirements of the solicitation instrument.

notice to proceed

The owner authorizes the contractor to begin work on a project on a particular day or as soon as possible. This notice is linked to the duration of the project.

design firms also place drawings at local plan service centers during the bidding period. These centers are usually managed by various trade associations or builders exchange groups. The subcontractor typically reviews the documents right at the facility and does not check them out, so no deposit is required. Clearly, it is very important for all interested parties to have access to these documents.

Reviewing the plans and specs This is a very important step in the process. Even though the plans and specs have been obtained, no commitment to a bid has fully been made. Not until a complete and thorough review of the documents has been made should a commitment be made. There are many factors to consider when deciding whether to proceed with the bid. At this stage, the primary consideration is the quality of the documents themselves. The main purpose of these documents is to convey the overall scope of the project and what exactly it is that the contractor is responsible for. If the scope definition has been communicated well, it will allow the contractor to do a much better job of coming up with an accurate estimate. If the drawings are poor, then the contractor (and the owner for that matter) is at greater risk and must try to anticipate the gaps while still remaining competitive. Although reputable designers make every effort to produce quality documents, it is virtually impossible to create a perfect set of plans, free from errors or omissions. Generally, the better the set of drawings, the closer the bids will be. Poor sets of documents may result in an erratic set of bids.

NOTE

In today's very competitive market and with today's complex construction projects, the quality of the plans and specs is of the utmost importance. Quite frankly, the quality is slipping, which is another reason why other selection methods are growing in popularity.

Preparing the estimate Although Chapter 6, "Estimating Project Costs," will deal exclusively with this very important function, I want to give you a sense of how it plays into the bidding process. After the contractor scans the plans and specs to get a good feel for the job and decides that indeed they will go forward with the bid, a much more thorough examination takes place in order to quantify all the parts, pieces, and people necessary to build the project. Think about planning a vacation. You must come up with all the items you are going to need to have a successful trip: money, passports, reservations, transportation, medications, clothes, toys, beach towels, and so on. You try to anticipate everything you might need. This is similar to doing an estimate—except that with an estimate, the stakes are much, much higher if you forget something!

Tabulating the bid Once all the quantities for materials, equipment, sub-contractors, and labor are determined and added up, prices are applied, and a total cost is calculated. The contractor adds the necessary overhead for managing the project and a profit for the firm's efforts and comes up with a total price for the job. This price is then reviewed by senior management, and a final bid is agreed upon. This bid is eventually recorded on the bid proposal document supplied by the owner and goes into a sealed envelope with the job name and contractor name written on the outside of the envelope.

Submitting the bid Usually, a member of the contractor team hand-delivers the sealed bid to the location designated in the bid advertisement. It is crucial that the bid be turned in prior to the cut-off time. For example, if bids are due in the architect's office at 2 p.m. on a particular date, it must be there by 2 p.m. If a bid is received at 2:01 p.m. on that day, it is automatically disqualified. Exceptions to this hard-and-fast rule are very rare, and when such an instance does occur, it opens up the possibility for protests from other bidders, which often leads to litigation, which is the last thing that anyone needs.

Although one would think that the contractor's bid tabulation would take place long before the due date and time, the reality is that the final bid number is rarely ever available until literally the last minute. I have spent many hours in the bid room of my office on bid day adjusting numbers right up until five minutes before the bid is due. The normal course of events is that the final bid number is called into the contractor's on-site person (often referred to as the *runner*) at the bid delivery location. The runner then frantically writes the number on the bid document, seals the envelope, and hands it to the official receiving the bids, who then notes the exact time of receipt.

Why Would You Do It This Way?

I know you must be wondering why anyone would put themselves through such a stressful ordeal, but that is exactly how the game is played. Why would someone wait until the last minute to submit their bid? Ah, but remember, this is a low-price competition. Keep in mind that the material suppliers, vendors, and subcontractors are competing against each other as well, and they too are changing their prices right up until the last minute, trying to gain a strategic advantage by discounting their bids at the very last second. If you expect to win at this low-bid game, then you must be prepared to play it the same way as everyone else.

Opening the bid and announcing the low bidder The bid opening is when everyone learns who the apparent low bidder or winner is. Sometimes this occurs immediately after the bids are received and is an event that is open to the public. Most public projects require a public bid opening. The bidding contractors typically have a representative present at the opening (often the runner mentioned earlier). The bids are announced and recorded on an official bid tabulation sheet, similar to the one shown here.

Bid Tally Sheet **Project: Administration Building Complex**ABC School District, Paso Robles, CA

Date: April 1, 200

| Bidder | Rank | Base Bid | Addenda | Noted | Sub List | Bid Bond | Noncollusion | Insurance | Experience |
|-----------------------------------|------|-------------|---------|-------|----------|----------|--------------|-----------|---------------|
| | | Amount | #1 | #2 | | | Affidavit | Confirm | Certification |
| 1. Acme Construction | 5 | \$6,789,900 | Yes | Yes | Yes | Yes | Yes | Yes | Yes |
| 2. Basic Builders, Inc. | 1 | \$4,900,000 | Yes | Yes | Yes | Yes | Yes | Yes | Yes |
| 3. Quality Plus Contractors | 3 | \$5,678,100 | Yes | Yes | Yes | Yes | Yes | Yes | No |
| 4. Build-It-Best Construction | 4 | \$6,100,500 | Yes | Yes | Yes | Yes | Yes | Yes | Yes |
| 5. Hammer Head Construction | 2 | \$5,250,850 | Yes | Yes | Yes | Yes | Yes | Yes | Yes |
| 6. Superior Construction, Inc. | 6 | \$6,940,000 | Yes | Yes | Yes | Yes | Yes | Yes | Yes |

NOTE

At a public bid opening, the selection committee is careful to announce the low bidder as the apparent low bidder. The selection committee needs time to review all submitted documentation to determine whether the contractor with the lowest bid actually complied with all of the requirements of the solicitation. Typical additional requirements include bid bonds, noncollusion affidavits, certificates of insurance, and subcontractor lists. If any of the required documents are missing or are found to be in error, then the bid may be deemed nonresponsive and disqualified. In such an event, the job would go to the next lowest responsive bidder.

Awarding the contract Once the smoke clears and the victor is finally determined, the owner and the contractor enter into an official agreement. This usually occurs several days after the bid opening. Several other submittals are often required before signatures actually reach the paper. For example, it is not uncommon for the owner to request a proposed schedule and schedule of values from the contractor before the agreement is signed. These documents become an official part of the contract. (More will be said about these two items in Chapter 7, "Contract Administration.")



The Bid-Running Challenge

To give you some sense of just how tense this common procedure actually is, let me describe what the operation was like before the invention of the cell phone. On bid day, I would send someone to the bid location several hours before the bid time and have them commandeer the closest telephone to the bid depository location and guard it with their life. We would synchronize all watches with the official clock on-site. Then we would time just how long it took our point person to run (and I mean run, hence the nick name *runner*) from that telephone location to the desk of the person receiving the bids. We would deduct the run minutes from the official bid time and calculate up to the absolute last minute when we must finalize our bid number. Today, with cell phones, the runners can be standing next to the depository desk when they receive the final call. But don't think it is any less stressful (or exhilarating, depending on how you look at it). The final bids are often still determined during the last few minutes of the competition. Anyone who works a bid on bid day has to have nerves of steel because, as stated before, the stakes are very high, as are the opportunities to make a mistake.

Basically, the agreement stipulates the responsibilities of the parties as they embark upon the construction of the project. At this point, the contractor and construction management team are essentially obligated to fulfill the requirements of the contract in accordance with the plans and specs for the agreed-upon price submitted in the bid.

Giving notice to proceed The contract is signed, and all of the legal paper-work is in order. However, the actual start of construction does not take place until one more document is executed. That document is an official notice from the owner to proceed with the work. The notice to proceed is an important document in that it starts the clock running for the construction. As previously indicated, time is often a critical factor with any project, and there must be an official start and end to the job in order to measure performance, especially when penalties are assessed for late completion.

One of the challenges of the construction manager is to actually be ready to start the job when the official notice to proceed arrives. Remember, at this point we have not thoroughly planned the job; we have simply priced the job in order to win the competition. Having been awarded a contract, we now have to very quickly mobilize a project team and all of the apparatus

that goes along with that. Think of it as trying to deploy troops to a new engagement on a moment's notice, and imagine all the planning needed to accomplish that. The average building contractor bids on many jobs a year, not knowing exactly which ones they will win. Once the win is announced, the construction manager must revisit the bid, check the availability of resources, and begin to develop an overall strategic plan, setting the stage for the rest of the game and ensuring an ultimate win in the end.

Beginning construction Now it is time for the second part of the game to begin! All of the work that it took to get the job in the first place will now be passed on to the construction management team. The estimates that were calculated during the bidding process will now be used as benchmarks for managing the performance throughout the duration of the job. The skills of the entire construction management team will come into play and carry the job to the finish line.

NOTE

Although competitive low bidding is still the dominant method used to determine contract award in construction, the best-value approach is gaining popularity as the procurement method of choice, even in the public sector.

Today approximately 70 percent of all public projects are delivered using a bestvalue method.

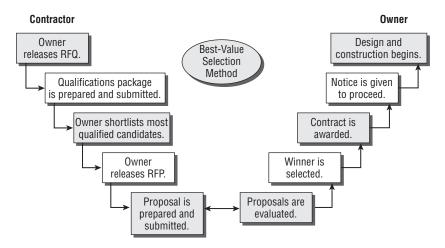
Best-Value Selection

This competition is very different from low-bid selection in numerous ways. For one, in this game, the judges consider qualifications as well as price when determining a winner. When applying the best-value selection method to design-build project delivery (which is the most prevalent application of this selection method), the owner may choose to evaluate the design as part of the qualifications criteria. In other words, the design is not 100 percent complete when the competition begins, as it is in design-bid-build. So, part of the team's challenge is to design, or complete the design, as a requirement of the competition. As you learned in Chapter 2, design-build project delivery makes use of an interdisciplinary team of contractors and designers and features a single-source responsibility.

So, unlike low-bid selection, where the fundamental premise is to compare price based on a single design (or compare apples with apples), the premise under *best value* may actually compare different designs and their correlated prices (like comparing apples and bananas). It is an absolutely fascinating game to play, in my opinion, and is gaining ground as the selection method of choice in many sectors.

best value

Any selection process in which proposals contain both price and qualitative components and the award is based upon a combination of price and qualitative considerations.



Just as with low-bid competitions, there are several steps to take when playing this game. However, the steps are very different in that the best-value method is not solely a bidding game. Qualifications, which may entail any number of factors, are also solicited and may even include a technical proposal component consisting of the project design.

Releasing request for qualifications (RFQ) Similar to the low-bid method, the project is typically advertised through all the usual channels. However, the advertisement is not an invitation for bids. Instead, it all starts with a request for qualifications, followed by a request for proposals. (Sometimes the two solicitations are combined.)

Qualification factors commonly include experience, financial and bonding capabilities, record of design and technical excellence, staff expertise, project organization and management plans, quality control plans, and budget and schedule performance. The owner can ask for any criteria they want. They can ask for information on safety records, the use of women- and minority-owned business affiliates, individual team member credentials, and so on.

Preparing the qualifications package and shortlisting candidates In response to the RFQ, the contractor or design-build team prepares a package that is submitted to the owner by a certain date and time specified in the advertisement. The qualifications packages are received and reviewed by the owner. The owner often puts together a jury panel made up of several representatives and stakeholders to judge the submittals. The panel selects preferably three, but not more than five, of the best-qualified

shortlisting

Narrowing the field of offers through the selection of the most qualified proposers on the basis of qualifications.

technical proposal

The part of a design-build proposal that contains the conceptual design for the project. It may also include information regarding schedule, team makeup, and overall management plan for the project.

price proposal

The part of a design-build proposal that stipulates the price at which the design-builder will provide the design and construction services necessary to complete the project.

contractors or design-builders in a process called *shortlisting*. The shortlisted competitors are then invited to respond to the request for proposals. No pricing is involved at this stage.

Releasing request for proposals (RFP) The RFP, prepared by the owner, is a very important document in that it will represent the legal requirements and criteria for the entire project. The RFP includes information regarding the owner's program, budget, schedule, and other requirements associated with the project. As previously stated, the plans and specs may not be 100 percent complete at the time of the competition under the best-value selection method. Final design schemes and cost proposals are solicited from the shortlisted contractors or design-builders.

Preparing the proposal The team of designers, builders, and estimators develops the design for the project along with a corresponding price. The team prepares drawings, written specifications, and sometimes a physical model as their response to the RFP. This package, often referred to as the *technical proposal*, along with the separate *price proposal*, constitutes the total response to the RFP. This is a far cry from simply submitting a bid under the low-bid model. As you can imagine, the work involved under this method is much greater and significantly more costly. It is not unusual for contractors and design-build teams to spend \$20,000 and even upwards of \$200,000 in the preparation of these proposals. Contractors in this game play to win or they don't play at all. That's why the shortlisting component of the competition is so critical. Limiting the competition to only three or four opponents increases your odds and makes the investment worthwhile.

Submitting the proposal Although there is a specified date and time for the receipt of the proposals, there is not an immediate opening of the proposals. As you might imagine, it takes time for the jury to review all the materials submitted by the participants. The initial review period can be two weeks or more. It is not unusual for the owner to request the design-build teams to make in-person presentations to the selection committee before making a final contract award. This way, the panel has the opportunity to ask for clarification on any items that are not clear concerning the proposals.

Evaluating the proposals and selecting the winner Under the best-value selection method, an evaluation panel or jury is appointed by the owner. This panel usually consists of individuals who will ultimately be associated with the new facility. For example, if the project were an elementary school, you might find a school board member, the principal, a teacher or two, the maintenance supervisor, and the director of facilities on the jury.

There are numerous ways in which to evaluate the responses to the RFP. The proposals are evaluated on the basis of quality, functional efficiency, aesthetics, price, and other factors. The technical proposal components and the price component are scored separately.

One of the most common methods for scoring the technical proposals is called *weighted criteria*. Basically, the owner ranks each of the criteria relative to its importance to the project. Then each jury member assesses a score to each team for each criterion. The weighted criteria are multiplied by the score for each factor, and a total score is calculated.

Table 3.2 illustrates how an evaluation matrix with criteria and weights works. When price is part of the competition, a similar scoring occurs relative to price. The price score and the weighted criteria score are added together, and the proposal with the highest score wins the competition.

Table 3.2 Weighted Criteria Evaluation Matrix

| Best-Value Proposal | Team A | | Team B | | Team C | |
|---------------------------------|--------|--------|--------|--------|---------------|--------|
| | Score | Points | Score | Points | Score | Points |
| Design solution (weight 10) | 4 | 40 | 3 | 30 | 5 | 50 |
| Financial capability (weight 8) | 3 | 24 | 4 | 32 | 5 | 40 |
| Energy efficiency (weight 6) | 5 | 30 | 4 | 24 | 3 | 18 |
| Management plan (weight 10) | 5 | 50 | 4 | 40 | 4 | 40 |
| TOTAL POINTS | | 144 | | 126 | 148 WINNER | |

Scoring: 5 = Excellent; 4 = Good; 3 = Fair; 2 = Poor

Awarding the contract The winner of the best-value competition enters into a contract for two things: the design of the project and the construction of the project. This is quite different from low-bid selection. Whereas in low-bid the plans and specs are part of the contract, with best-value the plans and specs are nonexistent or not complete yet and, therefore, cannot govern the contract at this point. What does govern the work of the contract are the requirements of the RFP, the technical proposal, and the price proposal. Just as with the low-bid process, several days usually pass before a contract is actually signed.

weighted criteria

An evaluation method used in bestvalue selection in which maximum point values are assessed for qualitative and price components of a proposal. Contract award is based upon the highest total points earned. Giving notice to proceed The notice to proceed document under best-value selection is very similar to that issued under low-bid selection. The difference is that with best-value selection, the notice is to start the design process followed by the construction.

Beginning design and construction Some design has to be completed before construction can begin. But as you learned in Chapter 2, a portion of the design and construction may be overlapped in order to speed up the entire process.

NOTE

Although the steps set out earlier describe the best-value selection method when used with design-build, keep in mind that best-value selection may also be used with design-bid-build project delivery. When used with design-bid-build, design is not a factor in the competition. The design is already complete and presented in the RFP. The participating contractors compete on qualifications and price only; design is not one of the criteria being judged.

Qualifications-Based Selection

There are no limitations to using qualifications-based selection (QBS) for construction in the private market. Basically, any private owner could decide to ask a number of contractors to compete on qualifications only. However, our society is so accustomed to low-bid selection for construction that QBS is not a common occurrence in the building industry, even though most architects and engineers have always been selected this way. For public projects, there's actually a statute that prevents architects and engineers from competing on price. The Brooks Act (1972) requires that qualifications-based selection be used by federal design and construction agencies to purchase architecture and engineering services. Price quotations are not a consideration in the selection process. Prices are negotiated after the selection has been made on the basis of demonstrated competence and qualifications.

You Get What You Pay For

The presumption behind the Brooks Act is that we don't want professionals who are responsible for the public safety to be the low bidder. After all, you wouldn't select your doctor based on the lowest price, would you? Based on the same logic, you would not select your architect on the basis of being the cheapest practitioner. On the other hand, construction has historically been viewed as a commodity, so competition based on price seemed appropriate. But today, construction requires skills far beyond the trades—it requires professional management to handle all of the regulatory bureaucracy, entitlement, contract administration procedures,

Continues

procurement, contract negotiations, estimating, scheduling, cost control, quality assurance, safety mandates, and so on. In my opinion, construction management is just as much a profession as architecture and engineering, and qualifications should also be the primary discriminator.

The qualifications-based selection process is utilized for both agency and atrisk construction management services. It is also becoming a preferred selection method for design-build projects. There are some state jurisdictions that even allow this method to be used for public projects procured under the design-build project delivery model. When it is used, the process basically follows the first steps outlined earlier under the best-value approach, except that price is not a factor. In other words, a request for qualifications is advertised, with proposers responding with qualifications packages. An evaluation matrix similar to that shown for the best-value matrix in Table 3.2 is used to evaluate the competitors, with the high scorer winning.

Qualifications-based selection is sometimes called *direct selection*. Basically, an owner simply decides that they want to work with you because of your reputation and past performance. This is a position that many contractors strive for: an opportunity to be recognized and selected for the quality and professionalism of their work.

NOTE

Making the Bid/No Bid Decision

As you can probably tell, the task of finding and getting work in the construction industry is an ongoing challenge and takes a lot of effort. Regardless of which type of competition that contractors engage in, the decision to bid or not to bid is not one to be made lightly. A great deal of time and effort is spent in preparing a detailed estimate or a technical proposal with no guarantee of winning the job.

Finding jobs to bid on or propose is one thing, but deciding to invest the time, money, and effort it takes to win them is another. Numerous factors must be weighed before you go forward with the effort. There are some jobs that you do not want to get. For example, there may be a project that you are interested in but you learn that the client has a reputation for being a "slow payer" (delinquent in paying invoices) or has unrealistic performance expectations. No matter how attractive the project might be, the challenges associated with getting paid in a timely fashion may not warrant the effort or the risk to your cash flow position. The construction manager must discern which jobs are worth going after.

There are many motivations for bidding work. The most obvious has already been stated: to stay in business. But just as in any competition, it is best to pick your battles wisely. Table 3.3 outlines a number of common factors that contractors consider before making the decision to bid or not bid on a particular project.

 Table 3.3
 Making the Decision to Bid

| Factor | Considerations |
|------------------------------|--|
| Who the owner is | Some owners are known for being easy to get along with, and others are known for being difficult. Those who have a reputation for being controlling, highly litigious, or difficult to please have a harder time getting contractors to bid their work. |
| Who the architect is | There are architects who are noted for the quality of their plans and specs and architects who are noted for poor-quality documents. Contractors stay away from architects with reputations for producing poor-quality plans and specs. |
| Location of the project | If the project is located close to the contractor's office, this usually gives the contractor a strategic advantage. The person is familiar with the local labor market, and job site overhead can be kept to a minimum. If the project is far away, then the expense to run the job goes up, and the labor market is unknown and, therefore, a higher risk. On the other hand, the contractor may want to establish a presence in a particular area to increase business opportunities associated with that market and, therefore, targets the area intentionally and makes the investment to be there. |
| Present workload | The contractor's workload always has an impact on when to bid and when not to bid. When there is plenty of backlog, contractors are pickier regarding which jobs they go after. Conversely, when work is slow, contractors will usually bid on jobs that they would otherwise stay away from just to keep their operations going. |
| Technical aspects of the job | Contractors have to assess their own technical expertise and ability to manage and supervise the work relative to the technical complexity of the work. Whenever contractors decide to bid on work with materials, equipment, or systems that are new to them, they take on greater risk. |

 Table 3.3
 Making the Decision to Bid (continued)

| Factor | Considerations |
|-------------------------------|---|
| Is it a high-profile project? | There are reasons to take on a high-profile job and reasons to stay away from them. Obviously, if contractors want to increase their own visibility and reputation, taking on a high-profile project is one way to do that. In other circumstances, such visibility may have a downside, especially on a project that is controversial to begin with. |
| Type of project | Contractors often become specialists in certain types of work and scout for those kinds of jobs specifically, wherever they may be located. |
| Size of project | Contractors are generally limited as to the size of the project that they can go after because of their bonding capacity. Larger companies are attracted to the larger projects. Smaller companies look for the smaller projects. |

The bidding process is getting more competitive, and profit margins are getting thinner. For this reason, the marketing effort in construction is ever increasing. Companies are positioning themselves as reputable leaders in the industry and pressing for opportunities to negotiate directly with owners, bypassing the very expensive and risky bidding process altogether—and it is working. As owners become more interested in high-performance results over low price, many construction firms are increasing the percentage of work performed under negotiated contracts versus low-bid contracts.

A Final Note

The primary construction management function associated with getting the work, regardless of which selection method is used, is the estimating function, which will be discussed in great detail in Chapter 6. In my opinion, this is probably the single most important function in the process. Without good estimating skills, a construction company won't be in business very long. Estimates that are consistently too high will result in a lack of work, and estimates that are consistently too low will result in jobs losing money—and either scenario will eventually lead to the company going out of business. It is no wonder that one of the highest ranking positions in construction management is senior estimator. These positions often lead to a director or vice president position in the construction firm.

Terms to Know

advertisement for bids public-private partnership
best value request for proposals
closed bid request for qualifications
invitation for bids responsive bid (or proposal)

notice to proceed shortlisting

open bid technical proposal prequalification weighted criteria

price proposal

Review Questions

- 1. Why is open bidding required on public projects?
- 2. Name a tool used to reduce the number of bidders on a public project and increase the quality of the contractor pool.
- 3. What is the purpose of a labor and materials payment bond?
- 4. Identify the notice document that informs the public of upcoming construction projects funded with taxpayer dollars.
- 5. Name the three selection methods used to buy construction services, and identify the solicitation instrument used for each one.
- 6. Which procurement method is the most commonly used today, and what is the selection criteria used to determine the winner?
- 7. What is the name of the official document that the owner uses to notify the contractor to start construction?
- 8. Name the two primary selection criteria categories considered when using the best-value method.
- 9. Describe how the weighted criteria evaluation process works.
- 10. List at least three factors that are commonly considered before deciding to bid on a construction job.

Chapter 4

The Construction Contract

Wow—you survived the bidding competition and were announced the winner. Great! Now what? Well, now it's time to look closely at what exactly you're accountable for. What you're accountable for is outlined in the contract, but what makes up the contract in construction is a little more complicated than, say, the contract for buying lawn service. A construction contract is an agreement between the owner and the contractor and is enforceable by law. Generally, the contractor agrees to perform a service for some consideration or payment. Many documents make up the construction contract.

Up until now, I have been referring to the "plans and specs" as the contract documents. The contractor is responsible for delivering the project in accordance with the plans and specs. However, it is time to get into the nitty-gritty of exactly what is meant by that common term. This chapter examines all of the procedural and administrative details of the construction contract.

The consequences of failing to understand the obligations of the contract are significant, and every construction manager must be completely familiar with what constitutes the contract for construction. The bottom line is that every aspect of the project will be controlled by these documents, and the work of the contractor will basically be judged by them.

In This Chapter

- The various documents included in the contract
- How the contract documents impact the construction
- The standard protocols used when preparing the contract documents
- The various types of contracts used for construction

contract documents

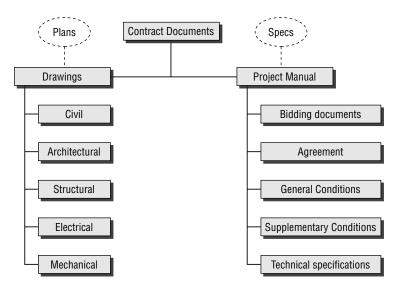
The drawings, conditions, terms, and specifications setting forth the requirements for constructing the project.

The Contract Documents

The contract for construction consists of much more than just a simple agreement form. Although an agreement form is eventually executed between the owner and the contractor, there are many more documents that direct the construction of the project and responsibilities of the parties. All of these documents taken together make up the construction contract, and they are referred to as the *contract documents*.

Under most circumstances, the contractor is not involved in the actual design of the project. The contract documents are the medium through which the architect or engineer communicates the design intent to the contractor. Therefore, you can certainly understand just how important it is that the documents be as complete and free from error as possible.

The contract documents consist of two major components: the drawings and the project manual. The drawings basically define the quantity of the work—the length, the width, the area, the volume, and so on. The project manual, which includes the specifications, defines the quality of the work. The construction team must fully familiarize itself with these documents before bidding a job and should know them inside out before proceeding with construction. The components of the contract documents are discussed in detail here.



The Drawings

If I were to choose the most basic skill necessary for anyone involved in construction, it would be the ability to read construction drawings. Anyone who has ever built a house is probably very familiar with the consequences of failing to understand exactly what is in those darn drawings. They are filled with symbols

and abbreviations generally unknown to the public at large, and many of the lines on the sheets are meaningless to the layperson. Yet every one of those symbols, abbreviations, and lines represents an instruction to the builder.

The drawings are a graphical set of directives prepared by the architects and engineers in order to communicate the wishes and desires of the owner. They are the single most important communication tool employed by the industry to convey the work of the contract. They are critical to the process, and their quality is of utmost importance.

Prior to the Renaissance, the master builders communicated their design intent by building models and drawing sketches to help explain what they wanted the builders to do. During the Renaissance, architects decided that they could simply make drawings and write instructions on paper to communicate their desires. The process went from the idea of showing the builders how the work was to be done with a model to telling them how to do it with plans and specs.

Today, models are being reintroduced to supplement building plans with the use of 3D and even 4D (4D includes time) computer modeling. These are very sophisticated programs. Buildings and structures are so complex today that it is almost impossible to figure out all of the intricacies of the building process in a two-dimensional mode. In most of life, history has a way of repeating itself, and design and construction communication is no exception. I predict that, in the not too distant future, two-dimensional plans will be completely obsolete, and electronic modeling will become the communication tool of choice for all building projects. But, in the meantime, it is important for anyone interested in construction management to understand what exactly constitutes a set of construction drawings.

Drawing Production

Back in the old days, the plans or drawings were often called *blueprints*. That term came from the way in which documents were printed: produced by hand using lead pencils or ink and reproduced using blueprint machines. The paper used to reproduce the drawings was actually blue paper, and all of the lines on the paper printed in white. The printing process used today produces blue lines on white paper, and the correct term for the drawings is actually *bluelines*. However, many people still refer to the drawings as blueprints.

Most drawings today are actually produced electronically using computeraided design software known as CAD, and the prints are produced on digital plotters using multiple ink colors. So, the expression "back to the drawing board" is actually passé, because when redesign must take place, today it actually means "back to the computer."

Drawing Size

Drawings can range in size from a three- or four-sheet set used to build a simple house up to a monstrous set of more than 100 sheets required to build a magnificent

structure such as the Cathedral of Our Lady of Angels in Los Angeles. Obviously, the bigger the project, the bigger the set of drawings.

NOTE

A single drawing sheet can range in size from $24'' \times 36''$ to $36'' \times 48''$ to even larger sizes. Trying to manhandle some of the larger drawing sets can actually be physically challenging.

One of the great advantages of CAD is the capability to manage all of the drawings electronically. Today, a 100-sheet set of drawings weighing 40 pounds or more can fit on one CD-ROM and be carried in your pocket.

The users of these drawings (contractors, subcontractors, and vendors) must be able to find the information that they are looking for as easily and quickly as possible. Standardization of the documents facilitates ease of use and helps maintain a consistent quality of graphic communication. Therefore, standard protocols have been established for organizing drawing sets and for organizing each sheet.

Organization of the Drawings

As you can imagine, a lot of information must be conveyed to the construction team when trying to build a complex facility. Although the architect is the lead designer on a building project and is accountable for providing the architectural design for the facility, the architect does not do all of the work alone. Various engineers are hired by the architect to assist with specialized areas of design, such as civil engineering and structural, mechanical, and electrical design. The architect is in charge of coordinating all of these efforts and is responsible for compiling the final set of design documents. Therefore, the drawing set is organized by the various types of designs required to fully communicate the extent of the construction (such as civil drawings, architectural drawings, structural drawings, and so on), and they are numbered accordingly for easy reference.

Most sets of drawings start with a cover sheet providing general information about the project. For example, the project owner is noted, as are the architect, the engineers, and sometimes even the financier. The location of the project is often noted on the cover sheet as well, using vicinity maps and subdivision plats. Sometimes a *perspective drawing* of the building is also shown on the cover sheet. After the cover sheet, it is common to order the drawings in accordance with a standard protocol. That standard protocol calls for the civil drawings to be placed directly behind the cover with architectural, structural, mechanical, and electrical drawings to follow.

Civil drawings These drawings are usually prepared by a civil engineer working with the architect and describe all items of work associated with the site. The site work includes such things as grading, demolition, excavation, site utilities, streets, curbs, and gutters and their details. Sometimes landscaping is also included under this section. The civil drawings are typically numbered as C1, C2, C3, and so on.

perspective drawing

A two-dimensional drawing representing a three-dimensional object and displaying the width, length, and height of a structure. Architectural drawings The architectural drawings are prepared by the architect and usually constitute the bulk of the set. They describe the overall aesthetics of the facility, including project size, shape, and appearance. Detailed information regarding dimensions, materials, and quality are graphically depicted through the architectural drawings. The architectural work includes such things as floor plans, exterior elevations, and sections; door, window, and finish schedules; and architectural details. These drawings are numbered A1, A2, A3, and so on.

Structural drawings The structural drawings are prepared by a structural engineer working as a consultant to the architect. Coordination between the architecture and the structure is very important. Good synchronization here can help avoid expensive conflicts down the road during construction. The structural drawings identify the major components making up the structural frame of the building, such as columns, beams, and girders. The structural engineer also provides the structural calculations, which analyze the vertical loads as well as lateral loads consisting of wind and earthquake loads. These drawings are typically numbered \$1, \$2, \$3, and so on.

Mechanical drawings The architect will hire a mechanical engineer to prepare the mechanical drawings. The mechanical work splits between two major support components for any building—the plumbing and the heating, ventilation, and air conditioning (HVAC). The plumbing portion of the drawings typically includes information describing the installation of water lines, sewer lines, and gas lines. The HVAC portion of the drawings covers ductwork, air handlers, compressors, and other equipment associated with climate control. Fire protection can also be included with the mechanical drawings. The mechanical engineer also provides heating and cooling calculations used to determine the required capacity of the heating and cooling equipment and the requisite energy compliance forms to demonstrate that the building complies with energy-efficiency requirements. The mechanical sheets are numbered M1, M2, M3, and so on.

Electrical drawings The electrical engineer, working as a consultant to the architect, prepares the electrical drawings. The electrical work includes all of the rough wiring, transformers, and panel boxes, as well as receptacles, switches, and light fixtures. Communications and computer wiring are also included in the electrical drawings. The electrical engineer provides calculations to determine the proper wire size, conduit size, and over-current protection device (fuse or circuit breaker) capacity. These drawings are numbered E1, E2, E3, and so on.

Although the construction manager is not expected to be an expert technician in all facets of the construction, the person must be able to interpret and understand all of the work described in the different drawings. This is no easy task, and it can take years of experience before one becomes knowledgeable in all areas.

Types of Drawings

As previously mentioned, fundamental to construction and construction management is the ability to read and interpret the plans. Within every set of plans, there are specific types of drawings that help the reader obtain a better understanding of the construction. Because so much information must be communicated to explain how the structure is to be built, each layer of drawings becomes more and more specific, emphasizing greater detail. There are four basic types of drawings that can be used to communicate the intent of the design and construction. They are plans, elevations, sections, and details.

Plans A plan view is a horizontal "cut" or slice through the entire building. Every set of construction drawings includes at least one plan view of the building. That's why we often refer to the drawings as plans. Often there are several different plan views incorporated into the drawings. For example, foundation plans, floor plans, and framing plans are common elements of a quality set of drawings. Most plans are drawn using a ¼" scale, but some large buildings must be drawn at a ½" scale in order to fit on the drawing sheet.

NOTE

A $\frac{1}{4}$ " scale means that every $\frac{1}{4}$ " measured on the drawings represents 1" in true dimension. Because there are 12 inches in a foot, the building will actually be 48 times (4 x 12) larger than the drawing itself. The architect uses a special measuring rule called an *architect*'s scale to lay out drawings.

Elevations Elevations depict what the building or structure looks like from the outside. All four sides of the building are typically shown in elevation. They are usually drawn to a ¼" scale, depending on the size of the project and the size of the sheet being utilized. Again, sometimes a ½" scale might need to be employed. The elevations are often named according to which direction the exterior wall faces. The south elevation of the building is the wall that faces south.

Sections Section drawings are used to present a deeper understanding of the design at certain key spots in the plan or elevation. A section drawing represents a vertical "cut" through the building from top to bottom. There are usually several section drawings included in a set of plans. They are very helpful in trying to visualize exactly how all of the parts and pieces come together at a particular point in the structure. These drawings are often drawn using a ½" scale but may need to be downsized to a ¼" scale if room on the sheet is limited.

Details Detail drawings depict portions of the building "blown up" in scale to help explain finer elements of the design. They are drawn very large, comparatively speaking, utilizing 1", 1½", or even 3" scale. They are particularly

Detail Floor Plan

Floor Plan

Section

Floor Plan

Floor Plan

A-1

helpful for viewing connections, intersections, special features, or tricky construction details.

Again, given the amount of information that must be conveyed in these documents, it is not unusual for there to be discrepancies between the various levels of drawings. As a matter of fact, it is so common that specific guidelines are often established in the general conditions to the contract provided in the project manual to address the problem.

Typically, the more-detailed drawings take precedence over the more-general drawings if there is a conflict between the drawings. In other words, the detail drawings take precedence over the sections, and the sections take precedence over the plans. For example, a foundation plan might indicate that the concrete footings are 24" wide and 10" deep. But the wall section shows that the footings are 24" wide and 8" deep. The wall section would take precedence over the foundation plan, and the footing would be presumed to be only 8" deep. However, it should be noted that the specifications take precedence over the drawings altogether.

Obviously, the opportunities for error in interpreting these documents are numerous. It is the construction manager's job to try to eliminate the conflicts before the construction ever starts. Unfortunately, the pace of the work after winning the contract award is usually fast and furious, and the project team must be constantly on the lookout for such discrepancies in the plans and specs in order to avoid costly mistakes.

The Project Manual

The project manual is the second part of the contract documents. This is the part that is often referred to as the *specs*. Although the technical specifications do make up the bulk of this manual, a number of other documents are included in the book. The project manual contains all the written construction documents about the structure to be built. Those documents include the bidding requirements, contracting requirements, and written specifications for every detail of the building.

Whereas the project plans provide the graphic instructions for the builder, the project manual provides the written instructions. These instructions deal with many of the "red tape" or administrative items associated with the building project. And, believe me, a lot of red tape is involved when building a construction project.

Understanding, organizing, coordinating, and managing all of this red tape is actually a primary function of the construction manager. And remember, the ability to fulfill the requirements addressed in these documents and in the drawings is what will be judged if there is a problem on the job. The project manual typically has four primary sections:

- ◆ Bidding documents
- ◆ General conditions
- ◆ Supplemental conditions
- ◆ Technical specifications

Let's take a look at each of these sections and consider how they relate to the construction manager's job.

Bidding Documents

The first section of the project manual provides information regarding the bidding process. There are four documents included under this heading:

Advertisement or invitation for bids This item usually appears at the very beginning of the project manual. The information found within these documents was covered in Chapter 3, "How We Get the Work." Basically, the invitation for bids acts as a notice to interested parties regarding the project and the requirements for bidding.

Instructions to bidders This section includes specific instructions regarding the bidding process and goes into much more detail than the invitation for bids. Although many of these instructions are pretty standard, it is always wise for the construction manager or estimator to review the document thoroughly. In addition to the basic information regarding the project, the instructions to bidders also include the following:

 Procedures for submitting questions and obtaining clarifications regarding the contract documents.

- Information regarding addendum receipt and inclusion as part of the contract documents.
- Rules concerning bid submission including bond requirements, bid opening, rejection of bids, and notification of successful bidder. Rules pertaining to bid withdrawal would also be disclosed.
- ◆ The expectations for post-bid deliverables including such items as the schedule of values, cash flow projections, the construction schedule, payment and performance bonds, or any other documentation requested by the owner prior to the signing of the contract.

Bid forms The actual forms that need to be filled out when submitting the bid are included in this section of the manual. The bid or proposal form includes information regarding the bid price, completion date, subcontractors, alternate pricing if requested, and receipt of addendum. Some projects require specific verification regarding special requirements. For example, the project may require Minority and Women's Business Enterprise (MWBE) participation. In this case, an MWBE compliance certification form would be included with the bid forms.

The agreement form A copy of the contract form is also included in the project manual. This is the document that will actually be signed by the parties after the contract is awarded. There are different types of contracts that may be executed, and the builder must know which one is going to be used. The various contract types are discussed later in the chapter.

General Conditions

The general conditions document is one of the most important documents associated with the contract for construction. In essence, it sets the ground rules for playing the game. The responsibilities of each of the parties are clearly delineated, and the specific terms of the contract are defined in this section of the manual. It is vital that the contractor know exactly what is contained in this section. In the following list, I identify the standard clauses that typically appear in the general conditions and give a brief description of each:

General Provisions This section provides fundamental definitions for the contract, the work, and the drawings and specifications. It also clarifies the ownership, use, and overall intent of the contract documents.

Owner Responsibilities This section stipulates the information and services that the owner is required to supply. It also identifies the owner's right to stop the work and the owner's right to carry out the work.

Contractor Responsibilities This section lays out the obligations of the contractor regarding construction procedures and supervision of the work, labor and materials, warranty, taxes, permits, fees and notices, schedules, samples and product data, and cleaning up.

addendum

A change or addition to the contract documents issued after the documents have been released but before the bids are due. Administration of the Contract This section assigns duties to the architect for the administration of the contract. Specific clauses dealing with the architect's responsibility for visiting the site and making inspections are included. The section also addresses how requests for additional time and claims and disputes will be handled.

Subcontracts and Subcontractor Relations This section deals with the awarding of subcontracts to specialty contractors by the general contractor for portions of the work.

Construction by Owner or Others This clause deals with the owner's right to perform some of the construction work with their own forces or to award separate contracts to other parties besides the general contractor.

Changes in the Work This section explains how changes are to be authorized and processed. This is a very important clause in the contract because changes in the work are one of the areas of greatest contention between the owner and the contractor.

Time and Schedule Requirements Time is always an important factor on any project. This section defines project startup, progress, and completion relative to the specific project schedule. It also addresses issues associated with delays and extensions of time to the contract.

Payments and Completion This section is very important because it identifies how the contractor will be paid. It specifies how applications for progress payments are to be made. It also deals with the withholding of payments and failure-to-pay issues.

Protection of Persons and Property This section addresses concerns for the safety of both the owner's property and the people on the project. It deals with specific issues such as the handling of hazardous materials and emergencies, as well as overall safety programs and requirements.

Insurance and Bonds This section deals with insurance and bonding requirements of the parties.

Uncovering and Correction of Work This clause has to do with acceptance of the work by the architect (as agent of the owner). It stipulates how and when the contractor is responsible for uncovering and/or correcting any work deemed unacceptable.

Miscellaneous Provisions This section addresses various miscellaneous matters such as typical successors and assigns issues, tests and inspections, and interest on delayed payments.

Termination or Suspension of the Contract There are reasons for terminating a contract, and either party has the right to do so under certain conditions. This section deals with the conditions under which parties may terminate or suspend the contract.

There are many standard general conditions documents that have been developed by various trade and professional organizations. The most common among these is the general conditions document published by the American Institute of Architects, AIA Document A201. The advantages to using a standard form such as the A201 are that most contractors are already familiar with it and it has been tested in the courts.

NOTE

Supplemental Conditions

The supplemental conditions or special conditions usually deal with matters that are project specific. In other words, they are considerations beyond the scope of the standard general conditions and serve as an augmentation to the terms laid out in the general conditions. Examples of some project-specific information that may appear in these conditions are listed here:

- Soils and soil-testing information provided by the owner
- Survey information provided by the owner
- ◆ Materials or other services provided by the owner
- ◆ Job signage requirements
- ◆ Traffic control and pedestrian safety requirements
- Phasing or special schedule requirements
- Requirements for security
- Temporary facilities and sanitation requirements

Technical Specifications

Technical specifications make up the bulk of the project manual. Whereas the bidding documents, general conditions, and supplemental conditions deal primarily with the administrative aspects of the contract, the specifications deal more directly with the construction. They are used in conjunction with the plans and describe the detail that cannot be conveyed by the graphic depictions alone. The specifications identify the requirements of the project relative to the labor, materials, equipment, and procedures needed to accomplish the work of the contract. The plans and specifications taken together are intended to aid in pricing the job as well as performing the work. The primary purpose of the specifications is to clarify and describe the following aspects of the job:

- Quality of materials
- ◆ Standard of workmanship
- Methods of installation and erection
- Quality control and quality assurance procedures

Between the drawings and the specifications, every material and every installation that goes into building a project must be identified and specified. That includes everything from the concrete and steel in the foundation to the smallest knob on a drawer front. As you might imagine, this task is a massive undertaking. Fortunately, an organizational structure has been developed to assist designers and contractors in keeping track of all of this very important information and presenting it in a logical order. The information is organized into a master format consisting of 16 standard divisions. This format was developed by the Construction Specification Institute.

The Construction Specification Institute

The Construction Specification Institute (CSI) was founded in 1948. The CSI serves all of the major disciplines involved in the building design and construction industry. Although it has developed many tools to assist the industry, one of the most important is the specifications organizational structure known as the MasterFormat.

The MasterFormat is the most widely used system for project manuals and specifications. This format also becomes the reference framework for construction product information, market data, and pricing databases. This standardized format for specifications fosters clearer communication among designers and builders and all the other project players as well. That makes it much easier to meet the owner's requirements for time, budget, and quality, which is the whole point to begin with.

The 1995 edition of the MasterFormat consisted of 16 divisions. Most construction managers are very familiar with these 16 divisions because they have been referenced day in and day out in the construction business for many years. The 16 divisions are listed here:

- 1. General Requirements
- 2. Site Construction
- 3. Concrete
- 4. Masonry
- 5. Metals
- 6. Wood and Plastics
- 7. Thermal and Moisture Protection
- 8. Doors and Windows
- 9. Finishes
- 10. Specialties
- 11. Equipment
- 12. Furnishings
- 13. Special Construction
- 14. Conveying Systems

- 15. Mechanical
- 16. Electrical

However, in 2001, a task team with associates from both the CSI and the Construction Specifications Canada (CSC) was charged with examining whether there was a need to revise and possibly expand the 16 division edition in response to the many changes that had taken place in the industry. For example, a single division 16 for Electrical was no longer sufficient to address the complexities associated with all of the technology and communications equipment and installation needs that are typical on projects today. And even wood products aren't necessarily made of wood today. Many common framing materials are actually "composites" made up of various wood components or even plastic and not wood at all. Think of the decking material known as Trex, for example.

Furthermore, the 1995 edition of the MasterFormat was primarily geared toward new commercial construction and didn't really address issues associated with the complete life cycle of a building such as facility services or the issue of sustainability. It was also decided that processing facilities such as manufacturing plants, waste water treatment facilities, and oil refineries had unique requirements, as did infrastructure and transportation projects, and the requirements associated with these types of projects were not adequately addressed by the 16 divisions commonly used in commercial construction.

As the construction industry has become more and more sophisticated, it just seemed that the guide used by virtually every practitioner in the design and construction business had to follow suit. As you'll see in the next section, the 2004 version of the CSI MasterFormat has changed significantly, and even though it is more difficult to memorize all the divisions, the content within each should be familiar to anyone in the construction business.

The CSI MasterFormat 2004

All work in construction is organized and managed under this format. It is not only used for organizing and communicating design data and information but is also used to organize estimates and track project costs. The MasterFormat is something that every construction manager will be required to utilize and reference throughout the construction process from start to finish. That is the reason that I take the time to list all 49 standard divisions next. I have also identified a few examples of the types of items that are addressed under each category to help you recognize the work of each division.

You'll note that this new revision has left some divisions in "reserve." This is in anticipation of more changes associated with advancements in the built environment in the near future. You'll also note that the divisions are grouped together under five categories or subgroups. They are General Requirements, Facility Construction, Facility Services, Site and Infrastructure, and Process Equipment. This new organization addresses the sector variations noted earlier.

The General Requirements Subgroup

This subgroup generally addresses issues associated with carrying out the requirements of the contract and job-specific overhead items. Every project, regardless of type or size, will include items under this category. And although they are not "construction related," they are nonetheless very important factors and may impact both the estimate and the schedule in a significant way.

Division 01: General Requirements Includes requirements associated with contract procedures such as work restrictions, payment procedures, submittal procedures, security procedures, quality control requirements, and other regulatory requirements. This section also includes overhead items directly associated with the project such as job trailers, supervision, field testing, temporary utilities, security fencing, and project cleanup. The 2004 version also addresses life-cycle activities such as commissioning, facility operation, maintenance, and decommissioning.

The Facility Construction Subgroup

This category of the specification deals with all of the standard architectural divisions of work that generally apply to any commercial construction project. It does not include the divisions of work that are associated with the more technical aspects of a building such as electrical, mechanical, and plumbing divisions.

Division 02: Existing Conditions Includes the assessment of existing conditions associated with a project including demolition requirements, site remediation, decontamination, and hazardous waste handling.

Division 03: Concrete Includes such items as cast-in-place concrete, concrete forms, reinforcing steel, concrete finishing, concrete curing, grouting, and concrete cutting and boring.

Division 04: Masonry Includes items such as brick, concrete block, glass masonry units, stone, and mortar.

Division 05: Metals Includes items such as steel beams, girders, columns, ornamental iron, metal decking, and pipe railings.

Division 06: Wood, Plastics, and Composites Includes items such as rough carpentry, interior trim, paneling, cabinets, shelving, stairs, plastic decks and rails, cultured marble fabrications, composite lumber, and glass-fiber-reinforced plastic.

Division 07: Thermal and Moisture Protection Includes items such as insulation, roofing, vapor retarders, waterproofing, gutters, downspouts, flashing, fire and smoke protection, and caulking.

Division 08: Openings Includes metal doors and frames, wood doors, overhead doors, sliding doors, storefronts, windows, skylights, louvers, vents, hardware, and glass.

Division 09: Finishes Includes items such as drywall, paint, acoustic ceiling, carpet, wood flooring, access flooring, wall coverings, and tile.

Division 10: Specialties Includes items such as flagpoles, toilet partitions, bathroom mirrors, fire extinguishers, white boards, signage, cubicles, fire-places and stoves, exterior shutters, awnings, and pest control devices.

Division 11: Equipment Includes items such as kitchen appliances, range hoods, medical equipment, parking meters, loading docks, bank vaults, walk-in freezers, projectors, telescopes, climbing walls, and other recreational equipment.

Division 12: Furnishings Includes items such as draperies, art, murals, rugs, bookcases, pews and benches, stadium seating, plants, and planters.

Division 13: Special Construction Includes items such as swimming pools, hot tubs, fountains, tennis courts, kennels, special instrumentation, and security systems.

Division 14: Conveying Systems Includes items such as pneumatic tube systems, dumbwaiters, elevators, escalators, moving walks, wheelchair lifts, turntables, and scaffolding.

Divisions 15 through 19: (Reserved) Not designated at this time.

The Facility Services Subgroup

This category hones in on the detailed construction associated with critical building systems such as mechanical, electrical, plumbing, automated functions, and security. Whereas concrete and doors or windows are "fixed" items, these systems require constant oversight and monitoring from a facilities perspective in order to keep the building functioning as expected. You might say that the systems included in this category are continuously "active," while the divisions in the previous category are "fixed."

Division 20: (Reserved) Not designated at this time.

Division 21: Fire Suppression Includes items such as fire extinguishing systems, fire pumps, and storage tanks for fire suppression.

Division 22: Plumbing Includes supply and waste piping, plumbing fixtures, pumps, water softeners, water heaters, drinking fountains, swimming pool plumbing systems, and gas and vacuum systems.

Division 23: Heating, Ventilating, and Air Conditioning Includes heating, ventilating, and air conditioning items such as furnaces, air handlers, compressors, HVAC piping and pumps, fans, cooling towers, solar collectors, and duct work.

Division 24: (Reserved) Not designated at this time.

Division 25: Integrated Automation Includes equipment and instrumentation for any type of automated system such as routers, switches, hubs, modems, remote control devices, monitors, valves, dampers, transmitters, relays, and sensors.

Division 26: Electrical Includes items such as electrical wiring, transformers, receptacles, outlets, light fixtures, generators, and battery equipment.

Division 27: Communications Includes items such as cabling, network equipment, hardware, software, voice communications, and audio-video systems.

Division 28: Electronic Safety and Security Includes items such as alarm systems, electronic surveillance systems, intrusion detection equipment, and fire alarm systems.

Divisions 29: (Reserved) Not designated at this time.

The Site and Infrastructure Subgroup

This is one of the most important categories associated with a project. The divisions listed next relate to the work that takes place *before* the work takes place. In other words, every structure has to sit on a site, and every structure needs utilities in order to function properly. This category deals with bringing those utilities to the building. It also deals with a couple of unique project types such as transportation and marine projects.

Division 30: (Reserved) Not designated at this time.

Division 31: Earthwork Includes work items such as site clearing, earth moving, grading, excavation, fill, erosion control, soil treatment, soil stabilization, slope protection, shoring, pile driving, caissons, tunneling, and mining.

Division 32: Exterior Improvements Includes items such as paving, curbs, gutters, fences, gates, retaining walls, fabricated bridges, wetlands, irrigation, planting, and landscaping.

Division 33: Utilities Includes work associated with site utility installation for water, sanitary sewer, storm drainage, gas, electrical, and communications.

Division 34: Transportation Includes items such as rail tracks, monorails, cable transportation, traction power, transportation signaling and control equipment, airfield signaling and control equipment, fare collection equipment, and bridge machinery.

Division 35: Waterway and Marine Construction Includes items such as seawalls, jetties, levees, flood walls, floating piers, offshore platforms, underwater construction, marine buoys, mooring devices, and dams.

Divisions 36 through 39: (Reserved) Not designated at this time.

The Process Equipment Subgroup

Industrial projects that require unique process equipment are a whole unique category in and of themselves. There are special pieces of equipment and systems that you would not find in a typical commercial construction project. This category addresses the requirements of these types of projects.

Divisions 40 through 43: Process Integration, Material Processing and Handling Equipment; Process Heating, Cooling, and Drying Equipment; and Process Gas and Liquid Handling, Purification, and Storage Equipment Include the unique requirements associated with the work, installation, equipment, and protection for process plant facilities.

Division 44: Pollution Control Equipment Includes items that are associated with air pollution control, noise pollution control, water treatment equipment, water filtration, and solid waste control.

Division 45: Industry-Specific Manufacturing Equipment Includes the equipment requirements for various special industries such as oil and gas extraction, mining, food manufacturing, beverage and tobacco, textiles, leather, wood products, paper, printing, petroleum and coal, chemical, plastics and rubber, metals, machinery, computer and electronics, electrical and appliance, transportation, furniture, and other manufacturing equipment.

Divisions 46 through 47: (Reserved) Not designated at this time.

Division 48: Electrical Power Generation Includes items associated with electrical, nuclear, hydroelectric, solar, wind, geothermal, electrochemical, and fuel cell power generation.

Division 49: (Reserved) Not designated at this time.

Although many owners, architects, and contractors have embraced the 2004 version of the MasterFormat, there are some who still use the 16-division format. Until all project manuals display the new format, it is a requirement for construction practitioners to be familiar with both.

NOTE

The CSI Numbering System

Along with the added and expanded MasterFormat divisions, the CSI numbering system has changed as well. Originally the CSI MasterFormat utilized a five-digit numbering system. The 2004 MasterFormat utilizes a six-digit numbering system, providing more expansion spaces for organizing various work items under each division. The first two digits represent the division of work, otherwise known as *level one*. The next pair of numbers represents level two, and the third pair represents level three. Level four numbers may also be used in the MasterFormat when the amount of detail merits the additional level of

classification. When this occurs, the additional pair of numbers comes at the end, preceded by a dot. Here is an example:

| Division Numbers | Division Names | Numbering System |
|------------------|----------------------|------------------|
| Level 1 | Unit Masonry | 04 20 00 |
| Level 2 | Clay Unit Masonry | 04 21 00 |
| Level 3 | Brick Masonry | 04 21 13 |
| Level 4 | Brick Veneer Masonry | 04 21 13.13 |

The CSI system is very sophisticated. Some architects make full use of the system when putting together their project manuals, and others may limit the level of detail provided. Regardless of the extent, knowledge of the CSI organizational framework will help the construction management team quickly and easily access the information they need, when they need it.

| | | SECTION 06 10 00 ROUGH CARPENTRY |
|------------|---------------------|--|
| PART 1 - G | ENERAL | |
| 1.01 | Description | |
| | A. B. | Section Includes: Provision of all lumber, framing, rough hardware and blocking as required. Related Sections: |
| | | Section 03 11 00 - Concrete Forming Section 06 17 00 - Shop Fabricated Structural Wood |
| 1.02 | References | Desired of OFNEDAL CONDITIONS and DIVISION 4 and 1 and |
| | A. B. | Requirements of GENERAL CONDITIONS and DIVISION 1 apply to all Work in this Section. Published Specifications standards, tests, or recommended methods of trade, industry, or governmental organizations apply to Work in this Section. |
| 1.03 | Submittals | |
| 1.04 | A. Product Deliv | Shop drawings of all specially fabricated rough hardware. very, Storage and Handling |
| 4.05 | A. B. | Provide proper facilities for storage of materials to prevent damage to edges, ends and surfaces. Keep materials dry. Where necessary, stack materials off ground on level flat forms. |
| 1.05 | Job Conditio A. | Environmental Requirements: Maintain uniform moisture content of lumber at not more than 19 |
| | В. | percent before, during, and after installation. Sequencing, Scheduling: Coordinate details with other Work supporting, adjoining or fastening to rough carpentry Work. |
| | RODUCTS | |
| 2.01 | Material | |
| | A. | Rough Carpentry 1. Sills on Concrete: Foundation grade redwood or pressure treated Douglas Fir. 2. Lumber: Studs, plates, beams, joists, posts, and blocking - Douglas Fir No. 1. |
| | В. | Rough Hardware 1. Nails: Common wire, typical. At exposed conditions and pressure treated lumber use hot-dipped galvanized nails. |
| 2.02 | Source Quali | |
| | A. B. | Lumber shall bear grade-trademark or be accompanied by appropriate certificate of compliance. Plywood shall bear APA grade-trademark. |
| | XECUTION | |
| 3.01 | Examination | |
| 0.00 | A. | Examine areas to receive rough carpentry Work and verify that the spacing, direction, and details of supports are correct to accommodate installation of blocking, backing, furring and nailers. |
| 3.02 | Installation A. | Studs, Joists, Beams, and Posts: Install all members true to line. No wood shingle shims are |
| | В. | permitted. Place joists with crown up; maximum 1/4-inch crown permitted. Nail joints in accordance with applicable requirements of the CBC Table 23A-II-B-I unless otherwise shown or specified. |
| 3.03 | Field Quality | |
| | A. | The Owner's Testing Agency shall: |
| | | Inspect erected rough framing as required to establish conformity of work with Drawings. |

The specification sample provided illustrates a very simple area of work for a very simple project. Compound the level of detail in this sample about 10 to 20 times, and you might get a sense of just how much information the construction manager *must* pay attention to in order to ensure that the project will be built in accordance with the contract documents, on time, and within budget.

Many of the directives posted in the specifications, especially those associated with the execution of the work, are standard operating procedures for experienced contractors. However, the specifications establish the expectations for quality and contractor performance, and all work will be measured against them. It is an awe-some challenge, to say the least. If you had any doubts about how demanding a construction manager's job is, this close look at what constitutes the contract for construction should dispel them!

All of this detail, along with the drawings, general conditions, and supplemental conditions, make up the part of the contract that tells us "how" we are to do the project. But there is another piece to the contract that addresses the "how much" element of the agreement. This important component can be structured in a number of ways, and you need to understand all of them.

Contract Types

Just as the owner makes the decision regarding the type of project delivery to be employed, the owner also determines which contract will be utilized for the project. Generally, which form is used depends upon the type of project and the amount of risk that the owner is willing to accept. It is important that the construction manager be familiar with each type. There are four basic types of construction contracts: lump sum, cost-plus-fee, guaranteed maximum price, and unit cost. All of them contain the standard sections that I described earlier; however, they differ in two fundamental ways:

- ♦ How the contractor's price is quoted to the owner
- ◆ How risk is allocated to each of the parties

Lump-Sum Contracts

Lump-sum contracts are the most common type of contract, especially for building construction. Under this arrangement, the contractor agrees to complete the work specified in the plans and specs for a single fixed amount of money. From the owner's standpoint, this is probably one of the safest contracts because the cost is known up front. However, this is assuming that the plans and specs from which the contractor's estimates are made are accurate and complete. Once the contract is signed, both parties must live with the terms of the contract, and any flaws, errors, or omissions in the plans and specs will result in a *change order*. Change orders result in

change order

Requests made by the owner to add features to or subtract features from the scope of the project resulting in changes to the contract.

extra work and/or extra time, both of which result in extra cost to the owner. And although most owners are adamant about "no change orders" when they bid the job, it is completely unrealistic to assume that the contract documents will be flawless; change orders should always be anticipated for design-bid-build work utilizing a lump-sum contract.

On the other hand, if there are cost overruns associated with the work that have nothing to do with errors or omissions in the design but instead are the result of poor management, rework, or even weather, then the contractor must suffer the loss with no additional compensation from the owner. Likewise, if superior performance by the construction management team results in a cost savings, then the contractor will solely benefit from that savings. Table 4.1 illustrates the various scenarios.

| Table 4.1 | Lump-Sum Cont | ract |
|-----------|---------------|------|
|-----------|---------------|------|

| Contract Amount | Actual Cost | Contractor Impact | Owner Impact |
|--------------------|-------------|--|--|
| \$2,000,000 | \$2,029,000 | Contractor suffers a \$29,000 loss. | No impact, because the contract amount remains the same. |
| \$2,000,000 | \$1,990,000 | Contractor earns an additional \$10,000. | No impact, because the contract amount remains the same. |

Cost-Plus-Fee Contracts

Under a cost-plus-fee contract (also referred to as *time and materials*), the owner reimburses the contractor for all actual costs associated with the work plus a fixed fee or percentage of the cost. This type of contract is often utilized in situations where it is difficult to define the scope of the project accurately or when time is of the essence and construction needs to start before the full plans and specs are complete.

For the contractor, this type of agreement guarantees a profit on the job regardless of project cost. However, the owner is at significant risk under this arrangement because there is no limit set for the project cost, and the contractor really has no incentive for minimizing that cost. For this reason, it is very important that the owner clearly spells out up front exactly which costs will be reimbursed and which costs will be viewed as part of the contractor's fee. For example, labor, materials, equipment, and subcontracts are always reimbursed. But soft costs such as overhead and supervision may be disputed as reimbursable expenses.

time and materials

Another name for a cost-plus-fee contract. These are the two cost factors that are reimbursed under a cost-plus-fee contract. Time equates to the cost of the labor, and materials equate to the cost of the building products used in the construction.

Another important consideration for both the owner and the contractor with a cost-plus-fee contract is the amount of paperwork involved. Each billing requires a full accounting of exact project costs with receipts. This adds a tremendous administrative burden to both parties. The construction manager must prepare the bill, and the owner or architect must review and approve the bill. All of this extra work adds overhead expense on both sides and must be accounted for. Table 4.2 illustrates this scenario for a \$2,000,000 budget.

Table 4.2 Cost-Plus-Fee Contract

| Actual Cost | Fee as % of Cost* | Contract Amount | Contractor Impact | Owner Impact |
|-------------|-------------------|--------------------|--|---|
| \$1,994,500 | \$99,725 | \$2,094,225 | None. The contractor still earns a 5% fee. | \$94,225 over budget amount of \$2,000,000. |

^{*} Presuming a 5% fee

Guaranteed Maximum Price Contracts

The guaranteed maximum price (GMP) contract is a variation of the costplus-fee contract and has become very popular, particularly with owners using design-build project delivery. This contract contains the best features of the lump-sum and cost-plus-fee contracts (see Table 4.3). The guaranteed maximum price offers a firm cap on the overall contract price and at the same time stipulates that the owner is obligated to pay only actual costs plus a fee. Under this scenario, the owner is protected by the guarantee of a maximum price and yet receives the benefit of any realized savings. It also allows for an early start of construction because the pricing of the job can occur before plans and specs are 100 percent complete.

Table 4.3 GMP Contract

| GMP Contract Amount | Actual Cost Plus Fee | Contractor Impact | Owner Impact |
|------------------------|-------------------------|-----------------------------------|---|
| \$2,000,000 | \$2,029,000 | Contractor suffers \$29,000 loss. | No impact. The contract amount remains the same. |
| \$2,000,000 | \$1,990,000 | No impact. | Owner receives benefit of \$10,000 savings. |

guaranteed maximum price (GMP)

A contract methodology in which the contractor is reimbursed for actual costs of materials, labor, equipment, subcontracts, overhead, and profit up to a maximum fixed-price amount. Any costs over the maximum price shall be borne by the contractor. Any savings below the maximum price will revert to the owner. This type of contract is often implemented when design is less than 100 percent complete.

NOTE

When using a GMP contract, a smart owner often provides an incentive to the contractor for working as efficiently as possible by agreeing to split any savings with the contractor. The owner may offer splits in the 60/40 range or even 50/50 range. However, even without shared savings, there is still a great incentive for the contractor to perform well. Any time a contractor can return money to an owner, the odds for repeat business go way up.

Unit-Price Contracts

Unit-price contracts are used when the work to be performed cannot accurately be measured ahead of time. Unit pricing is common for heavy civil and highway-type projects. Even though engineered site plans and specs are prepared for this type of work, it is very difficult to make exact quantity estimates because the material you are working with is not something you can physically count off like bricks or steel beams. The material quantities are much more imprecise (such as dirt or the removal of dirt), and the work is often performed by large equipment such as bulldozers or backhoes instead of by installers such as electricians or carpenters.

For this reason, the owner typically provides fixed quantities for the contractors to apply their unit pricing to. This arrangement provides for a competitive bid situation via unit prices even though the exact quantities cannot be accurately determined from the plans and specs. For example, the owner could provide quantities for excavation, pipe laying, and backfill. The contractor would quote a dollar amount per cubic yard for soil excavation, a dollar amount per linear foot of piping laid, and a dollar amount per cubic yard of backfill installed and come up with a total bid based upon the quantities that the owner provided.

The risk to the owner under this contract method is obvious; see Table 4.4 for an illustration. If the owner's quantities vary greatly from the actual requirements of the job, then the owner will be responsible for the additional costs. The final price for the project is not known until the work is complete. The only sure thing about this approach is that the unit costs for each item of work remain the same throughout the project.

Table 4.4 Unit-Price Contract

| Work Item | Estimated Quantities* | Contract Unit Prices | Bid Amount | Actual Quantities | Final Cost |
|-------------------|--------------------------|----------------------------|---------------|----------------------|---------------|
| Trench excavation | 14,000 CY | \$5.25 | \$73,500 | 13,500 CY | \$70,875 |
| 8" pipe | 1,750 LF | \$18.24 | \$31,920 | 1,750 LF | \$31,920 |

Continues

\$247,745

| Work Iten | Estimated Quantities* | Contract Unit Prices | Bid Amount | Actual Quantities | Final Cost |
|-------------------|-----------------------|----------------------------|---------------|----------------------|---------------|
| Engineere fill | d 4,500 CY | \$22.50 | \$101,250 | 4,700 CY | \$105,750 |
| Backfill | 9,500 CY | \$4.00 | \$38,000 | 9,800 CY | \$39,200 |

\$244,670

Table 4.4 Unit Price Contract (continued)

TOTAL

Terms to Know

addendum guaranteed maximum price (GMP)

change order perspective drawing contract documents time and materials

Review Questions

- 1. What two major components make up the contract documents?
- 2. When did architects first begin to use drawings to communicate their design intent?
- 3. What does CAD stand for?
- **4.** There is a particular way in which the drawings are organized in a set of drawings. Identify the order of drawings in a typical set of plans.
- 5. What is the difference between a plan view and a section view in a set of drawings?
- **6.** Name the four primary sections of a project manual.
- 7. The 2004 CSI MasterFormat is broken down into how many divisions?
- 8. Under which CSI division would you find building insulation?
- 9. Name the four basic types of construction contracts.
- 10. Under a guaranteed maximum price contract, what happens if the actual cost is less than the guaranteed maximum contract price?

^{*} Provided by owner

Chapter 5

Project Stages

By now, it should be very clear to you that the construction project is a complex undertaking and numerous people, activities, and requirements are involved to accomplish the goals set forth by the owner. Obviously anyone involved in construction management must be familiar with the stages in the overall process in order to move the project from concept to occupancy and utilization by the end user.

The overall design and construction process is very linear in nature and requires a systematic, comprehensive approach. Each of the stages is unique, and specific management techniques and skills are needed to keep everything on track. The project team works together in a coordinated effort, hoping that the ball doesn't get dropped and nothing falls through the cracks. After all, there is a lot at stake, and everyone looks forward to a successful completion of the project.

It is time to take a look at just what the design and construction process entails. This chapter focuses on the stages of the process and the tasks associated with each of them.

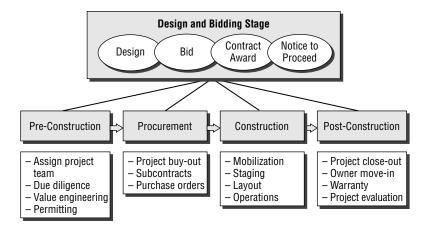
In This Chapter

- ◆ The design process
- Construction planning
- Project startup
- · Selecting the project team
- Buying out the job
- · Project closeout

The Design and Construction Process

Even though the construction process is complex and often overwhelming, there really is a method to the madness. The design and construction of buildings, bridges, and roadways follow a consistent linear path from initial concept to occupancy. We move through the process one step at a time, eventually arriving at the successful delivery of the construction project. These stages are as follows:

- ♦ Design
- ◆ Pre-construction
- ◆ Procurement
- ◆ Construction
- ◆ Post-construction
- Owner occupancy



The Design Stage

Every project starts with a design, and the design process involves an intensive study and a lot of considerations. Architects and engineers basically take ideas combined with certain requirements and develop the two into comprehensible plans and specifications that are used to construct the new building or facility. Traditionally, contractors are not directly involved in the design process unless the project delivery method is design-build or CM. But whether or not they are involved in this stage, good contractors are aware of what occurs during this first step in the project sequence.

In addition to aesthetics, the design stage is about function and layout. But the ultimate purpose of the documents is to communicate graphically to the contractor what to build and, in some instances, how to build it. There are four steps to the design process:

- Programming and feasibility
- ♦ Schematic design
- ◆ Design development
- ◆ Contract documents

These steps are sequential and build on one another. As the designers work through the process, they move the design from concept to detailed drawings. Let's consider each of these steps one at a time:

Programming and feasibility Programming is typically done prior to the design process and engages the owners and end users to clarify needs, goals, and objectives for the facility. Some of the information that comes out of the programming stage is the overall building size, the number of rooms and their adjacencies, how the spaces will be used, who will be using them, and what the requirements are for their function. The owner will inform the designer about what they like and what they don't like. Often the project budget is also discussed during programming, and it is the designer's responsibility to try to carry out the design with this budget in mind. That's where the feasibility comes in. Obviously, if the final design comes in over budget, then adjustments must be made to the original design. Unfortunately, this happens more often than not.

Schematic design Schematic, or conceptual, design is the first step of the creative process. These drawings consist of rough sketches identifying general spaces and adjacencies, shapes, circulation patterns, orientation, and perhaps massing. The design team starts to consider such things as materials, sizes, colors, textures, and other aesthetic factors. At this point, the design is far enough along for the design team to outline preliminary specifications and estimates.

Design development (DD) The design development stage is where much of the detail work gets done. A great deal of research and investigation takes place regarding the use of materials, equipment, and systems that will go into the facility. The specifications become more developed at this stage, and more accurate pricing can now take place. It is during the design development process that value engineering and constructability reviews are typically performed.

Contract documents (CDs) The final detailed drawings (along with the final specifications) are called the *contract documents*. These drawings may also be referred to as working drawings because they are the plans that the builder will actually use for construction. You are already familiar with

contract documents

The final detailed drawings used for construction. They're also called working drawings.

the makeup and significance of these design documents and know that they indeed constitute a major component of the legal contract. These are the documents that are used to solicit bids and pricing from the contractor. The quality of these documents will impact the quality of the pricing. If a significant design feature is not presented in the drawings, then it will not be priced by the contractor. And although we often refer to the contract documents as 100 percent complete, the truth is that they rarely are; all parties must be prepared for the changes that will inevitably arise as the project goes forward. Managing these changes can make up a large part of the construction management challenge.

Codes and Compliance Issues

One of the major responsibilities of the design team is to make sure that the design meets all building codes and complies with various statutory regulations such as environmental impacts. In the overall scheme of things, this task can sometimes turn out to be the most frustrating for all parties involved. Throughout the design process, the plans are submitted to the appropriate planning, zoning, and building authorities for plan checks and compliance reviews. This process can take weeks, months, or—yes—even years. There are indeed projects that get tied up in the red tape and political bureaucracy of planning commissions and town councils and take an eternity to see the light of day. Fortunately, the contractor is usually not involved until after the final design stage, when all that remains is to obtain the building permits. But even this process can take weeks or months depending on the number of resubmittals that must take place and the workload of the particular jurisdiction. Once again, the quality of the contract documents relative to code compliance will influence the ability of the contractor to expedite the permitting process.

The Bidding Stage

The design phase culminates with the competitive bidding stage. The drawings and specifications are complete, and now it's time to select the builder and award the contract. The architect produces multiple sets of documents for distribution to the contractors during the bidding stage. The architect also sends several sets to the building department for a plan check. The plan check by the building department occurs at the same time that bidding is taking place among the selected contractors.

The competitive bidding process and contract award were discussed in Chapter 3, "How We Get the Work." Traditionally, the architect coordinates the bidding procedures and assists the owner in making the contractor selection. A notice to proceed is issued to the winning contractor, and now the work that will transform the design into reality begins.

The Pre-construction Stage

Up to this point, the only members of the construction team who have been involved with the project are the estimators. Now with contract in hand and a notice to proceed from the owner, it is time to bring on the rest of the team. This is when the estimators pass the job over to the project manager. The project manager is the captain of the construction management team. This is most likely the first time that the project manager has seen the job, so the quality of the information passed from estimator to project manager is very important. Keep in mind that cost control is one of the most crucial components of the construction management task, and poor transfer of information here will result in significant headaches for the construction management team down the road. I will discuss estimating and its importance in detail in Chapter 6, "Estimating Project Costs."

The project manager's job at this point is to set the course of action and put together the team that will carry this project through to satisfactory completion for all parties involved. This is the pre-construction stage (also referred to as job startup), and it is all about planning. I can't say enough about how important this step is. Unfortunately, often this pre-construction phase is fast and furious because of schedule constraints, and finding the time needed to create a fully thought-out plan of action can be very difficult. As I said earlier, receiving the notice to proceed is something like receiving orders to deploy troops and equipment in an urgent military maneuver; time is of the essence, and you don't always have the people or the resources that you need right at the moment you need them. Most construction managers will tell you that job startup and job closeout are the two most difficult processes to manage. Let's take a look at some of the tasks associated with the startup or pre-construction process.

The key to good project planning is the ability to anticipate potential problems before they become actual problems. It is very important that project managers take the time to completely familiarize themselves with the project goals and come up with a plan that will ultimately meet the owner's expectations for time, cost, and quality, while still realizing a fair and equitable profit for the construction firm.

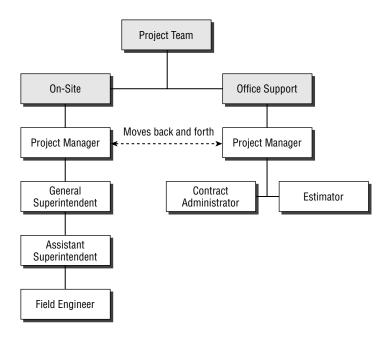
Assigning the Project Team

One of the very first tasks that must be taken care of by the project manager is putting together the project team. Depending on the size and complexity of the job, the typical construction project will have a project manager, contract administrator, general superintendent, maybe an assistant superintendent, and at least one field engineer. The on-site project team is supported by the office management team in the form of estimating, contract administration, accounting, job costing, and payroll.

NOTE

NOTE

Construction project managers are often accountable for more than one job at a time. It is not uncommon for them to be running two or three projects simultaneously, visiting each one at appropriate intervals. Superintendents and field engineers are assigned to only one job at a time and typically remain on-site for the duration of the project. Once the project is complete, the team will disband, and individual members will be assigned to various other sites as needed.



Having the right project team makes all the difference in the world when it comes to a smooth-running job. The members must get along, support each other, and be able to work together under stressful conditions. The construction site is a unique environment—sometimes a tough environment—and the team must be up for the challenge. I have seen projects where as many as 100 different craftspeople were trying to do their job under intensely difficult conditions: cramped spaces, inadequate resources, and limited time. Tempers get short and frustration runs high. If you are a member of the management team, you had better have a relatively high "emotional intelligence quotient" because your ability to be flexible and responsive will far outweigh any benefits from being rigid and reactive. Let's take a closer look at the individual team members and consider their respective roles:

Project manager (PM) As stated earlier, the project manager is the captain of the team. Project managers usually have extensive experience in construction and a broad background in all aspects of the management process. Although

the size of the company and the size of the project ultimately influence the specific duties of the PM, generally the PM is charged with four fundamental management tasks: assembling the best possible team for the project, developing the overall project schedule, setting up the cost control system, and establishing a quality control plan. The PM guides and directs the project team and monitors the schedule, cost, and quality, making adjustments as needed to bring about a successful outcome.

The project manager's accountability is twofold: they must see to it that the obligations spelled out in the contract documents are met to the owner's satisfaction, and they must also make sure that the project runs as efficiently as possible, taking advantage of every opportunity to save time and money to ensure a fair and reasonable profit to the construction firm.

Contract administrator This person assists both the project manager and the superintendent with many of the details of the contract—especially the general and supplemental conditions of the contract discussed in Chapter 4, "The Construction Contract." For example, the contract administrator may process progress payment applications, change orders, or submittals on behalf of the project manager. The contract administrator must be completely familiar with the contract stipulations and provisions and accustomed to working with all of the common forms, policies, and procedures.

Superintendent If the project manager is the captain of the team, then the superintendent is the first lieutenant. The superintendent is responsible for coordinating all of the construction activities on-site and keeping the project on schedule. Superintendents must be very knowledgeable when it comes to construction methods and details, because they are in charge of all direct labor and subcontractors and must ensure that the work complies with the requirements of the contract documents. The superintendent must also manage the flow of materials, deliveries, and equipment to create the most efficient and productive environment possible. And, of course, safety planning and management is a major function for which the superintendent is responsible.

The superintendent is the daily point of contact for the owner and must maintain good working relations with all of the owner's representatives. Sometimes this can be the most challenging aspect of the job; however, it is a critical one. Nothing can turn a job sour more quickly than having the wrong superintendent on the job. The days of the rough-and-tumble construction superintendent are long gone. Today the man or woman in charge of running the job on-site must be as much a diplomat as a construction expert.

Field engineer This entry-level position is usually the first step to becoming a project manager. Field engineers are responsible for handling much of the paperwork that passes through the field office. They are usually assigned

the tasks of processing and tracking requests for information (RFIs), submittals, and shop drawings. (These three processes will be discussed in detail in Chapter 7, "Contract Administration.") They may also assist with the project layout, payment verification, subcontractor coordination, and any other tasks assigned to them by the superintendent. Although the field engineer is an entry-level position, the role is a vital one on every project. (By the way, field engineers are not necessarily licensed engineers. The term field engineer is simply a job title.)

Once the project manager has established the project team, the person needs to bring everyone up to speed as soon as possible, especially the superintendent. The PM and superintendent will usually spend several hours or even days together planning for the project—developing schedules and strategies for a successful outcome. It is important that they become as familiar as possible with the drawings, the specs, the project scope, the budget and schedule, the subcontractor bids, and every other aspect of the job. Once the work starts, it can speed along like a runaway train, and the captain and first lieutenant had better have a really good plan in place to keep it on track!

NOTE

The superintendent's role is a critical one. In years past, the supers came up from the ranks, first working in the field as a laborer or craftsperson. Today a superintendent is more likely to be a college graduate with a degree in civil engineering or construction management who has a particular bent toward the construction operations side. Good superintendents are worth their weight in gold, and supers actually are often among the highest paid members of the team.

Due Diligence

Due diligence is not a term that is proprietary to the construction industry. Many industries understand the concept. In simple terms, due diligence is the process of identifying any problems or areas of concern that exist so that those problems can be factored into the decision making that takes place during the pre-construction stage. Surprises increase risk and are not welcome during construction—they hinder the work progress, impacting the schedule, the cost, and in some instances even the quality of the job. The bottom line is that surprises should be avoided at all cost.

Site investigation Although due diligence can be performed with any section of construction work, product, or procedure, the one area of construction where due diligence is of utmost importance is with site work. Site work deals primarily with site clearing, grading, and excavating and is generally considered one of the riskiest divisions of work. Surprises such

as hidden geological problems, hazardous material, or historical remnants may be discovered after the job begins. Anything that the contractor can do to mitigate *unforeseen conditions* associated with the site should be done before the work begins.

Soil testing and engineering One of the most reliable practices utilized to eliminate surprises associated with subsurface conditions is soil testing. Owners should insist upon these tests being conducted, and designers should ensure that the reports are made part of the supplemental conditions to the contract. The conscientious contractor will use the information in these reports to properly price the job and conduct the work. This information is commonly used by civil and structural engineers to design various site improvements and foundation systems as well.

However, even a soil report may contain flawed data. Some owners, in an effort to cut costs up front, rely on old reports and information. The results can be disastrous. It is often the classic case of an owner or designer being penny-wise and pound-foolish, and the courts have seen more than one case where such tactics have resulted in millions of dollars in claims.

Value Engineering

Value engineering is a process that may or may not be conducted during the preconstruction phase, depending primarily upon which project delivery method is being used. In the low-bid, design-bid-build scenario, the owner is not really asking you for this evaluation. However, in the more integrated collaborative approaches, it is often a matter of course to conduct value engineering analysis as the design is being developed. In my opinion, value engineering is actually one of the most valuable services that a construction management team can deliver.

In this process, a thorough analysis is conducted of the design, products, and materials and their application, installation, and execution to determine whether the proposed design solutions are really the best solutions relative to their cost. The purpose of value engineering is to optimize resources to achieve the greatest value for the money being spent. The designers, contractors, building trades, engineers, manufacturers' representatives, and end users are engaged to brainstorm the best possible solutions. A project team that can propose creative and cost-effective solutions can really shine and adds tremendous value to the overall project.

One of the most underutilized resources available to the design team in the development of their solution is the engagement of the field personnel who actually install the systems, equipment, and products specified and the end users who actually use the facility every day. They can provide great insight into what works and what doesn't work but are rarely ever called upon to join in the design team discussions.

unforeseen conditions

Unknown physical conditions at the site that were not anticipated by the owner or the contractor.



Getting Burned by Bad Information

Recently, a custom home builder friend of mine was building a beautiful custom home on a Santa Barbara hillside in California. When pricing the grading and excavation for the bid, the contractor relied on the grades and elevations in the site plan provided by the architect. After getting the project, the contractor proceeded to lay out the house according to the site plan. The contractor presumed that the architect had performed the proper due diligence in preparing the drawings. Unfortunately, when the contractor started to lay out the house, he discovered that there was not enough hilltop to support the foundation of the house, and massive amounts of fill dirt had to be brought in to build out the bank. Talk about big surprises!

When the contractor asked the architect where he got his information for the site plan, the architect indicated that it was from aerial photographs. The accuracy of site grades presented in an aerial photograph can be counted on only within a 5-foot (plus or minus) range at best. When you are trying to situate a rather large house on top of a relatively small hilltop, 5 feet makes all the difference in the world. The contractor relied on the information that the architect had provided and therefore was not liable for the error. However, the architect failed in the due diligence process, and, unfortunately, the owner was left to pay a significant price. The contractor, being the bearer of the bad news, was put in a very uncomfortable position and vowed that he would never again trust the site information provided in the contract documents without first doing checks and reviews for himself. If he had known that the site plan elevations were taken from aerial photographs instead of being ascertained by standard surveying practices, he would have anticipated a large margin of error and would not have proceeded with the project until all information provided in the site plan could be verified. This was a costly lesson for all involved and delayed the job considerably.

The Permitting and Inspection Process

As mentioned earlier, before construction can begin, building permits must be issued by the local building authority. This is probably the single most crucial aspect of the pre-construction process. Although the owner may secure building permits before the project is let out for bids, in most instances this task is typically handled by the construction management team. If this task is mismanaged, the entire project is at risk for failure.

Time is of the essence on virtually every construction project. A delayed permit has caused many a contractor's hair to turn gray before its time. Unfortunately, even when the contractor is on top of the permitting process, circumstances beyond their control may throw a monkey wrench into the works. For example, new

compliance requirements or revised building code regulations will typically cause the process to be deferred.

The construction management team must be vigilant in pursuing timely building permit release. The building permit establishes the inspection schedule for the project. The number of inspections required depends upon the building authority jurisdiction and project type. It is very important that the superintendent be fully aware of the inspection requirements connected to the project. More information regarding inspections will be presented in Chapter 8, "Construction Operations and Job Site Management."

The Procurement Stage

To procure means to buy or obtain. The procurement stage of construction management is often referred to as "buying out" the job or purchasing the labor, materials, and equipment needed to complete the project. A great deal of the construction management function has to do with managing contracts—contracts to secure the labor and trades needed to perform the work and contracts to secure the materials and equipment that will be placed on the project. The two primary instruments associated with this effort are subcontracts and purchase orders.

The procurement operation can be a very simple process handled on a local basis by the superintendent, or it can be a major department or division within the construction company whereby purchases are made on a regional or national level. Some projects warrant a combination of both approaches. In the home-building business, for example, the very large national companies typically have procurement departments that purchase labor and materials for hundreds of homes at a time, securing the best prices available on a national basis. On the other hand, on a high-rise office complex or other large commercial project, the superintendent may purchase small quantities of miscellaneous materials, such as lumber for wood blocking from a local building supply, or may hire local labor for a small contract item, such as caulking. However, larger material purchases such as steel framing might be made by the estimating, purchasing, or procurement department back at the main office. It depends on the size of the job and the size of the construction organization running the job. Either way, project procurement constitutes much of the direct cost associated with the construction project. Let's briefly look at the two primary instruments used to manage this part of the work. Each will be discussed in greater detail in Chapters 6 and 7.

Subcontracts

Today, very few general contractors self-perform the construction work that actually builds the structure or facility. General contractors buy trade labor through subcontracts. During the bidding process, various trade contractors offer up bids

for various sections of work. These bids (usually the lowest of the submitted bids) are what get placed into the general contractor's price to the owner in the contractor's bid. At this point, there is no contract between the general contractor and the trade contractor. There is just an offer of services (sometimes including materials) at a specified price. Once the general contractor is determined to be the winner of the job, the contractor will select which trade contractors to hire to do the work of the project. A subcontract is executed with each of these trade contractors. A big part of the project team's job is to manage each of these subcontracts—to see that all of the conditions of the contract are adhered to and that the work is performed in accordance with the plans and specifications. This process will be explained in detail in Chapters 6, 7, and 8.

NOTE

When selecting subcontractors, price is only one of the factors to consider. Many general contractors have determined that it is sometimes better to forgo the low bidder and choose a subcontractor with a reputation for excellent service and dependability, even if their price is a little higher. It is not unusual for general contractors and subcontractors to develop strategic alliances based upon past experience.

Purchase Orders

Almost every business is familiar with the concept of purchase orders. A purchase order is an agreement between a vendor and a customer to provide certain products that meet a particular specification for a specified price. Purchase orders work in construction the same way they work in other businesses.

As you know, there are hundreds of products and materials that go into building a new structure or facility. Keeping up with all of these orders and delivery dates is an awesome challenge but a critical one. Order mishaps and delayed deliveries have caused many jobs to suffer costly consequences for the contractor and the owner.

One strategy used by contractors to better manage this process is assigning a member of the project team to function as the purchase order expediter. This person's responsibility is to focus on the procurement schedule relative to construction progress and to track purchase orders and deliveries. Failure in this area can be devastating to the success of the project. This topic will be revisited in Chapters 7, 8, and 9, "Project Planning and Scheduling."

The Construction Stage

Once the work is ready to start, the superintendent will call for a pre-construction meeting with all the subcontractors and major material vendors. This meeting essentially establishes the ground rules for working together. The superintendent

also uses this opportunity to go over issues such as work sequencing, work hours, material storage, quality control, site access, and many other pertinent topics.

These first meetings on-site help set the tone for the whole project. It is important to establish an environment of trust and cooperation right up front. Starting out on the wrong foot by being overly demanding and rigid does not make for a pleasant working relationship down the road. Remember, every construction project brings together a new group of people, most of whom are working together for the first time. There is a tremendous amount of coordination among the trades that must take place during construction, and the really good superintendents know that they must spend almost as much time building relationships as they spend building the facility. Chapter 8 provides much more detail relative to the management of the day-to-day operations associated with the construction phase of the project.

Mobilization

Mobilization is all about setting up and getting ready to start construction. Construction cannot begin until all of the proper personnel, materials, and equipment are in place. This is a very important part of the process because it sets the stage for all that is to follow. The mobilization activity is often discussed under Division 01-General Requirements of the specifications referenced in Chapter 4. The following are some of the activities that should be done during the mobilization process:

- Set up field office.
- Set up temporary storage facilities.
- Secure the site.
- Organize adequate parking and site access.
- Develop a materials and handling plan.
- Secure temporary electric, water, and telephone service.
- ◆ Arrange for trash and debris removal.
- Provide and place portable toilets.
- ◆ Install job signage and barricades.
- ◆ Assemble survey and layout personnel.
- Confirm testing agencies and personnel.
- Establish job site management systems.
- Establish safety programs and protocol.
- Obtain and pay for all required permits.

Staging and Layout Plans

Mobilization addresses all of the activities that you must accomplish in order to start the construction. But where are you going to put all of these materials, equipment, mobile office facilities, trash dumpsters, portable toilets, storage trailers, and the like? The superintendent must formulate and diagram a site layout plan and staging strategy that will provide the highest productivity and efficiency of movement. You will get a much closer look at this requirement in Chapter 8, including some of the factors considered when making site layout decisions. For right now, just keep in mind that the organization and layout of the overall project site will indeed impact just how well the construction proceeds.

Construction Operations

The heavy equipment operators are moving dirt, the concrete finishers are pumping concrete, and the steel erectors are setting beams and girders. There are cranes hoisting equipment and trucks delivering materials and workers making noise and stirring up dust everywhere. To the innocent bystander, this scene may appear quite chaotic, but to the knowledgeable observer, this is what construction is all about. This is where it all happens. All of this apparent chaos is actually a well-orchestrated effort directed by one of the most valuable players on the construction management team—the superintendent—often with support from an assistant superintendent and at least one field engineer.

The pace is hectic, the stakes are high, and it is one of the most exciting environments to be a part of. Whether your project is a highway, a manufacturing facility, a hospital, or a home, you get to literally have a hand in the building of society, the building of a nation, and the fruits of your labor will be right there for the whole world to see for generations to come.

The on-site project team must be very familiar with all elements of construction. Lots of questions and requests for information are going to arise regarding the intent of the plans and specifications, and it is the project team's job to obtain the answers and clarify confusing aspects of the work to keep things moving forward. The team works together to sequence all activities and coordinate all efforts by the various building trades, material suppliers, building inspectors, and safety officials, adjusting the schedule as they go.

Table 5.1 highlights some of the typical work items associated with various building elements. Keep in mind that each work item may require the coordination of several building trades and numerous materials. For example, a standard foundation can include excavation, formwork, fill, reinforcing, concrete, masonry, anchors, and embeds. Every project requires the management and coordination of hundreds of materials and activities on the job site daily, not to mention all the people and personalities involved. It's an awesome challenge, to say the least!

 Table 5.1
 Building Elements and Work Items

| Building Element | Work Included | | |
|-------------------------------|--|--|--|
| Site work | Clearing, grading, utilities, layout, landscaping, irrigation, paving, exterior concrete | | |
| Foundations | Excavation, standard foundations, special foundations, slabs on grade | | |
| Basement construction | Basement excavation, basement walls, basement floors, waterproofing, perimeter drains, backfill | | |
| Superstructure | Floor construction, roof construction | | |
| Exterior closure | Exterior walls, exterior windows, exterior doors | | |
| Roofing | Roof coverings, flashings, roof openings | | |
| Interior construction | Partitions, interior doors, specialties | | |
| Staircases | Stair construction, stair finishes | | |
| Interior finishes | Wall finishes, floor finishes, ceiling finishes | | |
| Conveying systems | Elevators, escalators, moving walkers, material-handling systems | | |
| Plumbing | Plumbing fixtures, domestic water distribution, sanitary waste, rainwater drainage, special plumbing systems | | |
| HVAC | Energy supply, heat-generating systems, cooling generating systems, control and instrumentation | | |
| Fire protection | Fire protection and sprinkler systems, standpipe and hose systems, fire protection specialties | | |
| Electrical | Electrical services and distribution, lighting and branch wiring, communication and security systems | | |
| Equipment | Commercial equipment, institutional equipment, vehicular equipment, other equipment | | |
| Furnishings | Fixed furnishings, movable furnishings | | |
| Special construction | Special structures, integrated construction, special construction systems, special facilities | | |
| Selective building demolition | Building elements demolition, hazardous compounds abatement | | |

The Post-Construction Stage

You might think that once the construction is complete, the job is over. Not quite. Just as when you cook and serve a magnificent dinner for a roomful of people, you still have to clean up afterward. The post-construction stage is the cleanup stage. It is very important that this stage be handled with as much energy and enthusiasm as the project startup and operations, because a slipup here can have costly consequences down the road. And you always need to remember that no matter how well the first 90 percent went, if you make mistakes and drop the ball during the last 10 percent of the job, that's all the owner will remember. The team still has a number of tasks to manage before they can call it a wrap.

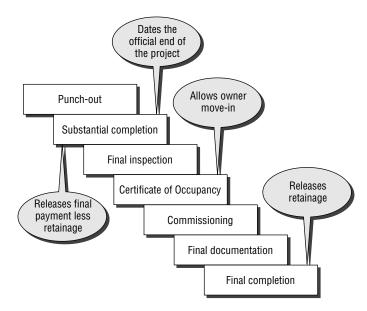
The Project Closeout

The final step in the construction process is the project closeout. As previously stated, along with project startup, this step often becomes the most difficult to manage. This is the stage where all the loose ends get taken care of as the construction team readies the facility for occupancy by the end users. This is the time when the contractor turns the building over to the owner. However, before the owner actually takes possession of the facility, there are a number of sequential steps that must be performed by the contractor. The construction management team must complete the following list of final standard procedures before they can celebrate the completion of a job well done:

- ◆ Project punchout
- Substantial completion
- ◆ Final inspection
- ◆ Certificate of occupancy
- ◆ Commissioning
- ◆ Final documentation
- ◆ Final completion

As you might imagine, project closeout can often be a time of great stress and anxiety on the part of the construction management team and the owner's staff. The owner is anxious to move in, and the project team is usually anxious to move on to the next job. It becomes especially stressful if the owner schedules some major event such as a "grand opening" or, with school construction, the start of a new academic year. The dates for these events are established way in advance, and there is usually very little wiggle room if things aren't going well for the contractor as the job moves toward completion. This is when the management of the project becomes a real challenge and creative strategies come into play in order

to meet the critical deadlines. The school buses will be arriving with children whether the contractor is ready or not.



Project punchout At the end of every project there are always minor items of work that must be taken care of. They may include little items that have been overlooked, such as the installation of a robe hook or doorstop, or minor repairs or adjustments, such as replacing a cracked floor tile. Each of these items must be addressed before the project is acceptable to the owner. The project punchout activity is managed through a project *punch list*.

The punch list contains all of the work items remaining to be done to complete the project. The list is a compilation of observations noted by the owner, designer, and contractor as they conduct the formal project walk-through. The challenge for the construction management team is to summon all of the various trades involved to return to the project to adjust, fix, or complete the multitude of small items that need attention. As you might guess, this is not an easy task—most subcontractors are well on their way to starting their next job and would really rather not be bothered by some little nuisance work item. However, to the owner, attention to these small things makes all the difference in the world. And the completion of the punch list is of considerable importance to the general contractor because the completion of the list ultimately leads to the release of the final payment. Delay in this stage of the project is of no minor consequence. Just how this challenging task gets managed will be discussed in greater detail in Chapter 7.

punch list

The minor adjustments, repairs, and work items that must be done before substantial completion can be achieved. The list is prepared jointly by the owner, architect, and contractor. The architect confirms completion of each item on the list.

substantial completion

The point at which all punch list work has been completed and the owner can occupy or take possession of the new facility.

commissioning

A process of testing and checking all equipment and systems within the facility at the end of a project to assure proper functioning and operation. This may also include the training of owner personnel in the operation and maintenance of the equipment.

Project completion Every project has a beginning and an end. The notice to proceed defines the start of the project. However, there are two steps to defining the end of the project.

Substantial completion Substantial completion is the first step. Substantial completion occurs after the punch list work has been completed and is approved by the architect. At this point, the architect determines that the new facility can be utilized for its intended purpose and actually issues a formal certificate of substantial completion. This date is very important because it marks the official end of the project and establishes the beginning of the warranty period. Now all payments due to the contractor are released, with the exception of a small percentage called retainage. (Retainage will also be addressed in more detail in Chapter 7.)

Final completion Final completion is accomplished after all remaining contract requirements have been met, such as the issuance of all final paperwork and documentation (warranties, product manuals, and so on). This step is also certified by the architect and sets up the release of all remaining payments due to the contractor.

Certificate of occupancy After the architect issues the certificate of substantial completion, the contractor or the architect will call for the final inspection by the building official. The building official then issues a certificate of occupancy (CO). This regulatory device signifies that all life safety code requirements are met prior to anyone occupying the building. The primary concern is that the building be safe to occupy. The owner cannot move in until this certificate is issued. Sometimes a conditional CO can be issued allowing the owner to occupy a portion of the facility prior to completion of the entire facility.

Commissioning When you buy a new car, you need a little instruction about its design and workings before you can operate it. Likewise, there are many areas of operation throughout a new facility that need to be explained to the owners. This process is called *commissioning* and may be conducted by the general contractor, by subcontractors under the direction of the general contractor, or by the architects or engineers involved in the project.

First, commissioning is a process of testing systems and equipment to make sure that they are all working properly before turning the facility over to the owner. This process can be as simple as running the dishwasher, testing the air conditioner in a new home, or as complex as starting up huge turbines in a hydroelectric facility.

The second part of the commissioning task deals with training the owner's personnel in the operation and maintenance of the equipment and systems installed in the new facility. Because the contractor is accountable for the equipment and its operation at least during the warranty period, it is a very important part of project closeout and should not be shortchanged. It is in

the contractor's best interest to make sure that all owner staff charged with operating the new systems are up to speed regarding their function and receive the proper operation manuals.

Final Documentation Sticking with the car analogy, when you buy a new car, it is customary to find an owner's manual in the glove compartment. When you build a new facility, there is also a set of documents delivered to the owner that might compare to an owner's manual, except that the product is substantially larger and more complex than a car. Some of the documentation associated with the turnover of a new facility includes the following:

- Warranties
- ◆ Operation manuals
- Inspection and testing reports
- ◆ As-built drawings or record drawings

Pulling together all of this paperwork for distribution at the end of the project can be one of the most tedious aspects of the job. For this reason, it is always helpful to have a good contract administrator on the project team. The management of this effort is discussed in further detail in Chapter 7.

Owner Move-In

Finally, you have moved through all the stages of the process and have turned the keys over to the owner. This is always an exciting time for the owner. Keep in mind, though, that with all the moving-in activities come dings, dents, and scrapes to the new finishes. That's why it is customary for the contractor to inventory any spare parts and surplus materials associated with the project, such as a partial gallon of paint, a half box of floor tiles, or a few ceiling tiles, and leave them behind. With these extra materials, the owner's maintenance personnel can make the touch-up repairs that are inevitable when furniture and equipment are being pushed around and shoved into place.

The Warranty Period

Most construction contracts contain warranties. From a legal standpoint, there are two types of warranty that the construction professional must be concerned with: express warranties (written into the contract) and implied warranties (established or required by law). Express warranties deal mostly with the workmanship and installations. The following are examples of express warranties routinely included in construction contracts:

- A warranty that work will be performed in a good and workmanlike manner
- A warranty that materials will be new and of good quality
- A warranty that the work will conform to the requirements of the contract documents

as-built drawings

Record drawings completed by the contractor and turned over to the owner at the end of the project identifying any changes or adjustments made to the conditions and dimensions of the work relative to the original plans and specifications.

Implied warranties in construction deal primarily with the products, materials, and equipment installed in the new facility, such as appliances, equipment, or other goods typically installed by subcontractors. Most of these are what are commonly referred to as manufacturer's warranties. However, the contractor is liable to the owner if the product fails. In such a case, the contractor will first look to the subcontractor and then to the manufacturer to back up the warranty. The following are examples of implied warranties common in construction:

- ◆ A warranty of fitness for a particular purpose (that the goods will serve the buyer's intended use)
- ◆ A warranty of merchantability of goods (that the goods will be of at least average quality and conform to any labels or advertising about the product)

As noted earlier, the warranty period starts immediately after the certificate of substantial completion has been issued by the architect. Most contracts require a one-year minimum warranty or correction period on most installations on the project. Many products carry a manufacturer's warranty longer than that. It is in the contractor's best interest to be very familiar with the warranty requirements of the contract from both a management and a legal perspective. The actual project team will most likely not be directly involved in the management of any warranty work on the project, but they will set the stage for the implementation of that activity by compiling, preparing, and distributing all warranty documentation to the owner at the end of the project. This can actually be a daunting task given the number of subcontractors involved and the various equipment installed, but it is one that must be coordinated nonetheless.

NOTE

It is very important for the contractor to communicate a clear distinction between punchout and warranty. If this line gets blurred even in the slightest, it will cause a nightmare for the construction management team. Obviously, there will be minor items of work that show up after the punch list is complete. However, they should be addressed under the warranty provisions. No new items should be added to the punch list after the final walk-through. Otherwise, there will be no end to the punchout operation, and the contractor will never achieve substantial completion.

Project Evaluation

This is the last step in the post-construction stage. Project evaluation is an opportunity for the construction management team to debrief the project and consider what worked and what didn't work. This very valuable step allows the lessons learned to be passed on to other project teams. Information regarding subcontractor and vendor performance, equipment glitches, inspection snafus, or owner-relations issues are all grist for the mill. Unfortunately, this important step rarely gets executed. The team members are all off to the next job, and the wisdom never gets communicated to the organization as a whole. This is one habit that I

always tried to institutionalize within my own company and that I believe should be developed as standard operating procedure for construction firms.

I will discuss project evaluation in greater detail in Chapter 10, "Monitoring Project Performance."

The Successful Project

Whew! Finally! We adjusted the last doorknob, delivered the last warranty, and turned over the keys. But wait a minute—just because the owner moves in and takes occupancy of the facility doesn't mean that the contractor's job is done. For one thing, the contractor must organize a plan to address warranty items and callback issues in a systematic and timely fashion. In addition, it is always in the contractor's best interest to stay connected to the client and make sure that they are satisfied with the final product.

Ongoing communication and contact after the owner moves in should tie right back into the overall marketing strategy for the company. It costs a lot less to stay connected to a customer you already have than it does to woo a new one, and we all know that word-of-mouth is the best advertising you can have. Of course, if the owner isn't satisfied, that will also influence your market. So, before moving on to the details of the various functions of construction management, let's analyze what constitutes a successful project.

Measuring Project Success

There are really two perspectives when it comes to measuring the success of the project. First, did the project meet the requirements of the owner for aesthetics, function, cost, quality, and time? And second, did the contractor make a fair profit as planned? If the answer to both questions is yes, then the project team can acknowledge a win all around. However, there are many steps involved in delivering a project from an idea to occupancy—and many people involved, as well. Sometimes this process goes smoothly; other times, the process is a long, bumpy ride. Many factors influence the outcome, but there are fundamentally two criteria that contribute to the overall success: good design and excellent construction management.

Let me put it this way: even the best construction management team will have a hard time delivering a bad design to the owner without painful change orders and schedule delays. However, even a great design runs the risk of suffering under the leadership of a mediocre construction management team. Either way, I hope you can grasp how important it is for the owner to make smart choices all along the way by selecting the best design and the best construction team available. Squeezing the design team up front by low-balling their fee in an effort to save money will only prove to be extremely expensive when the design has to be remedied in the field. Likewise, unrealistic expectations regarding schedule, cost, or quality frustrate the construction team and often result in needless conflict and dissension.

Terms to Know

as-built drawings substantial completion commissioning unforeseen conditions punch list working drawings

Review Questions

- 1. Name the four fundamental stages of the construction management process after the design stage.
- 2. What are the four distinct stages of the design process?
- 3. How does the quality of the design drawings impact the quality of the construction?
- 4. In relation to construction, what is meant by the term *due diligence*?
- 5. What are the two procurement instruments used to buy out the construction job?
- Name at least three positions that make up the members of the on-site construction management team.
- 7. What occurrence marks the official end of the project?
- 8. What is the name of the tool used to keep track of and manage the completion of all of the loose ends, minor repairs, adjustments, and missing items at the end of the project?
- 9. What is value engineering, and what is its purpose?
- **10.** Why is it important to have a clear distinction between the project punchout and the warranty period?

Chapter 6

Estimating Project Costs

There are always two questions asked by a client considering an investment in construction: "How much?" and "How long?" Estimating responds to the first question. Very few projects can go forward before the cost of the construction has been determined.

Estimating is a distinct function in the construction management field, and unlike some other jobs in construction, the estimator's role is pretty specific. The estimator's primary focus is costs. They have the awesome responsibility of accurately determining the price of the project while maintaining a competitive edge in the marketplace. Projects are won or lost by the efforts of the estimator. However, no matter what your job or position is in the construction company, you need to understand the estimating process as well.

After reading this chapter, either you will decide that this is one position that you will avoid at all cost (no pun intended) or you will be drawn to it like a magnet. That is the response in the industry as well. Either way, you will understand the process and discover just how important estimating is to construction management.

Estimating project costs requires a methodical approach yet at the same time demands a certain finesse. This chapter introduces you to both aspects and walks you through the steps necessary to build a construction estimate from the ground up.

In This Chapter

- How estimates are used in construction
- · What factors influence costs
- What components make up an estimate
- · How costs are estimated
- Estimating techniques
- · What constitutes a quality estimate

What Is an Estimate?

An estimate is an educated guess. We are all familiar with estimates. We have obtained estimates for work on our car, for getting our house painted, or for closing costs on a mortgage. And most of us have actually engaged in doing an estimate. We've guessed or estimated how many jelly beans were in a jar at the local county fair or calculated how many gallons of paint we needed to paint the living room. The main differences between these simple estimating activities and the estimates used to price construction are the complexity and what's at stake. When you estimate how many gallons of paint are needed to paint your living room and you are off by a gallon or two, the stakes are pretty small. But when you estimate the cost to build a nuclear plant or a superhighway or a hospital or even a house, the stakes are much, much higher.

The estimate is a summary, based on the best information available, of probable quantities and costs of materials, labor, equipment, and subcontracts to complete a project, including taxes, overhead, and profit. It is the number used to develop the project bid price. The bid price is what goes in the contract, and the contract obligates you to perform all work needed to complete the project in accordance with the plans and specifications.

The consequences of any errors or omissions in the estimate are borne by the contractor, and the contractor will not actually know what the true cost of the construction is until the project is complete. If the estimated cost is equal to or greater than the actual cost, the project makes money for the contractor. If the estimated cost is less than the actual cost, the contractor loses money on the project.

As you can see, estimators have an awesome responsibility. First, they must come up with an accurate but competitive estimate that will win the job. Second, their planning and calculations set the stage for the overall management targets for the entire project. Once the estimator turns the project over to the project manager and the on-site team, the estimator shifts to a support role and really has no direct management duties associated with the day-to-day operations.

Every time contractors estimate a job and submit a bid, they are taking a risk. It is a high-stakes gamble, and many factors may influence the outcome. The construction management team is on the front lines of managing this risk to a successful outcome.

NOTE

When a job goes bust for the contractor with significant cost overruns, there is often an internal argument regarding who is to blame. The project manager may point to a bad estimate as the source of the failure. But the estimator may turn around and accuse the on-site team of poor management resulting in the overruns. This finger-pointing is usually a futile effort; the time would be better spent looking at specific areas of overrun and analyzing them, line item by line item, to see what mistakes should be avoided on the next project or estimate.



A Simple Estimate: How Many Gallons of Paint?

You have decided to repaint your living room. You want to go buy the paint, but you must first figure out how much you need. What types of information will be required to make this determination? Based on that information, how many gallons will you need, and how much will it cost?

Basic Information

A gallon of paint covers 350 square feet. Each gallon of paint costs \$27. The room is $16' \times 14'$ with an 8' ceiling, one door $(3' \times 7')$, and three windows (each $3' \times 4'$).

Specification

Paint all walls and ceiling with two coats of paint, one color only. Do not paint door, windows, or trim.

Process

Ceiling area = $16' \times 14' = 224$ square feet

Wall area = [16' + 14' + 16 + 14]8 = 480 square feet

Deduct openings: Door = $3' \times 7' = 21$ square feet and $[3]3' \times 4' = 36$ square feet

Total square feet: 224 + 480 - [21 + 36] = 647 square feet

Total gallons of paint:

647 square feet × 2 coats of paint = 1,294 square feet

1,294 square feet ÷ 350 square feet per gallon = 3.70 gallons

You must purchase 4 gallons \times \$27 = \$108 plus tax.

Note: Labor, preparation materials, and equipment are not included (ladders, brushes, rollers, masking tape, drop cloths, cleanup).

Every person in construction management must be familiar with the estimating process, but not everyone in construction is suited to be an estimator. It takes special skills and aptitude to be successful at this very important role in construction management. Let's consider exactly what it takes to be good at this job.

The Characteristics of a Good Estimator

I started my career as an estimator, and I think that it is one of the best ways to really learn the business. As an estimator, you have to learn to "build" the project mentally before you can price it. You must decide upon the construction approach and make decisions all along the way as to how the facility will be built. As an estimator, you develop a tremendous understanding and knowledge of construction products, productivity, and process. In my opinion, no one knows the project as well as the estimator. I used to walk onto the site and be able to tell in an instant if something was off in the layout or missing altogether. After all, I had already built the project in my mind and was aware of every detail associated with the construction.

People in the business either love estimating or hate it. I love estimating. Once you are an estimator, it sort of gets in your blood, and you end up having the capacity to estimate anything. You begin to think in terms of chunks of time and cost. You walk into a room and can immediately estimate the size of it without any measuring device because of what you know about products and dimensions. The acoustic tiles, the floor tiles, the wall panels, the doors, the windows—all of these items provide hints for you to use to ascertain dimensions without having a measuring tape.

The estimator is probably one of the most important people in construction management. Without the estimator, the rest of the team wouldn't have much to do because they wouldn't have any jobs. The following specific skills and characteristics are common among estimators:

- ◆ Reads contract documents well
- ◆ Is knowledgeable about construction techniques
- ◆ Is familiar with typical job conditions
- Is familiar with construction products
- ◆ Has good visualization skills
- Follows instructions explicitly
- ◆ Is creative, yet practical
- ◆ Is detail-oriented and thorough
- ◆ Can meet deadlines and work under pressure
- ◆ Is familiar with purchasing
- ◆ Is familiar with computer applications
- ◆ Works well with numbers and statistics
- ◆ Is a perfectionist at the task level
- ◆ Has very good organization skills

Keep in mind that there is as much art as science to estimating, and therefore the need for seemingly dichotomous traits is essential. Throughout the estimating process, estimators must make judgment calls regarding techniques, pricing, and people, and they often put their reputations on the line. They are risk takers—calculated risk takers but risk takers nonetheless. For this reason, senior or chief estimators are among the most respected and highest paid individuals in the industry.

Factors Impacting Project Cost

All projects are not the same. Even if you are in the business of building the same facility (such as a Walmart store) over and over, the price of each project will differ. Many specific factors will always influence the pricing of the project, and the estimator must be able to discern the level of impact for each. Many of these factors call for the art of estimating, and the more experienced the estimator, the more accurate the "gut feel" for some of these impacts will be. Let's consider several of these factors and see just how they might influence the pricing of the project.

Project Size

Obviously, the larger the project, the more it is going to cost, simply because of the square footage involved. But the concept of "economy of scale" often comes into play with construction projects. The larger the project, the more opportunity there is to increase efficiencies around any particular activity. For example, if the cost to mobilize a project (bring in equipment, set it up, and prepare the area) for a particular trade such as masonry is \$5,000, then it would be more economical to set up to construct a 20,000-square-foot building than it would be for a 4,000-square-foot building because the mobilization will cost the same either way. Economy of scale also applies to labor. If there is 900 square feet of floor tiles to lay, the first 100 square feet of the installation is going to cost more per unit than the last 100 square feet of the same operation or activity simply because repetition breeds efficiency and speed. So, size often impacts the estimated cost of a project.

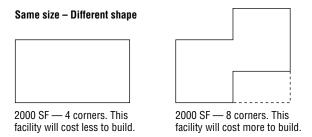
There is always more to any operation or installation than the work activity itself. There are always preparation, mobilization, and setup and always knockdown, cleanup, and demobilization. That's why a painter will quote you a higher price to paint the interior of your house if you want different colors in every room rather than one color for all walls. It may be exactly the same square footage, but every time you have to open up, close up, and clean up a new color, it takes time. You have to clean out the paint tray or paint sprayer and clean or replace brushes and rollers every time you start with a new color.

NOTE

Complexity of the Project

The complexity of the project and project details impacts productivity. So even if you are pricing a relatively simple material application such as a brick veneer or stucco finish, once the shape becomes anything but a box or the height goes beyond 8 feet, for example, it will be more difficult to build. It will take greater skill and/or more time. Let me share with you some of the fundamental elements that estimators consider when pricing a project:

Shape of the facility The rule of thumb that I used to share with my clients was that every time you turn a corner, it is going to cost you more money. The facility can be exactly the same square footage, but if the shape moves from a square or rectangle and the number of corners increases, the price is going to go up. Shape impacts the price of all elements of the building: the ceiling, the roof, the doors, the windows, the staircases, and so on. A flat ceiling is easier to construct than a vaulted ceiling. A gable roof is easier to build than a hip roof. A rectangular window costs less than a circlehead window. A rectangular door costs less than an archtop door. And a straight stair costs a lot less than a winding stair. Shape clearly impacts cost.



Height of the facility Anything a worker cannot reach by standing on the ground will increase the cost of construction. Whenever you have to employ ladders, scaffolding, manlifts, and cranes, the price goes up. It takes additional time to set up, take down, and move this equipment around, and it also takes time to move manpower and materials up and down the equipment. The expected productivity by a craftsperson standing on the ground versus the expected productivity of the same craftsperson working on scaffolding is always less. For example, two carpenters experienced in drywall installation should place about 1,700 square feet of wallboard in an eighthour day. For walls and ceilings higher than 12 feet, the same crew would be able to place only 1,445 to 1,530 square feet of wallboard in a day. That's a decrease of 10 to 15 percent. Height makes a difference regardless of the building element.



Red Flagging Long Lead Time Items

There was a project where the architect had specified a special Italian marble tile for the lobby of a high-rise office building. Unfortunately, the estimator on the job was somewhat inexperienced and did not red flag the material for early purchase and instead waited to order the tile with all of the common or stock tiles being utilized. It turned out that that the lead time on the special marble tile was six months. There were only 90 days left in the contract for completion. The contractor made an attempt to talk the owner into a marble tile that was readily obtainable. The owner would not budge. To avoid a delayed opening of the project and having to pay *liquidated damages*, the contractor ended up installing a stock marble tile in the lobby temporarily so the facility could open on time. When the specified Italian tile finally arrived (approximately three months later), the contractor had to remove the stock tile and install the correct tile, all done during evening hours, resulting in overtime pay for the tile setters. The entire cost of installing the first tile and removing it was chalked up as a loss. (You will learn much more about liquidated damages in Chapter 7, "Contract Administration.")

This scenario illustrates the importance of the handoff of the project from the estimator to the project manager. Although the estimator picked up the added cost for the Italian tile in the estimate, he did not red flag the material when he passed the project on to the project manager. The team did not pick it up, and the mistake was very costly—not just in dollars but also in the loss of goodwill because of the irritation and disappointment experienced by the owner.

Unique materials or applications Most of us have tastes beyond our budgets. This is a common phenomenon in design and construction as well. The use of unique materials or unique applications of materials always adds to the construction costs. Knowing this will give the estimator a heads-up when first reviewing the plans and specs. The estimator can also count on the fact that a unique material is almost always going to require a longer *lead time* for delivery. If that delayed delivery is not anticipated by the management team in scheduling the work, the misstep can cause a delayed completion of the project overall and be very costly. Even a unique application of a common material will require special skill and take longer to install and therefore cost more money. Common ceramic tiles applied in a special geometric or artistic pattern, for instance, will always cost more to install than the same tiles installed in a standard pattern.

liquidated damages

A daily amount of money paid by the contractor to the owner for each day that the project fails to meet the completion date specified in the contract. Not all contracts contain a liquidated damages clause.

lead time

The amount of time it takes for a product or equipment to be delivered to the job site. Products that have a long delivery time are called *long lead-time items* and require special planning considerations.

The Site Location

The location of the project impacts the ease of procurement and delivery of materials, labor, and equipment, and therefore it affects the overall pricing of the project. Certain locations are simply more accessible than others for different reasons. For example, it is very difficult and very costly to get materials and equipment into a remote location such as the Alaskan pipeline. But at the same time, the logistics associated with getting materials delivered to a busy downtown metropolitan area such as San Francisco or New York can be just as difficult. Either way, the site location becomes a primary factor in preparing the estimate.

Location also impacts the availability and cost of labor. For example, when trying to construct a new facility in a small community, the contractor may run up against a shortage of skilled labor to perform the work. In a case like this, the contractor would have to import the needed labor from outside locations. When this occurs, the contractor usually has to provide housing and meals for the workers, adding to the costs of the overall project. If the estimator does not anticipate this added expense up front, there will be labor cost overruns. On the other hand, another location may have an abundance of skilled labor, and the estimator can anticipate fairly competitive pricing in the area and estimate the job accordingly.

Pricing can also vary from city to city, even in the same state. For example, here in California where I live, the cost of installing 400 square feet of standard acoustic ceiling in San Bernardino is less than the price of the same work in San Francisco. According to R.S. Means, which is probably the largest publisher of construction cost information in the United States, the cost in San Bernardino would be approximately \$990. But in San Francisco, the same ceiling would cost at least \$1,200, more than 20 percent more. At the same time, according to Means, it would cost only \$350 to install 400 square feet of standard acoustic ceiling in Farmville, Virginia. So, you can see how important it is for the estimator to know about local costs in the area where the company will be building.

NOTE

In addition to providing location cost factors, R.S. Means publishes numerous annual construction cost guides and construction reference books. They are a great resource to novice and experienced estimators alike. You can access R.S. Means online at www.rsmeans.com.

Time of Construction

Time is one of the factors that every estimator must be very aware of when putting together the numbers for the project. There is always a time period between when a project bids and when the construction actually starts. There is also the time between when a project starts and when it is anticipated to end—sometimes several years. The estimator must be careful to anticipate fluctuations in prices and availability of labor during these stretches of time.

Time of year is another time factor that often comes into play when estimating project costs. Construction is often thought of as seasonal. However, the truth is that construction can take place any time of year, but certain considerations must be factored into the pricing. For example, if a contractor anticipates receiving the notice to proceed in mid-December, the estimator would factor certain cold weather preparations for the concrete work into the price. In addition to forming, placing, and finishing costs, the estimator would also have to consider the cost of heaters, special concrete blankets, and insulating materials to keep the concrete from freezing after it is placed. If the concrete pour were happening in July, none of these items would be included in the price.

Other time factors may not seem so obvious but must also be taken into consideration by the savvy estimator. For example, I was in the construction business in a part of the country where deer hunting was a very popular sport and most of the subcontractors in the area were avid hunters. I know it may seem very strange, but I would have to take "deer season" into account whenever estimating a project. It would take longer to complete the work during this time of year simply because many of the trades would not be as readily available, and this would definitely impact my price.

Not only that, think of the challenge I faced trying to explain deer season delays to clients itching to move into their new home.

Quality of the Work

The quality of the project is defined by the standards set forth in the specifications. Quality clearly impacts project cost. The specifications stipulate what materials to use and equipment to install. There are grades of performance, durability, and aesthetics associated with every construction product. A project that specifies minimum standards for the products and equipment to be installed will cost less than a project that includes several high-end materials and installations. Obviously, marble or granite tiles are going to cost more than ceramic tiles. Stainless-steel toilet partitions are going to cost more than painted metal partitions. Although both of them serve the same purpose, the degree of performance, durability, or appearance varies—the higher the quality standard, the higher the cost. An experienced estimator gets a good idea of just how much impact quality will have on the overall cost of the project after just a quick review of the plans and specs.

Market Conditions

Market conditions always have an impact on the estimate. The basic laws of supply and demand go to work here. In very tight markets where construction contracts are scarce, the cost of construction becomes very competitive, and the estimates will reflect this condition. In an effort to keep good employees working, some contractors are even willing to take a job at cost with little or no profit on the project.

However, when there is a lot of construction work going on, the market becomes very selective. General contractors and subcontractors alike become much pickier about which jobs they are willing to go after, and their pricing will reflect a more conservative approach to risk. The estimating team takes all of this into consideration when pricing the project.

Management Factors

Management factors are those considerations that once again have more to do with the art of estimating than the science of estimating. Management factors include such things as knowing that a particular owner or architect is more difficult to deal with than another, sensing that you are going to have to watch things more carefully with an inexperienced subcontractor, or knowing that the owner is very slow at making decisions.

Some management factors are much more predictable, such as dealing with a public project versus a private project. With a military project, for example, the paperwork and reporting required for standard contract administration tasks such as a submittal or an application for payment are at least twofold. All of that extra work takes extra time, and extra time means extra cost. Once again, an experienced estimator takes all of these factors into account before submitting a bid.

Types of Estimates

The amount of information available regarding the project will dictate the type of estimate that can be prepared. However, you must keep in mind that all estimates are not equal—the less information available, the less accurate the estimate. But sometimes owners don't need a high level of accuracy. They simply need a rough idea about their building cost. At other times—for example, when preparing a competitive bid or approaching a financial institution for a mortgage—accuracy is of vital importance. Let's take a quick look at the various types of estimates.

Conceptual Estimates

Conceptual estimates are often called *ballpark estimates*. Typically there are no drawings available at all. You can use conceptual estimates when you are in the idea or concept stage of a project. Often an owner doesn't really know whether their idea is economically feasible, and they don't want to start spending money on design until they know that the project is at least possible. An experienced estimator can help out in a situation like this by offering a rough order of magnitude (ROM) estimate. These estimates are based upon a cost per primary unit for the facility. For example, for hospitals, the primary unit of measure would be beds, and you would multiply the proposed number of beds by the appropriate unit cost. For a school, the calculation would be cost per pupil; for a highway,

the estimate would be based on a cost per mile. Once the owner suggests how many primary units they would like to build, an estimator can whip out a rough order of magnitude estimate within minutes; however, the accuracy is limited.

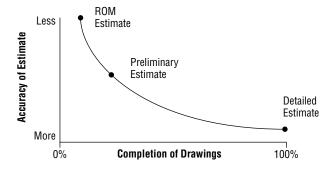
Preliminary Estimates

If you have a preliminary set of drawings with overall dimensions, you can move to the next level of estimating. Preliminary estimates provide a somewhat higher level of accuracy and may be used to establish initial budgets and preliminary financing scenarios. However, these estimates should never be used to commit to a contract price because too many factors can influence the reliability of the numbers.

Although there are numerous preliminary estimate methodologies, the most common is probably the square foot method. In its simplest form, the estimator calculates the area of the floor plan and multiplies that number by a unit price. There are various levels of skill and detail that can be applied to the square foot estimating method, and the degree of accuracy increases with each step up, as will the time it takes to calculate the price.

Detailed Estimates

Whenever you have a complete set of plans and specs, you should do a detailed estimate. This is where you count every brick and stick, so to speak. Quantities and costs are calculated for every aspect of the project, and this is by far the most reliable estimate if the contractor is being asked to give a firm bid on a project. Detailed estimates are the most accurate. But keep in mind that as the accuracy increases, so does the time, effort, and skill required to complete the estimate. Although computerized estimating has reduced the time needed to compile project costs, it can still take two to three weeks and a team of estimators to put together a detailed estimate for a large, multistory commercial building such as an office or retail complex. The estimators still have to put the bid packages together and spend time soliciting subcontractor and vendor pricing. Throughout the rest of this chapter, I will be talking about detailed estimates.



Understanding Project Costs

Before I can really get into the estimating process, it's important to distinguish the types of costs that are included in the construction estimate. It takes a lot more than just materials and labor to build a project. A whole host of costs are associated with construction that have nothing to do with the actual structure of the facility. For example, building permits, supervision, job trailers, portable toilets, scaffolding, freight charges, bonds, insurance, sales tax, and many other costs could be easily overlooked by an inexperienced estimator. If the estimator fails to recognize and include all costs in the project estimate, then the bid number will be off significantly. In making such a mistake, the estimator may indeed win the job by being the lowest bidder but unfortunately will end up losing money on the project. These are hard lessons to learn, but, as costly as they are, you rarely ever make the same mistake twice.

Direct Costs

Direct costs are those items that actually go into building the facility. An item is considered a direct cost if it can be linked to a specific item of work on a project. Direct costs make up the bulk of any construction estimate. These are the obvious direct costs associated with any project:

- Materials
- ◆ Labor
- ◆ Equipment
- Subcontracts

Indirect Costs

Indirect costs are the expenses incurred in order to manage and deliver the materials, labor, equipment, and subcontracts employed on any given job. They are often referred to as *job-specific overhead* or *general conditions*. The list of indirect costs for any given project will vary, but some of the common items include the following:

- ◆ Supervision
- ♦ Job trailer expense
- ◆ Temporary utilities
- Testing and inspections
- ♦ Job photographs
- ◆ Safety supplies
- ◆ Chemical toilets

- Security fencing and barricades
- ◆ Trash and debris removal
- ◆ Cleanup
- ♦ Bonds and insurance

Contractors are starting to direct their trash and debris to recycling centers rather than to the landfills. This operation takes a little more effort on the contractor's part and can actually be more expensive, but as the industry is slowly becoming more sensitive to environmental issues, recycling operations are showing up more and more in construction estimates.

NOTE

The Estimating Process

Accuracy and completeness are the fundamental objectives of the construction estimate. The ultimate goal is to have the estimated cost be greater than or equal to the actual cost of the project. When you do a construction estimate, you are concerned with three things:

- ♦ How many (quantities)
- ◆ How much (pricing)
- ♦ How long (productivity)

These three components make up the construction estimate and establish the management targets for the project team. You will discover that the estimate sets the parameters for the project budget and schedule and will be used throughout the construction process to monitor success. Now let's look at what it actually takes to put an estimate together.

Getting Started

Although an estimator can work alone in developing an estimate, the quality of an estimate improves when there is input from other members of the team. Fellow estimators, project managers, superintendents, subcontractors, material suppliers, and others can all add to the resource base when trying to make decisions during the estimating phase. The team works together to develop a unique strategy that might provide an edge in the bidding process. In preparation for the estimating task, the team becomes completely familiar with the requirements of the project by doing the following:

- ◆ Thoroughly reviewing the plans and specs
- Developing a list of questions and needed clarifications
- ◆ Attending the prebid meeting
- Visiting the project site

Reviewing the Plans and Specs

It is important to get a "big picture" perspective of the project before you get into the details of the work. Having an overall understanding of the difficulty of the construction will assist the estimator when making judgment calls that inevitably affect the accuracy of the estimate.

Ideally, the plans and specs are reviewed in detail before any estimating takes place. Among the first things to look for when making the initial review are any special conditions, clauses, or criteria that could adversely affect the project schedule or cause unusual risks to be taken. Such items should be highlighted during this process and red flagged for the project team when the job is passed from the estimator to the project manager. (Remember the earlier example regarding the imported Italian marble tile.) Many of these red flag clauses are found at the front end of the project manual in the instructions to bidders and supplemental conditions.

NOTE

One of the most costly red flag clauses commonly found in the project manual is a liquidated damages clause. Liquidated damages are a financial penalty applied to the contract resulting from a failure to meet a specific completion date for the project. For example, the supplemental conditions could stipulate that a penalty of \$1,000 to \$10,000 a day be paid by the contractor to the owner for failing to meet a completion deadline. Liquidated damages pose a significant risk to the contractor and must be taken into account during the estimating process.

query list

A list of questions and needed clarifications compiled by an estimator as they review the plans and specs during the estimating process. In addition to discovering red flag issues, the plan and spec review provides an opportunity for the estimator to uncover details that require clarification or questions about the project that are not addressed in the contract documents. As the estimator thumbs through the drawings, they will prepare a *query list* in anticipation of the prebid meeting, site visit, or phone conference with the designer. The designer typically responds to each of the questions in writing. Those responses that result in a change to the original plans and specifications become official addendum to the contract.

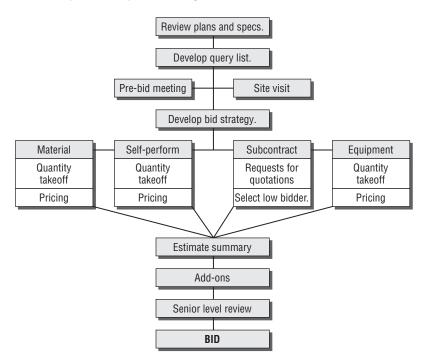
Checklists are a common tool used to make sure that nothing gets left out or overlooked.

The Prebid Meeting

Prior to bidding, it is common for the owner and/or designer to conduct a prebid meeting. This meeting often occurs at the project site and provides an opportunity for the bidding contractors to get many of their questions answered. It is very important that each of the bidding contractors sends a representative to this meeting. The estimator is often the representative sent, simply because that is the person who is the one most familiar with the project at this stage and who has developed a query list after a thorough review of the plans and specs. Some projects require attendance at this meeting, and contractors who fail to attend are not allowed to bid.

The Site Visit

No one should ever estimate a job without first visiting the job site. There are site conditions that just cannot be understood by merely looking at the plans and specs. Only by walking around will you get a good sense of the lay of the land, which will help you make the necessary judgment calls that ultimately affect your pricing. Even if the site visit is not part of the prebid meeting, it is your obligation to make every effort to mitigate risks associated with the bid. Visiting the site is one way in which you can mitigate those risks.



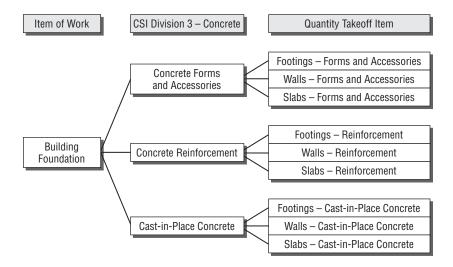
Estimators should consider the following when visiting the site:

- Distance from office
- ◆ Site conditions
- ♦ Site access
- ♦ Soil data
- ◆ Groundwater
- ♦ Security needs
- Traffic considerations
- Adjacent structures
- ◆ Possible contamination
- ◆ Water, electricity, and telephone service

- Obstructions
- ◆ Parking and storage
- ♦ Debris disposal
- ◆ Local weather patterns
- ◆ Local labor and subtrades
- ♦ Local regulations

How You Build the Estimate

You build an estimate in very much the same order that you build the actual facility. Generally, you start from the ground up and work through the 48 divisions of the 2004 CSI MasterFormat outline. (Refer to Chapter 4, "The Construction Contract," for information about these divisions.) Each CSI division is broken down into detailed items of work. This format is one of the most common ways to organize the estimate. However you decide to organize the estimate, it is very important to stick with a consistent format, even if some divisions are not applicable to every project. In this way, the estimate outline acts as a master checklist that should be consulted for every project to make sure that nothing gets left out of the estimate.



Organizing the Work of the Estimate

Estimating the cost of a multistory office building, high-tech manufacturing facility, or state-of-the-art concert hall is no easy task. It is a big job and takes a

great deal of planning and organization. So, how do you conquer this challenge? Well, the same way you eat an elephant—one bite at a time! Although the CSI MasterFormat 2004 gives us an overall outline to follow, thousands of activities and materials must be considered before you can begin to price the project. As large as the task may seem, there actually is a logical method for organizing all of the work activities, materials, and labor associated with a project. Let's take a look at just how you eat this elephant!

The Work Breakdown Structure

The primary organizational tool utilized by the construction estimator is the work breakdown structure (WBS). The work breakdown structure establishes the basic building blocks of both the estimate and the schedule. (I will explain how it is applied to the schedule in Chapter 9, "Project Planning and Scheduling.")

The purpose of the work breakdown structure as it applies to the estimate is to organize and identify the work of the project by breaking each division of work into a separate *work package* or bid package. The work package identifies each step in the process of that work item. Work packages are usually assembled around the work activities typically performed by a single subcontractor or work group. Obviously, being familiar with construction materials and methods is pretty important here. One of the primary goals in creating a work package is to not overlook any of the steps needed to complete the work.

A sample work package looks something like this:

Work Package—Concrete Floor Slab

- Excavate the footings.
- ◆ Install the edge forms.
- Install under slab fill.
- Install vapor barrier.
- Install the reinforcing.
- Place anchor bolts.
- Place the concrete.
- Finish the concrete.
- Strip the form work.

Once each step associated with a particular item of work is identified, it can be quantified and priced. But let me stop here and back up a minute to make sure that you remember how the work of the project is actually accomplished. The contractor has two options: to self-perform the work with their own forces or to subcontract the work to various trade contractors. The contractor will have to do all of the quantifying and pricing of each step of the work if the contractor decides to

work breakdown structure (WBS)

A tool used by estimators to organize the work of a contract in a hierarchical fashion.

work package

Detailed items of work bundled together under a particular trade. This is also called a bid package.

self-perform a particular section of work. If the contractor decides to subcontract out some of the work, then the subcontractor will quantify and price the work and submit a bid to the general contractor. The greatest challenge either way is to make sure that nothing gets overlooked or left out of the estimate.

Sometimes the general contractor calculates their own quantities and estimates for subcontracted work even though the subcontractor will be submitting a bid. This is called a *fair value* estimate; it's done as a check to guard against inaccurate quantity surveying by the subcontractor and unreasonable pricing.

Calculating Quantities

Now that you have assembled all of your work packages and identified all of the steps necessary to do the work, you can start doing your quantity *takeoff*. You must quantify all of your materials, labor, and general conditions before you can price any of the work. You need to calculate "how many" before you can calculate "how much." Once you determine the quantities, you can apply a unit price factor to the equation. Junior estimators often start off as *quantity surveyors*. The primary attributes of a good quantity surveyor are the ability to read and interpret plans, knowledge of common units of measure for construction materials and labor, and basic estimating mathematics.

You will use algebra to measure ratio and proportion, plane geometry for lineal and area measurements, solid geometry for cubic measurements, and plane trigonometry for lineal, area, and cubic measurements. The following table shows some of the mathematical functions and their applications:

| Mathematical Function | Measurement | Sample Estimating Application | Unit of Measure |
|--------------------------|-------------|--|--------------------|
| Basic math | Counting | To calculate the quantity of interior doors | Each |
| Algebra | Perimeter | To calculate the quantity of rebar in the footing | Lineal feet |
| Plane geometry | Area | To calculate the quantity of stucco siding | Square feet |
| Plane geometry | Area | To calculate the quantity of carpet | Square yard |
| Solid geometry | Volume | To calculate the quantity of concrete in the footing | Cubic yard |

NOTE

takeoff

A term commonly used in the construction industry to describe the process of measuring the plans to quantify materials, labor, and equipment.

quantity surveyors

Individuals who are responsible for counting up and calculating all of the quantities of materials, labor, and equipment necessary to build a construction project. There are also a number of common estimating formulas that can be found in any estimating manual or textbook. Here are a couple of samples:

| Work Item | Common Formula | Sample Calculation |
|------------------------|--|--|
| Standard brick | 6.67 bricks per square foot of wall area with 5% waste | 1,260 square feet × 6.67 = 8,404 bricks 8,404 bricks + 5% waste = 8,824 bricks |
| Mortar for 3/8" joints | 7.2 cubic feet per 100 square feet of wall area with 40% waste | 1,260 square feet ÷ 100 = 12.6 square feet 12.6 × 7.2 cubic feet = 90.72 cubic feet 90.72 + 40% waste = 127 cubic feet mortar |

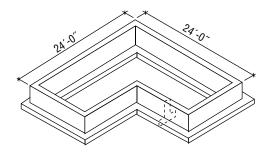
There is an increasing trend to use a digitizer when performing quantity takeoffs. You'll learn about these time-saving devices in more detail later in this chapter.

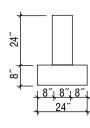
Quantifying Materials

Quantifying materials is the least risky of all the estimating activities. You are simply counting and calculating all of the parts and pieces that will go into the project. Quantity surveying represents more of the science of estimating. That's because you are working with known sizes and dimensions depicted in the drawings. If the plans are drawn correctly and include all of the information needed to do the takeoff, the estimator should be able to come up with very accurate quantities, assuming the estimator doesn't overlook anything and doesn't make mathematical errors. The estimator reviews the plans, the elevations, the sections, and the details; pulls the dimensions needed to make the appropriate calculations; and comes up with the lengths, areas, and volumes of work and material required for the project.

Probably the most difficult part of the quantity survey is making sure that the quantity is taken off in the proper unit of measure. The unit of measure for take-off must be the same as the unit of measure for pricing. For example, concrete is priced by the cubic yard. The quantity surveyor must take off all concrete by the cubic foot (length × width × depth) and then convert to cubic yards to match the pricing unit. It takes a little time to learn all of the pricing units for the various materials and labor, but this knowledge is an absolute necessity if you are an estimator.

In this typical quantity surveying exercise, you will estimate the cubic yards of concrete needed for this foundation. All inches are converted to decimals of a foot. Here are the steps:





◆ Section area of foundation:

Footing = $2.0 \text{ feet} \times .66 \text{ feet} = 1.32 \text{ square feet}$

Wall = $.66 \text{ feet} \times 2.0 \text{ feet} = 1.32 \text{ square feet}$

Total section area = 1.32 square feet + 1.32 square feet = 2.64 square feet

• Perimeter of building:

24.0 feet + 24.0 feet + 24.0 feet + 24.0 feet = 96 feet

- ◆ Section area × perimeter = cubic feet
 - 2.64 square feet \times 96 feet = 253.44 cubic feet
- Convert to cubic yards (unit of measure for concrete):

253.44 cubic feet ÷ 27 cubic feet = 9.39 cubic yards

The answer is 9.39 cubic yards of concrete in foundation.

Quantifying Labor and Equipment

Quantifying labor and equipment is a little riskier. That's because you must deal with crew sizes and productivity rates. In other words, working with the human factors of construction is not quite the same as working with hard and fast dimensions on a set of drawings. Productivity is the amount of work that can be placed or installed in a specified unit of time. Productivity varies because of site conditions, weather, crew makeup, crew skill level, complexity of the project, and several other factors discussed earlier in the chapter.

This is where estimating moves way over on the art side of the equation. It's all about judgment. The individual estimator will determine the productivity for any given crew regarding any given item of work. Fortunately, productivity is something that is studied quite extensively in the construction industry, and there are databases and references available that can help the estimator make sensible judgments

regarding labor and equipment quantity takeoffs. In the following, I show some average crew sizes and productivity rates for concrete work:

| Item of Work | Crew and Equipment | Estimating Unit | Productivity Output |
|------------------|---|--------------------|---|
| Forming slab | 3 carpenters 1 laborer 3 power tools | Lineal foot | 600 lineal feet per day 75 lineal feet per hour |
| Reinforcing slab | 2 rodmen | Square feet | 2,700 square feet per day 338 square feet per hour |
| Placing concrete | 1 foreman 5 laborers 2 gas engine vibrators 1 concrete pump | Cubic yard | 120 cubic yards per day 15 cubic yards per hour |
| Finishing slab | 1 concrete finisher 1 gas finishing machine | Square feet | 625 square feet per day 78 square feet per hour |

I've already referenced R.S. Means as a very valuable resource for construction estimating data. Another excellent source of information, especially regarding productivity, is *Walker's Building Estimator's Reference Book*. This handbook was originally published in 1915 and is updated every two years. If you are serious about construction estimating, *Walker's* is a must-have reference.

NOTE

Quantifying General Conditions

Also called *job overhead*, general conditions make up the indirect costs associated with any given project. Time, not productivity, is the normal unit of measure for general conditions. Therefore, the primary task of the estimator is to come up with a time estimate for the overall job duration. The estimator must make an educated guess as to how many days, weeks, months, or years the construction will take to complete. Here's a sampling of general condition items and their respective units of measure:

| General Condition Item | Common Unit of Measure |
|----------------------------------|------------------------|
| Supervision (salary) | Week |
| Job trailer (rent) | Month |
| Material storage trailers (rent) | Month |
| Temporary utilities (usage) | Month |
| Portable toilets (rent) | Month |
| Dumpsters (rent) | Month |
| | |

General Condition Item Common Unit of Measure

Job photographsLump sumOn-site webcamLump sumJob office suppliesLump sum

Pricing the Work

Once all of your quantities are calculated, you are halfway there. Now all you have to do is plug in the unit cost for each item of material, labor, equipment, and general conditions in your estimate. You can see the price extensions displayed in Table 6.1. As an estimator, your primary concern is where the costs will come from and their reliability.

Table 6.1 Calculating the Estimate

| Description of Work | Quantity | Mat. Unit Price | Total Mat. | Labor Unit Price | Total Labor | Equip. Unit Price | Total Equip. | Total Cost |
|------------------------|----------|--------------------|---------------|---------------------|----------------|----------------------|-----------------|---------------|
| Form slab | 390 LF | \$0.31 | \$121 | \$1.25 | \$488 | \$0.05 | \$20 | \$625 |
| Reinforce slab | 9500 SF | \$0.18 | \$1710 | \$0.16 | \$1525 | _ | _ | \$3235 |
| Place concrete | 120 CY | \$63 | \$7560 | \$11.15 | \$1338 | \$5.35 | \$642 | \$9540 |
| Finish slab | 9500 SF | _ | _ | \$0.31 | \$2945 | \$0.06 | \$570 | \$3515 |
| TOTAL SLAB CONCRETE | | | \$9391 | | \$6292 | | \$1232 | \$16,915 |

NOTE

Sometimes it is not possible to accurately determine the costs of items at the time of the estimate because there are decisions regarding quantities and quality that simply can't be made until the project is under construction. When this happens, it is a common practice for estimators to plug in an "allowance" number, fully disclosed to the client, based upon a best guess at the time. Once the information needed is available, the allowance is adjusted up or down to reflect the actual cost of the item. If the actual cost is less than the allowance, the estimator returns the surplus funds to the client. If the cost is greater than the allowance, the client pays the difference. Allowances are often used for finish items that require owner involvement regarding style, color, or quality such as carpet, tile, or light fixtures. They may also be used when there are simply too many unknown variables to be able to accurately quantify the cost of the work, such as rock excavation or drilling.

Sources of Information

Pricing information comes from a variety of sources. When it comes to materials, you can obviously get prices directly from your vendors and retail building suppliers. Or you can check the various construction cost guides such as R.S. Means. They list unit costs for every section of work for labor, material, and equipment. Many construction companies create their own cost databases based on historical performance. They track actual job costs from various projects over a number of years and come up with average unit prices for their self-performed work. If a company has an excellent cost reporting system in place, then this may be the best way to go. However, not all companies have such a system in place, and many rely on published cost data for their pricing.

There is one more alternative when it comes to pricing labor. Some estimators choose to use the productivity data from the various guides but then calculate their own unit prices by using local wage rates in the formula. See the sidebar "Calculating Crew Unit Cost" for an example.

Calculating Crew Unit Cost

According to Walker's Building Estimator's Reference Book, one tile setter with one helper can install approximately 90 square feet of mortar set, glazed wall tile in an eight-hour day. If I pay my tile setter \$22 per hour and the helper \$10 per hour, then my unit price for glazed wall tile labor will be \$2.84 per square foot based on Walker's productivity rate and my wage scale. The unit price would vary as my wage rate varies.

\$22 (tile setter) + \$10 (laborer) = \$32 per crew hour

Crew rate of $$32 \times 8$ hour day = \$256 per day

Crew can set 90 square feet of tile per day

 $$256 \div 90 = 2.84 per square foot for this particular crew

Obtaining Subcontractor and Vendor Bids

The final components of your estimate are subcontractor and vendor bids. Today, subcontractor and vendor bids make up the bulk of the construction estimate. While the estimating team is putting together their own pricing for self-performed work, they must also be gathering prices from subcontractors for the work they

are not going to self-perform. The team must also be soliciting vendor pricing for all of the materials and equipment associated with the work. The management of this process is very important. If one of the trades needed to complete the project is not covered, there will be a big hole in the estimate, which will lead to a big problem on bid day. There are four steps to ensure that the solicitation of the subcontracted work and vendor pricing are complete and thorough:

- 1. Solicit the bids.
- 2. Receive the bids.
- 3. Analyze the bids.
- 4. Choose the bids.

Soliciting the Bids

After a complete review of the plans and specs, the estimator will create a list or chart representing all the work of the contract, showing which areas of work or trades will be self-performed, which will require subcontractor or vendor quotes, and which will require both. Table 6.2 shows a sample subcontractor/vendor list.

Table 6.2 Subcontractor/Vendor List

| Div | Item Of Work | Self Perform | Sub | Vendor |
|-----|----------------------|-----------------|-----|--------|
| 03 | Concrete forming | X | | |
| | Concrete reinforcing | X | | |
| | Concrete placing | X | X | |
| | Concrete finishing | X | X | |
| 04 | Masonry – CMU block | | X | X |
| | Masonry – stone work | | X | X |
| 05 | Metal railings | X | | X |
| 06 | Rough carpentry | X | | X |
| | Finish carpentry | X | X | X |
| 07 | Roofing | | X | |
| | Waterproofing | X | | |
| 08 | Doors and windows | X | | X |
| | Skylights | Х | | X |

| Div | Item Of Work | Self Perform | Sub | Vendor |
|-----|--------------|-----------------|-----|--------|
| 09 | Drywall | | X | |
| | Painting | | X | |
| | Tile | | X | |
| | Carpet | | X | |
| 10 | Specialties | | X | |
| 14 | Elevator | | X | |
| 23 | Mechanical | | X | |
| 26 | Electrical | | X | |
| 31 | Earthwork | | X | |

 Table 6.2
 Subcontractor/Vendor List (continued)

After it is determined which areas of work will require a price quote from a vendor or a subcontractor, a formal solicitation process gets underway. Although subcontractors and vendors watch the trade journals and construction news services for bid notices as closely as the general contractors do, most estimators choose to send out their own requests for quotation to a selected list of subcontractors and vendors with whom they have a past history. They usually send out requests to several companies representing the same trade.

It is important that these requests go out very early in the estimating process to give the subcontractors enough time to put together a price or notify you of their decision not to bid on the project. It is crucial that the estimator be aware of whom they can expect to receive quotes from on bid day. Trust me, you do not want to be left hanging on bid day waiting for an expected subcontractor quote that doesn't arrive. At the last minute, you will be left to guess what the estimated cost of the work in question might be. Estimators do everything they can to avoid this situation. And even though it takes a lot of time to solicit all of the bids, it is far better to play it safe than to be left standing without a trade covered by a reliable price.

One of the most precious possessions of the estimator is their personal directory of subcontractor and vendor names, addresses, and phone numbers. It can take years to develop reliable relationships with a substantial list of steadfast trade contractors and material suppliers. When trying to win a job, this database can become one of the estimator's most powerful resources.

NOTE

Receiving the Bids

The request for quotation includes all of the pertinent information relative to the project including project name and location, who the architect is, where the plans may be obtained, when the bid is due, and how the bid may be received by the contractor (by mail, phone, fax). Although some subcontractors and vendors send their initial quotes ahead of time, most bids are called in by phone on bid day—many at the last minute. I have already described to you the chaotic environment that ensues on a typical bid day in Chapter 3, "How We Get the Work."

Whether the bid is received ahead of time or at the last minute, it is very important that each one be recorded accurately and analyzed thoroughly to determine whether it covers all of the work detailed in the plans and specs for that particular section of work. Estimators typically use a standard telephone bid form as a checklist for vital information when they are receiving prices by phone.

Telephone Bid

Project: A.J. Coffee House Date: July 18, 2010

Company: Wayne's House of Tile

Address: 432 Rocky Blvd., Rimrock, AZ 97660

Division of Work: FINISHES Work Included: TILE

Scope:

Work includes all surface preparation, layout, mastic, tile, grout, and clean-up for kitchen area, storage area, customer area, and restrooms.

Exclusions:
Outside tile work

Quoted per plans and specs: YES

Acknowledged Addendum: No. 1 and No. 2

Includes Sales Tax: YES Bond: YES

Analyzing the Bids

Although this is one of the more stressful tasks associated with the estimating process, especially when bids are arriving at the last minute, it is a crucial one. This is where we attempt to find any holes or overlap in our estimate. The estimator looks to make sure that every little detail associated with an item of work is covered in the bid. For example, with a painting bid, sometimes caulking is overlooked. The caulking must be covered somewhere. And if it is not part of the

painting bid package, then where is it? Is it covered in the siding subcontractor's bid? Will it be done by the contractor's own forces? The estimating team must make sure that it is priced somewhere in the estimate.

One of the tools that the estimator uses to assist this analysis is a *scope sheet*. These sheets go out with the requests for quotation and list all the items associated with that bid package, including any miscellaneous bits and pieces such as hardware, flashing, caulk, inserts, moldings, or trim. The following are some other common cost items checked during the bid analysis:

- ♦ Sales tax
- ♦ Performance bond
- Shipping costs
- Delivery charges

Choosing the Bids

Once all of the bids have been received and analyzed, the estimator chooses which price to use. Under the traditional design-bid-build project delivery method, the low bid usually gets plugged into the estimate. However, it is always important that all bids be looked at as a group before choosing, because a situation may arise where one of the bids is actually too low. Yes, there is such a thing, and when you receive one, you should be very wary. A bid that appears to be significantly lower than the rest of the quotes should activate an immediate red flag to the estimator. When this occurs, a thorough review must take place. The estimator must determine whether the low quote is a result of an error or miscalculation on the subcontractor's part or whether the subcontractor actually has come up with a legitimate price based upon a creative approach or strategic buying advantage. Making this determination is tricky business, and if the estimator makes the wrong call, it could be quite costly. If the contractor uses the exceptionally low price in the bid and then gets the job, the contractor will expect the subcontractor to perform the work at the quoted price. However, if the subcontractor later discovers that they cannot actually do the work for the quoted price (because of an error or for some other reason), then the contractor is left with this huge gap between the low bidder's price and the next lowest bidder. The contractor will have to make up the difference.

Subcontractors have no contractual obligations to the contractor regarding their prices at the time of bidding. Subcontractor agreements are not executed until after the contractor has signed the contract for construction with the owner.

Once all of the self-performed work has been quantified and priced and all of the appropriate subcontractor and vendor bids have been chosen, it is time to pull all the numbers together to prepare the final estimate.

scope sheet

Similar to a work package, a scope sheet describes the items of work to be performed under a particular trade heading. It often accompanies a subcontractor's bid or a request for quotation.

NOTE

add-ons

A term commonly used in construction estimating to describe the taxes, overhead, and profit added to the estimate after all other costs have been calculated.

Putting It All Together

It's time to compile all of your self-performed work and subcontracted work into one estimate summary. All of the subtotals calculated on the material takeoff sheets are transferred to the estimate summary sheet as well. The estimator must be very careful to accurately transfer all of the numbers. As you can see in Table 6.3, the estimate summary follows the CSI MasterFormat discussed earlier in the chapter. However, a few very important numbers have been added down at the bottom. Once you calculate the cost of the project, you must also apply taxes, general overhead, and profit to come up with your final bid. These last few items are often referred to as project *add-ons*.

Table 6.3 Estimate Summary for Office Building

| | Division of Work | Total Material | Total Labor | Total Equipment | Subcontracts | TOTAL |
|----|---------------------------------|-------------------|-------------|--------------------|--------------|-----------|
| 1 | General requirements | \$112,400 | \$64,100 | \$1,040 | 0 | \$177,540 |
| 2 | Site conditions | 0 | 0 | 0 | \$7,800 | \$7,800 |
| 3 | Concrete | \$83,900 | \$54,340 | \$4,110 | 0 | \$142,350 |
| 4 | Masonry | 0 | 0 | 0 | \$46,300 | \$46,300 |
| 5 | Metals | \$5,100 | \$1,800 | 0 | 0 | \$6,900 |
| 6 | Wood, plastics, and composites | \$243,500 | \$191,250 | 0 | 0 | \$434,750 |
| 7 | Thermal and moisture protection | 0 | 0 | 0 | \$86,000 | \$86,000 |
| 8 | Openings | \$43,970 | \$15,120 | 0 | \$1,775 | \$60,865 |
| 9 | Finishes | 0 | 0 | 0 | \$102,200 | \$102,200 |
| 10 | Specialties | \$7,950 | \$2,790 | 0 | 0 | \$10,740 |
| 11 | Equipment | \$5,400 | \$1,300 | 0 | \$3,600 | \$10,300 |
| 12 | Furnishings | 0 | 0 | 0 | 0 | 0 |
| 13 | Special construction | \$1,345 | \$890 | \$950 | 0 | \$3,185 |
| 14 | Conveying systems | 0 | 0 | 0 | \$60,000 | \$60,000 |
| 21 | Fire suppression | 0 | 0 | 0 | \$50,000 | \$50,000 |
| 22 | Plumbing | 0 | 0 | 0 | \$114,000 | \$114,000 |
| 23 | HVAC | 0 | 0 | 0 | \$97,600 | \$97,600 |

\$75,123

\$2,221,485

| | Division of Work | Total Material | Total Labor | Total Equipment | Subcontracts | TOTAL |
|----|--------------------------------|-------------------|-------------|--------------------|--------------|-------------|
| 25 | Integrated automation | 0 | 0 | 0 | \$19,400 | \$19,400 |
| 26 | Electrical | 0 | 0 | 0 | \$160,000 | \$160,000 |
| 27 | Communications | \$9,400 | \$2,790 | \$10,000 | \$30,000 | \$52,190 |
| 28 | Electronic safety and security | 0 | 0 | 0 | \$14,900 | \$14,900 |
| 31 | Earthwork | \$4,600 | \$3,500 | \$2,300 | \$116,800 | \$127,200 |
| 32 | Exterior improvements | \$9,780 | \$4,900 | \$3,500 | \$29,400 | \$47,580 |
| 33 | Utilities | 0 | 0 | 0 | \$37,750 | \$37,750 |
| | TOTALS | \$527,345 | \$342,780 | \$21,900 | \$977,525 | \$1,869,550 |
| | Sales tax (7.5%) | \$39,551 | 0 | 0 | 0 | \$39,551 |
| | Payroll tax (31%) | 0 | \$106,262 | 0 | 0 | \$106,262 |
| | SUBTOTAL | \$566,896 | \$449,042 | \$21,900 | \$977,525 | \$2,015,363 |
| | Overhead (6.5%) | <u> </u> | _ | _ | <u> </u> | \$130,998 |
| | SUBTOTAL | _ | _ | _ | _ | \$2,146,361 |

 Table 6.3
 Estimate Summary for Office Building (continued)

Taxes

Profit (3.5%)

TOTAL ESTIMATE

You include two types of taxes in your construction estimate: sales tax and payroll taxes. That's why it is important to divide your summary into four columns: material, labor, equipment, and subcontracts. The subcontracted work and equipment bids will already have taxes included, but sales tax must be added to the material column, and payroll taxes must be added to the labor column. We all know what sales taxes are, but you may not be as familiar with payroll taxes (also referred to as *labor burden*). Some of the payroll add-ons are not taxes at all, but you merely refer to them as taxes to keep it simple.

When I was running my own construction company, employing approximately 14 to 20 people, it really surprised me to learn just how much "burden" labor really did put on the payroll. Sometimes this factor alone will cause a general

contractor to subcontract work that otherwise they might self-perform. The percentage is significant. Those costs that I am classifying as payroll taxes include the following:

- ◆ Employer's portion of Social Security tax
- ♦ Workers' compensation
- ◆ Unemployment tax
- ◆ Employee benefits (health insurance, life insurance, vacation, paid holidays, and so on)

General Overhead

I've already mentioned job-specific overhead. These costs include such things as the job site office trailer, portable toilets, and job photographs. They are estimated item by item relative to a specific job. General overhead is a different story. Basically, general overhead represents the cost of doing business. These are expenses that would be incurred by the company whether they had a job to build or not, such as office expenses, executive salaries, and automobile insurance. General overhead is applied to the estimate as a percentage of total cost. This percentage will vary from company to company.

Profit

The goal for every project is to make a profit. Profit is what's left after all costs and expenses associated with the job have been paid. The estimate represents the contractor's best guess as to what those costs and expenses are going to be.

Profit is expressed as a percentage of the total estimated cost. Profit is rarely a fixed percentage in construction. The estimating team will make a determination as to how much that percentage should be for any given job. As previously stated, when times are tight in construction and there is very little work to bid, profit margins may be quite small. On the other hand, when there is a lot of construction going on in a particular market and demand is high, profit margins will be adjusted upward. Either way, profit is an estimated number just like every other number in the bid.

It is highly unusual for the actual cost of the project to exactly match the estimated cost of the project. If we consider each division of our estimate summary, and each of our add-ons, the most likely scenario will be that some divisions (and add-ons) will be over the individual division estimates, and some will be under the individual estimates. However, it's the final number that you are most concerned with. The goal is to have the actual overall cost of the project at the estimate or under.

Completing the Estimate

Once the estimate is complete, the contractor prepares and submits their bid and delivers it to the owner. (Remember Chapter 3?) The particular bid procedure will specify when and how the contractors will be notified as to whether they have been awarded the contract. Winning or losing depends upon the quality of the estimate—and of course, a little luck. High-quality estimates display the same characteristics:

- ♦ Organization
- ◆ Correct quantities
- Accurate labor hours
- ◆ Correct pricing
- ◆ Accurate calculations
- ◆ Completeness
- ◆ Proper overhead
- ◆ Proper profit

If the estimator was successful, they will gather together all of the documents and label or tag them as "original bid documents." It is very important that there is a clear paper trail detailing exactly how the final bid was compiled. Eventually a clean set of drawings and specs will be issued to the builder to formally execute the contract. The estimator will want to check these documents against the original bid documents to make sure nothing has changed. All of the calculations, price quotes, subcontractor bids, and any other pertinent documentation that could track the estimate logic will be organized and bundled into a package that will be passed on to the project manager charged with running the job. And although the estimator's primary job is complete once the bid is finished, they will provide support to the project team as the job moves forward, often clarifying information and pricing change orders.

If the estimator was unsuccessful, they will gather all of the bidding documents (plans and specs) and return them for deposit refunds. All of the paperwork associated with the estimate will be filed for possible future reference.

Applying Technology

Today, whether you are a small remodeling contractor or a large national construction firm, technology and software associated with the estimating function in construction management will be in play at some level. Because estimating is fundamentally a mathematical application, it is quite easy to utilize software to put together your estimate even if it is only a simple spreadsheet application. Although estimating software cannot guarantee that you will win every contract

that you bid on, it will help you manage the day-to-day estimating tasks, increase the accuracy of your calculations, and significantly reduce the time it takes to put together an estimate.

All estimating programs, regardless of their level of sophistication, are usually comprised of some type of an electronic spreadsheet to organize the estimate format and automate calculations. Most programs will accept the insertion of customized formulas and calculations as well. Estimating programs also contain a unit cost database for pricing. Some estimating programs are designed for a specific industry sector and therefore their cost data includes the common construction categories and materials associated with that sector only. Other programs include a comprehensive, multisector cost database with extensive pricing information across all divisions of work, including everything from general conditions to concrete and carpentry and even plumbing, mechanical, and electrical work. Regardless of the depth and details of the cost information, most programs allow the option of customizing the database by adding, deleting, or changing unit costs, line item entries, and the database itself. This feature is what really makes any of the estimating programs viable because no matter how comprehensive the generic data is, there are always some adjustments that most users will make to fit their company's unique pricing resources and productivity factors.

Most estimating programs provide various types of estimate reports and can import national cost indexes to adjust bids for location, quality, and other factors. Many also have the ability to organize and compare subcontractor and vendor quotes and other types of bidding process support. Some will go several steps further by performing other common construction management tasks such as creating contracts and change order documentation, tracking purchase orders, subcontracts, and job cost accounting, as well as handling customer billing, accounts payable, and even payroll.

Many estimating programs are available on the market today within a wide range of prices. I have listed just a few here. Of course, the key in the selection of any software is to first know what your needs are and then to find a program that matches them.

- ◆ Sage Timberline (commercial construction)
- ◆ WinEst (commercial construction)
- ◆ Bid 4 Build (heavy/highway contracting)
- ◆ ProEst Estimating (commercial construction)
- ◆ Accubid (electrical contracting)
- ◆ Buildsoft (residential construction)
- ◆ Planswift (residential construction)
- ◆ GiddyUp (remodeler and specialty contractor)
- ◆ QuoteExpress (sheet metal, piping, HVAC, and mechanical contracting)
- Plumbing Bid Manager (plumbing contracting)

Other construction management tools are integrated into many of these software programs, and it is not unusual to see overlaps between estimating software and cost control software. In some cases, even the scheduling task and estimating tasks are integrated into a single software application. And today with the growth of building information modeling (BIM) as noted in Chapter 1, both the estimating and scheduling functions are being integrated into the 3D model as the design develops.

Automating the Quantity Takeoff Task

Although most firms today, big or small, employ estimating programs, not all have incorporated the technology to make the quantity takeoff procedure much easier. That's where a construction *digitizer* comes in. Digitizers are devices that automate the takeoff process of construction estimating.

Digitizers are used to measure areas and lengths and to count items. They are generally comprised of an electronic roll-up matt or hardboard tablet, software, and some type of pointing device such as a pen-shaped stylus or a mouse/cursor device for outlining parts of the drawings. Instead of manually pulling off dimensions from a set of plans and specs and then entering them into a spreadsheet, a digitizer allows the estimator to take the pen or cursor, put it on a point, hold the button down, and trace around an area until you come back to the beginning. The software calculates the square footage for you in a matter of seconds, saving a great deal of time and providing more accuracy. Digitizer software can be applied to do quantity takeoffs from either paper plans or digital drawings.

Even though technology has made the estimating process less time-consuming, it is still *very* important for construction managers to learn how to estimate manually. Just remember, knowing how to use estimating software does not make you an estimator. Understanding the building process and all of the materials, labor, and equipment needed is crucial in order to become a top-notch estimator. The software tools just help facilitate you getting the estimating task done more quickly and with less error in the calculations. You still must know how to read a set of plans and specs and understand how the building goes together in order to enter the right kinds of information into the estimate to come up with an accurate and competitive bid that wins you the job.

Remember, It's All a Game

Bidding is a competition, and just as in any other competitive sport, there's emotion involved. Sometimes you win, and sometimes you lose. When you win, you feel really good. Winning a contract is a *big* deal! Getting jobs for your firm is what keeps the business going, and it is no small achievement. Some companies actually instigate a formal celebratory event each time a project is won, such as ringing a bell or sounding a horn. Other companies, such as my own, would

digitizer

An electronic pen-shaped stylus or mouse curser used in conjunction with software to assist in the quantity takeoff task in estimating.

simply execute high fives around the room and go out to dinner. But either way, it is definitely a time for celebration.

On the other hand, when you lose a job after all that work, you feel really bad. You go over and over in your head what you could have done differently. You check your calculations, you review the subcontractor bids, and you consider your addons. However, it is usually to no avail. As hard as you try, you will probably never figure out why someone else won and you lost. Every company is different, with different personnel, project approach, overhead, and logic, and no two estimates will ever be the same. And the truth is that no one will know the final outcome until the job is complete and the last numbers are added up. Only then can one declare the estimate a winner or a loser.

Terms to Know

add-ons query list
digitizer scope sheet
lead time takeoff

liquidated damages work breakdown structure (WBS)

quantity surveyors work packages

Review Questions

- 1. What is a construction estimate?
- 2. Name the four primary categories of costs in the construction estimate.
- 3. How are construction estimates typically organized?
- **4.** What type of estimate would we probably do if we were meeting with a client for the first time and they wanted to get a rough idea about their project cost?
- 5. Identify the four preparation steps taken to start the estimating process.
- 6. What are general conditions?
- 7. What unit of measure is typically employed for pricing general conditions?
- 8. What is a scope sheet?
- **9.** Identify at least four characteristics exhibited in a quality estimate.
- 10. When will you know the true accuracy of your estimate?

Chapter 7

Contract Administration

Contract administration is all about managing the business details and relationships. When you consider all of the general conditions, supplemental conditions, and specifications associated with the contract, you can understand what a challenge this is. Every statement and every clause in the contract sets forth rules, regulations, and procedures for every aspect of the construction process. Nothing goes forward without some paperwork leading the way: written requests for information, change orders, submittal logs, shop drawings, pay requests, lien waivers, progress reports, and on and on. Staying on top of it all is a huge task and a critical one.

It is virtually impossible for one person to accomplish the job; support from the main office and the job site is required. Although one person may be the contract administrator, it takes the efforts of the entire project team to accomplish the task. From the notice to proceed to the certificate of completion, every notification, clarification, correction, approval, request, change, letter, e-mail, phone call, and administrative transaction must be tracked. Without proper attention to the contract details, the whole job could end up in one big lawsuit. No matter how good your concrete finishers or carpenters might be, you can't really fulfill the requirements of the project without strong contract administration.

In This Chapter

- · How you get questions answered
- How you make changes to the contract
- How to maintain a reliable paper trail
- How the contractor gets paid
- · What to do when things go wrong

Starting Off Right

By now, you are well aware that the owner of the project really sets the stage for how the construction game is going to be played. The owner establishes the project program (along with the architect), decides which project delivery method to use, and selects a contract form. Each of these decisions has an influence on how the players relate to one another in general terms. However, once everyone—architect, contractor, subcontractors, and vendors—is on board for the project, it is time to flesh out the details about how the team is going to work together for the duration of the project. It is very important that the owner take a leadership role in directing the team and make sure that everyone gets started on the right foot. Virtually all construction projects start with a formal preconstruction meeting led by the owner.

The Preconstruction Conference

The purpose of this initial meeting is to establish the rules by which the game is to be played and to clarify the lines of authority and communication. It is critically important that the owner's representatives, the architect, the primary engineers, and the contractor's project manager and supervisory staff be present at this first meeting. It is important to have the major subcontractors and vendors attend as well. There may even be some outside agencies that should be called in, especially if they have a substantial influence on the project, which they often do. Public utility personnel, fire marshals, and highway department representatives are some of the more common public agency players brought in on the initial discussions.

The agenda for this meeting usually covers all of the items listed in the general conditions and supplemental conditions of the contract (think back to Chapter 4, "The Construction Contract") but in much greater detail. This initial preconstruction meeting is an opportunity for the parties to be introduced and primary relationships to be established. The agenda covers the fundamental administrative and coordination issues associated with the construction project. A number of common discussion items are listed next:

- ◆ Introductions and accountabilities
- Mobilization and site logistics
 - ◆ Site access
 - ◆ Temporary utilities
 - ◆ Temporary facilities
 - ◆ Site security
 - ◆ Traffic and pedestrian issues
- ◆ Construction coordination issues
 - Subcontracts
 - Submittals

- ♦ Shop drawings
- ◆ Requests for information
- Schedule issues
 - ♦ Notice to proceed
 - ◆ Sequence of work
 - Work hours
 - Liquidated damages
- ◆ Payment issues
 - ◆ Schedules of value
 - Applications for payment
- ◆ Change orders and extra work
- ◆ Dispute issues
 - Claims
 - ◆ Alternative dispute resolution
- ◆ Completion procedures
 - Substantial completion
 - ◆ Final inspection
 - ♦ Final payment

The Contract Administration Function

Contract administration has to do with the management of the details and information presented in the general and supplemental conditions of the contract and at the preconstruction meeting. Sometimes this role is handled by an individual identified as a contract administrator, and sometimes the function is handled by numerous individuals associated with the project team. For example, applications for payment are often handled by a contract administrator back at the main office, but requests for information and submittals are handled by field engineers located on the job site.

The need for a clear and accurate paper trail in construction is paramount, and the individuals charged with the contract administration duties must be particularly dedicated to the chore if the job is to move along smoothly. Poor performance here can be devastating. For example, inaccurate payment applications or delayed information attainment will cause havoc with the entire construction process. The workflow will suffer and affect both the schedule and the budget. That of course puts the entire project at risk. So, you can see how important the contract administration function is to the overall project success even though it has very little to do with the actual bricks and sticks of building. You will get an even better sense of how these administrative and organizational issues impact the job in Chapter 8, "Construction Operations and Job Site Management."

NOTE

Keeping up with all of the paperwork and red tape of the contract is a real challenge, and it cannot be taken lightly. Poor contract administration procedures are one of the main reasons that projects get into trouble. And if the project should go to court, the party with the most organized managerial procedures will win the majority of the time. The contractor must train all of his management personnel in good administrative practices.

Setting the Tone

The tone expressed by the owner and their representatives at the initial preconstruction meeting will set the tone for the entire project. I cannot stress enough how very important it is for this meeting to be conducted in a spirit of trust, cooperation, and fairness. Any hints of heavy-handedness on the part of the owner or the architect will only cause distrust and apprehension on the part of the workforce. This is not the way to start off the job. Owners who understand the importance of setting a positive tone up front sometimes employ a team-building technique called *partnering*. Partnering has been used successfully to build cooperative relationships between the owner, the design team, and the construction team on numerous projects of every size and type, resulting in improved communication, speedier decision making, fewer change orders, improved quality, shorter schedules, lower costs, fewer disputes, less litigation, and higher satisfaction all around. Let me give you a brief synopsis of what partnering is and how it works.

Partnering

The concept of partnering is not new, but it really didn't start showing up in the construction arena until the Army Corps of Engineers embraced it in 1988 on a project in Alabama. Then in January 1991, the Associated General Contractors of America (AGC) took hold of the Corps of Engineers' concepts and started promoting the technique on a regular basis.

The reality of the traditional owner-designer-contractor relationship is this: the environment can often turn antagonistic and adversarial. The intent of partnering is to gather together all stakeholders—owner, contractor, designers, subcontractors, and material suppliers—early in the project to establish a mutually acceptable protocol for communication and conflict resolution through a formal agreement. The goal of partnering is to create a win-win situation for all involved.

The partnering process itself starts with a few intensive planning meetings before the construction ever gets started. Led by a qualified facilitator, the team first develops a mission statement for the project. Then they knock out a charter identifying specific goals and objectives for the project. They continue by developing an effective communication system, a reliable method for monitoring and evaluating the system, and, finally, an effective conflict resolution system. Once

partnering

A team-building technique, calling upon the parties to the construction contract to establish a common set of project goals and objectives and develop a mutually acceptable protocol for communication and conflict resolution through a formal agreement.

this structure is in place, all members of the team confirm their commitment by signing a formal agreement.

The key to partnering is to embrace it as a process, not just a one- or two-day event. It is an everyday practice that needs to be maintained and monitored throughout the duration of the project. For the partnering agreement to have meaning and merit, the leadership of the team must be steadfast in their commitment to the process. AGC defines seven essential elements of partnering for it to be successful:

- Commitment to partnering by the top management of every organization involved in the project
- Equity in considering all stakeholders' interests to create shared goals and commitment by all stakeholders
- Trust among all parties through personal relationships and open communication, with mutual sharing and understanding of each party's risks and goals
- ◆ A partnering charter developed jointly by all parties that identifies specific mutual goals and objectives
- ◆ Implementation of mutual goals and a mechanism for problem solving
- Continuous evaluation based on the goals to ensure that the plan is proceeding as intended and all stakeholders are carrying their share of responsibilities
- Timely resolution of all disputes at the lowest level possible during the project

I will be the first to tell you that carrying a complex project from start to finish, while working with a wide array of personalities and diverse agendas, is no easy task. However, the proper implementation of partnering and other team-building efforts before the work begins can help in a big way. Several studies have shown that partnered projects outperform nonpartnered projects in practically every category tested. Obviously, partnering is one way to set a tone that really works.

To learn more about partnering in construction, I recommend checking out Partnering: Changing Attitudes in Construction (Associated General Contractors of America, 1995) or Partnering Manual for Design and Construction by William C. Ronco and Jean S. Ronco (McGraw-Hill, 1996).

NOTE

Who's on First?

In any game, not only do you need to know what the rules are, but you also need to know who is playing what position. As stated earlier, construction presents new challenges every day, and as a construction manager, you must be prepared to take on these challenges. Well, you can't do that all by yourself. You must depend on your team. And you can't depend on your team unless you know who they are and how to get hold of them, fast.

The very first task in contract administration is to create a contact list for every single person associated with the project. That includes the owner of the project, the project architect, the project manager, the superintendent, the field engineer, every subcontractor, every vendor, every material supplier, the lumberyard foreman, and even the driver of the mobile lunch van. This list becomes the lifeline for the project; the communication chain is an integral part of the management plan. The contact list must contain all of the information needed to reach each person at any time, day or night. Office, cell, home, and fax numbers must be listed along with e-mail addresses and mailing addresses. I have found that it is also a good idea to list secretary and assistant phone numbers as well.

Many issues come up on a project that require a fast response from exactly the right person in order to keep the work flowing. Solving problems doesn't happen in a vacuum, and you can't have too many contact numbers or too many people on your team. In addition to the contact list, it is important to know the specific accountabilities for the primary players on the list. Therefore, it is wise to also create a responsibility matrix as a quick reference for everyone on the project team. Table 7.1 illustrates a sample responsibility matrix.

NOTE

One of the things that new field engineers get nervous about when they first go to work on the job site is their inexperience in construction. All of a sudden they go from working summers cleaning up construction debris for their father's home-building business to being smack dab in the middle of a multimillion-dollar high-rise project somewhere. And on top of that, now they are actually accountable for something important. My advice to new recruits is always the same. "No one expects you to know everything there is to know about construction, but they do expect you to know where to go to get the information you need."

Table 7.1 Sample Responsibility Matrix

| OWNER REPS | ARCHITECT | UTILITIES | SUBCONTRACTORS |
|----------------------|----------------------|---------------------|---------------------|
| (Peabody Industrial) | (Keller & Hendricks) | (Various) | (Various) |
| President | Project Architect | SO-CAL Electric Co. | Brian Hap Electric |
| Tom Peabody | Sandra Keller | Diane Eppersen | Brian Hap |
| (805) 768-0674 (0) | (805) 891-1723 (0) | (805) 768-0674 (0) | (805) 617-8944 (0) |
| (805) 768-5220 (C) | (805) 891-4590 (C) | (805) 768-5220 (C) | (805) 617-9332 (C) |
| Clerk of the Works | Project Manager | Cal State Gas | Thompson Mechanical |
| Bob Stevens | Ron Michaels | Wayne Koppel | Kyle Gibbons |
| (805) 768-0098 (0) | (805) 891-2234 (0) | (805) 268-0554 (0) | (805) 459-9008 (0) |
| (805) 768-5411 (C) | (805) 891-1144 (C) | (805) 268-1772 (C) | (805) 469-4571 (C) |
| Resident Manager | Design Administrator | Beaumont Water/ | Vander Excavation |
| Steve Bosco | George White | Sewer John Dirk | Mike Shepard |
| (805) 768-1134 (0) | (805) 891-8278 (0) | (805) 445-0974 (0) | (805) 768-3331 (0) |
| (805) 768-7604 (C) | (805) 891-7306 (C) | (805) 445-0610 (C) | (805) 768-8200 (C) |

The one sure thing about construction is that problems are going to arise every single day on the job site. Regardless of your position on the team, you must be able to respond quickly when the problems arise. In construction management, you don't need to have all of the answers, but you do need to know where to find them. So, probably the most valuable tool in your tool belt is the telephone. The second is the contact list and responsibility matrix that you create for the project, and the third is your own personal "special resource" list created over time. (See the sidebar "Help Is Just a Phone Call Away.")



Help Is Just a Phone Call Away

Some of the most valuable resources that I had when working as a construction manager were vendors and manufacturers of products. Many problems that arise on a project stem from not knowing exactly how a material or product is going to react to various conditions.

For example, one time we were trying to install a synthetic concrete topping compound to about 20,000 square feet of an existing manufacturing plant floor. Having never used the product before, we read the installation instructions very carefully and proceeded to apply the material exactly as stipulated. Well, it wasn't working. Even though we had scarified the floor, as directed, to give the product better "sticking" power, it would still just chip right off. We contacted the architect, the product manufacturer, and the owner. No one had a clue as to why it wasn't working.

Finally, I called a friend of mine, Charlie, who was a sales rep for another manufacturer (not of the product that I was using). Charlie was an expert when it came to anything to do with concrete and concrete products. As soon as I told him what I was trying to do, the product I was using, and what was happening, he immediately explained that the old concrete floor had probably been cleaned numerous times with a particular cleaning solution that had penetrated deep into the concrete. Therefore, I needed to spray the floor with a household vinegar and water solution before the topping compound would stick.

Sure enough, Charlie's suggestion fixed the problem. Thank goodness for Charlie, and thank goodness for my "special" contact list! Charlie knew more about concrete problems than any person I had ever met in construction, and I knew that he would always help me out when I ran up against a problem I couldn't solve. He always said, "All you need to do is ask." It is a lesson that I learned early on in my career.

Spend time developing relationships with people who know more than you do and learn from them. There were a number of great people on my "special" contact list, and they helped me solve tough problems more than once in my career as a construction manager.

Coordinating Construction Details

You've probably heard the expression "The devil is in the details." That couldn't be truer than it is in construction. The amount of information that must be processed on a construction project is tremendous. It is probably one of the biggest and most arduous challenges of the job and one of the primary contract administration functions.

There are literally thousands of bits of information and approvals pertaining to the construction that must be checked and rechecked, clarified, and confirmed. Just think for a minute about the details that you would have to consider if you were to build a new home. Even though you already have decided upon the house design and have the plans in hand, there are still numerous decisions and approvals that you would have to make. (Those of you who have already built a home will know exactly what I am talking about!) For example, you would have to decide on and approve the color of the siding, color of the trim, color of the front door, door hardware style and finish, garage door style, type of garage door opener, type of windows, type of glass in the windows, roof shingle color, color of the gutters and downspouts, exterior lighting styles and finish, and so on. And we haven't even moved to the interior of the house yet, where we would have to approve dozens of details regarding each room and its features. Then, of course, there are all of the technical approvals associated with the heating, air conditioning, electrical, plumbing, and other equipment. Do you get my drift? Multiply this process about 100 to 1,000 times, and you will get a sense of what it takes to manage and coordinate all of the approvals and information associated with the details of construction.

This is no easy task. Keeping things straight is a real challenge, and it is vital that this job be handled in the most expeditious way to keep the work moving along smoothly. For that reason, there are two key process tools that are used to track all of the inquiries, decisions, and approvals that occur during the construction process. They are requests for information (RFIs) and submittals.

Requests for Information (RFI)

Getting questions answered fast is one of the biggest challenges of the construction process. I know that this may seem like a very simple thing, but believe me—it is no simple thing! In construction there is a formal document used for asking questions called the *request for information* (RFI). There is also a formal procedure for processing and keeping up with these forms. It is critical that every single inquiry and every single response be tracked and documented. There *must* be a clear and accurate paper trail to reference and confirm all correspondence related to requests for information, especially if there is a dispute over specific directives.

request for information (RFI)

A written request for clarification regarding the details presented in the plans or specifications. The requests are usually made by subcontractors through the general contractor to the architect.

RFIs primarily stem from questions regarding the details of the design. They often originate from a craftsperson or subcontractor needing information or clarification from the designer to keep working. Most general contractors develop their own RFI forms and require their subcontractors to use the same form. This way, the information is consistent. A sample RFI is shown here.

ABC Construction Company REQUEST FOR INFORMATION

Project: Spinnaker's Restaurant Date: May 14, 2010

RFI No. <u>042</u>

Required Response Date: May 20, 2010

To: Tony Parisi From: A.L. Jackson
Parisi & McDylan Architects
1650 First Street, Suite 2A
San Piatra, CA 96744
(701) 667-9871
From: A.L. Jackson
ABC Construction
1400 Elm Grove
Carpenter, CA 83347
(509) 711-8223

Subject: Grout color in men's & women's restrooms

Description of Request: The finish schedule shown on sheet #A-17 indicates that the grout color for the men's and women's restrooms is to be "Buff #032." The specifications call for all tile grout to be "Charcoal #016" throughout. The tile setters will be starting tile work on May 25, 2004. Please advise regarding correct grout color.

Support Documents Attached: Drawings A-17, Spec Section 09310

REPLY: The grout in the Men's and Women's restrooms is to be Charcoal # 016 as indicated in the specifications. Please correct the finish schedule to reflect this change.

We assume that this change is a non-cost item.

Signed: Tony Parisi Date: May 17, 2010

Parisi & McDylan Architects

Many times, an RFI is of an urgent nature, meaning that the subcontractor needs the answer now! Unfortunately, the RFI process is cumbersome, slow, and a real source of frustration for everyone involved. And although technology has assisted with the actual tracking of the RFIs, we are still at the mercy of the "human response." In other words, you still have to track down the person who can actually answer the question. There are instances where some minor piece of information ends up holding up a major portion of work. The job can be delayed

and even stopped because of a failure to expedite RFI responses. Real schedule and budget issues with serious consequences can result if the process isn't managed properly.

Some projects require few RFIs, as few as 10 or 15. And some projects are an RFI nightmare, requiring hundreds or even thousands of clarifications, corrections, or directions. It is usually the charge of an entry-level field engineer to keep up with the communications, track their progress, and coordinate the results with the subcontractors and field personnel as required. Most field offices make use of electronic tracking systems, and RFI logs will be kept on the job site. As tedious as the job may sound, it is a critical contract administration function, and if you work in construction management, you will indeed get a turn at processing RFIs. Of this you can be certain!

Good RFI tracking methods have saved more than one contractor in a claims dispute, and poor tracking has sunk many a contractor as well. Some RFIs result in extra work and changes in the contract cost, but we'll talk about this later in the chapter. When an RFI does result in a price adjustment, the process can take even longer because the estimators have to get involved.

Submittals

Submittals are similar to RFIs but are processed with a different purpose in mind. Submittals contain information concerning products and equipment that are to be used in the building of the project. Submittals provide a means by which the architect and owner can confirm the intent of the design. The architect checks for conformance with the plans and specs and confirms dimensions, colors, texture, sheen, pattern, details, and installation procedures. As a general rule, everything that will be installed in the facility requires a submittal.

Although many submittals consist of a simple catalog description, diagram, or data sheet, others are quite substantial. For example, if a building is to have brick as an exterior finish, a *mock-up* of the wall must be constructed for the architect's approval. Sometimes the contractor has to build several mock-ups with various colors and textures before they develop one that satisfies the designer and the owner.

The submittal process requires the same tenacity as the RFI process and must be managed as competently. It is a big chore; the project team must stay on top of the process, or it will get away from them in a hurry.

Shop Drawings

Many items associated with construction cannot be ordered out of a product catalog or off the shelf. Many items have to be fabricated in a shop or manufactured

submittals

Data, samples, details, colors, and product literature required by the terms of the contract to be presented to the architect by the contractor for approval prior to ordering and installing them.

mock-up

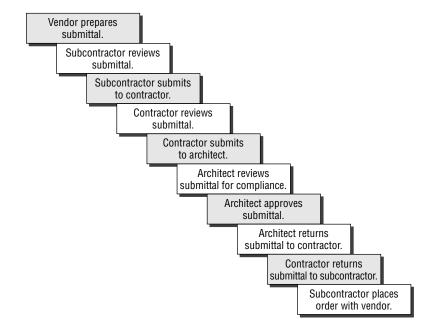
Physical models or small samples constructed to allow the architect and owner to review the appearance and function of materials, colors, textures, and other aesthetic features before incorporating them into the actual project.

specifically for the job. In these instances, a special type of submittal called a *shop drawing* is required. Shop drawings include details, dimensions, and configurations of the item to be fabricated. Shop drawings are typically prepared by a subcontractor or a vendor and then submitted to the general contractor for review. The general contractor sends them off to the architect for a final approval. The drawing moves back down the chain, eventually reaching the subcontractor or vendor, authorizing fabrication to begin. Steel rebar bends, steel beams, ornamental handrails, trusses, and architectural woodwork are all examples of construction products that require shop drawings.

Shop drawings require extra time to process, and this effort must be managed in a timely fashion. As a matter of fact, they are so important that they often show up on the construction schedule as a work item.

The Information Flow

RFIs, submittals, and shop drawings must all be routed up and down a similar approval chain. That approval chain is illustrated next. As with any associative process, the actions (or inactions) of one party clearly impact the actions of another. A bottleneck at any one of the stops along the way will most likely mean a delay in the work progress.



shop drawing

A supplemental drawing to the plans and specifications that details fabrication methods, materials, and models of a product or installation associated with the project.

Bottlenecks in the RFI, submittal, and shop drawing process are the scourge of construction management. Trying to stay on top of the flow of information up and down the chain is a huge challenge but a manageable one. The ability to expedite the process will increase the overall reliability of both the schedule and the budget. That's why good contract administration is so important.

Nothing is more frustrating to the contractor than having to deal with paper-work that slows work progress. The temptation to bypass an approval or a change order is high. But whenever contractors decide to go forward without proper authorization, as they sometimes do, they are taking a risk that could backfire on them. On the other hand, if work is held up while they wait for authorization, the consequences could be even worse. It is a constant struggle between trying to maintain the schedule while dealing with administrative requirements that can drive you crazy. However, it is exactly the kind of struggle that the team has to face throughout the construction process.

Recently I was told by a large national contractor that they would no longer take on small school district projects because the owners were simply unable to manage the pace of the jobs and respond to RFIs in a timely fashion. This lack of management capability and decision-making expediency placed too high a risk on the contractor, and the contractor was no longer willing to take on that risk.

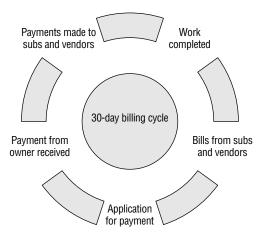
NOTE

In situations where an owner lacks the management experience and expertise to handle their own construction process, a professional construction management firm can be hired as an agent of the owner. The agency CM firm works with the general contractor on the owner's behalf. This arrangement mitigates risks for both the owner and the contractor.

Getting Paid

One of the most important contract administration functions from the contractor's perspective is getting paid on time. This doesn't just happen automatically. There is a formal payment request process involved that must be followed to the letter; otherwise, the payment request may be kicked back to the contractor, delaying receipt of the payment by a whole billing cycle. Missing even one payment cycle can cause severe cash flow problems, especially for smaller contractors or subcontractors, and can even jeopardize the solvency of a company.

Many construction projects are very, very large and represent millions and even hundreds of millions of dollars under a single contract with one general contractor. For this reason, the perception is that all of this money is collected month after month and just sits around somewhere in a special contractor account, adding to the company coffers—right? Wrong. The reality is that the money is just passing through the company accounts—coming in one end and going out the other. On a monthly basis, there is actually little or no revenue being retained during construction. The payments made by the owner to the contractor are being passed directly on to the subcontractors doing the work and to the vendors and suppliers providing the material on a monthly basis. Furthermore, the contractor gets paid only for work already completed. So in truth, most contractors are, in essence, fronting money to the owners, covering as much as 30 to 60 days of bills and expenses for work completed before receiving even one payment from the owner. This point is illustrated here.



I hope you can see how critical it is for payment requests to be handled correctly. Sloppy administrative work here means big trouble, especially on those multimillion-dollar jobs. The superintendent and project team have enough to worry about just keeping the work going. They sure don't need to be worrying about delayed payments or cash flow. Let's take a little closer look at exactly how the payment request process works.

The Payment Request Process

Requests for payment are made by the contractor to the owner via the architect on a monthly basis. The project manager or contract administrator is usually responsible for compiling the request. The payment request is due by a certain day each month, usually at the end of the month (for example, the 25th day of each

month). That means the project manager must determine a cutoff date (probably the 20th of each month) by which the project manager must receive all bills from subcontractors and vendors, and payroll data for self-performed work, in order to meet the submittal deadline.

After the payment request is submitted, the architect reviews the application and either recommends it for payment by the owner or sends it back to the contractor for revisions. You do not want a payment request returned. Even the simplest revision can result in a missed payment, and not many contractors can absorb the financial hit. However, if everything goes well, the contractor should receive payment by the 10th of the following month if the pay request is submitted by the end of the current month. Unfortunately, this is not always the case, and some owners are notoriously late with their payments. Consistently late payments not only put a financial strain on the contractor but also put a real strain on the contractor-owner relationship.

Once the payment is received from the owner, the contractor is obligated to promptly pay their subcontractors and vendors. Many subcontractors run relatively small operations and cannot afford to wait longer than just a few days before receiving payment. In instances where the owner's payment to the contractor is delayed, it is important that the contractor go ahead and pay their subcontractors and vendors anyway. Delaying payments to smaller subcontractors can add a significant burden to an already stretched payroll and end up damaging this very important working relationship.

NOTE

Owners who are slow payers get the attention of the construction community. Word gets around, and a slow-paying or cantankerous owner should not be surprised when there are few bidders on their future projects. This can be a real problem for owners because fewer bids usually mean less competition, and sometimes less competition results in higher bids. It's not a good thing for an owner with a strict budget.

The official payment request requires the assemblage of three specific documents: the schedule of values, the pay request continuation sheet, and the application for payment. Each of these documents is described next.

The Schedule of Values

The first step in the progress payment process is to complete a document called a *schedule of values*. This schedule represents the project budget derived from the original project estimate. (You will learn more about the project budget in Chapter 10, "Monitoring Project Performance.") The schedule of values is typically organized by

schedule of values

A budget template established early in the project against which progress payments are measured. The schedule summarizes the total project cost by the various divisions of work.

CSI MasterFormat divisions. Each line item on the schedule represents a complete dollar amount, including overhead and profit, for each section of work. The schedule of values is one of the administrative submittals that must be approved by the architect very early on, before construction actually begins. The schedule provides the benchmark measure for each payment throughout the project duration. Every payment will be a reflection of the percentage complete for each section of work shown on the schedule. A sample schedule of values is shown here.

| | ABC Constructio 1400 Elm G Carpenter, CA | rove | | | |
|--|--|---|---|--|--|
| Schedule of Values Spinnaker's Restaurant March 17, 2010 | | | | | |
| Line Item 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 | Description General Conditions Site Work Concrete Masonry Metals Carpentry Thermal & Moisture Protection Doors, Windows, Glass Finishes Specialties Equipment Furnishings Special Construction Conveying Systems Mechanical Systems Electrical Systems TOTAL CONTRACT AMOUNT | Contract Value* \$175,550 \$196,000 \$137,000 \$16,500 \$5,500 \$427,000 \$76,400 \$58,600 \$154,000 \$49,500 \$106,000 \$126,000 \$0 \$0 \$243,000 \$162,000 \$1,933,050 | % of Total 9.08 10.14 7.08 0.85 0.28 22.09 3.95 3.04 7.97 2.56 5.48 6.53 0.00 0.00 12.57 8.38 | | |

The Pay Request Continuation Sheet

This form is simply a continuation of the schedule of values, tracking previous payments and change orders as well as identifying the current payment due. The American Institute of Architects publishes a standard continuation sheet

(AIA Form G703) as part of its application for payment form described in the next section. An updated continuation sheet must accompany the application for payment form each month. The form shown here is similar to the AIA G703 document.

| ABC Construction Company 1400 Elm Grove Carpenter, CA 83347 Continuation Sheet Spinnaker's Restaurant | | | | | Date: June 1, Billing Period Payment Red | I: 05/01/10 - | 05/31/10 |
|---|--|--|--|--|--|---|---|
| Α | В | С | D | Е | F (D + E) | G (F/C) | H (C-F) |
| LINE | GENERAL DESCRIPTION | CONTRACT VALUE | PREVIOUS COMPLETION | COMPLETE THIS MONTH | COMPLETE TO DATE | PERCENT COMPLETE | CONTRACT BALANCE |
| 1 2 3 4 5 6 7 8 9 10 11 12 13 14 21 22 23 25 26 27 28 31 32 33 | General Requirements Site Conditions Concrete Masonry Metals Wood, Plastics & Composites Thermal & Moisture Protection Openings Finishes Specialties Equipment Furnishings Special Construction Conveying Stystems Fire Suppression Plumbing HVAC Integrated Automation Electrical Communications Electronic Safety & Security Earthwork Exterior Improvements | \$175,550 \$16,000 \$137,000 \$16,500 \$5,500 \$427,000 \$76,400 \$58,600 \$224,000 \$49,500 \$106,000 \$126,000 \$129,000 \$141,000 \$44,000 \$144,000 \$145,000 \$159,500 \$159,500 \$159,500 \$90,500 \$90,500 \$57,000 | \$89,600 \$16,000 \$137,000 \$9,800 \$1,770 \$207,500 \$33,600 \$47,800 \$- \$- \$- \$650 \$4,100 \$31,000 \$31,000 \$10,590 \$3,690 \$54,900 \$10,590 \$1,980 \$134,000 \$34,000 \$23,000 | \$23,600 \$- \$- \$5,500 \$2,100 \$67,800 \$3,200 \$2,180 \$- \$- \$- \$- \$- \$- \$- \$- \$- \$- | \$113,200 \$16,000 \$137,000 \$137,000 \$3,800 \$275,300 \$36,800 \$49,980 \$- \$- \$- \$41,545 \$- \$650 \$5,390 \$21,300 \$67,000 \$30,190 \$5,790 \$82,344 \$23,356 \$7,112 \$145,290 \$34,000 \$30,600 | 64.48 100.00 100.00 92.73 69.09 64.47 48.17 85.29 0.00 0.00 0.00 6.84 32.28 48.41 51.94 26.48 12.00 50.83 42.47 44.45 91.09 37.57 53.68 | \$62,350 \$- \$1,200 \$1,700 \$39,600 \$8,620 \$224,000 \$49,500 \$64,455 \$1126,000 \$83,810 \$22,700 \$62,000 \$83,810 \$42,460 \$79,656 \$31,644 \$83,888 \$14,210 \$56,500 \$26,500 |

Application for Payment

The application for payment is the final document needed to process a payment request. This form summarizes the actual payment amounts and provides the official approvals required before the payment can be released. The American Institute of Architects also publishes a standard application for payment form called an *application and certificate for payment* (AIA Form G702). This standard form is commonly used across the industry, although some projects may provide their own customized form.

A document similar to the AIA Form G702 is shown here.

ABC Construction Company

1400 Elm Grove Carpenter, CA 83347

Application and Certificate for Payment

Project: Spinnaker's Restaurant
Application Date: June 1, 2010

Billing Period: 05/01/10 - 05/31/10
Payment Request: No. 5

Contractor's Application for Payment:

Application is made for payment as shown below, in connection with the Contract Continuation Sheet attached.

| 7. 8. | Less Previous Payments (Column D) Current Payment Due | \$903,100 \$181,750 |
|----------|---|-------------------------------|
| 6. | 5% of Completed Work Total Earned Less Retainage (4 - 5) | \$ 57,097 \$1,084,850 |
| 5. | Retainage: | |
| 4. | Total Completed to Date (Column F) | \$ 1,141,947 |
| 3. | Contract Sum To Date (1 + 2) | \$ 2,319,500 |
| 2. | Net Change by Change Orders | \$0 |
| 1. | Original Contract Sum | \$ 2,319,500 |

9. Balance to Finish, Including Retainage (3 - 6) \$1,234,650

| NET CHANGES by Change Order: | \$0.00 | |
|------------------------------|-----------|--------------|
| Totals | \$0 | \$0 |
| Total Approved This Month | \$0 | \$0 |
| Previous Month | \$0 | \$0 |
| Total Changes Approved in | | |
| CHANGE ORDER SUMMARY: | Additions | Subtractions |

The undersigned Contractor certifies that to the best of the Contractor's knowledge, the work covered by the Application for Payment has been completed in accordance with the Contract Documents.

| CONTRACTOR: | | |
|-------------|-------|--|
| Bv: | Date: | |

ARCHITECT'S CERTIFICATE FOR PAYMENT:

In accordance with the Contract Documents, based on on-site observations and the data comprising this application, the Architect certifies to the Owner that to the best of the Architect's knowledge, the Work has progressed as indicated, the quality of the Work is in accordance with the Contract Documents, and the Contractor is entitled to payment of the AMOUNT CERTIFIED.

AMOUNT CERTIFIED: \$ 181,750

| ARCHITECT: | |
|------------|-------|
| By: | Date: |

You will notice a line item on the application for payment identified as *retainage*. Retainage is an amount of money that is commonly withheld from each payment as an incentive for the contractor to complete the project, including all of

retainage

A certain percentage of money owed to the contractor for work progress that is held back by the owner to encourage completion of the project. the final paperwork and submittals at the end of the job. The retainage amount is typically calculated as 10 percent of the contract payments for the duration of the job. Release of the retainage is tied to substantial completion, which you learned about in Chapter 5, "Project Stages." Once substantial completion is achieved, the entire amount of retainage is paid to the contractor.

NOTE

It is a common practice for the general contractor to impose retainage on their subcontractors as well. Once again, though, consideration is often given to the smaller contractors, especially the ones who complete their work very early in the construction. It seems quite unfair to withhold 10 percent of a subcontractor's money for the entire duration of the project when their work was completed in the first 30 days or so. Most general contractors try to work with their subcontractors as best they can to see to it that they receive all of their money upon completion of their work.

The Final Payment

I told you in Chapter 5 that the job startup and job closeout are two of the most difficult stages to manage. I want to discuss the final payment as a separate issue because, administratively, it is indeed a real challenge. Once the job starts closing down, the punch list work is complete, and the trades start pulling off the job one after another, it is really hard to stay focused. Like everyone else, the project team wants to move on to the next job. As a matter of fact, several members of the team have probably already been reassigned to the next job. However, the few remaining folks (probably the superintendent and a field engineer), along with contract administration support from the main office, still have plenty of work to do. The job is not complete until all of the paperwork and final submittals have been delivered to the architect. Only then is the final payment released. The typical contract documentation needed to wrap up the job includes the following:

- As-built drawings
- Operation and maintenance manuals
- Product and equipment warranties
- ◆ Test reports
- Surplus materials
- Permits
- ◆ Lien waivers

These final little details usually leave a lasting impression. In other words, no matter how well the rest of the job went, the owner has a tendency to remember

only the latest event. If it goes smoothly and is completed in a timely fashion, the owner will remember how efficient and expeditious you were. However, if you drag this process out in an agonizingly delinquent fashion, they will only remember that. When I was running my construction firm, I regularly reminded my project teams that they always had to start strong and finish strong. No matter what happens in the middle, it is the first impression and the last impression that establish your reputation.

Schedule Issues

Remember the three-legged stool mentioned in Chapter 2 ("What Is Construction Management?")—time, cost, and quality? You already know that these three factors are at the heart of every project. However, on most projects, one of these factors shows up as more important than the other two. Time is often the one. You've heard the expression "Time is money," right? Well, I'm sure you understand by now that when time becomes an issue in construction, it can mean a lot of money!

There are many scenarios where the construction schedule becomes the all-important issue in the process. For example, school projects must be completed by August or September, when the facility opens for the new academic year. There is typically little to no flexibility in these schedules, period. The work must be done! The completion dates are critical, and school buses will be arriving with children whether the contractor is ready or not. Another example is the opening of a new retail facility. Often these projects are designed around a pro forma that calculates a particular return on investment tied to the date when the operation opens for business. In some instances, even a single day's delay can cost the owner a significant amount of revenue. So, it is pretty easy to see why an owner might want to try to influence the contractor's performance relative to time of completion for their project, and they often do.

A Stick or a Carrot?

The owner can take one of two basic philosophical approaches in an attempt to influence contractor performance. They can threaten with a stick, or they can coax with a carrot—and, believe it or not, there are actually standard procedures for both actions in construction. The construction manager must be fully aware of how each works and plan accordingly. The stick approach calls for liquidated damages to be imposed if the contractor does not meet the completion date. The carrot approach gets more creative, providing performance incentives for work completed in advance of the completion date or for other criteria deemed important by the owner. Let's take a look at each of these techniques.

Liquidated Damages

Liquidated damages are an amount of money that is assessed to the contractor for a failure to meet a specified contract completion date. The theory behind this mechanism is that the payments would mitigate the losses that the owner would experience if the project is not completed on time. It is unlawful for them to be instigated in an amount in excess of actual damages to the owner.

The specific amount can be as little as a few hundred dollars a day or as much as several thousand dollars a day. When an owner opts to utilize this technique, it is presented in the contract documents right up front so the bidding contractors are well aware of it. For example, the liquidated damages clause may state that the contractor must pay \$1,000 per day in damages to the owner for each calendar day that the project is late.

Although liquidated damages cannot be legally used as a penalty, they sure show up that way for the contractor under the gun. This is not a position that contractors want to be in if they can avoid it. Liquidated damages are a risk that must be considered and managed just like any other risk in construction. But in most cases where a liquidated damages clause is imposed, the entire project management scheme will be designed around the avoidance of this action kicking in.

NOTE -

When bidding on a job with liquidated damages, the estimating team tries to figure out how many days the project could possibly run past the completion deadline. Based on experience and a little research regarding the current industry conditions, they try to anticipate delivery delays, labor interruptions, weather conditions, and anything else that might cause a delay in the schedule. They make their best guess, multiply the number of days by the penalty, and add this amount to their bid, thus hedging their bets. This is a tricky thing to do, because the contractor must also remain competitive.

Project Incentives

I don't know about you, but incentives have a tendency to motivate me more than techniques that I might perceive as penalties. And by nature, contractors really like a good challenge and love a good game. That's why they are in the business in the first place. So if you want to influence positive behavior, why not come up with some positive incentives? Interestingly enough, the industry is starting to do just that.

One of the more common approaches is to reward contractors with a certain financial benefit if they complete the job before the dedicated completion date—sort of like reverse liquidated damages. For example, a contractor might receive \$500 per day for each day substantial completion is achieved ahead of the project completion date. Some contracts contain both clauses: a liquidated damages clause and an incentive clause. Furthermore, this same concept could be developed to create

incentives around any number of factors, such as safety, workmanship, quality, or value engineering. And what really makes this concept powerful is that it has the potential to affect the performance of the entire project team, not just the superintendent or project manager. When you have the whole team committed to superior performance, you really have the potential for extraordinary results.

Making Changes

It is extremely rare to find a project that is built exactly as it was originally designed without any changes. It is virtually impossible to present every detail needed to construct a complex (or even simple) project in a standard set of plans and specifications. There are always errors or omissions in the documents that are discovered during the construction process. But remember, the contractor bid on the job per the plans and specs. Therefore, when the deficiencies are noticed, the contractor is entitled to extra compensation for correcting the errors or completing the missing details. Managing the many changes on a project is another one of the primary contract administration functions. The mechanism used to instigate these changes is called a *change order*, and there is a standard procedure for processing them. (Change orders were first discussed in Chapter 4.) Change orders either add work to the contract or, in some cases, delete work from the contract, but either way the contract will be changed. Let's take a look at how this important process is handled.

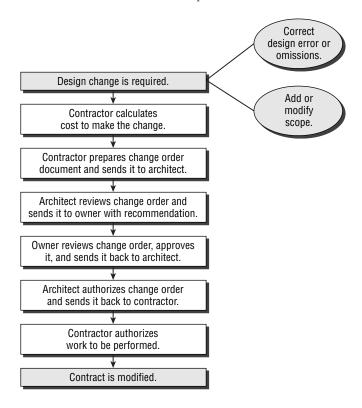
The Change Order Process

As a rule, owners don't like change orders very much; change orders often spawn many of the disputes that arise on a project. Therefore, it's important to handle the process correctly to avoid disagreements or discrepancies associated with these changes down the road. The change order process is one of the key issues discussed at the preconstruction meeting. Mishandling or misuse of this process can result in all kinds of costly disputes, and the construction team must be vigilant in administering the process correctly.

The main rule in construction is to *never* execute the extra work or change without first receiving a written order to do so by the architect or the owner. A verbal approval is not enough. I don't care if the project is as simple as a little storage building. The best way to ensure that you will be properly compensated for the extra work is to have a written change order in hand, signed by the proper authority. This can be harder to manage than you think. Remember, the building trades people are on-site to get the job done. They are not inclined to sit around and wait while the owner makes up their mind. The temptation is very strong to just go ahead with the fix on a verbal cue from the architect because you want to keep the work going. Change orders take time to process, and whenever you decide to proceed without

one in hand, the contractor is taking a chance that they may not get paid for doing the extra work. Therefore, as the construction manager, you must insist that none of your workers or subcontractors proceed with a change in the work until the change order has been properly authorized.

A change order may be instigated by the architect or by the contractor. Once the deficiency is discovered, an estimate is computed to determine what the cost of the change will be. These estimates may require a simple computation that can be handled on-site, or they may need to be sent to the main office where the estimator can perform the quantity takeoff and pricing necessary to come up with the price for the change. The estimate total, including overhead and profit, is presented in a standard change order form that gets submitted to the architect. Some change orders also require that additional time be added to the contract. This request is made right along with the request for extra compensation. The architect presents the change order to the owner, and a decision is made to authorize the change. The change order document is then rerouted back to the contractor, and the contractor orders the workforce to proceed with the work.



Every change order changes the contract amount and becomes a binding, legal document. Sometimes the change increases the contract total, and sometimes the change actually reduces the amount. For example, an owner may choose to change a room full of floor tile to carpet. Carpet is usually less expensive than tile, and therefore the result would be a reduction in the contract amount. The contractor would go ahead and calculate the cost and process a change order accordingly.

Changes in Scope

Scope changes are some of the easiest change orders to process because they are normally instigated by the owner. Examples may range from upgrading the floor covering in the lobby to requesting more cabinets in the kitchen to adding more square footage to the whole facility.

This type of change typically starts with a request from the owner or architect for a cost estimate of the new work. The estimator comes up with a price based on the sketches and specifications provided. There may be some negotiation involved, but generally the owner simply decides whether they want to go forward with the additional work. If they do, a change order is processed, and the work is added to the contract. Depending on the size and complexity of the change, there may be a time extension associated with these change orders as well.

Time Extensions

There are occasions when the contractor is compelled to request a time extension to the contract. Time extensions are processed just like any other change order but are often more difficult to get approved. There are many reasons why a time extension might be appropriate:

- ◆ Delays resulting from severe weather
- ◆ Delays caused by slow responses to RFIs
- Delays caused by slow processing of submittals or shop drawings
- Delays caused by delinquent deliveries
- ◆ Delays caused by labor strikes
- ◆ Delays caused by slow permit processing
- Delays caused by the architect (poor quality contract documents, work interference)
- ◆ Delays caused by the owner (slow decision making, work interference)
- Delays caused by outside protests (political groups, environmental groups, others)

Time extension change orders may consist of a simple request for extra time, or they may be more complex and include a request for cost reimbursement associated with the extra time. Simple time extension requests are relatively easy to process. For example, severe weather (especially unexpected) often results in a time extension change order with little or no objection from the owner, as long as the bad weather days are properly documented and the owner has some schedule flexibility. On the other hand, the time extensions that include additional costs are usually quite difficult to negotiate and unfortunately often end up as disputed items at the end of the project. For example, it can be hard to prove that the owner or architect interfered with construction operations and therefore delayed work progress, resulting in extra costs to the contractor and creating a need for extra time. But it is very important that the construction manager be alert to circumstances where delays beyond their control result in extra costs, especially if liquidated damages are at stake. Once again, this is a situation where having strong contract administration skills and the right paperwork makes all the difference.

I told you there was a lot more to this construction management job than just bricks and sticks!

NOTE

Police officers, firefighters, and pilots are often exposed to something called awareness training. This training teaches a supersensitivity to circumstances that may pose a danger in a given situation. When I was running my construction business, I actually created a type of awareness training for my project managers and site personnel. A lot of it focused on job site safety, but it also addressed risk points relative to the conditions of the contract, including change orders.

When Things Go Wrong

As hard as we may try to prevent it, the likelihood is high that there will be disagreements among the parties associated with the construction contract. As it turns out, construction is one of the most litigious industries out there. That is one of the reasons that alternative project delivery methods such as at-risk CM and design-build have become so popular—there tends to be less litigation with those methods.

As you might imagine, most of the disagreements that arise in construction have to do with money. When one of these disagreements reaches an impasse and cannot be resolved through the standard change order process during construction, the contractor must file a *claim* after the job is complete. The rules regarding the submission of a claim are spelled out in the general conditions of the contract. There is a specified time during which the contractor must inform the architect and owner of their intentions to file the claim. Construction claims typically result from one of the following causes:

- Disagreements regarding the terms of the contract
- Defective or deficient contract documents

claim

An issue that occurs during construction and remains unresolved after the job is complete.

- Denied and unresolved change orders
- Denied time extensions resulting from delays beyond the contractor's control
- Differing site conditions that resulted in extra cost to the contractor

The owner or architect must formally respond to the contractor's claim. If they reject the contractor's claim for additional compensation, the matter becomes a formal contract dispute. Some form of dispute resolution must be implemented; most construction contracts today call for methods other than traditional litigation.

Dispute Resolution

Earlier in this chapter, I indicated how important it is for the owner to kick off the construction project with a positive tone of trust and collaboration. I made reference to a formal management and communication technique called partnering. The whole premise behind partnering is to avoid the need for time-consuming and expensive dispute resolution at the end of the project. The idea behind partnering is to resolve issues along the way as they occur. Whether we employ partnering or not, once we get to the end of the project and are left with unresolved issues, we must find a way to resolve them. Several options are available to us short of going through the full litigation process. Let's consider a few of these options.

Mediation

In mediation, an impartial third party (the mediator) facilitates the negotiation between the disputing parties. Sometimes it just takes a new set of eyes and ears in the room to be able to move the disagreement to a settlement. The objective is to assist the parties in coming to a mutually acceptable agreement. Obviously, this methodology is going to be less time-consuming and less expensive than going to court. There are no attorneys involved, and the basis of resolution is still negotiation between the parties who are most familiar with the matter at hand.

Minitrial

Minitrials are one step up from mediation in terms of the amount of time and cost invested. A minitrial is conducted as an informal private process that combines aspects of both mediation and litigation. As in mediation, a neutral outside advisor is engaged; as in litigation, an attorney is employed to represent each of the parties. The unique element in the process is that an executive from each of the firms involved in the dispute is brought into the mix.

Basically, the attorneys are charged with making an abbreviated case for each argument to the executives of the firms. In the best scenario, the executives are expected to come to a settlement after seeing all of the exhibits and hearing the evidence. If they can do that, fine; everyone shakes hands and goes home. If they

are unable to come to an agreement, the third-party neutral advisor may offer an opinion upon which the parties may or may not settle. The outcome of a minitrial is nonbinding, and therefore the dispute could still end up in litigation, although every effort should be made to avoid that.

Arbitration

The use of binding arbitration in lieu of litigation is often stipulated in the general conditions of the contract for construction. Arbitration is a more formal process and is generally more costly and time-consuming than either a mediation or a minitrial, but it is less expensive than litigation. (Having participated in three arbitration cases, I can tell you that they are *very* costly and *very* time-consuming indeed.) Although the arbitration method employs a neutral third party to preside over the proceedings, everything else about the process is quite similar to a traditional trial. Each party is represented by an attorney, witnesses are called, and exhibits and evidence are presented. The preparation involved can take months, and the hearings themselves can go on for days. In the end, the arbitrator makes a ruling, and the decision is final. Although the process is indeed less demanding than a full-blown trial, it is still an arduous exercise, and my recommendation would be to do whatever is necessary to settle the dispute before it ever gets to arbitration.

It's All About the Relationships

It has been my experience that anything the contractor can do to avoid legal action and settle disagreements before they become disputes should be the first line of action. That's why the contract administration function is so important. Although there will always be differences in the interpretation of the contract documents, adherence to the protocol spelled out in the general conditions and the rules set forth in the preconstruction meeting will at least explicate the argument for the contractor.

One of the most important management tasks associated with construction is the management of good relations with the owner, the architects, the subcontractors, the vendors, and all other vested parties associated with the project. I cannot stress enough how vital it is to maintain clear and direct lines of communication with everyone on the team. Communication is the key to any relationship, and construction is no different. As a matter of fact, construction may call for extraordinary measures of communication, given the level of detail that must be coordinated.

Every project has its share of problems; they cannot be avoided. However, if the parties can establish a firm trust through open communication and a cooperative attitude, many difficulties can be immediately defused. Otherwise, disagreements can escalate to a crisis level and end up being addressed in an arbitration hearing.

However, I believe that architecture, engineering, and construction management education is beginning to shed much more light on the relationship side of our industry, which should result in a much less adversarial environment in the future. Although we still have a way to go, progress is definitely being made.

Applying Technology

After reading this chapter I'm sure it is clear to you by now that there are a lot of details to keep track of when it comes to construction. It is vital to keep a record of the various contract and project interactions and activities that occur each day. It can be an overwhelming task to log, track, route, and review the thousands of documents associated with even a moderate-size project. Quite frankly, if left to only rudimentary tools such as spreadsheets, log books, and paper forms, the contract administration task can easily overcome any project manager, even if they are managing only one project at a time—which is rare.

Before contract administration software programs were available, the tracking and monitoring of these various interactions, obligations, and management tasks were not always performed as often or as effectively as they should have been—leaving companies and projects at risk. However, today this very important task is aided greatly by software tools designed specifically for the construction industry.

Contract administration (CA) software saves time and paper by managing the contract administration phase of a project electronically. All files, communications, daily log entries, RFIs, and submittals can be organized, tracked, and processed electronically. And because many CA programs are now web-based, data files, project plans, and process information can easily be shared with all appropriate parties associated with the project while still providing the necessary level of security for any given project. Furthermore, with built-in email capabilities, contract administration software can remind the construction manager and other project participants of actionable dates when reviews, renewals, reports, or special filings are required to keep a project on track to a successful completion.

There are many CA software programs on the market today. Here are some of the more popular ones:

- Primavera Expedition
- ◆ Prolog
- ◆ CMiC
- Newforma
- ◆ ConstructJob
- e-Builder
- ◆ StatsLOG
- Construction Communicator

Construction administration software applications are common in midsize to large commercial construction companies. Small residential contractors and subcontractors may not yet have employed these methods. But this is exactly were tech-savvy entry-level employees can add real value to the smaller firms that they go to work for. You don't have to know every aspect of construction to understand that recording, monitoring, and tracking these important contract administration tasks in a more efficient and effective way will add value to the construction management process regardless of the project or firm size.

Terms to Know

claim retainage

mock-up schedule of values
partnering shop drawing
request for information submittals

Review Questions

- 1. What is partnering?
- 2. How does the contractor receive clarification from the architect regarding details of the design?
- 3. What is the purpose of a submittal?
- 4. What is a shop drawing?
- 5. What is the name of the document that establishes the template for measuring work progress as it relates to requests for payment?
- **6.** What is the name of the document that formally and officially authorizes a payment to the contractor?
- 7. What are liquidated damages?
- 8. What is retainage?
- 9. Identify two instances when a change order might need to be initiated.
- Name three alternatives to traditional litigation for resolving construction contract disputes.

Chapter 8

Construction Operations and Job Site Management

Construction operations is where the action is! This is where the ideas presented on paper by the designers become the reality of a new facility—a new office building or hospital—or some magnificent bridge or highway.

What may appear as absolute chaos at first glance—with all kinds of people running around, delivery trucks coming and going, and lots of noise and banging and dirt and dust flying—is actually a well-orchestrated effort typically directed by one person, the superintendent, with support from an on-site project team.

After setting up the temporary field office, the superintendent sets out to organize the job site in a systematic, logical fashion so that it provides the greatest efficiency for getting the work done as quickly and as safely as possible. The superintendent must figure out the best way to manage, control, and coordinate all of the subcontractors, labor, materials, tools, equipment, deliveries, inspections, noise, dust, security, safety, quality, cleanup, and even visitors to the site—all the while trying to keep the project within budget and on schedule.

In this chapter, you will learn that there is a lot more to construction operations than labor and materials. When you get done reading this chapter, you might have a whole new understanding of the word *super* as it applies to superintendent!

In This Chapter

- The challenges associated with managing the construction
- What factors influence productivity
- How to manage environmental impacts of construction
- The role of the superintendent
- Factors to consider when organizing the job site
- The importance of documenting construction activity
- How to maintain positive employee and community relationships

Building the Project

Construction operations are the actual work that it takes to build the project. This includes laying out the foundation, placing the concrete, laying the block, setting the steel, framing the walls, installing the roof, installing the electrical, running the plumbing, and doing every other construction activity needed to complete the facility. It is these activities that most clearly define construction from a practical standpoint. An owner needs a facility, and the contractor puts together a package of materials, labor, and equipment to construct that facility. As the construction moves forward, the ultimate goal is to keep the project on schedule, within budget, and of high quality. To do this, the on-site construction management team must concern itself with several issues:

- ◆ Subcontractor coordination
- Material and equipment deliveries
- ◆ Productivity
- ◆ Coordination with outside agencies
- ◆ Job site safety
- ♦ Quality control

How well each of these issues is handled determines how successful the team will be at controlling the project schedule and costs. Let me explain how each of these items can impact the overall project goals.

Subcontractor Coordination

You may have heard the expression "jack-of-all-trades, master of none" to describe an individual craftsperson who, while capable of performing a number of trade skills, is not quite talented enough to be considered an expert in any one of them. A jack-of-all-trades may work perfectly well for a handyman operation, but the skills needed to construct complex facilities today require an expertise that can only be classified as "mastery." For this reason, most construction firms subcontract the bulk of the construction work on their projects to various specialty trade contractors. In other words, they hire experts to perform the work—plumbers do plumbing, electricians do electrical, carpenters do framing, and painters do painting. This way, the work is done much more efficiently and expertly, increasing project quality, decreasing project cost, and reducing contractor risk.

However, as the construction manager, you must keep in mind that each of these subcontractors is an independent operator, and they all typically have several projects that they must attend to in addition to yours. This is where subcontractor coordination gets a little tricky. Just because your schedule requires the subcontractor on a specific date doesn't necessarily mean that they will be available.

It's very important to develop reliable and realistic schedules when planning the work, especially when it comes to subcontractor coordination. Nothing frustrates subcontractors more than being called to a job before it is ready for them. There is often interdependency between the various divisions of work. With most trades, certain items of work must be completed before they are able to proceed with their work. Sometimes the general contractor tries to keep things moving along by bringing in a subcontractor before the preceding subcontractor is 100 percent complete. For example, a trim carpenter may be brought in to install a wood baseboard before all of the floor tile work is completed. This means that you are going to have two different subcontractors trying to work in the same space; more than likely, one of them is going to be holding up the work of the other. This does nothing to aid progress; instead, it totally frustrates the process.

Project scheduling is covered in depth in Chapter 9, "Project Planning and Scheduling."

Proper scheduling, preparation, and planning are the keys to successful sub-contractor coordination. And successful subcontractor coordination is at the heart of successful construction management. The construction manager must have a keen sense of work sequencing and project planning in order to organize the schedule in such a way that the subcontractors can perform their work in the most efficient manner possible. When I was in business and scheduling subcontractors on a regular basis, I tried to remember three fundamental axioms:

- Resist bringing subcontractors onto the job until you are 100 percent ready for them.
- Once you bring them onto the job, make sure that they have everything they need to proceed.
- Pay all subs promptly upon completion of their work.

Coordination Meetings

Open and honest communication goes a long way in helping coordinate all of the subcontractors involved in building any type of facility. One of the strategies used to improve coordination efforts is the weekly subcontractor meeting. The primary focus of these meetings is to review work progress, update changes in the schedule, discuss potential interface conflicts, share information regarding equipment and personnel requirements, address any discrepancies in the plans and specs, and clarify any procedural questions. It is important that all appropriate subcontractors be encouraged to attend each of these meetings so that everyone hears the same information. The superintendent should direct the meetings and facilitate the group's interaction to best serve both the project and each individual subcontractor.

NOTE

will-call

A will-call acts as a verbal confirmation of an order that has been placed prior to the date it is actually due for delivery. The will-call, generally made by the superintendent, occurs just before the scheduled delivery date.

Material and Equipment Deliveries

Scheduling and coordinating material deliveries can be as tricky as scheduling subcontractors. There are literally hundreds, if not thousands, of materials and pieces of equipment that get incorporated into a construction project. Many of these items originate by way of a purchase order issued through the main office by estimators or contract administrators. However, once the order is placed, the tracking and delivery of those orders must be handled by the field personnel on the job site, because they are the ones most familiar with the day-to-day operations. The goal is to make sure that the material is on-site when it is needed and preferably not before. And although an order may be scheduled for delivery days or even weeks in advance, the final *will-call* order and delivery confirmation should be left up to the job superintendent.

Once the product or piece of equipment arrives at the job site, it is very important to make sure that someone is there to receive the order and direct the driver to place the material as close to the work site as possible. Whoever receives the merchandise should thoroughly inspect it and make sure that it is correct as ordered and free from defects or damage. If the material passes inspection, the on-site representative can sign off and log the delivery. If the order is not as it should be, the delivery should be refused and returned to the supplier immediately. Proper inspection at the time of delivery will prevent the problem of arguing with suppliers later.

The worst-case scenario is when the proper inspections have not been made and the product error or defect is discovered as you are ready to install the material. Obviously this is way too late in the process, and a lot of costly time and energy will be wasted because of poor material management.

Productivity

Productivity is all about expectations. When the estimators put together the price for the project, they based their labor calculations on an expected output of work per unit of time. In most instances, the productivity rates are calculated from past performance and historical databases. To meet the cost and schedule goals for the project, the productivity goals must also be met. That means that the construction manager must keep a close watch on productivity and do everything possible to optimize the conditions that contribute to enhanced productivity.

Whenever a job is taking longer than expected, the construction manager must step in and take a look at exactly what is going on that might be interfering with the productivity for that task. Many factors can negatively influence the flow of work. Here are just a few that commonly cause lower productivity regardless of the trade involved:

- ◆ Crowded work spaces
- Poor coordination of work activities

- ◆ Poor supervision or lack of supervision
- Inexperienced or poorly trained workforce
- Not having the proper tools and equipment
- Adverse weather conditions
- ◆ Confusing plans and specs
- ◆ Changes in the work plan
- ◆ Inefficient job site layout

The construction manager's objective is to see to it that the job conditions support maximum productivity. The ability to organize the job site and schedule the workforce in the most efficient manner possible is critical to meeting productivity goals. It takes keen planning, excellent organization skills, and effective communication to pull this off.



When to Will-Call

Will-calls are a mechanism developed to allow the contractor to tentatively schedule deliveries while still maintaining flexibility should an unexpected circumstance thwart the plan. Concrete is one of the material deliveries that works best when placed as a will-call. There are so many things that can go wrong in preparing for a concrete pour that it would really be ludicrous to try to pinpoint the exact date, time, and quantity too far in advance. For example, the night before the pour it might rain, the forming subcontractor might not complete on time, or the inspector may not pass the rebar layout.

And yet at the same time, it is very important to get on the concrete supplier's delivery schedule in advance of your need. So, for example, if I am planning to pour concrete on Friday, I would typically call the concrete company on the preceding Monday morning to inform them of my intentions. This way, I am tentatively scheduled for a delivery but under no obligation to take it unless my superintendent confirms it. I would give the supplier the estimated number of cubic yards needed but remind him that my job superintendent will confirm the quantity and the order with a will-call late Thursday afternoon. If we aren't ready for the pour, the superintendent informs the supplier that the delivery is a "no go," and the supplier will bump us off the list. If we are ready, the super calls Thursday evening, confirming the exact number of cubic yards needed and the exact time she wants to start receiving concrete trucks on the job site. Sometimes it really does take right up to the last minute to determine whether a delivery is needed, so contractors and suppliers are accustomed to this "will-call" dance.

I told you it was tricky business trying to schedule and arrange material deliveries for construction!

Coordination with Local Agents

Way back in Chapter 1, "The Construction Industry," I talked about a number of secondary players in the construction game that have a great influence over the process. One of the major challenges associated with managing construction operations is coordinating building activities with these agencies.

For example, the building department that issues the building permit for the project is one of the agencies that you have to work with throughout the process. There are several building inspections that must be scheduled as the work progresses. For instance, referring to the example given in the previous section, the contractor can't pour concrete unless the building inspector approves the excavation, the formwork, and the reinforcing.

Some of these agencies are more responsive to scheduling needs than others. Building inspectors generally try to be responsive within a few days of a request for their services. They realize that the contractors and subcontractors are depending on them to be quick in their response so the project can move forward. However, other agencies are not so predictable. In my own experience, I have been delayed by weeks and even months on a project waiting for a public utility to respond to an inspection request, authorization, or approval. When this happens, there really isn't a lot that you can do other than try to schedule around them and keep the pressure on the agency to respond as quickly as they can. These are some of the agencies that you have to deal with throughout the construction process:

- ◆ Building and zoning departments
- Planning commissions
- ◆ Independent testing agencies
- ◆ Utility companies (electric, telephone, water, sewer, and natural gas)
- ♦ Fire marshals

Although these agencies have no contractual agreement with you, the architect, or the owner, they do have a lot of power. The reality is that they can bring your job to a standstill. Coordinating inspections and agency approvals is one of the most critical components of managing construction operations. If someone is not on top of this task right from the beginning, the consequences can be disastrous, and there will be very little that you can do about it. You've heard the expression "You can't fight city hall," right? Well, not only can you not fight them, but it's also very hard to move them any faster than they are willing to go.

Job Site Safety

Although poorly managed subcontractor coordination, low productivity, or delayed material deliveries can result in cost overruns and scheduling fiascoes, serious job site accidents can prove catastrophic in terms of loss of life and personal injury.

Construction sites are noisy, dirty, and dusty places to work, and the likelihood of being struck, crushed, or injured in some other way by falling materials, moving equipment, or hazardous materials is quite high. It is very important that the construction manager make every effort to prevent such accidents from happening and protect all workers and the public from these potential hazards. Job site safety must be the number-one priority when it comes to managing construction operations.

Safety management will be addressed as a separate issue in Chapter 11 ("Managing Quality and Safety"). For now, to give you a sense of the kinds of details associated with safety planning, here are some ways to help ensure a safe work environment:

- A fully equipped first-aid kit should be on-site at all times.
- "No Trespassing" signs should be posted and maintained around the site for the duration of construction.
- Emergency phone numbers for ambulance, fire, haz-mat, police, and hospital should be posted at every telephone.
- A list of hazardous materials used on the project should be readily available.
- ◆ Hard hats, safety glasses, hearing protection, and other personal safety equipment must be worn by all workers and visitors.
- Trash and debris must be removed from the construction site on a regular basis.
- ◆ All heavy equipment and job vehicles must have backing-up alarm signals.
- All open excavations must be properly protected by barricades and security tape.
- Flagmen, wearing orange safety vests, should be used for traffic control as needed.
- Fire extinguishers and required fire equipment should be certified and maintained.
- Safety meetings should be held on a regular basis with all subcontractors and workers.
- Power tools should be inspected regularly for defects or unsafe conditions.
- Only qualified personnel should be allowed to operate cranes, forklifts, and other equipment requiring special training.
- ◆ Scaffolding should always be erected correctly and inspected to ensure that it is in good condition.
- ◆ Trench shoring should be used to support walls and faces of excavations exceeding 5 feet.

Quality Control

Of all the construction management responsibilities associated with operations, quality control has the greatest influence on long-term project success. Poor work performance and quality not only impact the immediate schedule and budget but can also contribute to additional damage and liability down the road, resulting in even higher losses.

The best way to control quality during construction is to develop a comprehensive plan to avoid defects, deficiencies, and problems from the start. However, getting the work done right the first time is no easy task. With so many different companies and people working on the project and so many different materials, products, and equipment to keep track of, it can be a real challenge.

In Chapter 11, I go into much more detail about this very important aspect of construction operations. For now, keep in mind that it is critical that the superintendent and entire on-site management team pursue quality control from the outset of the project. They should, at a minimum, do the following:

- Be fully aware of the quality standards specified for the project.
- Understand the quality of workmanship expected to be performed on the project.
- Be able to recognize and reconcile actual performance with the quality expectations.
- Establish and implement a quality control plan that ensures that expectations are being met.

If the team is able to meet these qualifications, then the odds of a negative impact to the project as a result of poor quality, customer callbacks, or defective work are minimized.

Construction Impacts

In addition to the more obvious management tasks such as coordinating subcontractors and tracking material deliveries, certain management issues arise from the construction activity itself. For example, construction can create a lot of noise and stir up a lot of dirt and dust; depending on where your building site is located, controlling these aspects can become a major management challenge.

Not every project encounters the same construction impact issues. It all depends on the particular project location, project owner, weather conditions, proximity to other activities, and so on. Obviously, projects that are out in the middle of nowhere are less burdened with some of these issues. But if your project is smack dab in the middle of an urban area, you'd better be ready for a possible onslaught of issues, crises, and complaints—some of which can be quite controversial, and all of which

you, as a construction manager, are responsible for controlling. Let's consider a few of these issues.

Noise Control

Construction is inherently a noisy business—the sound of tools and equipment running, the noise of big trucks moving about the site, and the clanging of steel on steel are expected. But noise is becoming a bigger and bigger problem, especially on sites that are close to schools, neighborhoods, and other work environments, and contractors are being challenged more than ever to find ways to mitigate the noise.

Owners will often communicate their restrictions regarding noise in the supplemental conditions to the contract, and the project manager can plan accordingly right from the start. For example, today it is not uncommon to find clauses in the contract restricting work hours to starting later in the day or prohibiting the use of radios on the work site.

However, sometimes the extent of the noise effects is not known until the project has already started. Under these circumstances, the contractor is usually confronted with a statement something like, "I knew it would be noisy, but I didn't know it would be this noisy!" In these instances, the contractor must be willing to take reasonable steps to mitigate the nuisance and satisfy the wishes of the client or an unhappy neighbor. But sometimes these steps can add significant expense to the job, and an agreement must be reached between the owner and the contractor as to who shall bear the brunt of the mitigation costs.



Intolerable Noise Impacts

I know of a recent job in downtown Sacramento where the architect and contractor had to redesign the foundation system on a building because of the noise factor. The original foundation on this high-rise building was designed (and bid) as a pile foundation. A pile foundation consists of tall concrete, wood, or steel columns driven deeply into the ground to support the structure of the building. These piles are driven into the ground by a very large hammer called a pile driver, and it is quite a noisy operation. Sacramento is the capital of California, and this new office complex was downtown in the heart of the governmental hub. The noise caused by the pile driving was so disturbing to the surrounding work environment that the project was temporarily halted while the foundation system could be redesigned from a pile foundation to a spread foundation, therefore eliminating the need for the pile driver. Although the owner picked up the tab on this one, it delayed the job nonetheless and caused a significant amount of wasted time and energy.

Dust and Mud Control

Everybody knows that construction is a dirty business. Once you clear the building site and start laying out the foundation, you are into the dirt. There's no way around it. However, once that dirt gets stirred up or rained upon, you have dust or mud—both of which can become site management challenges.

The supplemental conditions to the contract usually address the issue of dust control. Contractors are required to use whatever means are necessary to control dust on a daily basis. I'm sure you have seen water trucks sprinkling dusty building sites or access roads on a construction project. This is a common practice that is repeated numerous times per day and is typically anticipated as an overhead expense item by experienced estimators.

However, on-site mud control is not always addressed in the contract documents, and it can become a management headache in a hurry. Mud can cause all kinds of problems on the construction site. First, mud makes it very difficult to move vehicles in and out of the job site, which can slow down operations significantly. In an effort to keep things moving along, the contractor will often spend extra money to bring in gravel and temporary road-base material just to keep expensive equipment, trucks, and trailers from getting stuck.

Second, mud makes things look very dirty. For example, a freshly poured concrete slab, a newly laid brick wall, or attractive wood siding will appear distressed and blemished once mud gets tracked or smeared onto it. And even though the contractor will take steps to protect these surfaces by covering them with plastic film or tarps, it's almost impossible not to track or smear the mud. The mud must be removed and the surfaces cleaned, and unfortunately, this extra work is often not anticipated, adding extra cost and slowing the project down.

NOTE

The fact that construction is naturally noisy and naturally dirty doesn't keep the public from complaining about the noise and the dust. Owners and contractors alike must be aware that these complaints can pose serious risks to project efficiencies, progress, and cost. The industry is quite able to ease these nuisances, but I'm not sure that the public at large understands that the costs associated with the mitigation are ultimately passed on to the consumer. It is just one more reason why construction management has become such a high-demand profession. Building is no longer just about putting together a package of materials, equipment, and labor. All of the risks associated with the construction must be anticipated and managed while still maintaining strict budgetary targets, on-time project delivery, and high quality.

But the problems associated with controlling dust and mud can go even further than that. Sometimes they can impact much more than operations on the site itself. Let me explain with another real-life scenario.



Keep My Streets Clean!

Several years ago, I was managing a residential development project in Virginia. In addition to being in charge of building approximately 20 new homes, I was responsible for building all of the new streets, water, sewer, and utilities needed for the community. Everything was going quite well until spring when the rains started. Although I had implemented the usual erosion control measures on-site and all of my streets were graded with the initial road base (gravel) down, we had not yet paved the streets; we still had a number of construction activities going on with the building of the homes, and we did not want to risk damaging any new pavement. During this rainy season, the gravel on our roads allowed us to continue moving in and out of the site. However, as the trucks were moving in and out of the site, they were picking up a significant amount of mud on their tires. Still, as long as they were able to keep moving, I was not concerned—until one afternoon when I got a visit from the town manager.

The town manager presented me with a stop work notice and basically read me the riot act, threatening severe fines for getting his streets dirty. Once the trucks left my site, they were apparently dropping and smearing mud all over the clean (paved) streets of the town, and the manager was not happy. Well, I was in a real pickle. I couldn't prevent the rain or the mud, and I couldn't very well put the project on hold waiting for it to dry up. Fortunately, the town manager was willing to consider a proposal I presented that would eliminate the tracking of mud on his streets and allow me to continue working.

I had to start by sending a crew of workers to sweep up and clean all of the mud on the streets that could be traced back to my site. This took several days. I had argued that the next rain would just wash the mud away, but the manager did not buy my argument. I learned a long time ago not to argue with the people who basically hold the future of your project in their hands by their power to shut you down, right or wrong! It is much better to apologetically acknowledge their concerns and do everything you can to mitigate the situation.

I then built a temporary tire-washing station (concrete slab, floor drain, and high-pressure water hoses) at the entrance/exit of my building site. There we would wash the tires of every pickup truck, delivery truck, and concrete truck leaving the job site before it entered the public street. I also stationed two laborers at the site entrance full time to sweep the street clean of any mud or debris that still dropped from the truck tires. Keep in mind that none of these remedies was figured into my initial estimate because the severity of the problem was never anticipated. The developer and I split the cost of this lesson learned.

This went on for most of the spring until I was able to complete my own street paving, thereby eliminating the encounters with the mud. The town manager and I actually became pretty good friends, and at the grand opening of the project, he readily acknowledged the quality of the construction and the professionalism of the construction team.

Continues

Apparently I am not the only contractor who has had to deal with this type of muddy street problem. I have since visited several building sites that post signs warning subcontractors that they will be fined by the contractor for tracking any dirt or mud onto the public streets. These contractors have decided to shift the risk of the potential penalty to the subcontractors working on the project. By the way, in most of these instances, I noticed that the subcontractors opted to park off-site and carry their tools and equipment in by hand or on dollies—inefficient, yes, but probably less risky.

Environmental Protections

Today, the need for some type of environmental protections during construction is a given. In many instances, the contractor is well aware of the special care that must be taken regarding some of these environmental issues. For example, soil erosion is always a concern during construction, and the measures needed to control that erosion should not come as a surprise to any contractor. However, sometimes an environmental issue does show up as a surprise, and that's when construction managers become concerned. They did not anticipate making special provisions, and their project budgets and schedules will be at risk without some concession from the owner. I have listed just a few of the possible environmental issues that may arise during construction.

Storm water pollution Erosion is always a consideration on a newly graded construction site. Once you disturb the natural vegetation of the building area, you are at risk of causing unwanted damage on or off the site from excessive water runoff and the accompanying sedimentation transfer that occurs. In addition, harmful pollutants in the runoff water can have a negative impact on nearby rivers, lakes, wetlands, and coastal waters.

For this reason, many states require the contractor to prepare a storm water pollution prevention plan (SWPPP) that will be instituted at the beginning of the project and maintained throughout the duration of the construction. The purpose of the SWPPP is to identify potential sources of storm water pollution and to outline and describe the measures that the contractor will take to prevent erosion and contain sediment on-site.

All types of pollutants are associated with construction materials and operations, but one of the biggest culprits is runoff associated with concrete. On most construction sites you will see a *concrete washout station*. These stations can be built on-site by the contractor out of straw bale walls and a polyethylene plastic liner, or they can be prefabricated out of metal. In addition to the concrete washout stations, this plan includes temporary

concrete washout station

A temporary container installed on a construction site to collect all water runoff from the washing of trucks, tools, and equipment associated with concrete. The container may prefabricated and delivered or built on-site.

installations such as silt fences, filter fabrics, and *straw wattles* intended to hold soil in place.

SWPPPs are usually quite detailed and must address all regulatory requirements imposed by the governing agency. (Requirements may vary from state to state.) Poor management here on the part of the contractor can result in significant fines and even lawsuits, both of which can and should be avoided. The Environmental Protection Agency (EPA) offers the following 10 keys to effective erosion and sediment control:

- Disturb as little area as possible.
- Phase construction activities to better manage the site.
- Control storm water from flowing through the project.
- Stabilize soils as soon as they are disturbed.
- Protect all slopes with appropriate erosion controls.
- ◆ Protect storm drain inlets.
- Establish perimeter barriers that control runoff.
- Prevent sediment from leaving the site.
- Stabilize and manage construction exits.
- Inspect protection measures often.

Endangered species Although it doesn't happen often, your project may be in a location where you have to contend with an endangered species. Maybe you have heard stories about some little frog, bird, or rodent holding up progress on a construction site and thought at first that the story was somewhat humorous. But if the incident happens on your job, you will soon learn that it is no laughing matter.

The discovery of an endangered species on the building site usually shuts down construction operations while proper authorities evaluate the situation and decide what to do. In a very recent incident, an endangered beetle was discovered during excavation on a \$40 million college dormitory project, and the foundation work was completely halted for two months. In the end, the foundation was redesigned and reconfigured to avoid altogether the area the beetles inhabited.

The key, as far as the contractor is concerned, is whether the owner was aware of the problem and whether they disclosed the information ahead of time. Most of these discoveries come as a complete surprise to everyone, and the ramifications are usually borne by the owner.

However, that doesn't mean that the contractor is off the hook. Unexpected delays can throw a real monkey wrench into the project plan even if the

straw wattles

An erosion control product made of compacted straw or other materials such as geotextile fibers, bound into a tight, tubular roll that comes in 10-25 foot lengths.

builder isn't liable. Any number of problems can arise while waiting for the issue to be resolved. For example:

- Foundations that were scheduled for fall now must be dug in the middle of winter (think snow).
- Your low-bid subcontractor who was available to start work this month has been forced to take another job that will have him tied up for a year.
- Interest rates that were reasonable at the start of the project are now set to rise before project completion.

As I said, it's no laughing matter.

Vegetation Some projects require the contractor to protect and maintain certain natural vegetation that exists on the building site. For example, when grading the site, there may be certain trees that need to be protected and saved, and it is the contractor's job to see to it that they are not harmed throughout the construction process. The builder will place physical barriers such as fences around the trees or other vegetation and flag them with security tape to alert all workers of the challenge. And it is indeed a challenge. Whenever such a request is made, it will invariably slow down production and cause some consternation among the equipment operators, especially if they were unaware of the requirement when they bid on the job.

Wetlands Wetlands protection has become a major environmental concern in our country, and construction (or development) is often in the middle of the controversy. Whenever a contractor prepares to build in an area close to natural wetlands, the contractor must adhere to a number of federally mandated regulations. I include just a few here (taken from the National Park Service's Procedural Manual 77-1: Wetland Protection) to give you an idea of the impact these measures would have on productivity, budget, and schedule:

- The contractor must install and maintain adequate erosion and siltation controls during construction.
- Construction activity cannot adversely affect the natural water flow and circulation or negatively impact water-level fluctuations.
- ◆ Water quality must be maintained. The contractor must prevent or control spills of fuels, lubricants, or other contaminants from entering the waterway or wetland.
- The contractor should avoid the use of heavy equipment in wetland areas. If heavy equipment is used, steps must be taken to minimize any disruption to the soil or vegetation.

None of these actions, other than erosion control, are standard operating procedures in construction.

Historical or cultural artifacts Another unique circumstance that can shut down your job site in a hurry is when you stumble across historical or cultural artifacts while moving dirt or excavating at the site. For example, the discovery of pottery shards or arrowheads may indicate a significant archeological find, and the contractor must stop operations long enough to notify the architect and owner so they can verify the situation.

Another surprise along these lines is the unearthing of bones of any kind on a job site. If this happens, the contractor must stop construction and contact the owner immediately regarding the discovery. Work in the area of the find usually cannot resume until an investigation is done to ascertain the source and significance of the remains. These are clearly not the types of occurrences that you want to happen on your job, but if they do, you must keep things moving as best you can while making every effort to work with the owner and the appropriate authorities until the situation is resolved.

Keep in mind that the typical construction worker is constantly encouraged to complete their work in the shortest time needed, getting on and off the job site as soon as possible. Anything that slows down this process becomes a frustration to workers, however noble the cause might be. But when workers are performing these extra steps required for environmental protection, it is very important that the superintendent pay close attention as this work is being done. A slipup resulting in damage to a tree root, an endangered species, or a historical artifact could end up costing a whole lot more time and money than the actual measures taken to protect them in the first place.

Cleanup and Trash Removal

With all of the high-risk operations associated with construction, site cleanup and trash removal might not seem like very important issues, but they are. To begin with, a clean site is a safe site. The cleanliness of the building site also reflects upon the image of the contractor. Many observers believe that a neat and clean building area is indicative of how the rest of the contractor's business is conducted.

However, it is not an easy job to maintain a clean working environment. One of the greatest challenges to the contractor is in trying to get subcontractors to be responsible for removing their own debris. You would think that this would be a slam dunk, but actually it is a universal frustration among general contractors—so much so that most subcontracts now have a clause in them threatening *back charges* against any subcontractors who fail to clean up after themselves. Even with this threatened penalty, many subcontractors still resist cleaning up their

back charges

An amount of money charged against a subcontractor for work that the general contractor performed because the subcontractor failed to do so.

work area, claiming that their bids are already too low to make a decent profit. Having to spend dollars to clean up the job site just adds to the predicament. On the other hand, some are just lazy, plain and simple.

My method for managing cleanup and debris removal was to hire special crews to systematically go through the job site on four-wheelers with small dump trailers at the same time every day and pick up the trash or cajole subcontractors into picking up their own trash and throwing it into the trailers. I usually hired young people who needed part-time work after school and especially enjoyed driving these vehicles around the site. We even gave them a special nickname—the junkyard dogs! I found that if I could make it easy for the subcontractors to pitch in on the cleanup by bringing the trailer right up to their work area, I had a better chance of getting them to cooperate. Although I had to spend a little more money to make this system work, I found that it was much better than issuing back charges. In my experience, back charges were really only good at causing hard feelings, so unless a subcontractor was blatantly disrespectful regarding my request for cooperation, I didn't apply them. I also never hired that subcontractor again.

Opportunities for Recycling

Construction results in a lot of trash. Every year, thousands of pounds of construction debris must be removed from the construction site. In fact, you might be astounded to learn that approximately 25 to 45 percent of all waste in North America comes from the construction and development process, according to the Construction Materials Recycling Association (CMRA). You can learn more about the CMRA by visiting its website at www.cdrecycling.org.

Trying to estimate and predict exactly how much waste is going to be generated on any given project has become a futile effort for many contractors. Cleanup and trash-removal operations consistently run over budget and cause great frustration among estimators, construction managers, and superintendents alike.

However, as more and more contractors view this problem as the serious issue that it is, new ways are being found to work with recycling companies to reduce expensive hauling costs and disposal fees. Almost everything that comes out of the construction site is recyclable—concrete, block, drywall, metals, wood, plastics, and cardboard. In 2003, the W.G. Clark Construction Company recycled 75 percent of its job site waste on a Communications Center project located in Renton, Washington. The company ended up saving approximately 20 percent of its estimated cleanup and trash-removal cost by instigating this practice alone. Several other companies have followed suit, and recycling has become a priority on many job sites.

Construction cleanup, debris removal, and trash removal present a very tough management challenge. However, new incentives are being created every day, and new opportunities are emerging for the construction industry to finally conquer this burden.

There's More to It Than Meets the Eye

From a distance, construction just looks like a bunch of workers and materials hustling and bustling about the building site. Having to pay so much attention to noise, dust, mud, spotted frogs, and trash removal was probably not what you had in mind when you first considered construction management as a career. But this is all part of the process, and the construction manger is really charged with creating and maintaining a job site environment in which people can perform their duties at the highest and most efficient level possible. It's not an easy task but definitely a challenging one.

Now that you have a better sense of what the contractor is actually up against while trying to manage the construction operations, let's take a closer look at exactly how they actually accomplish this task. The best place to start is by taking a good look at the one individual primarily responsible for pulling off this whole challenge: the superintendent.

The Superintendent

As you learned in Chapter 5, "Project Stages," the superintendent represents the company leadership in the field and is responsible for the oversight of all construction operations. More than any other person on the construction management team, this individual is responsible for getting the project built on time and within budget. The person is responsible for organizing the job site and managing the construction on a daily basis.

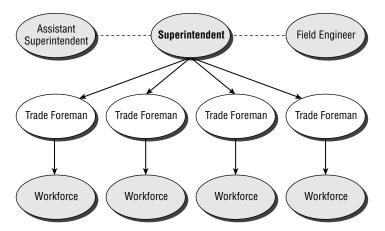
First and foremost, the superintendent must be very knowledgeable about construction. But the superintendent must also be organized and able to lead a diverse workforce. It is the superintendent's job to work with and get things done through other people, primarily subcontractors. At the same time, the superintendent must be able to win their respect and gain their confidence and cooperation.

The superintendent and the project manager continually monitor project progress through a number of field reports and observations. Every day on the job site, the schedule and budget targets are either met or missed. Whenever it appears that the schedule or budget goals are in jeopardy, the two work together to make adjustments to get the project back on track. (I will discuss project controls in Chapter 10, "Monitoring Project Performance.")

Initially, there are three things that the superintendent must do before the construction work can begin. The superintendent must do the following:

- Set up the field office
- Organize the job site
- ♦ Establish the work hours

Once these things are done, the rest of the on-site team joins the superintendent and goes to work managing the construction operations through a number of subcontractor trade foremen. Depending on the project size, the team typically consists of an assistant superintendent and at least one field engineer, as shown here.



Setting Up the Field Office

Think of the field office as the command center of construction operations. From this space, the superintendent directs all of the activities needed to get the project built. The office itself is a temporary facility. In most cases, the field office is a portable trailer on wheels, similar to a mobile home except that the interior is very utilitarian. In other words, do not expect to see a living room and kitchen in the job trailer. However, just because the spaces are utilitarian doesn't mean that they are necessarily small.

Some projects require only a single trailer to accommodate a small on-site project team of three to five individuals. Other projects may be so large that they require on-site office facilities for as many as 30 or 40 people. In these instances, the field office may comprise four to eight double-wide trailers all connected together. These projects may take several years to complete.

Each field office is fully equipped with every kind of office supply and equipment needed to carry on business from the building site. Computers, telephones, fax machines, copiers, plan tables, and plotters are all available to the project team as they go about overseeing the construction and managing the project budget and schedule.

Temporary Utilities

Our temporary command center can't function without proper utilities—water, electricity, heat, air conditioning, and telephone. These utilities are required as soon as the project team arrives on the site and will be needed for the duration of the project. The construction work itself, of course, depends on having these services; all of the various power tools and equipment needed to cut, drill, saw, and weld operate on electricity. A mix-up in the coordination of temporary utilities can actually delay the launch of construction and put a damper on the whole startup operation. For example, having no electricity means bringing in a bunch of portable generators, which are noisy, smelly (gasoline or diesel), and expensive.

Once the site is equipped with the temporary power that it needs to operate tools and equipment, an agreement must be reached between the superintendent and the numerous subcontractors working on the job site. There is a cost associated with these utilities. Even though the contractor may bear the burden of having them brought to the site, the contractor may expect the subcontractors to pay their fair share to use the utilities. On the other hand, sometimes the paperwork associated with tracking the use of the power and water is simply not worth the effort, and it is cheaper for the contractor to just pay for all of the utility bills.

Once construction is well underway, there is the possibility that the construction activities can actually operate using the permanent power sources brought in to serve the new construction. The cost of these utilities may now be billed to the owner instead of the contractor, and the superintendent must make sure that all parties are in agreement regarding these charges.

Portable Facilities

A number of portable facilities support the field office and construction operations. The contractor needs to provide secure tool storage, *dry shacks*, and temporary toilets that are available to all workers on the job site. The placement of each of these facilities is important to the overall efficiency of operations. It is not uncommon for some subcontractors to request that they be allowed to bring their own storage trailers on-site to accommodate their special tools, parts, products, and equipment. These extra facilities must also be taken into consideration when developing the overall site logistics plan. (Site logistics planning is discussed in the next section of this chapter.)

dry shacks

These facilities may be constructed on-site or brought in as modular units equipped with tables and storage lockers. They provide a dry place for workers to eat their lunch and change their clothes. Union agreements often require that the contractor provide a dry shack on-site.

In addition to these primary facilities, the contractor is also responsible for providing the following:

- Clean drinking water with paper cups
- ♦ Clean washing water and paper towels
- ◆ Trash receptacles and dumpsters

Organizing the Job Site

After setting up the field office, the next challenge faced by the superintendent is organizing the job site for the greatest efficiency and safety. Some construction sites are way out in the middle of nowhere; others may be right in the middle of a major urban area. Either way, the superintendent must have a strategy for directing and organizing all of the materials, manpower, and equipment that will be congregating on the site on a daily basis and moving in and out of the construction area throughout the duration of the project. Every aspect of getting the job done must be considered when trying to prepare the site for construction operations. Decisions about where to place everything from the portable toilets to the dumpsters can make a big difference in how smoothly the job runs.

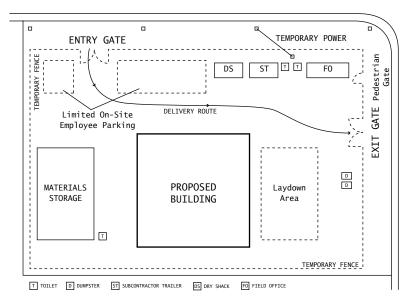
Site logistics, also called *project staging*, are crucial to the overall efficiency and coordination of the work. In addition to laying out the most efficient placement of the field office and portable facilities mentioned earlier, the site logistics plan should also take into account a number of other factors, such as the following:

- ◆ Material storage and handling
- ♦ Iob site security
- ♦ Site access
- ◆ Employee parking
- ◆ Traffic control
- Pedestrian safety
- ◆ Crane location
- ♦ Miscellaneous facilities

Although it may seem silly to think that the location of the dumpster, the storage trailer, or the tool shed has any bearing whatsoever on project productivity and profitability, studies have shown that job site layout contributes appreciably to the bottom line. The graphic shown here illustrates what a typical site logistics plan might look like.

project staging

A layout plan identifying the placement of all temporary facilities needed during the construction stage of the project, such as the office trailer, storage, security fencing, dumpsters, and portable toilets.



Let's take a closer look at some of the factors that must be considered when planning job site layout.

Material Storage and Handling

Earlier in the chapter, I discussed the importance of trying to schedule material deliveries as close to the actual date of installation of that material as possible. However, sometimes you need to bring materials on-site before they are ready to be installed. When this happens, you must make sure that they are properly stored and taken care of.

On most large jobs, the superintendent brings in several trailers for use as storage facilities. These trailers can be used to store tools, equipment, materials, or even spare parts for generators, tractors, and power tools. Sometimes subcontractors will bring in their own storage trailer. This is especially true of mechanical and electrical subcontractors. They generally have large pieces of expensive equipment, ductwork, or piping that must be protected from the elements, vandalism, and theft.

In addition to trailers, it is common for the superintendent to designate a specific area on-site where materials can be stored until they are utilized on the job. This area is often fenced off separately with a locked gate. It's not unusual to assign a field engineer to receive deliveries and manage the inventory coming in and out of this area. In addition to a fenced storage area, the job might require a *laydown area* where very large orders such as structural steel beams, girders,

laydown area

A designated area on the building site where large orders can be stored and sorted in an organized manner so that the parts can be easily identified for use on the project.

columns, and angles can be sorted for easy identification. Sometimes these two areas are combined into one.

When storing materials, it's important to know that some materials are more susceptible to damage and deterioration than others. For example, certain products can be ruined by mud or snow during extreme weather. Or in hot weather, lumber can dry out and warp. Care must be taken to make sure these materials are properly cared for and always stored on skids or pallets; some should be covered at all times.

NOTE

When it comes to material handling and storage, little things can make a big difference. For example, you should always make sure that delivered materials are unloaded and stacked with the materials to be used first on top of the pile. Otherwise, you will have to spend time moving all of the stuff on top to get to the needed material on the bottom. You never want to handle material more times than necessary. With a little planning, you can minimize the effort.

Job Site Security

Building sites have always appeared as curiosities worthy of a little exploration. Most of us, at least in our youth, have been tempted to hop the fence in the late afternoon to climb the piles of dirt, play around the big tractors, and run in and out of some partially completed structure as if it were a jungle gym placed there just for our pleasure. However, the construction site poses a number of hazards, and it is the obligation of the contractor to secure the premises, protecting the public from the inherent dangers associated with construction operations.

Although public safety is the primary reason for securing the job site, it is also important to protect the installation, materials, tools, and equipment from vandalism and theft. There are several means by which to do this. The most common methods are as follows:

- ◆ Perimeter fencing
- ◆ Guard dogs
- ◆ Private security patrols
- ◆ Electronic alarm systems
- ♦ Night watchmen

These measures enable you to protect the construction project from the people around it, and vice versa. For example, fencing both keeps unauthorized people from entering the work area and protects authorized workers and visitors from hazards that occur within the perimeter of the site. An open excavation, for instance, is clearly hazardous to the safety of workers on the job; it should be fenced off and marked with warning devices such as barricades, security tape, and traffic cones to alert workers to the risks associated with an open pit.

Although some security arrangements may be required by the contract (perimeter fencing, for example), it is really up to the superintendent to decide what measures should be taken to best protect the public and the interests of the contractor and owner.

Because most job site thefts occur during times when no workers are on-site, it is best to avoid scheduling material deliveries just prior to weekends or holidays.

NOTE

Site Access

On some construction sites, access is really not much of a big deal. You might be in a remote area with very little traffic and nothing around you. On other sites, access can become a major issue. This is especially true in highly congested areas. For example, daily traffic may have one entrance, and delivery traffic may need to be routed to another entrance. You also have to think about how much space is available. The turning radius of long delivery trucks, some with booms, becomes a factor, especially on tight sites. You need to have a plan for getting these vehicles close enough to off-load materials. Another consideration is the hours of access, which may be restricted. Of course, this impacts your work hours, all of your deliveries, and your ability to move equipment onto and off the site as needed. All of these details must be considered when developing the site logistics plan.

Employee Parking

Employee parking is another staging plan issue that must be addressed. As with site access, parking on some sites is not much of a problem, especially when there is plenty of room and employee parking can be managed on site. On smaller sites, parking can be a big problem—and a costly one, too. On some downtown projects, for example, parking must be arranged with a local parking garage, and tools and equipment be moved in and out of the site on golf carts or dollies. In this instance, the superintendent must try to negotiate blocks of parking spaces at reasonable costs or suffer the consequences of their daily workforce depending on random luck to find parking in the area. That's not exactly the best way to create a happy work environment for your troops. However, some contractors meet these challenges in very creative ways. For example, one superintendent I know rented parking spaces from a nearby church that doesn't need the spaces during the week, and the church benefited by making extra money from the underutilized space.

Traffic Control

Traffic control and pedestrian safety tie right into the site access and parking issues. The traffic associated with the construction process can add a significant burden to heavily traveled streets and highways. The posting of flagmen to direct

traffic around the construction site is a common occurrence. This effort adds to the project cost and in heavily congested areas can impact productivity significantly. Because heavy traffic adds a significant risk when it comes to job site safety, this is one aspect of site logistics that cannot be overlooked or neglected.

Pedestrian Safety

Pedestrian traffic must also be taken into consideration when creating the site logistics plan. This is especially true when the building site is located in a downtown metropolitan area. You have all seen covered sidewalks at the edge of busy building sites. These protected walkways are designed and built to protect pedestrians from falling debris as well as from the dust and noise of the construction. Although these temporary structures seem simple in their design, they actually add thousands of dollars to the project budget. However, public safety is not the only use for these wood-framed structures. Some municipalities permit them to be used as public display areas for street art and other community outreach purposes. When this is the case, the contractor can end up saving a little money by not having to paint the structure.

Crane Location and Miscellaneous Facilities

Many construction jobs require the use of a crane on-site to lift and move very heavy objects around the site. These cranes may require a fixed location on-site or be mobile. Where to locate the crane on the building site is a very important decision. Several factors need to be considered. For example, height restrictions, required horizontal reach, and maximum loads influence which type of crane is needed. However, unless the crane is mobile, once it is in place, you are not going to want to move it until you are done with it. It is therefore important to place it correctly the first time. Of course, not all building sites require a crane; some may instead require other types of lifting equipment. If this is the case, it is always a good idea to know exactly what you are going to need ahead of time so you can properly plan for its use on the job site, even if you don't have to decide on a fixed location.

There are many other miscellaneous facilities, amenities, and equipment needs that should be considered when developing the site logistics plan. A few of these are tool sheds, dumpsters, vending machines, water hydrants, and portable generators.

Establishing Work Hours

Setting work hours is another responsibility associated with construction operations and job site management that the superintendent must attend to. The standard eight-to-four routine is not always the norm in the construction industry.

Adjusting work hours to accommodate the task at hand or to accommodate special conditions happens all the time. For example, working in the middle of the night is a common occurrence in highway construction or commercial remodeling that requires working after-hours. Most of us have encountered the late-night road crew constructing a new section of a busy highway.

The superintendent must consider the demands of the project as well as the demands on their workforce in establishing the working hours. There are times when different trades may need to be scheduled to work on different shifts to keep them from getting in each other's way, and then there are other times when all of them must work weekends to get the project back on schedule.

Contractors generally like to start their workday very early, especially during the summer when the temperatures can rise to triple digits in some parts of the country. It is not uncommon for some crews to start the day as early as 5 or 6 a.m. But sometimes the superintendent must adjust hours to better serve the overall project goals. For example, as you learned earlier in the chapter, when noise is an issue, the superintendent may be required to restrict the work hours by starting later in the day to accommodate those neighbors who may still be sleeping at 7 a.m. In these instances, the crews may not be allowed to start work until as late as 8 a.m.

Late starts in construction are not a simple matter. Sometimes they can actually interfere with certain construction operations, and the consequences can be costly. For example, concrete is a fickle material and reacts differently to different temperatures and atmospheric conditions throughout the day. Under cooler temperature conditions, the later in the day that concrete is placed, the more likely that it will require a longer period of time to set up before it is ready for finishing. And unfortunately, it's not as if the crew can just walk away and do something else while they wait. They must stay with the concrete and continually watch it and test it the whole time it is setting. During certain months of the year, it is not uncommon to find the concrete crews still working under lights at 11 p.m. trying to finish concrete that was poured at 9 a.m. If you have ever been involved in finishing one of these delayed pours, you know how exhausting and frustrating it can be, especially when you know that if you had been able to pour at 5 or 6 a.m., you could have gone home hours ago.

Even the workweek may be adjusted to better serve the project and the crews. For example, whenever I had a project that required a one-way travel time of more than one and a half hours, I would schedule the crews to work ten hours per day, but only four days per week. This way the crews could enjoy a three-day weekend every week to make up for the three hours that they had to spend each day traveling to and from the job. It helped tremendously with morale and actually gave the management staff a relatively quiet time every Friday to catch up on paperwork and reports.

NOTE

Documenting Construction Activity

With all the action happening on the construction site, you would think that paperwork would be the least of your worries. Unfortunately, paperwork is a crucial factor when it comes to job site management—and it is probably the hardest part of the whole job. After all, when you are in the middle of a concrete pour, the last thing you want to do is sit down and record the exact times the trucks arrived and what the temperature was that day. However, this is exactly the type of information that must be tracked and recorded.

It is extremely important that the construction activity be documented throughout the entire duration of the project. There is so much happening and so many conversations going on that unless someone is keeping track of it all, something is bound to be miscommunicated or fall through the cracks.

Obviously, the superintendent must be very knowledgeable when it comes to construction methods and techniques. But the superintendent must also be a stickler for detail when it comes to the paperwork. Good record keeping is a must, and all information should be

- ♦ Accurate
- ◆ Objective
- ◆ Complete
- ♦ Legible
- **♦** Timely
- ◆ Retrievable

Many different mechanisms are used to track and record all of the activities that occur on the job site. In addition to the administrative requirements of construction, much of the information collected and documented throughout the construction process is used to analyze project performance and make management decisions. Let's take a look at some of these mechanisms now.

Project Meetings

Throughout the construction process, a number of meetings take place at the job site. Sometimes these meetings are scheduled at regular intervals, such as weekly, biweekly, or monthly. At other times, they are called as special meetings to address a specific issue or problem.

The purpose of these meetings is to discuss construction progress and provide a forum in which the major project participants (architects, engineers, contractors, subcontractors, and owner representatives) can discuss their concerns. The meetings are usually somewhat formal in nature with a written agenda.

Meeting minutes should always be recorded at these events. It is common practice to bring in a field engineer or administrative assistant to record these minutes. Every discussion and decision made must be documented. These minutes should become part of the formal record pertaining to the project and be distributed to all appropriate parties in a timely fashion. Any discrepancies found in the minutes should be communicated within a limited time frame—10 days, for example—to avoid misunderstandings later. Any corrections or clarifications to the minutes should be duly recorded and distributed.

Although this formality may seem quite tedious to the seasoned superintendent when there are so many other practical things that may need attention, discipline here protects the contractor's interests throughout the construction process and may help to avoid some sticky conflicts down the road.

I always made a practice of using new field engineers to record the minutes at progress meetings. This way they were able to hear firsthand the kinds of issues and concerns that owners, architects, engineers, and subcontractors brought to the table on a regular basis. It turned out to be one of the best training venues that I could provide on the job site.

NOTE

Logs, Diaries, and Daily Field Reports

One of the best ways to keep up with all of the day-to-day activities that go on at the job site is by tracking them in some type of a standard log or by recording them in project diaries.

Logs

Logs are used to track a number of regular activities occurring on the job site. Some of the more common logs are as follows:

- ◆ Phone logs track phone calls, both incoming and outgoing. They usually record the date and time of the call, the participants in the call, and the purpose of the call.
- ◆ Transmittal logs track the dates and addressees of all transmittals as well as the actual information being transmitted, such as shop drawings, product cut sheets, samples, or some other submittal.
- Delivery logs help keep up with all of the material and equipment deliveries that
 are made to the site. The log contains the date of the delivery and the material
 received, and it notes any problems with the order and the actions taken.
- ◆ RFI logs track all requests for information submitted to the project participants and their responses. The date the RFI was sent and the date that the response was received are also noted in the log.

Diaries

Every member of the project team, but especially the superintendent, should be encouraged to keep a project diary. This tracking tool can take the form of a simple spiral notebook or something more elaborate, such as a day planner or electronic organizer. The diary is used to track all of the day's events in a summarized fashion and in the individual's own words. Diaries are used to note daily work activities, conversations, observations, and any other information worth recording. It is important that each member of the team keeps their own diary, because different people will have different interactions and conversations throughout the day. The diaries provide a reliable historic record and can become very important when disagreements or discrepancies arise on the job. Handwritten diaries are often permissible in courts as evidence of actual events and conversations. Electronic entries are sometimes viewed as less credible.

Daily Field Reports

In addition to the informal project diaries, most construction companies require that a more formal record be kept. These field reports are intended to simplify the capture of some fundamental information needed to track job progress and confirm that various project requirements are being met. For example, a notation indicating that an inspector was on-site and approved a footing excavation would verify that required quality checks are being conducted. The reports are usually written on preprinted standard forms that contain consistent information. They are relatively easy to fill out and must be filed with the superintendent's signature and date marking it as an official document. The following are the types of information recorded:

- ◆ The name of the individual making the report
- The date, project name, and location
- A brief description of the day's activities
- ◆ The temperature and general weather conditions
- ◆ The contractor's own work forces on the job
- The subcontractors' personnel on the job site
- Materials or equipment delivered
- Equipment used on the job
- Visitors to the job site
- ◆ Other notable events

Daily reports are often summarized into weekly or monthly reports that are distributed to upper management within the company. These reports make up some of the data used to analyze project performance and make adjustments to the overall project plan.

Labor Records

If the popular adage "Time is money" holds true, then labor represents the greatest risk to the construction schedule and budget—and indeed it does. Keeping accurate labor records is one of the most important functions of construction managers in the field. The data that they collect by way of time cards is extremely valuable to the construction company. The time cards provide the payroll clerk with all of the information needed to calculate wages and distribute paychecks — which is pretty important, especially if you are one of the workers expecting a check. In addition, time cards provide the fundamental information needed by the construction manager to track and monitor productivity and labor expenditures.

| Employee Name | Trade | RT/OT | | Cost | Rate | Total | Gross | | |
|----------------------|-----------|-------|-------|-------|-------|-------|---------|-------|----------|
| | Class | | 3.010 | 3.020 | 3.120 | 3.801 | | Hours | Amount |
| Stevens, Pete | Concrete | RT | | | 2 | 6 | \$27.00 | 8 | \$216.00 |
| | Finisher | OT | | | | | | | |
| Platt, Debbie | Labor | RT | 2 | 2 | 4 | | \$18.00 | 8 | \$144.00 |
| | | OT | | | | |] | | |
| Doud, A.J. | Carpenter | RT | | 5 | 3 | | \$24.00 | 8 | \$192.00 |
| | | OT | | | | |] | | |
| Michaels, Ron | Labor | RT | | 2 | 3 | 3 | \$18.00 | 8 | \$144.00 |
| | | OT | | | | |] | | |
| Alvarez, Manny | Rodman | RT | 4 | 2 | 1 | 1 | \$29.00 | 8 | \$232.00 |
| , , | | OT | • | | | | | | |

On large projects, time cards are usually filled out by supervisory personnel for each trade or labor group working on the job. If it is a small job, the individual workers record their hours on a weekly time card. In either instance, once the cards are completed, they should be reviewed and checked by the superintendent for accuracy before being sent to the payroll clerk.

The information gathered from the time cards is used to create a weekly labor report, typically prepared by the superintendent or assistant superintendent. The report tracks labor hours and dollars spent on various aspects of the work. Labor is categorized and tracked by cost codes, which I will explain in much greater detail in Chapter 10. But for right now, it's sufficient that you understand how the report is used and why it is so important. The purpose of the report is to summarize cumulative labor costs and compare them with budgeted labor costs. This information helps the management team keep the project on target for meeting its cost and schedule goals.

Visual Records

You've heard the expression "A picture is worth a thousand words." This is certainly the case in construction. There are many reasons for visually recording work progress on the job site. Progress photos help document construction

methods, highlight and capture problem areas, and supplement written reports. For example, some contractors are using videotape and still photos to record the location of wires and pipes in walls in lieu of sketching them on the as-built drawings. This way, everyone has a record of where these items are after the walls are covered with drywall. This can be very helpful, especially if you decide to remodel the space down the road. With digital photography, you can take hundreds of photos on your project site and easily archive them electronically for records and historical reference.

Web Cameras

Webcams record images or live video streams from remote digital cameras and are usually accessible for viewing on a project website. This technology is utilized in a variety of ways but has become quite popular in construction and is now readily available on many job sites. These cameras provide 24-hour access to the building site by any member of the project team who is authorized to access the website. The opportunity now exists to sit in an office hundreds of miles away and attend an on-site meeting where a specific construction problem is being discussed. You can see the work as it is being performed in real time. Although web cams should never be used as an excuse for not visiting the job site in person, they are definitely useful for keeping an eye on things between visits.

NOTE

In addition to providing real-time access to the job site, web cameras have become an amazing tool for teaching construction management in the classroom. Streaming video creates the opportunity to take your students on a virtual field trip.

Correspondence

Every day, numerous communications are generated among the project participants. Emails, letters, and faxes fly back and forth among the architects, engineers, owner reps, building officials, subcontractors, material suppliers, testing organizations, government agencies, and community groups. All of the correspondence must be filed and recorded throughout the duration of the project. The types of documents that must be saved include the following:

- ♦ Submittals
- ◆ Payment requests
- ◆ Punch lists
- ♦ Change orders
- ◆ Transmittals

transmittals

A tracking document that serves as a cover notification to any communication, submittal, or shop drawing being transmitted among the project participants.

- ◆ Requests for information
- ◆ Letters
- Emails
- ◆ Faxes
- Miscellaneous items

Today most of these documents are created and stored electronically. It should go without saying that these records should be backed up on a regular basis. Handwritten documents are usually filed in three-ring binders. Although this may seem like a lot of work, it takes only one major claim or lawsuit to justify the effort.

Paperwork and record keeping are not the only non-construction-related activities that the superintendent and on-site construction management team must contend with. They must also handle a number of public relations issues.

Public Relations

Every construction project requires some level of public relations work to be managed by the superintendent. Because the superintendent is the frontline representative for the company, it is important that good relations be established and maintained throughout the duration of the construction. Although most superintendents will probably tell you that they would rather deal strictly with construction issues, they understand that they must sometimes contend with owner relations, employee issues, subcontractor conflicts, company image, and publicity.

Owner Relations

I cannot stress enough how very important it is to maintain positive, cooperative relations with the project owner and their representatives. This requires a high level of communication. Making the extra effort to make sure that the owner is in the loop when it comes to project progress is vital.

Although most formal communications must be routed through the architect, I have found that it is very beneficial for the project manager to pick up the phone and check in with the owner (or the owner's job site representatives) on a weekly basis. The superintendent is really the first line of communication on the job site, but most owners really appreciate the extra consideration. You would be amazed at how often a potentially serious conflict can be defused with just a simple phone call. Whatever action can be taken to catch and discuss problems while they are still small is always in the contractor's best interest.

One of the ways that the construction industry has increased overall owner involvement in the construction process is through a variety of collaborative

software programs. These programs establish intranet sites that allow the owner to take part in the numerous discussions between the designers and contractors as they work out the details of the construction. This helps eliminate problems when someone gets left out of the communication loop. Most large contractors now use some type of collaborative software to integrate all of their project management systems. Web cameras are often linked to these intranet sites, which allows the owner and other authorized parties to watch the work as it is being performed.

NOTE

Check out Autodesk Buzzsaw under the Products link at the Autodesk website (http://usa.autodesk.com). Buzzsaw is an example of a collaborative software program that is on the market. This product is designed to improve construction management processes and enhance project tracking and control.

Employee Relations

A number of employee issues must be addressed by the superintendent when managing the construction operations. Some of them warrant strict policies and procedures, such as sexual harassment and drug and alcohol use, while others are dealt with only as issues arise, such as personality conflicts among individual project team members. Let's take a look at some of the more serious problems.

Racial and Sexual Harassment

Harassment is a serious issue and should not be tolerated in any work environment. The company leadership must send a very strong message regarding specific antiharassment policies. All managers and superintendents should be trained to recognize and stop all forms of racial and sexual harassment and be required to communicate a zero tolerance for harassment philosophy to the workforce on-site. Failure to do so can end up being very costly to the contractor and destroy company morale in a hurry.

Even seemingly harmless actions such as graffiti can no longer be viewed as naive expressions. A company can now be held liable for failing to curb such immature behavior when it contains racial or sexual innuendo. For example, in January 2000, a \$1.3 million settlement was reached between the U.S. Equal Employment Opportunity Commission (EEOC) and a large construction company based in New Jersey that performs work throughout the United States. The lawsuit arose from complaints received by the EEOC regarding racial and sexual harassment at a specific construction project in Illinois. The harassment included racist and sexist graffiti in portable toilets on the job site.

The attorney prosecuting the case made this statement upon notification of the award: "This case ought to serve as a lesson to the construction industry at large. Racial and sexual harassment, including racial and sexual graffiti, is no more acceptable at construction sites than at other places of business. It's illegal, and construction industry employers who permit it may be looking at costly litigation." The attorney went on to say that "the case was important because it challenged a persistent problem in the construction industry, harassment in the form of graffiti."

Obviously, there are more blatant expressions of harassment than graffiti, but this example shows just how serious the issue is. No matter what your views are regarding the credibility or fairness of harassment claims and awards, there is no doubt that the stakes in permitting questionable behavior are getting very high. A workforce left unchecked when it comes to any kind of irresponsible and harassing behavior is a liability.

Drug and Alcohol Policy

Construction is a dangerous business. The use of drugs and alcohol cannot be tolerated on the job site. It is critical that every construction company have a written policy regarding substance abuse. The policy must be posted and clearly visible on the job, and the superintendent must uphold the requirements of the policy to the letter. The superintendent is responsible for making it crystal clear to every subcontractor and every worker on-site exactly what that policy is and what the consequences of violating it are. (This very important issue will be addressed in further detail in Chapter 11.)

Subcontractor Relations

It would probably be a miracle if your construction project completed without experiencing at least one conflict among subcontractors, between a subcontractor and a vendor, or even among your own management team. But part of the job of a superintendent is to referee conflicts and do whatever can be done to defuse tensions and maintain high morale among all members of the project team. This is not always an easy task, but it is a crucial one. The project's success depends on it.

Most conflicts on the job site arise out of misunderstandings and scheduling snafus, both of which can be avoided. Good communication networks and conscientious planning efforts help prevent most of the serious conflicts that can arise among co-workers. Getting projects built on time and within budget is hard enough when everyone gets along and enjoys what they are doing every day. Trying to accomplish this task when people are fighting and complaining just makes it that much more difficult. The best superintendents possess at least as much leadership ability as they do construction knowledge.

Company Image and Publicity

Although it may not seem as if publicity should be considered part of construction operations or job site management, the truth is that your construction project is one of the biggest advertising tools that you have. The problem with this notion is that the publicity could end up being a good thing or a bad thing. For example, if your project is a high-profile, greatly appreciated facility, viewed as contributing to the overall betterment of the community, that is a good thing. On the other hand, if the project ends up in the middle of some political or social controversy where picketers are standing outside your entrance gate every morning, that can be a bad thing. Either way, the issue must be managed both at the job site level and at the corporate level. The key is not to let the publicity interfere with the actual work of getting the project built in as timely a manner as possible.

To start, it always helps to be perceived as a good neighbor. Keeping the job site clean, limiting the noise, and controlling the dust all adds to your company's image as a responsible contractor. Making the effort to keep nearby residents and businesses informed about your activities—especially those that will cause inconveniences, such as late-night concrete pours or temporary traffic detours—will help maintain harmony and save you a lot of headaches.

There are numerous ways in which to make an impression while constructing your project and doing your job. As stated earlier, nothing speaks louder than the quality of your work and the conduct of your people. However, there are a couple of simple additional things that you may want to consider, covered next.

Signage

Job signage is one of the easiest ways to advertise your company and bring attention to your construction abilities. Most construction contracts require that the contractor fabricate and install a large construction sign at a prominent location on-site that announces the project name, the project architect, engineers, general contractor, major subcontractors, and major financier.

Other types of signage are commonly displayed on construction sites. There are signs painted on company vehicles and company equipment and logos pasted on company hardhats. Many contractors fly large banners at the top of their highrise buildings under construction or on top of their cranes high in the air to advertise their company name. I recently visited a rather prominent developer/builder on the East Coast, and I was surprised to witness three superintendents all arguing over which one was going to get to fly the largest of the company banners on the job. Apparently all three projects were high visibility, and each superintendent wanted to make sure that the community was aware of exactly who was responsible for bringing these new facilities to the area.

Dealing with the Media

When you work on high-profile projects, it is not uncommon to encounter the press. Sometimes they may even show up on your job site unannounced. The superintendent must make sure that they are never allowed to wander around the construction site unescorted. First, it is dangerous, and second, you need to be fully aware of what they are photographing with their cameras and who they are talking to.

Some projects actually warrant a full-time public relations person to handle all media requests. However, if you do have the opportunity to be interviewed by the press or for television, make sure that you are equipped with accurate information and the authority to speak. It is always a good idea to discuss publicity issues with the owner up front. You don't want to do anything that might damage your relationship, and it is very easy to slip up and say something you should not have said. The possibility of your words being misconstrued is always a risk.

On the other hand, under the right conditions, free press can end up being a boon for your marketing plan. For example, I had a client back in the early 1990s who was remodeling a unique historic home. The local newspaper decided to do an article on the project (because of its historical significance) and interviewed me at length on the job site. A photo of me inside the house and a lengthy article ended up on the front page of the real estate section in the Sunday edition of the paper. That little interview ended up being worth about \$15,000 of free publicity for me. The phone started ringing off the hook from all over the state. Apparently a lot of people were interested in remodeling their historic homes!

It may surprise you to learn that both the National Association of Homebuilders and the Associated General Contractors conduct workshops teaching contractors how to deal with the media and do live interviews. I took the course myself years ago and can tell you that it was very professional and improved my public interviewing skills tremendously. Once again, you can clearly see that there is a lot more to this construction business than bricks, sticks, hammers, and nails!

NOTE

Applying Technology

The tasks associated with construction operations and site management are quite varied and generally take place in real time at the project site. Even though it has been reported by some that 75 percent of the construction management process takes place in the field during the actual construction phase, technologies to support these activities have been slow to develop. However, we are beginning to see more and more technologies developed for field work.

Often dubbed construction field mobility software or simply construction field software, these technologies typically use pen-based tablet PCs loaded with digital plans and specs to automate field processes associated with everything from productivity, change orders, and submittal approvals to deliveries, quality checks, and the management of punch lists. Their primary advantage is to communicate field information instantaneously back to the office or directly to subcontractors, vendors, architects, and clients so that decisions can be made and actions taken quickly. You can just imagine how this relieves the superintendent, field engineers, and other on-site personnel from the tedious task of making field observations and then going back to the job site trailer to follow them up with all kinds of reporting forms and paperwork. Instead of lugging paper plans and specs around the job site and recording everything on clipboards to be transferred to field notebooks, writing up RFIs, and documenting punch-list tasks, the field personnel can simply communicate their needs and requests in real time by making their notes in their PC tablets, which link to other software programs and technologies. This frees them up to focus on more important tasks such as overseeing construction and making timely decisions to keep the project rolling.

These new field friendly devices are growing in popularity, especially with new superintendents and on-site project managers. As this trend continues, they are likely to become standard equipment on most job sites. Vela Systems (www.vela systems.com/construction-field-software-products/) has established itself as a prominent developer of these construction field software programs. As such equipment is increasingly embraced, we will begin to see a whole generation of field mobility devices and software utilized on the construction site.

Terms to Know

back charges site logistics plan concrete washout station straw wattles dry shacks transmittals laydown area will-call

Review Questions

- 1. Identify at least three issues that the superintendent must be concerned with when trying to manage construction operations.
- 2. When scheduling subcontractors for the job, you should try to follow three fundamental rules. What are they?
- 3. What does it mean to order something on will-call?
- **4.** Identify at least three factors that can negatively impact construction productivity.
- 5. Identify at least three environmental issues that might interfere with the project schedule and cause unexpected delays on the job.
- 6. What is a laydown area?
- 7. What types of information should be shown on a site logistics plan? Name at least four items.
- 8. Why is it important for the job superintendent and the other members of the on-site team to keep project diaries?
- 9. Why is it important to accurately report hours and cost codes on time cards?
- 10. Identify the way in which the construction industry has increased overall owner involvement in the construction process.
- 11. What does SWPPP stand for and what is its purpose?

Chapter 9

Project Planning and Scheduling

Trying to take on a construction project without a well-thought-out plan is like trying to drive to an unknown location without a map. Without a plan, there is no way to coordinate your workforce, no way to schedule deliveries, no way to track progress, and no way to make adjustments when you do get off track. As a matter of fact, you won't even know that you are off track unless you have a plan. And given what is at stake if the project should stray off course, it would be ludicrous to think you could manage the construction of a multimillion-dollar facility, or even the construction of someone's home, without a plan. The primary tool associated with project planning is the schedule.

In the introduction to Chapter 6, "Estimating Project Costs," I said that there are always two questions asked by a client considering an investment in construction: "How much?" and "How long?" You learned in Chapter 6 that estimating addresses the "How much?" question. Scheduling addresses "How long?"

Planning and scheduling concern two interrelated elements of construction management: strategy and time. Every construction project presents a new set of circumstances and conditions. The project team must come together at the start of the job and hammer out the details associated with both of these elements before the first shovel of dirt is turned on the project.

In This Chapter

- How schedules are used in construction
- · How to plan job activities
- How to assign activity durations
- How to determine when the project will be complete
- . How to update the schedule

It's All About Time!

We've all heard the expression "Time is money." When it comes to managing a construction project, that statement is especially true.

Let's look at it from the owner's perspective. Manufacturers, industrial facilities, or service facilities do not make their money by constructing buildings. They make their money by making and selling widgets or providing their services. As long as their new facility is under construction, it is a liability. The facility becomes an asset to them only when it is completed and can function as it was intended. So, completing a project on time is a big deal. However, completing a project on time does not happen by accident. It takes a great deal of effort and planning. You have already learned in previous chapters that there are many factors that can interfere and delay the work. A good plan and a reliable schedule will help you prepare and avoid some of those factors that can derail your project.

Trying to plan, assign durations, and schedule every little activity associated with building a project that is going to take one, two, or even ten years is an awesome task. But it is exactly what you are challenged to do as a construction manager. You must break the project down into manageable activities linked to increments of time that can be monitored and adjusted as the project schedule moves along.

How long will the project take to complete? Just as with cost estimating, no one really knows until the project is all done. But as a construction professional, your job is to make your best educated guess based on the experience of your project team and using the planning and scheduling tools available. Let's take a look at some of those tools now.

Types of Schedules

Although several different types of schedules are used in the construction industry, the two most common types are *Gantt charts* (also called *bar charts*) and *network diagrams*. Which type a construction manager uses depends on a number of factors, some company-related and some project-related:

- ◆ Size of the company
- ◆ Volume of work
- ◆ Type of construction
- ◆ Project size
- Project complexity
- Computer capability
- ◆ Contract requirements

Gantt charts

Considered revolutionary when Henry Gantt first published this planning tool around 1910, a Gantt chart is a type of bar chart that illustrates a project schedule. It illustrates the start and finish dates of the various activities of a project.

network diagrams

A common type of construction schedule, also called the *critical path method (CPM)*, which depicts a continuous chain of activities showing both activity durations and the relationship of the activities. There are two types of network diagrams: activity-on-arrow (AOA) and activity-on-node (AON).

For some projects, a simple Gantt chart is all that is needed, because the project is straightforward with a limited number of activities and systems. Complex projects require the more sophisticated scheduling techniques made possible by network diagrams. Most contractors employ both types of schedules and apply them to best suit the scheduling needs presented.

You will encounter a whole menagerie of scheduling techniques and formats in the construction industry. Although practically all large construction companies today use some type of computerized network scheduling program, some smaller operations, especially in the residential market, still depend on hand-drawn Gantt charts.

NOTE

Gantt Charts

You are probably pretty familiar with Gantt charts already. The big advantage to Gantt chart schedules is that they are very easy to understand and follow. That's because they can relate activities, and their durations, to calendar days. You can easily see and understand when an activity will begin and when it will end. The biggest disadvantage to Gantt charts is that they do not show the interrelationships among the activities. For example, Gantt charts are not very good at showing the impact that a delay in one activity might have on another activity or on the overall duration of the project. These impacts can be shown only in a network diagram. For complex projects, it is critical to be able to assess these relationships.

| Activities | | Weeks | | | | | | | | | | | | | | | | | | | | | | |
|-----------------------|---|-------|---|---|---|---|---|---|---|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
| | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| Layout | | | | | | | | | | | | | | | | | | | | | | | | |
| Sitework & excavation | | | | | | | | | | | | | | | | | | | | | | | | |
| Foundations | | | | | | | | | | | | | | | | | | | | | | | | |
| Structure | | | | | | | | | | | | | | | | | | | | | | | | |
| Roof | | | | | | | | | | | | | | | | | | | | | | | | |
| Walls | | | | | | | | | | | | | | | | | | | | | | | | |
| Exterior doors & | | | | | | | | | | | | | | | | | | | | | | | | |
| windows | | | | | | | | | | | | | | | | | | | | | | | | |
| Interior partitions | | | | | | | | | | | | | | | | | | | | | | | | |
| Finishes | | | | | | | | | | | | | | | | | | | | | | | | |
| Plumbing | | | | | | | | | | | | | | | | | | | | | | | | |
| HVAC | | | | | | | | | | | | | | | | | | | | | | | | |
| Electrical | | | | | | | | | | | | | | | | | | | | | | | | |
| Closeout | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | | | | |

NOTE

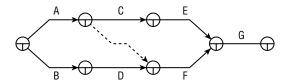
Gantt charts provide visual clarity. They are very good schedules for presenting the project timeline to the owner, end-user groups, and the public. Such charts are easily understood and do a good job of identifying when things start and when things end, which is what an owner is most interested in. Owners don't particularly care about the relationships between activities—they are primarily concerned with when the job will be done.

Network Diagrams

Many activities in construction are dependent upon other activities in construction. For example, you can't hang wallpaper until the drywall is in place, and you can't install drywall until the walls are framed, and you can't frame walls until the floor system is in place, and you can't install the floor system until the foundation is in place. I could continue with this string of activities, but I think you get my point. Not only are the activities often dependent upon one another, but many activities also overlap or run parallel to one another. For instance, electricians can be pulling wire on the inside of the building at the same time the masons are installing the brick veneer on the outside of the building. Network diagrams give us a structural tool that combines activity relationships and activity durations to best determine the right schedule for the project. Although Gantt charts are very easy to understand, they don't really provide the level of sophistication needed to evaluate and examine the relationships between activities as well as the network diagram.

The network diagram method of scheduling, also referred to as the *critical path method* (CPM), is the most common type of schedule used in the commercial, civil, and industrial construction industry today. (I'll discuss the critical path later in the chapter.) Although there are plenty of projects that can be managed from a Gantt chart schedule, the more complex jobs require the more sophisticated method.

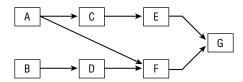
There are two techniques used to develop a network diagram. The first is called the *activity-on-arrow* (AOA) method because activities are noted on the arrow, as shown next.



The second technique is called the *activity-on-node* (AON) method because the activity is notated on the node, as shown next. The activity-on-node technique, also called precedence diagramming, is the method of choice for most of the industry. Therefore, my focus throughout the chapter will be on precedence diagramming.

precedence diagramming

A graphic presentation of a schedule depicting project activities on a node with an arrow that depicts the dependencies that exist between the activities.



How We Use Schedules

Schedules serve a number of purposes in the construction industry. How the schedule is to be used will determine the complexity and level of detail that it contains. Because it is a communication and management tool, it's important that the information being conveyed is understandable and appropriate for its intended purpose.

Detailed schedules As the name implies, detailed schedules break major work activities down into smaller tasks so the schedule can be analyzed in greater detail. For example, foundations would be broken down into formwork, reinforcing, and cast-in-place concrete. These categories would be broken down even further in the schedule. Detailed schedules are often used at the field office level to discuss the finer points of a work activity. They are often pinned up on the office wall with highlighting and red lines all over them as details of the job are discussed.

Summary schedules Summary schedules group activities under broader headings such as mobilization, site work, foundation, and rough framing. These schedules are most often used for management reports and presentations where it is important to convey the overall plan and status of the work but not necessarily all of the details of that plan.

Mini-schedules Basically, a mini-schedule is any portion of a summary or detailed schedule broken down into even finer detail. Sometimes a particular division or area of work requires more scrutiny regarding the various activities needed to accomplish the work—such as the mechanical division, which includes plumbing and heating, ventilation, and air conditioning (HVAC).

Short-interval schedules Short-interval schedules, also called look-ahead schedules, are developed by superintendents and trade foremen to coordinate activities and manage the work flow over a relatively short period of time, usually two- to four-week intervals. They are often hand-drawn and are distributed to the specific trades involved. Although they originate from the larger detailed schedules intended for management, the look-ahead schedule really acts like an individual work plan for the work crews on site.

Special-purpose schedules Not all schedules used in construction are used to organize and sequence work. Some schedules are used to keep track of

short-interval schedules

Also called look-ahead schedules, they are typically prepared by superintendents and focus on a relatively short periods of time, such as 2-4 weeks. These schedules are usually provided to trade contractors and focus on specific areas of work in greater detail than is provided in the overall project schedule.

activities that support the work, such as delivery schedules, submittal schedules, and inspection schedules. However, some of these activities should also be integrated into the detailed schedule to make sure that their impact is not overlooked in the overall plan. I'll explain more about the importance of an integrated schedule later in this chapter.

Now that you have an idea about how schedules are used, let's take a look at how to create one.

Building the Schedule

One of the great things about being on the team that develops the project schedule is that you really get to think through the project before it is ever built. Similar to the estimating process, scheduling forces you to consider details and elements of the job long before you ever encounter them on the job site.

You'll get to think about all of the materials, labor, subcontractors, and equipment that it will take to complete the project. You'll also get to consider all the factors that influence the efficient use of those resources. You'll have a chance to ponder and discuss the circumstances that could slow down the process and cause the project to be delayed. You'll have an opportunity to develop the strategy that will carry the project to a successful completion.

It's a lot of work to mentally process all of this information, but this is what it takes to put together a construction schedule. It also takes experience and a good knowledge of the construction process so that you can identify and sequence all of the activities needed to complete the job. In addition, you'll have to perform a few scheduling calculations.

Because most construction projects are scheduled using network diagrams, I am going to focus my discussion on how to build a precedence diagram schedule. There are three fundamental stages to this process:

- ◆ The planning stage
- ◆ The sequencing stage
- ◆ The scheduling stage

I'll walk you through these three stages.

The Planning Stage

Planning is at the heart of creating the schedule. Just as with estimating, you need to start with the drawings and specs. You need to read the plans (floor plans, elevations, details, and sections) in order to understand and identify what activities need to be completed in order to build the project. An activity is a task, function, or decision that has a time commitment, or duration, associated with it. Activities provide the fundamental building blocks of the schedule.

Although novice builders can usually come up with an activity list, the more experienced you are, the easier it is and the less likely you will overlook any of the steps needed to get from A to Z—or in construction terms, from mobilization to project closeout.

When developing an activity list, it is important to consider the purpose of the schedule and who will use it. The number of activities and the level of detail needed in the schedule will vary from job to job. The more complex the project, the more detailed the activity list will be. The detail level should correlate with the control level desired. The goal is to have enough activities and just the right amount of detail so that you can effectively monitor and manage the work flow (see Table 9.1).

Table 9.1 Level of Detail

| Activity Detail: Adequate | Activity Detail: Too Much |
|---------------------------|---|
| Frame floor system | Frame floor system -Install sill plates. -Install rim joists. -Install floor joists. -Install blocking. -Install subfloor. |
| Frame wall system | Frame wall system -Install bottom platesInstall studsInstall headersInstall top plates. |
| Frame roof system | Frame roof system -Install roof trusses. -Install bracing. -Install roof sheathing. |

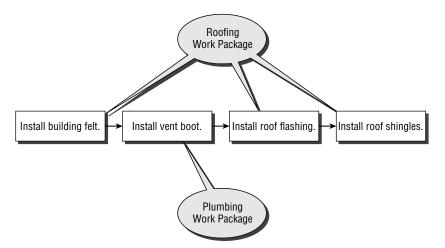
Using the Work Breakdown Structure

What is the best way to make sure you have identified all of the activities needed to manage the project effectively? In Chapter 6, I introduced you to the concept of the work breakdown structure (WBS). If you recall, the purpose of the WBS is to organize and identify the work of the project by breaking each division into separate work packages, assembled around the work activities typically performed by a single trade subcontractor or work group. When estimating, you use the WBS to develop bid packages for pricing purposes. When scheduling, you use

the WBS to help develop your activity list. For example, when estimating a work package for roofing, you would include three activities:

- Install building felt.
- ◆ Install roof flashing.
- ◆ Install roof shingles.

Each of these activities would be performed by a roofing subcontractor. However, the construction manager has to be careful not to let any required work activity slip through the cracks. This roofing work package is an excellent example, because there is one more activity that must be performed by the roofer but is typically included in the plumber's work package. That item is the plumbing vent flashing, commonly called a *vent boot*. The vent boot (special flashing configuration) is installed after the building felt but prior to the shingles.



This unique circumstance requires a special schedule consideration because the rest of the plumbing package will most likely not be performed until later in the schedule. So, although the WBS is very helpful when it comes to identifying activities for the schedule, you must be aware that trade contractors (or parts of their packages) may appear more than once in the schedule if they perform more than one activity or if they perform work at different stages of the project.

Interface issues among trades is just one of the factors that can make the activity-listing task kind of tricky. That's why it is so important to engage team members with experience in the scheduling development process whenever possible. The ultimate goal of the construction manager is to make sure that there are no overlaps and no holes in their activity list and overall work plan.

Types of Activities

There are a thousand steps to getting from mobilization to project closeout, and although all of the steps have a time frame associated with them, they don't all have to do with the actual building of the structure. Some have to do with supporting the building of the structure, such as submitting light fixture orders or securing the building permit. There are three types of activities that must be planned and included in the schedule: production, procurement, and administrative. Most schedules include all three types of activities.

Production activities These activities identify tasks that are associated with the physical building of the project, such as pouring concrete foundation, erecting structural steel, or hanging acoustic ceiling. For further clarification, sometimes these activities have to be identified with their location. For example, in a multistory office building, an activity might read "Hang first-floor acoustic ceiling."

Some production activities don't actually require any physical effort, but they do take time. For example, concrete requires a certain amount of time to cure. Although there is no physical activity associated with the curing of concrete, the activity needs to be identified in the schedule because there is a time requirement associated with it.

Procurement activities These activities are primarily associated with obtaining materials and equipment for the project. They can be some of the most crucial activities in the schedule and, if not properly considered, can cause major delays on the project. For example, steel is often a long lead item (you learned about long lead items in Chapter 6). If the steel delivery activity is not accurately displayed in the schedule and the ordering of the material comes later in the project than it should have, the project will suffer dire consequences. That's why it is so very important that several experienced members of the project team be involved in creating the activity list.

Administrative activities These activities are mostly associated with contract administration tasks such as permitting, submittals, inspections, and testing. All of these activities can eat up a lot of time and are probably some of the most unpredictable activities on the schedule. Permit processing, for example, is really out of the contractor's hands. Therefore, the contractor has very little control over the activity. Although the contractor knows that the activity must occur and when it must happen, the duration of this activity is often a hopeful guess. It's the same thing with submittals. Sometimes a color or sample submittal is rejected initially by the architect, and the contractor has to resubmit it for approval. So, predicting time on these types of activities can be pretty nerve-racking, especially when

the scheduling of the actual construction work depends on accurate time estimates.



Although a number of these types of activities should be integrated into the detailed schedule, sometimes they are assembled into a special schedule, as indicated earlier in this chapter.

The Sequencing Stage

Once you have identified all the activities that need to be performed on your project, it is time to develop the sequencing of those activities, or *network logic*. In other words, in what order must these activities occur, and which ones can occur simultaneously? This is where we begin to consider and define the relationships among the various activities. As stated earlier, the activity-on-node, or precedence diagramming, technique is the most commonly used method in the industry, so this is the technique that I will describe.

Developing the Precedence Diagram

A network diagram is nothing more than a work plan. Although the work plan should flow without interruption, it must be understood that the order in which the work occurs is somewhat flexible. In other words, different contractors will take a different approach to sequencing the work. For example, the coordination of interior trim work with painting can be handled in a couple of different ways. Some contractors will insist upon installing all interior trim first, taping it off, and then painting the walls. Others will insist that the walls should be painted first, then the trim should be installed, and then touch-up painting should be done. Both sequences will work. The construction manager, along with the project team, will decide the best path to move the project from start to finish. The great thing about this process is that it gives the project team an opportunity to brainstorm the plan together and organize the job before it goes to the field. The important thing is that once the plan is in place, the team actually uses it!

In the activity-on-node precedence diagram, each node identifies an individual activity and is assigned an activity number.



network logic

The order in which activities are sequenced in the network diagram relative to their interdependent relationships.

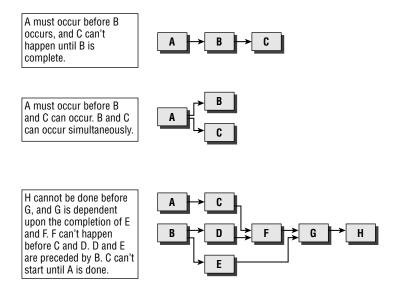
You will notice that the activity numbering is done in intervals of 10. (You can use any spacing interval you choose.) There is a good reason for doing it this way. If activities need to be added later, you have at least 10 opportunities to plug them in between nodes without having to adjust the numbering of the whole network. The numbering system is particularly helpful for monitoring purposes and when using a computer for your scheduling needs.

Relationships Among Activities

All network diagrams have a beginning and an end, and they are intended to flow continuously. Except for the first and last activity in the network, each step has some activities that must come before it and some activities that must come after it. To figure out the network logic, you must ask the following basic questions regarding each individual activity:

- ♦ Which activities must be completed before this activity can begin?
- ◆ Which activities can be started once this activity is completed?
- ♦ Which activities can be going on at the same time as this activity?

Once you have figured out the sequencing logic, you can start to plot the network. This can be a messy endeavor. It usually takes several tries before the team can get it just the way they want it. Once again, this is where experience really comes in handy. The following diagrams illustrate some of the sequencing patterns that start to emerge once the activities are evaluated.



NOTE

The invention of the Post-it note was a boon for construction scheduling. Post-it notes are often used to work out a network's logic on a wall, large piece of paper, or white board. Each activity is written on a sticky note and then placed in the proper sequence. On a complex project, it can take a lot of shuffling the notes around to get it right!

The Scheduling Stage

Now that all of the activities are identified and all of the sequencing is figured out, it is time to assign durations to each activity. After all, you don't really have a usable schedule until time is factored into the equation. Although you already considered productivity as a factor of the estimate when you calculated unit costs, scheduling requires a different kind of estimate. Unit costs are applied to quantities of work and deal with "How much?" Schedules deal with "How long?" and reflect the efficiency with which you coordinate and utilize the resources needed to perform the work. You must accurately predict, to the best of your ability, how many days, weeks, months, or years it will take to complete the project. Several tools are available to you for making this prediction. You start by estimating how long it will take to perform each individual activity in the schedule.

Determining Activity Durations

In determining activity durations, the cost estimate is a good place to start because productivity can be determined from quantities already calculated in the estimate, but most construction managers and superintendents will rely on their experience and information obtained from their subcontractors when calculating durations for specific activities. But keep in mind that predicting durations is not an exact science. Even if you have been successful in identifying all of the steps needed to complete the job and have figured out the best way to sequence the activities, you may still miss the mark if you miscalculate the time it takes to complete the individual tasks.

When trying to establish activity durations, the project team must assess all factors that may potentially impact the time needed to complete any one of the activities. As you learned in Chapter 6, weather impacts several activities in construction. For example, it takes a lot longer to finish concrete in the winter than it does in the summer. On the other hand, installing interior trim is virtually unaffected by the weather or the time of year. Here are some basic rules to follow when trying to determine activity durations:

- Try to evaluate each activity as an independent operation.
- ◆ Consult with experienced tradespeople to get their time estimates regarding specific activities.

- Initially, assume a standard crew size and makeup for the activity.
- ◆ Adjust production rates to fit the specific job conditions.
- Use a standard eight-hour day as your unit of measure.

Once you come up with how long you think each activity will take, it is time to start putting all of this information together to create the schedule network and use it to determine the overall project duration.

How Long Will This Job Take?

At first glance, it may seem quite easy to come up with the overall project duration by adding up all of the individual activity durations. Ah, but remember: not all activities require that all preceding activities be complete before they can begin. Many activities can be going on simultaneously. As a matter of fact, one of the goals of the construction manager is to maximize the workday output by coming up with ways to have multiple crews working on multiple activities without interfering with one another.

So if we don't just add up the individual durations, how do we figure out how long the project will take to build? This is where the activity-on-node concept comes into play. By using the activity-on-node precedence diagramming method, you are able to determine the following:

- ♦ How long it will take to complete the project—the overall schedule length
- What activity times must absolutely stay on track in order to meet the planned schedule
- ◆ What activity times have some leeway and flexibility in them without jeopardizing the schedule

One of the reasons that the activity-on-node precedence diagram works so well in construction is because it allows you to calculate the *critical path*. The critical path is the continuous chain of activities with the longest overall duration—or, more simply, the critical path is the project duration. Any delay in any activity along the critical path results in a delay in the overall project. If you are a construction manager or superintendent trying to meet your schedule targets, then it is pretty important for you to know which activities will impact the outcome most significantly so you can focus your attention there.

Schedule Calculations

Now it's time for the fun part of scheduling. It's time to do some calculations. By knowing each activity's individual duration and by using some standard critical path calculations, you can determine the early start, early finish, late start, and late finish of each activity. Not only that, but you can also determine exactly

critical path

The longest path through a network diagram schedule and includes those activities that have zero days of float. The critical path determines the overall project duration.

float

The amount of leeway available to start or complete an individual schedule activity before it affects the planned project completion.

how much *float* or slack you have in the noncritical activity times. Here I explain what each of these terms mean:

Early start (ES) This is the earliest possible time that an activity can start according to the relationships associated with the activity.

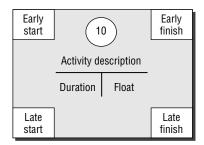
Early finish (EF) This is the earliest time that an activity can finish given its allocated duration.

Late finish (LF) This is the latest time that an activity can finish without delaying the project's completion as planned.

Late start (LS) This is the latest time that an activity can start without delaying the project's completion as planned.

Float (F) This is the amount of time an activity's start can be delayed before it impacts the project's completion as planned. Float also allows an activity to exceed its planned duration without becoming critical if its completion remains within its total float allowance.

Each of these concepts, along with the individual activity durations, is used to complete the schedule calculations. It all starts with the activity node. When you create the network, each node represents an individual activity, and all of the information listed earlier plus duration is labeled on the node, as shown here.



Let's presume that you have listed all the activities to complete a small project. You have come up with the proper sequencing and figured out how long each activity is going to take. Table 9.2 lists all of your project information. (For illustration purposes, I am using letters to designate activities instead of descriptions and numbers.)

Table 9.2 Activity List

| Activity | Dependent on Activity | Estimated Duration |
|----------|-----------------------|--------------------|
| A | _ | 1 day |
| В | A | 3 days |
| С | A | 2 days |

| Activity | Dependent on Activity | Estimated Duration |
|----------|-----------------------|--------------------|
| D | A | 4 days |
| Е | B, C | 2 days |
| F | С | 5 days |
| G | E | 3 days |
| Н | E, F | 6 days |
| I | D | 3 days |
| J | G, H, I | 3 days |

 Table 9.2
 Activity List (continued)

Now you can use the information in the table to create a network diagram and do the critical path calculations. Once the network is drawn, you basically have to perform three computations; a *forward pass*, a *backward pass*, and a float calculation.

Forward pass The forward pass determines the early start date, early finish date, and overall project duration.

Backward pass The backward pass determines the late start date and the late finish date.

Float calculations Float for individual activities can be determined after the backward pass calculations are complete.

There are some simple formulas and some basic rules to follow when making these calculations:

Early start + duration = early finish The forward pass calculations start at the beginning of the diagram at the first node and proceed forward to the end of the network. The first activity always has an early start time of "0," so the first activity's early finish will always be equal to its duration.

The early finish of the last activity in the network equals the total project duration. Whenever a node has more than one activity preceding it, the highest early finish number must pass forward as the early start number on the node.

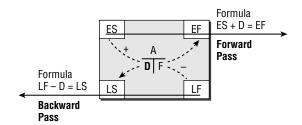
Late finish – duration = late start The backward pass calculations cannot be done until the forward pass is complete and the project duration is known. Backward pass calculations start at the end of the diagram and work backward to the beginning of the network. To start the pass, the late finish for the last activity is the same as the early finish for that activity. Whenever a node has more than one successor activity, the lowest late start number must pass backward as the late finish number on the node.

forward pass

A scheduling technique used to calculate an activity's early start and early finish. The forward pass must be completed before the project duration can be determined.

backward pass

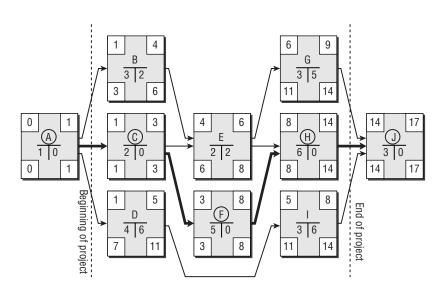
A scheduling technique used to calculate an activity's late start and late finish.



Float = late finish - early finish or late start - early start Float cannot be calculated until you complete the backward pass. It makes no difference which formula you use to calculate float. The important thing to know is that those activities with no float make up the critical path.

The following network diagram, created from the information in Table 9.2, illustrates a completed forward pass and backward pass, along with float calculations. The critical path is highlighted with a heavy black line, and the activities are circled. The results of these calculations are also shown after the diagram.

| Project duration | 17 workdays |
|------------------------------------|---------------|
| Activities on the critical path | A, C, F, H, J |
| Noncritical activities, with float | B, D, E, G, I |
| -Activity B's total float | 2 days |
| -Activity D's total float | 6 days |
| -Activity E's total float | 2 days |
| -Activity G's total float | 5 days |
| -Activity I's total float | 6 days |



Keep in mind that each number in the diagram represents a workday, not a calendar day. The construction manager must convert the number of workdays to calendar days when communicating the schedule to the owner or subcontractors.

The critical path can change throughout the duration of a project. Activities that possessed a lot of slack at the beginning of the project can become critical if they are delayed too much and exceed their total float. This is why it is very important to monitor and track all activities in the network, not just the critical ones.

NOTE

It can take several years to become really proficient at creating network diagrams and CPM schedules. But I'm sure you can see what a powerful tool they can be for managing the construction schedule. Fortunately several computer programs are available that can create the networks and do all of the calculations for you, but you still have to come up with the activities, the sequencing, and the durations. These scheduling skills and abilities are fundamental to construction management.

Several popular construction scheduling software programs are available. They include Primavera Project Planner (P6), Primavera SureTrak Project Manager, and Microsoft Project. Sometimes the contract will actually require the contractor to use a particular software program because it corresponds to the system that the owner already uses internally. When this happens, the contractor is obliged to buy, learn, and use the new software.

NOTE

Once you have created the schedule, it's time to actually put it to work. Next I'll explain how to use it to direct the construction operations and keep the project team updated regarding planned activities and job progress.

Communicating and Updating the Schedule

The schedule is one of the most powerful management tools that you have. It allows you to communicate the overall game plan for accomplishing the project goals to the owner, the subcontractors, the vendors, and your entire project team. But that doesn't mean that you can just sit back and watch the work unfold precisely as you had predicted. No, it's a lot messier than that. Both you and I know that most things in life don't always go the way we had planned. There is a lot of tweaking that takes place on that schedule before you ever get to a finished project.

Lots of things can go astray—deliveries can be delayed, the plumbers or electricians or carpet layers may not show up when they are supposed to, and your crews won't always accomplish what you had hoped they would in a workday. The schedule

is not some fixed, rigid document that gets created and doesn't ever change. It is a dynamic tool, and every activity's duration on the schedule is tracked and monitored, with adjustments being made all along the way. Therefore, the schedule must be updated to reflect these adjustments on a regular basis.

These frequent updates must be communicated to the affected parties in the most efficient manner possible. Although you can always find a working version of the schedule pasted somewhere on the office trailer wall (remember the one with all the red lines and highlighting on it), it would be almost impossible to keep up with all of the changes manually. As previously mentioned, most construction companies use computerized scheduling software, and anyone working as part of the on-site construction management team will be familiar with this software. With a few keystrokes, a field engineer or assistant superintendent can input all of those red-lined or highlighted changes and adjust activity starts, activity finishes, and activity durations. Once these modifications are entered, the computer automatically adjusts the overall schedule and recalculates the critical path if need be. The updated schedule can then be electronically transferred to the senior management back at the main office as well as the subcontractors, vendors, designers, and owners. The updates can occur as often as every other week, but in most instances the overall schedule adjustments are posted monthly.

Notifying Subcontractors

It is critically important that these changes get communicated in as timely a fashion as possible, especially to subcontractors. When a subcontractor signs on to perform a portion of the work, the subcontractor will create work plans and schedules based on the start date and finish date originally negotiated with the superintendent. Remember that subcontractors are performing work for a number of general contractors on a number of different jobs. They cannot drop everything they were working on just because you modified your schedule. The sooner the project manager or superintendent notifies them, the better. In this case, you don't want to wait until the overall schedule revisions are completed. You want to communicate specific time-line changes to your subcontractors using the more detailed short-interval schedules that I mentioned earlier in this chapter. These more detailed schedules are often done by hand and discussed with the individual subcontractor at an on-site meeting.

One of the common complaints lodged by subcontractors is that superintendents wait until the last minute to spring schedule changes on them. They then must hustle and scurry trying to adjust all of the schedules for their other jobs. They are forced to juggle their crews, causing significant inefficiencies and possibly disrupting the work flow on other projects. Getting such short notice is very frustrating and certainly not appreciated. Superintendents (and their companies) get a reputation for how they handle these schedule adjustments, and

the subcontractors' pricing will often reflect their frustration with this handling. Companies that convey schedule changes promptly and do a good job keeping the subcontractor in the communication loop may actually receive lower subcontractor bids than those who have a reputation for last-minute adjustments.

As potent a management tool as the schedule is, a superintendent who fails to make proper use of it will never benefit from its value. Constant monitoring of the actual project performance relative to the planned performance helps the superintendent keep on top of the schedule changes. Once the actual performance data is entered into the schedule, the updates can be made very quickly and revisions can be communicated to the subcontractors immediately. This allows the subcontractors to likewise adjust their schedules as the project moves along.

Applying Technology

Planning activities, assigning durations, and scheduling every little work item associated with building a project are incredible tasks. It only makes sense that construction scheduling software has been readily used in the construction industry for some time.

Long before these software solutions were available, the construction manager would have to build a paper specimen of the schedule; depending on how in-depth the project was and what type of schedule was needed, the task could takes days to develop and use up reams of paper that could circle a room once it was taped together and prepared for display.

Today computer programs have reduced the scheduling task to entering activities and assigning durations and sequencing relationships. With this information, the program will develop the network diagrams and Gantt charts necessary to establish the project plan and track progress. Furthermore, many scheduling programs will also allow the construction manager to handle everything from time sheets to resource management

Because project scheduling is not limited to construction, a number of programs are available; for example, Microsoft Project can be used for construction but was not specifically developed for it. Some programs are quite simple, and others are very complex; of course, there is a wide range of price points available. And although just about any scheduling program can be used, many have been developed specifically for the construction industry, such as the following:

- ◆ Primavera P6
- ◆ FastTrack Schedule 9
- ◆ TracTime
- BuildIt

Terms to Know

backward pass network diagrams critical path network logic

float precedence diagramming forward pass short-interval schedules

Gantt chart

Review Questions

- 1. What are the two most common types of schedules used in construction?
- 2. Name the two techniques used to create a network diagram.
- 3. What is another name for the activity-on-node (AON) network diagram?
- 4. What is a look-ahead schedule, and how is it used?
- 5. What are the three stages of network diagram development?
- **6.** Name the three different types of activities that are included in the typical schedule, and give an example of each.
- 7. What is the critical path, and why is it important from a project management standpoint?
- 8. What is float, or slack, in the schedule?
- 9. What are the three scheduling calculations that you must perform in order to determine the project duration and the critical path?
- **10.** After you complete a forward and backward pass, how do you know which activities are on the critical path?

Chapter 10

Monitoring Project Performance

Once the construction contract is executed, it is the goal of the construction management team to complete the project for the contracted dollar amount and within the agreed time frame. This goal seems reasonable enough. After all, the superintendent and field crews can be counted on to do their jobs, and we can assume that our estimates and schedules are accurate. All we have to do is get out there and get the job done, hoping that everything turns out all right.

If only it were that simple. Once the construction starts, the "keeping score" element of construction management (referenced way back in Chapter 2, "What Is Construction Management?") kicks in. Every purchase order, subcontract, material invoice, and employee time card must be monitored, tracked, and recorded to ensure that the project plays out according to plan and has a reasonable chance of meeting the project goals for time, cost, and quality. If any one of these goals appears to be headed in the wrong direction, the project manager and superintendent will work together to determine the best course of action to correct the situation.

In this chapter, you will learn how important it is to monitor and report accurate field information and will see how this information is used to make management decisions that improve the overall chances of bringing the project in on time and within budget.

In This Chapter

- What factors influence project performance
- What types of field information must be collected
- How project costs are tracked and reported
- How the project schedule is monitored
- How corrections and modifications are implemented
- How project performance is documented

The Project Control Cycle

Construction is a dynamic process, and no two projects are ever alike. Even if you have years of experience, every job presents a new set of circumstances and challenges no matter how good a job you do preparing during the pre-construction stage. The project manager and superintendent work together to come up with the best plan they can, trying to anticipate every obstruction and difficulty that might impede progress and jeopardize the successful completion of the project, but they still can't foresee every contingency.

Even with all of this expert planning, the project must be monitored from beginning to end to ensure that all of the targets for time, cost, and quality are met. The whole process must be properly managed through a project control system that utilizes the plans, specs, estimate, and schedule.

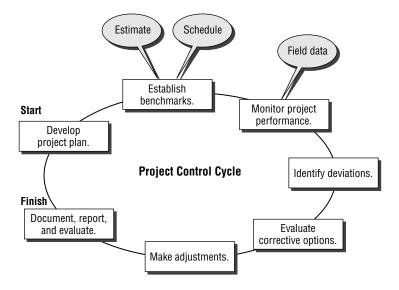
All of these documents taken together establish the road map for getting from the start of construction to the final completion of the project. Using this road map, the project manager and superintendent must maneuver all of the resources in the right direction, making adjustments as they go, to keep the project on track and on target. Project control requires continuous monitoring and evaluation of actual performance relative to the estimated performance for all aspects of the job that have an impact on cost, time, and quality.

The project control cycle begins with the project plan and ends with the final project debriefing and evaluation. There are seven fundamental steps to the process:

- 1. Develop the project plan.
- 2. Establish the project benchmarks.
- 3. Monitor the project performance.
- 4. Identify performance deviations.
- 5. Evaluate corrective options.
- 6. Make adjustments as needed.
- 7. Document, report, and evaluate results.

It is important to track every aspect of project performance all the way back to the planning stage. This is where every project begins, and it is where every project should end — with a complete debriefing and evaluation of what worked and what didn't work. It is also a time to reconcile actual costs and labor productivity information to update existing company records in preparation for the next cycle of project planning and estimating. It is an excellent opportunity to capture lessons learned and to create some best practices for future implementation. Unfortunately, many construction teams fail to complete the last step in the cycle and never properly assess their project's overall performance. Everyone is usually anxious to move on to the next project, and it's very tough to get all of the parties together for even a couple of hours at the end of the job. It takes

a great deal of discipline to consistently take advantage of this opportunity and learn from it. In my experience, I have found the project debriefing to be one of the most effective training mechanisms for every member of the team, from the project engineer to the project manager.



The Feedback Loop

At the heart of every project control system are information and a good reporting process. Successful construction management and project control depend on sound information, which comes from actual project performance data. This data originates in the field and is reported on a daily, weekly, and monthly basis. The following are some of the sources of information used to track job performance and feedback into the project control system:

- ♦ Daily field reports
- ◆ Time cards
- ◆ Subcontractor billing statements
- ◆ Delivery tickets
- ◆ Material invoices
- Equipment time tickets
- ◆ Job logs

I cannot stress enough how important it is to get complete and accurate data from the field. This is a challenge, and I must say that it is often a weak link in the project control cycle. With all of the activity and commotion going on at the job site, it is hard to ask a superintendent to be meticulous about tracking and recording cost data and time card information. They usually have their hands full trying to manage all of the subcontractors, answering questions, scheduling inspections, and getting work ready for the next day. However, this information serves two critical functions:

- ◆ It is used to detect variances between the actual cost, time, and productivity performance and the planned estimate and schedule.
- ◆ It is used to develop the historical estimating databases and productivity factors used on future projects.

If this information is inaccurate or incomplete, it may mitigate the effectiveness of the project control system and feed faulty data into the estimating and scheduling references, tainting those procedures' reliability on future projects.

Factors Impacting Project Performance

Controlling project time and costs requires a heads-up kind of attitude. The ability to anticipate and ward off potential project disruptions is a basic characteristic of the successful construction manager. However, even when the project team applies all of the tools and techniques available to them, most projects will still be derailed somewhere along the way. Practically every job will experience time delays, cost overruns, or quality failures during the course of construction. As hard as we try to make a perfect plan, it is virtually impossible to predict and anticipate every possible occurrence that could cause a hiccup in our scheme. So hiccups are inevitable. Therefore, it is a good idea to know in advance where these glitches might come from.

A number of factors can influence our job performance. Some of them are beyond our control, and some of them are a result of poor management or lack of foresight. I've listed some of these factors here and explain how they can influence project performance.

Weather conditions Weather is probably the most common and most obvious reason for work slowdown resulting in cost overruns. Work proceeds much more slowly under adverse weather conditions, and such conditions can impact the quality of the work as well.

Quality of the workforce As a general contractor who hires subcontractors, you don't really have any control over the subcontractors' workforce. Therefore, you have to trust that your subcontractors will provide experienced workers on your job. This is why, in my opinion, all subcontractors

should be prequalified. The risks associated with poor work quality are significant. If there is a problem, the poor quality will result in rework, and rework slows down job progress and can impact safety. The potential losses due to poor quality can put the entire project in a tailspin, and if this occurs, the project manager must take immediate steps to mitigate the situation.

Quality of the supervision Obviously, if you don't have proper supervision on the job, there are going to be problems. Many issues have to be addressed every single day on the job, and everyone looks to the superintendent for direction and clarification regarding those issues. If you have an inexperienced superintendent who is not up to speed on the project, the type of work, or the systems in place to manage the project, you are going to have a disaster, plain and simple. As I've said before, this is why good superintendents are worth their weight in gold.

Incorrect sequencing of work Unfortunately, there are times when pressure from an owner or from the main office can cause a superintendent to schedule work out of sequence and before it is ready, just to appease some unrealistic demand for action. But no one knows better than the superintendent and the field personnel how the work needs to be scheduled to keep things on track. Sometimes a work activity is initiated just to give the appearance of making progress when in reality these artificial starts just waste time and cause all kinds of havoc on the job. If this occurs too often, the inefficiencies will eventually show up and expose the real story.

Change orders Change orders can be one of the most insidious factors influencing project performance. A little change here or there often seems like no big deal. Many contractors fail to ask for additional time when they process the cost of the change, thinking that they can wiggle the extra work into the existing schedule. Then all of a sudden, these seven or eight little change orders are causing the job to run two weeks behind, and then it is a big deal!

Overcrowded job site One of the things that can actually hinder work productivity is having too many people on the job. I have heard more than one subcontractor complain about packing too many workers in tight quarters trying to get a job done. They end up getting in each other's way and tempers can flare. It becomes so counterproductive that it actually slows down the job instead of speeding it up as planned.

Defective materials Discovering that the material or equipment that you were planning to install is defective is a real problem. It is certainly one that can be avoided with proper quality control. But in some cases, this defective material is not discovered until the workers are on the job ready

to start the project. By this time, it is way too late. The time has already been wasted, and it will take time to reorder the material and reschedule the crews to install it.

Inadequate tools and equipment Having the right tools and equipment on a construction job may seem like a no-brainer. But again, when so much of the work of the contract is passed on to subcontractors, you don't always have control over even these simple aspects of the job. I can't tell you how many times I have seen work installed improperly because the craftspeople didn't have the right piece of equipment or right tool that day or how many times I have seen equipment operators go home early simply because they didn't have an extra linchpin or some other minor fitting for their \$250,000 piece of equipment.

NOTE

Whenever I interviewed new subcontractors, I would always try to meet them at their place of business or at a job site where I might get a glimpse of their people working or at least get to see the subcontractor's pickup truck and equipment. It may seem silly, but I always thought that the way subcontractors kept their trucks (neat or messy) was a pretty good indication of how they did their work and took care of their tools and equipment. The subcontractors with the neat, clean trucks were usually the ones who produced the higher-quality work — not always but most of the time.

Late deliveries Late deliveries are probably one of the most frustrating causes of schedule delays and cost growth in construction. Once again, the contractor has very little influence or control over the manufacturing or fabrication processes involved in the making of many of the products or equipment used on the project. However, the stakes can be very high for the project if items arrive late. That's why on projects with critical lead-time items, it is best to assign someone to do nothing but expedite deliveries and stay on top of the project buyout schedule.

No matter how well you have planned, estimated, and scheduled your job to go a certain direction, these are just a few of the things that can easily impact your project's outcome in a negative way. Some of them seem trivial, yet they are exactly the kinds of things that can get your cost, time, and quality off track in a hurry. As a construction manager, you must be forever vigilant and on the look-out for disruptions and inefficiencies that will derail your plans. You can never avoid all of the potential problems, but having some idea about how different factors can affect the job will give you a head start when trying to correct course after a problem does hit.



Sometimes Nice Guys Really Do Finish Last

In an effort to be amiable and cooperative, many contractors bypass the opportunity to add workdays to the schedule when processing a change order, especially if it is something minor. They carefully calculate the cost of the change but often do not fully consider the consequences to the schedule. However, change orders almost always cause an interruption in the workflow and impact productivity. Although one or two changes might be absorbed into the schedule, eventually these interruptions will show up as a problem. It is very difficult to backtrack after the extra work is already done and try to convince the architect and owner that you should have asked for additional time. It is in the best interest of the contractor to always make a request for additional time when processing a change order. Even if you aren't granted the extra time, documenting your request will help build your case when the 15th change comes around and you are now looking at a serious schedule issue.

Tracking Quality, Cost, and Time

By now, you are familiar with the three primary elements associated with managing the construction project: quality, cost, and time. These factors must be monitored throughout the duration of the job. Each of these elements has a corresponding tool that we use as a benchmark to track performance, as shown in Table 10.1.

Table 10.1 Management Elements and Tracking Tools

| Management Element | Tracking Tool |
|--------------------|--------------------------|
| Quality | Plans and specifications |
| Cost | Estimate |
| Time | Schedule |

Our goal as construction managers is to manage the project so that the performance of the project meets or exceeds our estimated or anticipated performance for each of these elements. And though we won't know whether we have met all project goals until the job is complete, tracking the deviations between actual and planned performance throughout the project will help identify problem areas so adjustments can be made along the way to correct any significant discrepancies.

Let's take a look at how each of these primary elements is tracked and monitored throughout the construction process.

Tracking Quality

The plans and specifications are the primary tools used to monitor project quality. The best way to track quality performance on a project is to prepare and implement a comprehensive quality plan. The project manager and superintendent usually team up to put this plan together and use it to monitor the project from start to finish. Depending on the project size, sometimes a special quality officer or quality engineer is assigned to the job to assist the superintendent in this task.

The fundamental purpose of the plan is to verify that all materials and work-manship comply with the requirements spelled out in the plans and specifications prepared by the designer. A number of administrative and physical checks are used to track quality:

- ◆ Field observations
- ◆ Submittals
- Shop drawings
- ♦ Mock-ups
- **♦** Inspections
- Field tests

Because quality and safety contribute so greatly to project success, the control of these two elements is really classified as a separate construction management function. Therefore, the final chapter in this book (Chapter 11, "Managing Quality and Safety") is dedicated entirely to this topic. In this chapter, I will focus on the other two project controls — time and cost.

Tracking Project Cost

The original estimate used for bidding purposes is converted to a project budget and establishes the benchmark from which project costs are monitored and tracked. During this conversion process, which usually takes place right after the contract award, quoted prices are confirmed with purchase orders and subcontracts. Sometimes there are minor adjustments made in the budget because of price fluctuations between the time when the job was bid and when the work begins, but generally the budget contains the same work packages developed in the estimate.

Each work package identifies the activities needed to complete a division or section of work. You'll remember from Chapter 6, "Estimating Project Costs," that

these work packages and activities are usually identified by a CSI MasterFormat reference number. These reference numbers take on an even more important role when applied to project cost control.

Cost Control

Once the budget is confirmed, each activity in the budget is assigned a cost code. Cost codes are used to track all items of work contributing to the overall project costs. That includes material, labor, equipment, subcontracts, and overhead. All job information regarding cost is tracked via these cost codes. Every item on a material invoice, every man-hour logged on a time card, and every subcontractor payment are assigned a cost code and recorded. These codes are used to compare actual job costs with the estimated job costs throughout the construction process.

These cost codes usually start with the original CSI reference number associated with the activity, and then for further detail another number is assigned that represents the type of cost. For example:

| Activity | Code |
|----------------------|------|
| Material | 1 |
| Self-performed labor | 2 |
| Subcontracted labor | 3 |
| Equipment | 4 |
| Job site overhead | 5 |

So, if I were the job superintendent tracking building insulation cost on a project, I would assign the following cost codes to the invoices that came across my desk:

| Item | Cost Code (CSI Number — Type of Cost) |
|--------------------|---------------------------------------|
| Material invoice | 07 21 00-1 |
| Subcontractor bill | 07 21 00-2 |
| Equipment rental | 07 21 00-3 |

Larger contractors will also assign a year and job number to the cost code. For example, assuming that the previous project was a large contractor's 14th job of this year, the material invoice might be coded as follows:

Year project started: 2010
Project no.: 14
CSI division: 07 21 00
Type of cost: 1 (material)
Cost code: 2010 14 07 21 00-1

cost control

A continuous monitoring process used to track the variances between actual performance and planned performance on a project, specifically concerning cost and time.

cost code

A reference number used to track cost and schedule information on materials, labor, subcontracts, equipment, overhead, and fees throughout the project control process.

Smaller contractors might simply identify each of the invoices by the client name along with the cost code.

Smith 07 21 00-1

The point is to make the codes as user-friendly as possible while still providing the level of detail needed to properly analyze the project costs. Each invoice amount would be recorded according to the cost code assigned to it by the super-intendent. Material costs, labor costs, and equipment costs could be tracked separately, or you could combine them into a single work package total. Either way, you could compare the actual cost to do the building insulation with the budgeted amount and note any discrepancies.

All invoices and subcontractor billings are eventually transferred to the contractor's cost accounting department. The accounting department also tracks the project according to the cost codes and submits reports identifying total material, labor, subcontract, equipment, and overhead costs incurred on the job. The project manager uses these and other reports to monitor the project performance from a big-picture perspective.



Spot Check the Cost Coding

It's not uncommon for a vendor to list more than one cost code item on a single invoice. For example, the same invoice could have materials that fall under three different divisions — let's say lumber (Division 6), mortar (Division 4), and rebar (Division 3). When this happens, it is important to make sure that someone is taking the time to separate the material costs according to their respective codes. Unfortunately, people get lax, and they start lumping all of the material under one code. This, of course, taints the accuracy of the information, which results in faulty reporting. As a construction manager, I was always vigilant about doing random checks on job tickets just to make sure everything was being properly coded. It was part of my management systems quality assurance program.

Analyzing the Discrepancies

In many instances, merely knowing the aggregate cost of the item of work is not enough. This is especially true when you discover a significant discrepancy between actual costs and estimated costs. Further analysis is needed to figure out exactly what is causing the discrepancy.

For example, knowing that you have a cost overrun with building insulation might not be very useful if you don't know why. Even if there is nothing that you can do about the overrun, knowing what caused it will help you better plan for the next job. (Remember, actual costs are what establish the estimating database and productivity rates in the first place. Very important information!)

In addition to analyzing the dollar amounts listed on job invoices and billings, it is often necessary to track the quantities purchased. For example, Table 10.2 illustrates a more detailed picture of what is going on regarding building insulation cost. Both the quantities and costs have been tracked and converted to unit costs so that an analysis can be made at a deeper level.

You'll notice that the building insulation work package is over budget by \$1,564 (about a 14 percent overrun). With further analysis, you can see that the variance is not a result of either an increase in material unit cost, labor unit cost, or equipment unit cost. In fact, you can see that we were able to secure the labor at a better rate than we had estimated. If we hadn't been able to get a better buy on labor, we might be experiencing a much worse situation with a \$2,242 loss. The problem appears to be the quantity of material needed — the overage is a little more than 20 percent. This error in quantity has caused an overrun in material costs and equipment costs.

Table 10.2 Cost Analysis

| Division 07 21 00 – Thermal Insulation | Estimated | Actual | Variance |
|---|------------------------|------------------------|------------------------|
| Quantity | 18,800 square feet | 22,600 square feet | (3,800 square feet) |
| Material unit cost | \$0.30 per square foot | \$0.30 per square foot | _ |
| Total material | \$5,640 | \$6,780 | (\$1,140) |
| Labor unit cost | \$0.19 per square foot | \$0.16 per square foot | \$0.03 per square foot |
| Total labor | \$3,572 | \$3,616 | (\$44) |
| Equipment unit cost | \$0.10 per square foot | \$0.10 per square foot | _ |
| Total equipment | \$1,880 | \$2,260 | (\$380) |
| Total | \$11,092 | \$12,656 | (\$1,564) |

variance

The cost or time difference between the actual project performance and the planned project performance. If the superintendent had looked only at the invoice amounts and compared those totals with the estimated totals, he might have blamed the problem on bad pricing of material and equipment. However, a more detailed analysis shows that the problem lies with the incorrect quantity amount. The superintendent can now investigate what is at the root of this error. There are five possible causes:

- Poor quantity takeoff (estimating problem)
- ◆ Poor quality plans (inaccurate dimensions)
- ◆ Excessive waste (poor quality control)
- Change order (new quantities not yet reflected in the estimate)
- Error in the invoice

NOTE

Cost overruns resulting from doing extra work requested by the owner are not cost overruns at all. Remember, the extra work is performed as a change order to the contract and increases the contract price (and the schedule). It is best to track change orders as separate work items so they don't distort the costs (and time) associated with the original work.

It is important to understand that in making the comparison between actual and budgeted cost, the expectation is not for each individual component of the job to be within budget. Instead, the challenge is to manage the overall project cost within budget. In reality, it is very unlikely that each individual element of the job will come in exactly as estimated. Some work items will be over budget, and some will be under budget. The hope is that in the end, the plusses and minuses will balance themselves out.

Table 10.2 (shown earlier) illustrates the types of variances that can be experienced when tracking job costs. Incorrect quantities may be the culprit causing the overrun (or surplus), as shown in our example. On the other hand, the estimated unit pricing for materials, labor, or equipment may be to blame. Whatever it is, it is the construction manager's job to find out and make a correction or adjustment along the way that will assist in getting the project back on track. The key is to have the information that you need to identify and assess the problem.

NOTE

You can see that there are many different angles from which to view project performance. Understanding how to organize and analyze the information that you have is a critical component of construction management. Computers have made this job much easier on everyone involved. Once the data is inputted, there are programs that can create just about any kind of report that you want. However, it is still very important to make sure that the information you are inputting is accurate. You know the saying — garbage in, garbage out!

Taking Corrective Action

Most cost overruns are not the result of bad material or subcontractor pricing or even quantity takeoff errors. After all, material prices are often locked in with a purchase order, and vendors will usually honor their price quotes for 30 to 90 days. Likewise, subcontractor pricing is guaranteed through the subcontract. So, material or subcontractor pricing variances are rare and are usually not the cause of budget overruns.

However, when overruns do occur, the superintendent or project manager can do a few things to mitigate the impact on the budget:

Material price escalations For the most part, small price fluctuations are nonevents when it comes to cost control. As previously stated, the job of the construction manager is not to micromanage every single individual activity cost as much as it is to try to control the material costs within the various divisions of work. There will be wins and losses when it comes to individual activity material prices, but in the end, the goal is to meet the budget for the overall project.

However, there are occasions when material prices can drastically change between the time of the bid and the time you order the material for the job. Over the years, there have been periods when lumber, drywall, or some other product has seen extreme price fluctuations over relatively short periods of time. On smaller jobs, the contractor either absorbs the loss or negotiates with an understanding owner for some amicable compromise or shared exposure regarding the price increase. On larger jobs, these drastic price increases become quite troublesome.

For example, in 2004, steel prices more than doubled in the United States. Multimillion-dollar projects had been bid and went under contract before the prices skyrocketed, and many of those projects were negotiating escalation clauses into the contract. Steel is a primary building material, in some cases constituting a significant percentage of the project cost. No reasonable owner would try to hold a contractor to the original pricing of steel when the potential loss to the contractor could reach into the millions of dollars. There aren't many contractors who can suffer such catastrophic losses and still stay in business. And it certainly doesn't do the owner any good to let the contractor go and start the process from scratch. In these situations, the best deal is to negotiate a fair and equitable solution.

Subcontract increases Most subcontractors honor their price quotes once the subcontract is signed and the job has started, even if they experience minor price increases on their end of the deal. There is very little risk to the general contractor or to the project budget. The estimated price and

escalation clauses

Usually negotiated into the construction contract when there is suspicion that some pricing component of the estimate is in a high state of flux. The clause allows for some fluctuation in the contract price based upon the current pricing of the suspected component.

the actual price are usually one and the same, unless, of course, there are change orders.

Sometimes a subcontractor reneges on a price before the subcontract is executed. When this happens, the general contractor has three options: contact one of the other original bidders and try to negotiate a price that both parties can live with; rebid the section of work altogether; or go out and negotiate on the open market, trying to secure the original pricing or better.

The most difficult situation to remedy is when a subcontractor gets into financial trouble and goes out of business before the job is complete. When this happens, it puts the project in a real tailspin, especially if the subcontractor in trouble ends up being one of your primary subcontractors — such as steel or mechanical.

Often the bonding company will step in and provide another specialty contractor to complete the work, but you can imagine what this sort of disruption does to the schedule and therefore the budget. The ramifications can be severe, and there may be no recovery from the damages. During a crisis like this, it is best for the owner, the contractor, and the architect to sit down and come up with a plan to mitigate the potential losses for everyone.

Quantity errors As our previous example suggests, there are times when a simple quantity takeoff error throws a monkey wrench into our budget calculations. When this happens, it is best to find the error as soon as possible, preferably before you have committed to any purchase order or subcontract. If you find the error before committing to any pricing, you still have time to go out and negotiate your very best deal on the affected materials and labor in an effort to mitigate the obvious loss that you will suffer because of the inaccurate takeoff (presuming that the error results in a deficiency). Otherwise, the best that you can do is find other areas of work with opportunities to save budget dollars, offsetting the loss resulting from the quantity error.

Labor Risks

So if material and subcontractor pricing are not at the root of cost overruns, what is? Most budget problems originate from inaccurate labor estimates, particularly self-performed labor. The difficulty really lies with trying to accurately predict the work output of crews — in other words, in trying to guess what a given crew's productivity might be on any given day, under any given circumstances. Obviously this is not an easy prediction to make, but estimators, superintendents, and project managers do it every day, and they sign contracts and

plan multimillion-dollar jobs based on their guesses. (Now you understand why most work in construction is subcontracted to specialty contractors — there's far less risk, at least to the general contractor.)

Productivity is the most unpredictable element of project planning and project control. Productivity has a significant influence on both cost and time. The project estimate and the schedule are based upon certain productivity rates. There are so many things that can impact productivity that you are really just playing the odds when you plug a rate into your estimate. However, there are ways to increase those odds, and I will address productivity and its influence on both the budget and the schedule in the next section.

Tracking Project Time

Tracking project time is just as important as tracking project cost. Not only is the contractor obligated to complete the contract for a specified dollar amount, but he is also required to deliver the completed project within a specified time frame. Otherwise, there may be some pretty serious consequences in the form of liquidated damages — or, at the very least, an extended schedule will cause a rise in overhead expenses, increasing the risk of financial loss on the project.

In the previous chapter, "Project Planning and Scheduling," you learned that overall project duration is calculated by figuring out how much time each individual work activity is going to take and by determining how that work will be sequenced. Once these two pieces of information are established, you can build the schedule. The schedule is the tool used to track progress throughout the construction process.

The schedule identifies the critical activities' start and finish dates, as well as the amount of flexibility that the superintendent has in scheduling activities with float. The critical path is, well, critical when it comes to managing the time to complete the project. If a single critical activity gets off track, the overall job duration will be extended, and the planned completion date will shift.

Schedule Control

Schedule control requires a continuous monitoring of the activity durations identified in the schedule. The superintendent's job is to track the progress of each work item, trying to keep the job moving as efficiently as possible and assessing the impact of any delay on the overall schedule.

If an activity does get off track, it is the superintendent's job to figure out what went wrong and then to take steps to get the project back on schedule as planned. There are numerous reasons why an activity may be delayed. It could be because of weather, a shortage of manpower, late deliveries, waiting for information, or countless other reasons. But most schedule glitches have to do with productivity.

NOTE

Schedule control is all about managing the durations associated with the individual work activities. Getting the subcontractors involved and creating specific work package short-interval schedules can really help this process.

Analyzing the Delays

As stated in the previous section, the greatest risk in planning and scheduling the work to be done on a project is in predicting workforce productivity. Productivity has to do with how much work can be produced by a fixed crew size in a certain unit of time. If you remember, back in Chapter 6, you learned that productivity rates are used in the estimate to calculate the unit costs for an activity. You then use that same productivity rate to come up with activity durations in your schedule. For example, if you stick with the building insulation scenario, you can estimate the following:

- ◆ Two carpenters can install 2,500 square feet of wall insulation in an 8-hour day.
- ◆ If there is 22,600 square feet of insulation to install on the job, it will take 9.04 days to complete the job.
- It would be logical to plug 9 days into our schedule for installation of the wall insulation.

However, what if the crew is unable to install 2,500 square feet of insulation in an 8-hour day? Let's say that, for whatever reason, they are able to install only 1,600 square feet of insulation per day. In this case, the job is going to take 14 days to finish instead of the planned 9 days. This becomes a real problem because a delay in the installation of the wall insulation will delay the installation of the drywall, which will also delay the interior trim work and painting. Obviously, this ripple effect is something that the superintendent needs to avoid if they wants to keep this project on course.

Taking Corrective Action

When one or more activities (especially critical ones) get seriously off track, the superintendent and project manager must decide what steps to take to mitigate the effects of the delayed schedule. They may choose to compress the schedule by accelerating certain activities within it. This process is called crashing the schedule, and the superintendent can accomplish the objective by taking one of three actions (or if necessary, a combination of actions):

- ♦ Have the crew work overtime.
- ◆ Increase the size of the crew.
- Work two crew shifts per day.

crashing the schedule

To takes steps that accelerate activities in the schedule, resulting in an earlier completion date. Although crashing will accomplish getting the project back on schedule, there is a cost to achieving this goal. Crashing causes the direct costs (materials, labor, and equipment) of the activity to go up. The objective is to figure out the most efficient way to speed up the activity with the least amount of cost impact.

Using the previous example, let's presume that insulation is on the critical path for the project. The bottom line is that you don't have 14 days to install the insulation. The insulation work package must be completed in 9 days as planned or less; otherwise, you jeopardize the project completion date. You must crash the schedule, and insulation is the work item to crash.

Let's consider each of the choices listed earlier.

Scenario #1: Crew Works Overtime

The first option would be to work your original crew overtime to complete the insulation work within the scheduled time frame of nine days:

- ◆ A production rate of 1,600 square feet per 8-hour day = 200 square feet per crew hour.
- ◆ A total quantity of insulation of 22,600 square feet divided by 200 square feet per hour = 113 crew hours needed to complete work.
- ♦ Must complete work in 9 days or less.
- ◆ 113 crew hours divided by 9 days = 12.5 crew hours per day to complete work in 9 days.
- ◆ 12.5 hours per day = 8 hours at regular pay and 4.5 hours at overtime pay for 9 days.
- Crew rate is \$50 per hour for regular time.
- Overtime rate = $1.5 \times $50 = 75 per crew hour.
- Total overtime = $$75 \times 4.5$ hours per day $\times 9$ days = \$3,037.50.
- ◆ Total cost to crash the schedule using overtime = \$3,037.50.

Things to consider: Can the crew maintain the 1,600 square feet per day production rate for all 12.5 hours per day for all 9 days? Will the crew be too tired to maintain the pace? Should part of the overtime be worked on Saturday? Will quality suffer?

Scenario #2: Size of Crew Increases

The second option considers increasing the crew size to achieve the objective of completing the insulation work in nine days or less:

- ◆ 1 crew working at a rate of \$50 per hour × 8 hours (1 day) = \$400.
- ◆ 22,600 square feet divided by the productivity rate of the 1 crew (1,600 square feet per day) = 14 days × \$400 per day = \$5,600.

- ◆ You do not have 14 days to complete the work. You must complete the work in 9 days or less.
- ◆ Presuming that a second two-person crew can install 1,600 square feet of insulation per day, the total productivity for two crews will be 3,200 square feet per day.
- ◆ 22,600 square feet divided by 3,200 square feet per day = 7.06 days = 7 days.
- ◆ \$50 per hour × 8 hours = \$400 per day per crew × 2 crews = \$800 per day × 7 days = \$5,600 total.
- ◆ The cost to add the second crew is no more than the cost of letting the original crew work for 14 days. Both options will cost \$5,600.
- ◆ However, working the one crew for 14 days is not an option. The cost to work the original crew for the allotted 9 days would cost 9 days × \$400 per day = \$3,600.
- ♦ The cost to work the two crews for 7 days less the cost to work the original crew for 9 days = \$5,600 \$3,600 = \$2,000.
- Crashing the schedule by increasing the crew size adds \$2,000 more than
 the activity was planned to cost in the first place but also reduces the overall schedule by two days.

Things to consider: Overcrowding of work area? Consistent quality? Decreasing the overall schedule by two days will decrease the overhead for the project by two days.

Scenario #3: Two Different Crew Shifts per Day

The third option assigns two crews to work different shifts in the same day. Although the second shift would be paid a shift differential wage, it would be less expensive than overtime.

- ◆ The original crew would have to work 14 days to install 22,600 square feet of insulation at a production rate of 1,600 square feet per day.
- ◆ You would need to shave 5 days off this duration to complete the insulation within the 9 days provided in the original schedule.
- ◆ Working the original crew for only 9 days (as planned) and adding a second shift (4 p.m. to midnight) of workers for the first 5 of those 9 days would accomplish the activity within the 9-day schedule, given the production rate of 1,600 square feet per day per crew.
- ◆ Keeping with the 9-day maximum schedule duration for insulation at a production rate of 1,600 square feet per day per crew, a second crew would have to work for 5 days.

- ◆ The first crew would work at \$50 per crew hour × 8 hours = \$400 per day.
- ◆ The second shift crew would be paid a shift differential wage of \$60 per hour × 8 hours = \$480 per day.
- First 5 days when both crews work 8-hour shifts = $[\$400 + \$480] \times 5$ days = \$4.400.
- ◆ Only the daytime crew works the next 4 days of the schedule = 4 x \$400 = \$1,600.
- ◆ Total cost for both crews = \$4,400 + \$1,600 = \$6,000; less the cost of the original crew for 9 days as scheduled (\$3,600) = \$2,400 to crash the schedule.

Things to consider: Would night shift productivity be equal to daytime shift productivity? What about supervision at night? Must bring in temporary lighting and maybe heating, depending on the time of the year. Does the owner have any objections to working at night?

Three Scenarios Summary

Here is the final tally of the three scenarios:

- Scenario #1 costs \$3,037.50 and meets original schedule requirements.
- ♦ Scenario #2 costs \$2,000 and reduces original schedule by two days.
- ♦ Scenario #3 costs \$2,400 and meets original schedule requirements.

Of these three scenarios, it appears that the least expensive way to crash the schedule is by doubling the crew size (scenario #2). This effort would bring the activity back on schedule and cost only \$2,000. And because the work could be completed in seven days instead of the required nine days, the overall schedule would be shortened by two days. This would save on overhead expenses. The overhead savings would help offset a little bit of the cost to crash the schedule.

Much more analysis takes place when professional construction managers contemplate crashing the schedule. Trying to fully detail that analysis process would go beyond the scope of this book. However, the example provided here demonstrates the principle behind crashing and some of the logic that goes into making the decision.

I hope you can begin to see the interrelationship between time and cost when it comes to project controls. Even though cost and schedule are independent management factors, when it comes to tracking project performance, they are interconnected. Let me give you a brief look at how construction managers consider both of these factors at the same time.

NOTE

earned value analysis

A technique used in construction to determine the estimated value (earned value) of work completed to date on a project and compare that to the actual work completed on the project.

Assessing Overall Project Status

Construction managers often use a technique called earned value analysis for determining the overall status of the project relative to both cost and schedule. You can use this technique to measure individual activity performance and total project performance.

The first step in the process is to determine what percentage of the work you have completed on the project. You can calculate this by measuring the quantity of work installed to date relative to the total quantity of work to install overall. For example, if you have a total of 3,000 square feet of floor tile to install and you have installed only 1,500 square feet so far, you are 50 percent complete with the work.

The next step determines the earned value of the completed tile work. To calculate earned value, you multiply the percentage of work completed times the budgeted dollars (budgeted in the estimate) or work hours (budgeted in our schedule) for that activity. So, let's say the tile is budgeted to cost \$21,000 and requires 261 man-hours to install. The calculation would look like this:

Earned value = % of work complete x budget for that work

For cost: Earned value = $50\% \times \$21,000 = \$10,500$

For time: Earned value = $50\% \times 262$ hours = 131 hours

The work is 50% complete and has earned \$10,500 and 131 hours

The last step in the process is to determine the actual work hours or dollars spent to date on the project. Let's presume that we have actually worked 17 days (136 hours) and spent \$11,300 so far to complete the tile work. There are two basic calculations that you can now perform to ascertain the cost and schedule variances to date:

Cost variance = Earned value - Actual dollars spent

Cost variance = \$10,500 - \$11,300 = (-\$800)

Schedule variance = Earned work hours – Actual (budgeted) work hours

Schedule variance = 131 - 136 = (-5 hours)

In this example, the tile work is clearly over budget and taking more time than was planned. This example represents only one activity, but the same calculations could be done to evaluate overall cumulative project performance by adding up all of the project costs and all of the project man-hours and using the aggregate sums in the calculations. Obviously, if you were 50 percent complete with your project and you discovered that you were lagging in both cost and time, you would not be a happy camper. As a matter of fact, your job would be in pretty serious trouble.

This analysis should be performed at intervals that are appropriate to the job. The more complex the project, the more frequently these evaluations may be performed, but it all depends on the level of management detail desired by the project team.

Documenting Project Performance

The last stage in the project control cycle is the documentation stage. Throughout the entire project control process, information is being gathered and utilized to check status and make adjustments and changes to the project budget and the schedule as needed. Once these changes are made, they are communicated to all of the appropriate parties, and the updated documents continue to be monitored, evaluated, and adjusted again and again until the project is complete.

Upon completion of the project, all of the actions that occurred relative to controlling the overall cost and schedule must be documented so that a historical record of the process can be archived for future reference. These historical records provide valuable information for the estimating and scheduling departments if they take advantage of these resources. However, I have found that this is sometimes an overlooked opportunity for process improvement.

Management Reports

During the construction process, several formal reports are created that document project progress, provide forecasts for the completion date and cost, and highlight any other risk factors or target dates that might significantly influence the project outcome. These reports are developed and issued to the project participants on a regular basis throughout the duration of the project. They may be distributed monthly, bimonthly, or quarterly. They are in addition to the numerous working reports used in the field by the superintendent and project manager to monitor the budget and schedule on a day-by-day basis.

It is certainly important that the superintendent and project manager be able to predict when the project will be complete and what the budgetary results will be. But these reports also help inform senior management, owners, and designers of what to expect. These progress reports should address four fundamental project control questions:

- ♦ How is the project doing overall? Is it on target or off target?
- What sections of work appear to be most vulnerable?
- Is overall productivity improving or declining?
- What is the projected completion date and budget outcome?

forecasts

Periodic predictions stated in reports as to the final cost and schedule outcomes on a project while the work is still ongoing.

These reports can be organized in any fashion that serves the project team. For example, some reports may reveal overall variances for a certain group of work packages — let's say site work, concrete, and masonry. Others may be broken down into specific variances for labor, material, subcontracts, equipment, and overhead. And others may simply display overall job performance, forecasting completion costs, and variances per division, similar to the one illustrated here.

Rocky J. Construction
Project: Sedona Municipal Building
Project Manager: J.W. Jones
Superintendent: P.A. Weber

| Cost Report | Report Date: June 15, 2009 |
|-------------|-----------------------------|
| | Data Date: June 15, 2009 |
| | Start Date: March 14, 2009 |
| | Finish Date: March 30, 2010 |

| WORK DIVISION | BUDGET | COMPLETE | ACTUAL TO DATE | THIS PERIOD | ESTIMATE TO COMPLETE | FORECAST | VARIANCE |
|-----------------------|-------------|----------|-------------------|----------------|----------------------|-----------|----------|
| Sitework | \$97,900 | 90% | 90,400 | 0 | 6,700 | 97,100 | 800 |
| Concrete | \$422,000 | 40% | 168,800 | 50,000 | 204,300 | 423,100 | (1100) |
| Masonry | \$123,000 | 60% | 70,200 | 2,300 | 48,500 | 121,000 | 2000 |
| Steel | \$39,800 | 30% | 11,900 | 5,000 | 30,000 | 46,900 | (7,100) |
| Wood | \$41,300 | 0% | 0 | 0 | 40,000 | 40,000 | 1,300 |
| Therm/Moist | \$96,000 | 0% | 0 | 0 | 92,300 | 92,300 | 3,700 |
| Doors/Window | \$79,500 | 0% | 0 | 0 | 79,500 | 79,500 | 0 |
| Finishes | \$279,000 | 0% | 0 | 0 | 277,900 | 277,900 | 1,100 |
| Specialties | \$49,500 | 0% | 0 | 0 | 51,000 | 51,000 | (1,500) |
| Equipment | \$4,300 | 0% | 0 | 0 | 4,300 | 4,300 | 0 |
| Furnishings | \$9,800 | 0% | 0 | 0 | 9,500 | 9,500 | 300 |
| Special Construction | \$32,400 | 10% | 3,200 | 5,000 | 25,000 | 33,200 | (800) |
| Conveying | \$89,000 | 30% | 28,000 | 0 | 58,500 | 86,500 | 2,500 |
| Mechanical | \$303,000 | 20% | 61,000 | 0 | 240,000 | 301,000 | 2,000 |
| Electrical | \$184,500 | 20% | 37,000 | 8,000 | 139,500 | 184,500 | 0 |
| TOTALS | \$1,851,000 | 25.42% | 470,500 | 70,300 | 1,307,000 | 1,847,800 | 3,200 |
| Job Overhead | \$125,900 | 30% | 37,800 | 2,500 | 85,000 | 125,300 | 600 |
| TOTALS THIS REPORT | \$1,976,900 | 25.71 | 508,300 | 72,800 | 1,392,000 | 1,973,100 | 3,800 |

Surprises are never a good thing in construction. The more informed your team is regarding the status of the project, the more likely that it can indeed be managed to a successful completion.

Evaluating Project Performance

I started this chapter by expressing how important I think it is to debrief the overall project performance when the job is all done. The purpose of this session is not simply to talk about whether the job made money or not or was brought in on time. The purpose of this meeting is to share information about what worked and what didn't work all along the way. As I stated earlier, this debriefing can be one of the richest learning environments for everyone on the project team.

The value of the information that can come out of this type of evaluation meeting is tremendous. For example, the selection of a new subcontractor may have turned out to be a huge mistake, and that information needs to be passed on to other superintendents and project managers. Or the team may want to report that this particular owner was one of the best that the company has ever worked for and the business development folks may want to instigate some public relations work with this client for future work. Or members of the project team may just want to share lessons learned about some construction technique or management strategy. Here are a few examples of topics that might get discussed at a project debriefing meeting:

- ◆ Target goals and achievement
- ♦ On-site field team performance
- ♦ Office support
- ♦ Owner issues
- ♦ Designer issues
- Building inspections
- ◆ Communication issues
- Quality control issues
- Subcontractor performance
- ◆ Vendor and supplier performance
- Unusual circumstances or conditions

The bottom line is that the construction business is getting more and more competitive. It is the smart company that takes advantage of the learning opportunity available to them after each project. Setting aside a half day to debrief a project is a small investment to make for gaining construction management expertise, savvy, and know-how. Not only that, but it really contributes to a company's overall commitment to developing a quality management attitude up and down the ranks of the enterprise. You will learn a lot more about quality in the next chapter.

Applying Technology

I've already covered estimating and scheduling software applications in previous chapters. In many cases, these programs have features that allow the user to track actual performance against planned performance, which is what you need in order to evaluate and forecast progress and make adjustments as necessary to keep a project on track.

Many of the construction management software programs available today are integrating the estimating, accounting, and contract administration functions into a single program to make certain that project information such as cost overruns, percent complete, units in place, and numerous other project control types of data are immediately available for analysis. Because of technology, a construction manager can easily access the reports needed to check project status at a given time.

Terms to Know

cost code escalation clauses

cost control forecast crashing the schedule variance

earned value analysis

Review Questions

- 1. What are the seven fundamental steps included in the project control cycle?
- 2. What are the two essentials of an effective project control system?
- 3. Name three sources where you might gather field information needed to develop your project controls.
- **4.** It is important to receive accurate and complete information from the construction job site. Name two specific construction management functions where this information is used.
- 5. What is a cost code, and how is it used in project controls?
- 6. Name at least three factors that can impact project performance.
- 7. What is an escalation clause, and how is it used in the construction contract?
- 8. What is the riskiest element of project planning and project control?
- 9. What does it mean to crash the schedule?
- 10. Regarding project controls, what does it mean to forecast in construction management?

Chapter 11

Managing Quality and Safety

Quality is the third leg of the three-legged stool mentioned way back in Chapter 2, "What Is Construction Management?" You will recall that the three-legged stool represents the three primary elements of construction management: cost, time, and quality. You may also recall that safety makes up the foundation of that stool and that without safety, the effectiveness of our management efforts is really in question.

Quality not only impacts aesthetics, appearance, and durability — it also impacts performance. And poor performance can lead to failures in everything from an improperly installed section of roof flashing resulting in a leak to the deflection of a structural steel beam resulting in a roof collapse. There is no question that failures due to poor quality cost dollars and time, but in some instances, poor quality can even cost lives or serious injury.

The characteristics of a good quality management plan and a good safety management plan are quite similar. Although each is defined by distinct concepts and specific mechanisms of control, which I will explain, it makes sense to administer quality and safety plans as one integrated management function. In this chapter, I present both of these very important components of construction management.

In This Chapter

- Elements of a quality management plan
- How to define construction quality
- The difference between quality control and quality assurance
- Elements of a safety management plan
- About the economics associated with quality and safety

Attitude Is Everything

Good contractors stake their reputations on quality and safety. You can write all of the policies, procedures, and rules that you want, but the truth is, if the leadership of the company has not established a foundational attitude of superior workmanship and an immovable stance on safety, it will all be for naught. When it comes to quality and safety, attitude is everything. And this attitude must emanate from the highest levels of leadership and management down to every single worker and subcontractor in the field. Successful construction managers are well aware of what they must do to achieve quality results and maintain high safety performance. They must do the following:

- ◆ Insist upon good quality plans and specifications whenever possible
- ◆ Provide experienced and adequate supervision on all jobs
- ◆ Provide thorough and adequate inspections
- ♦ Make sure that all workers are qualified to do the job they are hired to do
- ◆ Never accept inferior work
- Above all else, instill an attitude toward high quality and safety throughout the company

However, sometimes even these are not enough. Although the project manager and superintendent are accountable for developing and implementing the quality and safety plans on the job, they must have support and participation from the field: quality and safety are ultimately achieved at the labor force level. Employees and subcontractors alike must embrace the plans and be encouraged in and recognized for their efforts to produce high-quality work and a safe work environment. And when they are, it sends a loud message, not only to other workers on the job but also to the project owner and the public at large. This is the goal of the construction manager.

Developing the Quality Management Plan

High quality on the job site, or anyplace else, does not just happen automatically. There must be an intention about it. In other words, quality happens on purpose.

The construction manager must have a quality management plan in place long before the first shovel of dirt is turned on the job. Achieving high quality in construction requires a comprehensive, systematic approach that looks at every detail involved with moving the project from an idea on paper to the final product — a building, a bridge, or a highway.

If you think back to Chapter 2, you'll remember a number of characteristics that make construction unique. It is exactly these characteristics that make quality management such a great challenge. Take a quick look at a few of those

characteristics once again just to refresh your memory and put this quality challenge in perspective:

- Unlike products produced in a factory, the construction project is built on-site, under uncontrolled climate conditions.
- Every project is built as a prototype.
- Every building site presents a unique set of conditions relative to topography, accessibility, and security.
- Many materials must be fabricated from scratch, so you can't depend on the consistency that comes from mass production.
- The workforce is primarily transient, with various specialty trades moving into and off of the site as needed.

Let's face it, even under the most stable of conditions, achieving consistent quality results is no easy task. In construction, quality becomes a huge undertaking and constitutes a large part of the construction management goal. To achieve success, you must consider the challenge from both a project perspective and a process perspective. But before you can do that, you must start with a clear understanding of the expectations for quality.

Defining Quality

In construction, quality is defined as meeting or exceeding the requirements established in the design documents. Fundamentally, the quality of the construction project is set through the plans and specifications provided by the architects and engineers. There are various levels of quality that can be specified for any given project. The design team works with the owner to determine exactly what their expectations for quality are. Budget is usually a factor that must be considered when setting the quality standard. Obviously there is a range of products and materials that can be selected for utilization in a new facility. Not every automobile is a Cadillac; some must be manufactured as Fords or Chevrolets to meet a particular market and budget need. The same is true in construction. Not all facilities will be constructed using Cadillac materials and standards. But that determination is made by the owner, not the contractor.

Back in Chapter 6 ("Estimating Project Costs"), you learned that there were several factors that would impact project cost. Quality was one of those factors. Just to give you an idea of how significantly quality can impact price, let's consider several different project types specified at various quality levels. R.S. Means (the cost manual publisher referenced in Chapter 6) provides an online QuickCost Calculator (www.rsmeans.com/calculator) for various building types in accordance with three distinct quality levels: low, medium, and high.

Table 11.1 illustrates the range between the three quality levels. You can see that even with parking garage construction, the price range relative to quality can be considerable.

| Table 11.1 | Price Differences Based on Quality |
|-------------------|------------------------------------|
|-------------------|------------------------------------|

| Project Type | Square Footage | Low Quality | Medium Quality | High Quality | Difference High/Low |
|-------------------|-------------------|-------------|-------------------|--------------|------------------------|
| Apartment | 70,000 | \$4,732,000 | \$5,605,000 | \$6,806,000 | 30% |
| High School | 120,000 | \$6,999,000 | \$8,966,000 | \$11,345,000 | 38% |
| Warehouse | 50,000 | \$1,520,000 | \$2,218,000 | \$3,091,000 | 51% |
| Parking Garage | 90,000 | \$2,543,000 | \$3,737,000 | \$6,436,000 | 60% |

In construction, the job of the project team is to deliver whatever quality standard has been set for the facility by the design team.

Primary Objectives of the Plan

Construction is not a perfect science, and it would be impossible to produce a project without some defects, failures, or complaints. After all, you are working with imperfect materials and imperfect people. How could you expect otherwise? However, the goal of the construction manager is to produce a project with as few defects, failures, and complaints as possible. So, how do you do that? Fundamentally, your plan must focus on three primary objectives:

- ◆ Doing things right the first time
- Preventing things from going wrong
- ◆ Continually improving the process

If your plan addresses these three objectives, then *rework*, *callbacks*, and corrective actions will be kept to a minimum, and your job will have a much higher chance of success. Let's consider these objectives one at a time.

Doing Things Right the First Time

The first goal of the quality management plan is to get things done right the first time. Getting it right in construction doesn't always mean getting it perfect. For example, it is rare to find a concrete floor slab that is perfectly level. But it is commonly expected that a floor slab be level or flat within certain tolerances. For example, residential concrete slabs on grade are expected to be troweled

rework

A term used to describe defective construction work that must be redone or corrected.

callback

A request from an owner that a contractor return to the job site to correct or redo some item of work.

smooth and flat to a tolerance of '4" in a 6' radius. This is not perfect, but it is a common standard of quality expected in the industry.

However, before you can focus on doing things right, the project team must first know what the quality standards are and the best way to achieve them. Workers can't do the job right the first time if they don't have the proper skills, the necessary level of experience, adequate supervision, and the tools and equipment needed to perform the task. In most cases, the superintendent is responsible for seeing to it that the workforce is prepared and motivated to complete the task at hand. This is just one more reason why superintendents are such a valuable asset to the company.

Preventing Things from Going Wrong

We all know that hindsight is 20/20, but that won't cut it if your objective is to prevent things from going wrong in the first place. Meeting this objective requires a high sense of awareness, adequate preparations, and clear communications. To prevent things from going wrong, the team must stay one step ahead of the work in terms of oversight and supervision. A *preparatory inspection* is one of the best ways to avoid miscues and rework that can disrupt the schedule and negatively impact the budget. (Preparatory inspections will be discussed in detail later in this chapter.) Unfortunately, there are many projects whose pace is so fast and furious that the project team has all it can do to perform the required inspections, let alone these preparatory ones. So, things do go wrong and they must be corrected, but the goal is to catch everything you can before it becomes an issue. And this job must be the responsibility of the entire project team, not just the superintendent, if you want to have any chance at all of achieving the objective.

preparatory inspection

Inspections, sometimes called preinspections are designed to check progress and make sure everything is ready for the next stage of construction.



What Is Right?

Usually the plans and specs dictate the expectations for quality and "what is right." However, I have found that many owners do not understand what the specifications actually say, even though they paid an architect to prepare the documents for them. On more than one occasion, I have had an owner come on to the job expressing concern for quality, only to find that we have indeed met the expectations spelled out in the plans and specs. Unfortunately, the expectations of the owner are not always reflected in the plans and specs, and the end result is not what they had in mind. However, in my opinion, this is a communication and education problem between the architect and the owner more than it is a quality issue. Even so, it is the contractor who is usually left to deal with the owner's disappointment and frustration.

Continues

In my experience, I have found that an owner's expectations for quality are sometimes unrealistic and impractical. For example, anyone expecting perfectly matched wood grains on a set of oak cabinet doors has an unrealistic expectation that can never be met. Wood grains are random, and that's just the way it is. And yet I have had clients ask for doors to be replaced (several times) for this very reason.

So, the lesson here is to always make sure that everyone involved in the project — the owner, the architect, the contractor, and the craftspeople — all know what the quality expectation is so they can get it right the first time.

Continually Improving the Process

Total Quality Management (TQM)

A recognized quality control and quality assurance program based on continuous quality improvement practices.

The third goal of the quality management plan is to continually improve the work processes and systems that support the work. The concept of continuous improvement is grounded in the work of Edward Deming and is commonly known as *Total Quality Management (TQM)*. His theories suggest that no matter how good your product, process, or performance is, it can always and forever be enhanced. The key is to approach quality as a never-ending, incremental, continuous improvement process.

NOTE

Deming was a statistician by trade, and he defined high quality as meaning low variability. In other words, we have a quality expectation (or standard) and we have our performance relative to that expectation. The gap between the two variables equals our opportunity for improvement.

Tom Peters, the author of *In Search of Excellence*, once said that it was much easier to improve 100 things by 1 percent than it was to change one thing by 100 percent. When I was in business, I always tried to remember this concept and found that continuous improvement works best in baby steps versus giant leaps. Here are the steps that I used when implementing TQM in my firm and on the job:

- 1. Identify the problem.
- 2. Break the work down into its smallest pieces or steps.
- 3. Identify the weak link.
- **4.** Determine the remedy.
- 5. Apply the remedy.
- **6.** Measure the results.

The last step, measuring the results, is a critical one when it comes to TQM. It is important that you are able to document the improvements that you are making. From a management standpoint, "feeling" like you are making progress

is not good enough. The only way that you can be sure that your remedies or corrections are working is to measure the results. The following is a simple technique for tracking improvement efforts:

Problem Hairline cracks in drywall where wall

and ceiling meet

Goal Reduce number of customer callbacks to

make drywall repairs

Remedy Replace paper drywall tape with fiber-

47

glass flex tape

of callbacks before remedy

(Jan. to June)

of callbacks after remedy

(July to Dec.)

In 1992, the Construction Industry Institute (CII) published Guidelines for Implementing Total Quality Management in the Engineering and Construction Industry. The manual is based on the results of a research study conducted earlier that showed that the implementation of TQM practices resulted in improved customer satisfaction, reduced cycle times, documented cost savings, and a more satisfied and productive workforce.

NOTE

The QA/QC Functions

The construction process can be complex and often chaotic. Given the number of products, players, and unique characteristics associated with construction, you can certainly understand how it might be very difficult to put together a comprehensive quality management plan. The task really requires a twofold approach.

You must consider quality first from a "project" perspective and then from a "process" perspective. The two approaches may be categorized as *quality control* at the project level and *quality assurance* at the process level. The industry often lumps the two concepts together, referring to the quality control function as the QA/QC function. However, each of the two concepts has a unique focus with distinct mechanisms and techniques for its management. Let's consider the differences.

Quality Assurance

Quality assurance (QA) takes a long-range view toward developing systems that produce high-quality work consistently over time. To be effective, a good quality assurance plan must influence every aspect of the company, from the

quality control

A quality management approach that addresses quality at the project level and deals with conformance to the plans and specs through submittals, mock-ups, shop drawings, inspections, and testing.

quality assurance

A quality management approach that addresses quality at the process level and deals with policies and procedures associated with hiring, training, safety, subcontracting, and procurement. management to the field. The concept implies that if the proper procedures, policies, and systems are institutionalized throughout the organization up front, the outcome at the project level will be much more reliable. Let's look at the ways some construction company practices can affect quality for better or worse:

Hiring practices The quality of the hire will obviously affect the quality output on the job site. Finding people who have been trained properly in their respective trades is at the core of any quality assurance program. When I was a construction employer, I discovered that individuals could learn the wrong way of doing things as easily as they could learn the right way. I was constantly on the lookout for people who were trained to do things the right way and had a good attitude to go along with it. Unfortunately, when workloads become very heavy, there is a tendency to hire just about anybody who knows anything about construction just to place bodies on the job. This is always a mistake and a sure bet that quality will suffer.

The construction industry is known for its high employee turnover, especially on the craft worker side. However, I found that setting high quality standards helped the company retain a high percentage of employees for longer periods of time. Most construction workers take great pride in their work and seek out job environments that promote high quality and safe practices.

Training programs A commitment to quality requires a commitment to training. Quality assurance equates to a quality training program. Employees must be trained consistently in the technical skills and techniques needed to perform the work as well as in the policies, procedures, and methods of quality control to be implemented on the job site. Shortchanging the training component of your quality assurance program will result in inconsistent performance that will hurt the project in the long run. And once again, when the workload gets very busy, this commitment can sometimes lapse to the detriment of the whole company.

Safety Safety must always be part of the quality assurance plan. Establishing strict rules and regulations regarding safety procedures and practices is a must. These rules and regulations must apply to all aspects of the construction work: equipment use, material handling and storage, hazardous materials communications, substance abuse policies, accident prevention, and personal protective equipment requirements. This is one part of the overall quality assurance program that cannot be compromised no matter what the condition of the market or the pace of the project.

Subcontracting practices You are well aware that the majority of the construction work on a project is performed by subcontractors. And

subcontractors are often selected the same way that general contractors are selected — by low bid. Unfortunately, this methodology does not always result in the best quality. As a matter of fact, the old adage "You get what you pay for" often comes true when we award the contract to the subcontractor with the lowest price. However, if we are truly committed to high quality, it is crucial that we develop a subcontracting policy that will garner bids from the best craftspeople in the market. One way to do this is to prequalify subcontractors in advance of bidding. Prequalification can be accomplished by sending out questionnaires requesting information regarding past performance and client references. In my own practice, I would also interview subcontractors one on one before soliciting bids from them. This helped me get a sense of their attitudes toward quality and safety as well as their actual skills and performance level. When bidding jobs, we always tried to work with subcontractors that were on our prequalified list. This practice would help ensure a quality workforce on the job.

Procurement methods I found very early on when running my company that one of the best things I could do to maintain high quality and high productivity on the job was to work with high-quality vendors. The practice of prequalification can also be applied to your procurement practices. There are hundreds — thousands — of materials and equipment that must be delivered to every project. You cannot afford to deal with companies that aren't able to meet your demands for quality and on-time delivery. Poor performance by your vendors can really sabotage your job and your commitment to quality. Implementing a vendor prequalification system as part of your quality assurance program is one way to increase the odds of receiving top-quality service when it comes to material and equipment procurement.

Employee incentives It is important for management to send clear messages about its commitment to quality. One of the best ways to do that is to create incentives and recognition awards as part of the quality assurance program. Recognizing and rewarding exceptional performance relative to quality (and safety) by individual employees, project teams, subcontractors, and vendors is one way to do just that. Rewards may or may not be monetary. Many contractors have found that public recognition with an award plaque, weekend getaways, fishing trips, and fancy dinners with spouses all work pretty well as incentives for high-quality performance. The point is that management must put its money where its mouth is and reward the good work and high quality that it demands.

Quality Control

Quality control (QC) addresses quality at the project level and is implemented on the job site. Quality control primarily deals with issues relating to conformance to the plans and specs. All of the materials, systems, and workmanship applied to the project must conform to the requirements set forth in the contract documents. Quality control is accomplished using a number of different mechanisms: submittals, mock-ups, shop drawings, inspections, and testing, which are all called for in the project manual.

Mandated Controls

The typical construction contract establishes a number of controls and procedures designed to ensure that the quality of the materials, equipment, and workmanship used on the job are as specified by the designer. Several of these requirements were introduced in Chapter 7 ("Contract Administration") and Chapter 8 ("Construction Operations and Job Site Management"), but I'll go into a little more detail regarding exactly how you use them to control the quality of the project.

Submittals In Chapter 7, you learned about submittals. The contractor is responsible for providing some form of documentation or sample to the architect to verify that all materials and equipment comply with the requirements set forth in the contract documents. This is the first step in the quality control process. The documentation usually consists of catalog specification sheets (often called *cut sheets*) or brochures that relay information regarding model number, size, configuration, color or finish, weight, and other specific data about the product. The architect is charged with approving or rejecting each submittal. Once the product is approved, the construction manager orders the material.

However, the quality control process does not end with the submittal approval. After the materials and equipment are ordered, each delivery arriving on the job site must be checked to ensure that it is correct and in accordance with the purchase order and the submittal. If the materials are not as specified and approved, they should not even be unloaded from the delivery truck. They should be rejected immediately and sent back to the supplier. The challenge is to make sure that every delivery gets inspected and checked as it arrives, not days later or, worse yet, hours before you are ready to install the product. Finding out that a product is not as ordered this late in the game can really put a monkey wrench in the works, but considering how busy a job site can become, unfortunately sometimes it does happen.

Mock-ups Mock-ups (also referenced in Chapter 7) take the submittal concept one step further. Mock-ups require the contractor to build small models utilizing the specified materials. In a mock-up, specific nuances such as colors, shades, tones, patterns, and textures of an installation can be better observed and inspected. Although mock-ups are not practical for every installation, they are particularly useful when the expectation for quality cannot be easily conveyed in writing. For example, a catalog cut sheet can easily convey the color, style, and installation of a towel bar, or even the standard 4" ceramic tile installed on the wall behind the towel bar. However, when it comes to a stained concrete patio, the actual look of a "sand drift" or "tawny brown" color cannot be easily conveyed in a brochure. The only way to confirm the quality expectation when it comes to the color and texture of the concrete would be to construct a small sample. The contract documents will specify when and where mock-ups are required; however, there are instances where it is definitely in the contractor's best interest to construct mock-ups for owner or architect approval even if the contract documents do not require them.

Shop drawings You also learned in Chapter 7 that anything that has to be fabricated specifically for the project (roof trusses, steel girders, and so on) must first be approved via a shop drawing. These drawings indicate dimensions, materials, finishes, and details associated with their installation. They usually originate with the material supplier or the subcontractor and eventually end up on the architect's desk for final approval. Once the drawing is approved, fabrication begins, and the product is eventually shipped to the job. The superintendent assigns a field engineer or a quality control person to verify that the product that arrives on the job site has been built in accordance with the shop drawing. If it has not, then it must be rejected and reordered. You are probably beginning to see how important it is to prequalify subcontractors and suppliers as part of your overall quality assurance plan. An error in the fabrication of a long lead (time) item can put the whole construction schedule in jeopardy.

Testing standards There are a number of quality standards associated with the testing and manufacture of various products. The specifications spell out which testing standards must be met by the materials and equipment used on the project. The primary testing agency for construction in the United States is the American Society for Testing and Materials (ASTM). ASTM is one of the largest voluntary standards development organizations in the world for materials, products, systems, and services. Almost every division of the specifications makes some reference to an ASTM standard. Every product or procedure designated by an ASTM test number in the specifications

must meet the standards set out by the agency. An example of a common ASTM standard as it appears in a set of specifications is shown here.

2.06 Concrete Mix

- A. Mix Design: Select proportions for normal weight concrete in accordance with ACI 211.1. The laboratory used to prepare the mix design shall meet the requirements of ASTM 1077
- B. Ready Mix Concrete: Mix and deliver ready mix concrete, in accordance with ASTM C94.
- **C. Requirements:** Provide concrete to comply with the following criteria:
 - 1. Flexural strength (ASTM C78)
 - a. Modulus of rupture at 28 days to be 650 psi minimum
 - b. Modulus of rupture at 90 days to be 90 psi minimum
 - 2. Compressive strength (ASTM C39): As determined by mix design for 7 and 28 days
 - 3. Water/cement ratio: 0.45 maximum by weight
 - 4. Cement content: 520 lbs./cubic yard minimum
 - 5. Air entrainment (ASTM C231): 3-4%
 - Slump (ASTM C143): 3 inchés maximum without plasticizer and 4 inches maximum with plasticizer

Another common testing agency often referenced in the specifications is Underwriters Laboratories Inc. (UL), an independent product-safety testing and certification organization. In 2002, 17 billion products had the UL label attached to them. In most instances, the contractor doesn't really need to worry about whether a product is UL listed or not because almost all products manufactured in the United States carry the UL label. However, there is always a slight chance that a product could slip through the submittal process and not be checked. I learned my lesson years ago.



Always Check the Label

Several years ago when I was building a home for a client in Virginia, I left the selection of the zero-clearance fireplace up to the owner. (A zero-clearance fireplace consists of a metal firebox with a triple-walled stainless steel chimney instead of a masonry firebox and chimney and can be installed in close proximity to the wood framing.) The owner went down to the nearest fireplace store and picked out a popular brand of fireplace, and we proceeded to install it in the house. We framed it in, installed the chimney, faced the firebox with a beautiful marble tile surround, and wired the automatic circulating blower fan attached to the firebox.

Continues

At the final inspection for owner occupancy, the building inspector informed me that the fireplace had to be removed because it did not meet code — the blower fan did not have a UL label on it. Instead, it had a Canadian testing agency label on it. Well, there was no way that the owner, or I, wanted to tear out the fireplace. We proceeded to research the Canadian testing agency and found that their standard met or exceeded the requirements of the UL label. However, the building inspector wouldn't budge and wouldn't allow the owner to move in. Finally, the city manager got involved and allowed the owner, who really wanted that particular fireplace and was perfectly satisfied with the quality, to write a letter holding the building department and me, the contractor, harmless for any damage or injury occurring as a result of using the fireplace. All of this effort took about four weeks to resolve, and the owner was not allowed to move into his new home for that period of time. You can bet that from that point forward, I made sure we always checked the labeling of every device we installed.

Independent testing and inspections There is another set of testing and inspection procedures often required by the contract that must be conducted in the field while the work is in progress. These inspections and tests are usually performed by an independent testing agency or engineering services firm. Here are some examples of common field tests:

- ◆ Soil testing for compaction
- ◆ Concrete testing for slump and strength
- ◆ Structural steel testing of welds and bolt torque
- ◆ Asphalt testing for mix design and strength
- ◆ Aggregate testing for material composition

The test agencies will send specially trained personnel to the job site to perform the inspections or tests. Sometimes the test must be conducted in special laboratories off-site, and samples are collected on-site to take back to the lab. After the results are obtained, test reports are submitted to the contractor and filed with the architect or owner. The products and installations that do not meet the test standards specified must be removed and redone. You can imagine how costly this can be if the deficiency shows up in something like a large concrete pour. Close coordination between construction operations and required testing is a must, and it is the superintendent's job to make sure that these tests happen in a timely fashion.

Building code inspections Most people are familiar with the type of inspections related to the local building code authority. When you obtain a building permit, which is required for most construction projects, there is a schedule of inspections that must occur as the work progresses. The main purpose of these inspections is to make sure that the work conforms to the local building code. Originally there were three primary building codes,

adopted by different areas of the United States, that set minimum quality standards for the various sections of work associated with construction.

- ◆ The Uniform Building Code was adopted by most of the West.
- The National Building Code was used chiefly in the Northeast and Midwest.
- ◆ The Standard Building Code was used mainly in the South.

In 2000, the governing bodies of each of these different building codes developed a single comprehensive code called the International Building Code (IBC). Although not every state has adopted the new I-Code, as it is sometimes called, about 44 states issue their building permits under the jurisdiction of this new code.

When a code violation is found, the building official issues either a correction notice or, in more serious instances, a stop work notice to the contractor. Under the correction notice, the contractor may continue working but is ordered to make the correction within a reasonable time frame and call for a reinspection. However, when the deficiency is potentially life-threatening or requires immediate action, all work on the job must stop until the correction is made. The cost to shut down a project and restart operations is significant and must be absorbed by the contractor. Stop work notices are serious business and should always be avoided whenever possible.

Supervisory inspections The contract specifically spells out the responsibility of the contractor to provide proper supervision of the work throughout the construction process. The superintendent is ultimately responsible for assuring the quality (and safety) of all self-performed work and subcontracted work. The superintendent is the one who sets the standards of performance on the job. Large projects may call for full-time quality-control inspectors or quality engineers. But on small- to medium-sized jobs, the quality control tasks are often handled by an assistant superintendent or job foreman as directed by the superintendent. They often make use of quality inspection checklists similar to the one shown here.

Although it is relatively easy to determine whether a model number, color, or size conforms to the requirements of the contract, it is a little tougher to know what represents high quality when it comes to workmanship. Therefore, it is important that the quality control personnel be pretty familiar with standards associated with a number of trades. For example, the person must be able to discern high-quality work from inferior work in plumbing as well as rough carpentry, in concrete as well as electrical, and in roofing as well as drywall. Obviously, there are some inspection tasks that must be handled by the more experienced members of the project team.

ABC Construction

Peppermill, AZ

Job Name: Jefferson Natl. Bank **Location:** 561 Piedmont Street Jefferson, AZ 90777

Contractor: Smith Excavating Service

Contact: Bob Smith Phone: 555-714-3122

Quality Checklist - Backfill

- X Work complies with local, state, and national codes.
- X Foundation voids, cracks, or honeycombs patched and sealed watertight.
- X Wall ties in poured concrete foundation broken off and all tie holes filled with black plastic cement.
- X Seam between foundation and footing sealed watertight.
- X Basement foundation dampproofing completed according to quality standards.
- X Footing drains installed properly according to plans.
- X Debris and trash removed from trenches around foundation.
- X Utilities and plumbing connections approved and inspected, as required.
- CR Foundation properly braced.
- HOLD Backfill done in 8" lifts and compacted as required.
- HOLD Fill dirt clean and free of rocks and debris.
- HOLD Backfill surface is at least 8" down from the top of the foundation.

Superintendent's Signature: J.W. Jackson Date: June 8, 2010

Correction Required (CR):

South elevation requires additional bracing. Do not backfill until all bracing is properly installed. Contacted Bob Smith on Tuesday, 6/8/10 at 3:30 p.m. Correction to be completed by Friday, 6/11/10. Bracing to be re-inspected before backfill begins on 6/14/10.

ABC Construction

Peppermill, AZ

Job Name: Kramer Medical Lab Job Number: 22-04 Superintendent: JWJ Quality Engineer: CWP

Quality Deficiency Log

| No. | Initial Inspection | Description | Location | Responsible Party | Contact | Date Corrected | Re- inspected | Ву |
|-----|-----------------------|--|------------------|--------------------------|----------------|-------------------|------------------|-----|
| 1 | 6/08/10 | Stair riser height is not per plans and spec. | West entrance | Baylor Bros. Concrete | Bob Smith | 6/23/10 | 6/24/10 OK | CWP |
| 2 | 6/08/10 | Exterior light fixture has cracked globe. | West entrance | Carvel Lighting | Karen Jones | 7/01/10 | 7/02/10 OK | CWP |
| 3 | 6/17/10 | Dent in metal toilet partition door–stall 3. | Men's room | Westside Specialties | Mike Davis | 6/29/10 | 7/02/10 OK | CWP |

When work or materials are found to be inferior, they must be rejected outright. Each occurrence should be noted in an inspection report, and all deficiencies should be tracked via a deficiency log. It is the quality control engineer's job to follow up on each deficiency until the item has been corrected to the satisfaction of the superintendent.

Going the Extra Mile

Construction companies that enjoy good reputations for high quality usually go way beyond the mandated methods spelled out in the contract documents. Their quality assurance philosophy requires that they go the extra mile. They implement processes that help them achieve a level of quality beyond the minimum, resulting in less rework, fewer callbacks, and ultimately more repeat business. Let's take a look at a few of these extra efforts:

Preparatory inspections Preparatory inspections are usually conducted by personnel employed by the general contractor. These inspections are designed to check progress and make sure that everything is ready for the next stage of construction. A good example of a preparatory inspection is a preroofing inspection. There are a number of layers of materials that make up the typical roofing system. For a built-up roof, there is metal or wood decking, insulation, an underlayment of some kind, perimeter flashing, several layers of building felt, and gravel ballast. The superintendent may request a preparatory inspection at each step of the installation. For example, the superintendent may want to inspect the roof deck first, then the insulation, then the underlayment, and all the way down the line. This inspection process is very different from inspecting the installation only after the roof is 100 percent complete, and the chances of achieving superior results are much higher.

Not all contractors conduct preparatory inspections, but in my opinion, they should. If you remember the cost/influence curve from Chapter 2 ("What Is Construction Management?"), you know that it costs a lot less to correct an error or defect early in the work sequence than it does after the system is completed. This is the concept behind the preparatory inspection.

Zero-punch list You learned about punch lists back in Chapter 5, "Project Stages." The concept behind a zero-punch list is to complete the final walk-through inspection with few or no punch items noted on the list. The methodology used for achieving a zero-punch list (or near-zero-punch list) is similar to the process used to conduct preparatory inspections. The idea is to inspect the work as it progresses, instead of waiting until it is completed, only to find that the quality is unacceptable. For example, let's

assume that we have a 600-square-foot area that is going to receive $6'' \times 6''$ ceramic tile. The contractor would first preinspect the area (preparatory inspection) to make sure that the subsurface is clean and free from defects. Then the contractor would request that the tile setter install only a small amount of work, say 100 square feet, and then call the superintendent for a preinspection. The superintendent would preinspect the small area of tile, noting any deficiencies or variations from the specified quality indicated in the specifications, such as the grout joint width. If there are any, the subcontractor would have to make the adjustments and corrections before proceeding with the work. This preinspection accomplishes two goals: first, the subcontractor is now well aware of the quality standard expected by the superintendent, and therefore the end result should meet the expected quality; second, the cost to correct the deficiencies has been kept to a minimum.

Field observation reports Even though there are a number of procedures set forth in the contract documents to ensure quality on the job, one of the most effective methods for managing quality, especially workmanship quality, is the *field observation report* (FOR). Many construction companies initiate a process by which every employee, subcontractor, and visiting vendor is encouraged to report any work item suspected of being installed incorrectly or failing to meet a quality or safety standard. Each of these observations is recorded on an FOR form and given to the quality engineer or person in charge of the task. The quality engineer notes each of these observations in an FOR log and follows through until the item in question is verified or corrected as needed. This is a little different from the standard deficiency report previously mentioned. The deficiency reports are a result of the formal supervisory inspection process; field observation reports are initiated by anyone at any level of the organization. In other words, a laborer who is cleaning up the job site might question the spacing on the anchor bolt layout on a concrete slab because something looks out of the ordinary. The laborer would report that question to the quality engineer, who would be obligated to verify that the spacing is correct. And if the spacing was not correct, the quality engineer would be responsible for notifying the appropriate parties to get the problem fixed.

Safety as a Component of Quality

Much of the quality management plan focuses on compliance with the requirements of the plans and specs relative to materials and workmanship. Compliance with the quality requirements often equates to compliance with the safety requirements — at least up to a point. For example, construction specifications

field observation report (FOR)

A report used to track questionable quality and safety performance on the job site.

dictate quality, and most specifications call for electrical devices on the job to be UL certified. A UL label on a product certifies that the product is deemed to be safe. If the product meets the quality requirement in this case, it also meets the safety requirement. There are a number of instances where quality management and safety management overlap. However, there are some safety management issues that must be considered separately. Let's take a look at some of these issues and discuss the individual elements of a good safety management plan.

The Safety Manager Role

Project managers and superintendents are responsible for the overall safety of their workers on the job site and all of the equipment and materials that they must handle. They must set the standards for safety right up front and be forever diligent regarding adherence to the safety plan.

However, the day-to-day management of the safety plan is usually assigned to an individual project team member. Because there is such a close relationship between quality and safety, it is not uncommon for the project manager to assign one person to hold the position of both the quality engineer and the safety officer. It depends on the size of the job. Larger jobs may require an independent quality engineer and safety officer. On smaller jobs, the assistant superintendent often covers the responsibilities. But whether the functions are handled by one person, two persons, or someone in a dual role such as an assistant superintendent, it is very important that the individual(s) responsible for safety management take their job seriously.

After all, the company's reputation and every worker's safety depend on their efforts.

The field observation report can also be used to monitor and report any unsafe job conditions or work practices. Many quality control mechanisms double as safety control mechanisms.

NOTE

Occupational Safety and Health Administration (OSHA)

The federal agency responsible for establishing safety standards for construction and all other industries in the United States. The agency also has the authority to enforce those standards through rigorous inspections at the job site and to issue citations to and assess fines against any contractor or subcontractor for violating these standards.

A Dangerous Business

Construction is dangerous work and accounts for a little more than 20 percent of all occupational fatalities. Historically, the construction industry, above all others, has held the top spot for injuries and illnesses in the United States. (Recently, manufacturing has taken over this dubious distinction.) In 1970, the federal government established an agency specifically charged with developing safety standards for construction and all other industries in the United States. That agency is the *Occupational Safety and Health Administration (OSHA)*.

OSHA plays a big role in construction safety. It not only establishes the safety standards for the construction industry but also has the authority to enforce those standards through rigorous inspections at the job site. OSHA has the authority to issue citations to and assess fines against any contractor or subcontractor for violating these standards. A serious violation of an OSHA regulation can result in a fine of up to \$7,000 per violation. A repeat violation can result in a fine as high as \$70,000. These are serious penalties, the kind that can put a small builder or subcontractor out of business. And if the fines themselves don't put them out of business, the increased workers' compensation premiums will.

Repeat offenders aren't always easy to spot. Although owners often screen their general contractors' safety records through prequalification statements prior to bid, contractors generally do not have time to screen their subcontractors during the bidding process. (Remember the chaos on bid day mentioned in Chapter 3, "How We Get the Work"?). However, if a subcontractor has a history of multiple OSHA violations, word will get around, and eventually the violator will more than likely be forced to close shop.

The consequences associated with unsafe practices and reckless behavior in construction are significant. It is important that superintendents and construction managers at all levels be rigorous and unrelenting when it comes to enforcing the safety policies of the company. However, the responsibility still boils down to the actions of the individual men and women on the job site. Every employee must be made aware of the safety policies and the consequences for failing to adhere to them. It takes only one employee to fail to tie off on a rebar cage or to leave their hard hat in their pickup truck for just a minute to risk the viability of a whole company and the livelihood of all of its employees or, even worse, someone's life.

It is the superintendent's responsibility to see to it that every worker on the job site receives safety orientation and training on applicable OSHA standards and company safety requirements and that the worker has enough experience to do the job safely.

NOTE

Developing the Safety Management Plan

Obviously, it is in contractors' best interest to do whatever they can to keep the workers and materials safe and the equipment in good working order. No construction project should start until a well-thought-out, written safety plan (often called a *safety manual*) is in place. The number-one goal of the safety plan is to mitigate hazards and prevent accidents. Every worker on the job site should be encouraged to embrace a no-nonsense attitude toward safety and be trained rigorously in safe work habits and hazard awareness. According to the *NAHB*-

OSHA Jobsite Safety Handbook, an effective safety management plan includes four primary components:

Management commitment The job superintendent is responsible for setting the overall tone when it comes to safety on the job site. However, safety must be the number-one priority for every level of management up and down the ladder. The most successful safety management plans include a clear statement of support and commitment by the company owner and include employee involvement in the structure and operation of the plan.

Job site analysis Hazard awareness prevents accidents. An effective safety management plan includes procedures to analyze the job site and identify existing safety hazards and conditions that might become safety hazards. Every person who works on the job should be trained in hazard awareness and be given authority to report any item that may be of concern.

Hazard prevention and control Obviously, if part of your plan is to discover hazards, another part of your plan must be to eliminate or mitigate those hazards. The safety management plan must establish procedures to correct or control present or potential hazards on the job site. This section of the plan focuses on specific safety issues. These are four of the more common issues typically addressed in every safety management plan:

- ◆ Personal protection
- ◆ Accident prevention
- Substance abuse
- Hazardous material communications

Each of these issues is discussed in greater detail in the next section of the chapter.

Safety and health training The construction manager must be very persistent in seeing to it that every worker on the site has access to appropriate safety training. This is true for either self-performed work or subcontracted work. Training is an essential component of an effective safety management plan. The scope of the training depends on the size and complexity of the job as well as the characteristics of the potential hazards.

Personal Protection

Personal safety for the individual worker is a fundamental objective for any safety management plan. The superintendent must set strict rules regarding the requirements for personal protection equipment and furnish every worker with the equipment that is needed. If the work is being subcontracted, then the superintendent has to make sure that the subcontractor is providing this equipment for

their own workers. Every person who comes on the job site must be made aware of the rules and be expected to follow them — even visitors. I visit a lot of job sites as a professor of construction management, and I often take students with me. Every student is expected to show up on the site with hard shoes (no tennis shoes or sandals), a hard hat, long pants, and safety glasses, at a minimum. If anyone shows up without them, that person is not allowed on-site, period. There are nine types of personal protection equipment:

Protection Equipment Example

Body protection Special suits or coveralls

Head protection Hard hats
Respiratory protection Respirators

Face protection Face shields, masks

Eye protection Safety glasses or goggles

Hearing protection Ear plugs, ear protectors

Hand protection Gloves

Foot protection Steel-toed shoes or boots

Fall protection Safety harnesses

Each type is designed to protect the individual against specific kinds of hazards. You don't have to wear all pieces of equipment for every job. Steel-toed shoes, hard hats, and safety glasses are pretty basic and are generally required to be worn at all times while on-site. But face protection, for example, is worn only for activities such as welding. This equipment is meant to protect individuals from accidents and injuries and, in some cases, even death. Once the contractor makes the personal protection equipment available, it is the individual worker's obligation to follow all rules and regulations pertaining to its use.

Accident Prevention

Accident prevention is the name of the game. This is what all of the safety equipment and tailgate training and awareness is about — and for good reason. In the United States, 90 percent of all work-site fatalities are caused by accidents. The following are the primary causes of job site accidents:

| Job Site Accident | Percentage of All Work-site Fatalities | | |
|--|--|--|--|
| Falls | 33 percent | | |
| Being struck by materials, equipment, or other objects | 22 percent | | |
| Being crushed or trapped | 18 percent | | |
| Electrical shocks | 17 percent | | |

The project manager and superintendent (and the whole project team, for that matter) must do everything they can to mitigate hazards that may cause accidents or injuries to the workers and the general public alike. They must look at each item of work in advance and try to anticipate any hazards that might arise and take steps to eliminate that potential. One of the tools that can be used to formalize this process is called a *hazard mitigation plan*. An example is shown here.

ABC Construction

Peppermill, AZ

Job Name: Kramer Medical Lab Job Number: 22-04 Superintendent: JWJ Quality Officer: TRD

Hazard Mitigation Plan

DIVISION OF WORK MASONRY

| Work Item | Potential Hazard | Mitigation Measures |
|--|---|--|
| Material delivery (mortar, sand, block) | | |
| Mixing mortar | Mortar mixing – turning drum Eye irritation from portland cement Skin irritation from portland cement Electrical shock | (1) No loose jewelry, chains, watches, or clothes. (2) No long hair. (3) Wear safety glasses. (4) Wear gloves. (5) Check electrical cord condition. (6) Check outlet for grounding. |
| Laying block | Eye and skin irritation from mortar Heavy lifting injuries Falls from scaffolding | (1) Wear safety glasses and gloves.(2) Wear back brace, steel-toed shoes, and gloves.(3) Inspect scaffolding and handrails. |

Accidents are called accidents because no one saw the event coming. However, the truth is that most accidents can be anticipated and prevented. A good safety management plan is proactive — anticipating hazards, eliminating them, and preventing potential accidents before they occur.

Tailgate Safety Meetings

One of the ways that the superintendent or safety officer reinforces safety as a high priority on the job site is by conducting weekly safety meetings with workers. Sometimes these meetings are referred to as *tailgate safety meetings* (or toolbox safety meetings), and they tend to be short and focused. The purpose of the

tailgate safety meetings

Weekly safety meetings held at the job site and usually conducted by the superintendent. They're also called toolbox safety meetings.

meetings is to emphasize safe work habits, to remind everyone to keep a sharp eye out for any conditions that may pose a hazard, and to take any necessary corrective action immediately. There is a long list of tailgate safety topics available. Here are just a few:

- ♦ Keeping the job site clean
- ◆ Keeping stairways and ladders safe
- ◆ Making scaffolds and work platforms safe
- Working safely on roofs
- Ensuring excavation and trench safety
- ♦ Keeping tools safe
- ◆ Keeping vehicles safe
- ♦ Ensuring electrical safety

Keeping the job safe is the obligation of everyone on the work site. That's why it is so important to constantly engage the workforce in safety training and the implementation of the safety plan on a regular basis. The tailgate safety meetings are usually conducted by the superintendent, assistant superintendent, or job foreman on a weekly basis and usually only take a few minutes (10 to 20 minutes) to complete. The topics should relate to the type of work being performed at the time of the meeting. It is important that a record of each meeting be kept, noting the date and time, the attendees, and the topic discussed. Such a record is evidence that legitimate efforts have been made to communicate and encourage safe practices on a regular basis.

Substance Abuse

Construction is a dangerous enough business when people are on their toes and alert. However, any workers who might be under the influence of alcohol, illegal drugs, or even legal drugs pose an additional danger to themselves and others who might be working with or near them. Drug and alcohol abuse cannot be tolerated at any level in this industry. Reflexes and judgments must be quick and sharp in construction. People are using power tools and operating equipment on a daily basis, and these tools and equipment can do bodily harm in an instant.

Most construction companies have instituted a requirement for drug testing upon hiring. Some have also instituted random drug testing as an extra precaution. Of course, there is great debate in our society as to whether random testing should be allowed. Many argue that random drug testing is an invasion of privacy. However, in construction, the risks associated with personal safety and public safety are enormous, and effective measures must be taken to ensure that every person working on the site is drug and alcohol free.

NOTE

When drug testing is employed in construction, whether as a condition of hire or as a preventive measure through random testing, the applicable labor unions must be made aware of the policy.

material safety data sheet (MSDS)

An information sheet documenting pertinent chemical information on various products used in construction.

Hazardous Materials Communication

There are numerous construction products that are constituted as compounds, solvents, adhesives, and liquids, and each of these is made up of various chemicals. By law, every worker on the job site has the right to information pertaining to each of the products that they may come into contact with while they do their jobs and any harmful effects that the products may cause. The contractor is obligated to communicate this information and make it readily available for viewing. Therefore, every safety management plan must include a system for compiling and documenting pertinent chemical information on the various products used on the project. The official document used for this purpose is called a *material safety data sheet (MSDS)*.

An MSDS for most chemical products may be obtained from the manufacturer of the product. For example, Sherwin-Williams will provide an MSDS on any of its paint products upon request. It is the contractor's job to obtain all of these sheets and file them at the job site. This task is often given to a project engineer or the safety officer on the project. These are some of the common products used in construction that require MSDS data:

- ◆ Gasoline and fuel oil
- Paints, shellacs, varnishes, turpentine, and mineral spirits
- ♦ Detergents, cleaning agents, degreasing agents, and janitorial supplies
- Wood preservatives
- Adhesives
- Acids

Each sheet contains information regarding chemical data and composition, fire and explosive hazard data, physical data such as appearance, odor, or evaporation rate, and handling and storage information. Although the compilation of this file may seem like a tedious job, it is one that cannot be overlooked by the construction manager. Failure to produce a complete MSDS file upon request by an OSHA inspector can result in a significant fine.

The Economics of Quality and Safety

Poor quality and accidents cost the construction industry a lot of money. Rework, callbacks, inefficiencies, waste, and poor workmanship reportedly represent anywhere between 5 and 20 percent of the construction cost for any given project. These costs cut into profits and affect a contractor's ability to compete. Once a contractor gets a reputation for poor quality, it is very difficult to turn that perception around. Likewise, a reputation for high quality will bring work to the contractor without their even soliciting it.

Poor safety performance in construction is very costly as well. Accidents or serious safety violations result in delayed schedules or even job shutdowns. A delayed schedule means lost time, and lost time means increased overhead and lost profits. Labor costs are directly impacted by a construction firm's safety record. For example, when safety performance goes down, workers' compensation premiums go up. This factor alone can cause a project to go from being in the black (making a profit) to being in the red (losing money).

Poor quality and poor safety performance are serious issues that no construction firm can survive — at least not for very long. Is it any wonder that quality control, quality assurance, and job site safety are major components of the construction management function?

The Bottom Line

Time and cost control are a constant pressure in construction, and the need for productivity cannot be denied. Still, we must always balance this pressure with good quality and safety management systems. High quality and safety standards are at the heart of successful construction management. Quality and safety impact everything else we are trying to do in construction management. Our estimates will end up being meaningless if our quality is poor and it results in excessive rework and correction. Our budgets will go bust and our time lines will be erroneous if we are unable to manage our quality and safety. Cost overruns and work delays will run rampant on a job where quality and safety are a low priority.

Fortunately, rework, accidents, and injury are all things that can be prevented. Given the complexity and unpredictability of the construction job site, it takes a tenacious effort. However, construction has seen marked improvements on both fronts in recent years, and as owners continue to make bold demands for higher quality, faster schedules, lower costs, and safe work environments, construction managers will continue to deliver the goods. The construction industry holds tremendous promise for improvement, growth, opportunity, and excellence, and I am certainly proud to be part of it.

Terms to Know

callbacks
field observation report
material safety data sheet (MSDS)
Occupational Safety and Health
Administration (OSHA)
preparatory inspection

quality assurance
quality control
rework
tailgate safety meetings
Total Quality Management (TQM)

Review Questions

- 1. What are the three fundamental objectives of a quality management plan?
- 2. What is the difference between quality control and quality assurance?
- 3. Name three quality control mechanisms typically mandated by the construction contract that are used to check for conformance to the plans and specifications.
- 4. Explain the concept behind a zero-punch list.
- 5. What is an FOR?
- 6. What is the name of the agency responsible for establishing safety standards and enforcing them through inspections conducted at construction job sites?
- 7. Identify the four primary components of an effective safety management plan.
- 8. What are the four primary causes of injuries in the construction industry?
- 9. Identify at least five items of personal protection equipment that might be utilized by workers on the job site.
- 10. What is an MSDS?

Chapter 12

Managing Project Risks

Being a construction manager is something like being a scout sent out in front of the team to head off danger and forge a safe path to the intended destination. It is about anticipating all kinds of risks and responding in a proactive fashion to mitigate and control as many negative factors as possible in order to increase the odds of a successful outcome. The construction manager's job is to bring the project in safely, on time, within budget, and in accordance with the owner's expectations for quality, regardless of how many surprises show up.

In addition to the risks associated with time, cost, quality, and safety—there are others that are far more unpredictable and, therefore, may be overlooked when planning the project. For example, building a new prison close to a residential neighborhood can put a builder in the middle of an ongoing controversy, and the constructor who takes on that project must be prepared to manage the public relations, media attention, and community resistance that may come along with it. All of these things take time to deal with, potentially causing significant delays and bad press that the contractor didn't anticipate when accepting the job. This is all part of the construction manager's job, and in many instances the risks have nothing to do with concrete or steel or manpower or machinery. The construction manager must know how to plan for and deal with risks of every kind, not just those associated with construction. Let's take a look at exactly how they do that.

In This Chapter

- The types of risks associated with a construction project
- The consequences associated with project risks
- How risks are evaluated and analyzed
- How risks are mitigated and controlled
- How a risk mitigation plan is developed

A Systematic Process

Although the goal is to find, flush out, and eliminate every possible snag and snafu in the way of a successful project, the reality is that bombshells can be dropped on any day of any project. Your job as a construction manager is to continually evaluate the situation, assess the risks, make decisions, and accept the responsibility for the results, good or bad. As likely as it is that you will encounter some surprises along the way on your path from start to finish when constructing a project, there is a way to anticipate and predict risks and their impact before the project even starts. This key step in the construction management process should never be overlooked, and it is important to make sure that you have a reliable, consistent strategy for minimizing project risks—especially when tens of thousands and often millions of dollars are at stake, not to mention your reputation as a construction manager.

Although different construction firms may have their own unique version, the methodology presented in this chapter will illustrate the three foundational steps common to all risk management approaches:

- ◆ Risk identification
- ◆ Risk quantification
- ♦ Risk mitigation

Identifying Risks

The purpose of this first step in the risk management process is to identify the risks that could produce either an increase in cost to the project, a delay in schedule, or a loss of profit. The job of the construction manager is to anticipate and unveil any potential risks that may derail their project or cause harm to any one of the project participants before the project starts. Although every project will have its own unique variety of risks, all will generally fall under one of the following six categories:

- Prebid risks
- ♦ Design risks
- ◆ Construction risks
- ◆ Political/legal/regulatory risks
- ♦ Financing risks
- ◆ Environmental risks

Let's review each category to gain a better understanding of some the types of risks and challenges that may be encountered on the typical construction project.

Prebid Risks

The risk identification and assessment process actually begins before the contractor even wins the job. It is in the prebid stage that the contractor first considers whether the overall risks associated with the project are acceptable. By reviewing the basic parameters of the project (contract requirements, size, location, budget, and so on), the contractor will assess the various risks and make one of three decisions:

- Bid the project but increase the profit margin or add contingencies to account for the added risk
- Bid the project but joint venture with another contractor partner to share the risks
- Reject the project and not submit a bid because the risks are unacceptable

Most contractors will formalize this prebid risk assessment by looking at each risk factor and determining whether it is an acceptable risk or an unacceptable risk—and to what degree. For example, by using a scale whereby 0 equals a low risk (acceptable) and 3 equals a high risk (unacceptable), the contractor can systematically determine whether to bid the project. The illustration shown here outlines the acceptable risk limitations in making the bid/no-bid decision when first reviewing the plans and specs for a potential project.

contingencies

An amount of money added to an estimate to cover unknown conditions or risk factors.

| Risk Assessment (0=low risk, 3 = high risk) | Factor Scores | Total Score | Bid/No Bid Assessment |
|--|------------------|----------------|--|
| Contract Risks | 0 - 3 | 2/15 | Risk Limitations |
| Changes in work | 0 | | 4 or more total points: increase |
| Force majeure | 0 | | profit margin, 6 or more total points: consider not bidding, 9 |
| Payment process | 0 | | ormore total points: do not bid |
| Retainage requirements | 1 | | |
| Warranty requirements | 1 | | |
| Owner Risks | 0 - 3 | 2/12 | Risk Limitations |
| Reputation | 1 | | 4 or more total points: increase |
| Ability to fund project | 0 | | profit margin, 6 or more total points: consider not bidding, 9 |
| Payment history | 0 | | ormore total points: do not bid |
| Company culture | 1 | | |

| Risk Assessment (0=low risk, 3 = high risk) | Factor Scores | Total Score | Bid/No Bid Assessment |
|--|------------------|----------------|--|
| Price Risks | 0 - 3 | 4/21 | Risk Limitations |
| Cost of self-performed work | 0 | | 6 or more total points: consider |
| Cost of subcontract labor | 0 | | joint venture partner, 9 or more total points: consider not bidding, |
| Cost of overhead | 0 | | 15 or more total points: do not bid |
| Cost of equipment | 0 | | |
| Cost of materials | 0 | | |
| High price materials/equipment | 2 | | |
| Total project cost | 2 | | |
| Time Risks | 0 - 3 | 2/12 | Risk Limitations |
| Overall contract time | 1 | | 4 or more total points: consider |
| Subcontractor reliability | 0 | | joint venture partner, 6 or more total points: consider not bidding, |
| Time of year | 0 | | 9 or more total points: do not bid |
| Regulatory bureaucracy | 1 | | |
| Work/Labor Risks | 0 - 3 | 2/21 | Risk Limitations |
| Familiar work processes | 0 | | 6 or more total points: increase |
| State of the art components | 2 | | profit margin, 9 or more total points: consider not bidding, 12 |
| Major demolition or site work | 0 | | or more total points: do not bid |
| Insufficient ground investigation | 0 | | |
| Self-performed/sub work ratio | 0 | | |
| Aggressive unions | 0 | | |
| Adequate labor pool | 0 | | |
| Location Risks | 0 - 3 | 1/12 | Risk Limitations |
| Proximity to office | 0 | | 6 or more total points: consider |
| Familiar with area | 0 | | not bidding, 9 or more points: do not bid |
| Difficult/remote access | 0 | | |
| Site congestion | 1 | | |

| Risk Assessment (0=low risk, 3 = high risk) | Factor Scores | Total Score | Bid/No Bid Assessment |
|--|------------------|----------------|---|
| Estimate Prep Risks | 0 - 3 | 0/18 | Risk Limitations |
| Adequacy of pricing data | 0 | | 6 or more total points: consider |
| Familiarity of subcontractors | 0 | | not bidding, 9 or more points: do not bid |
| Unable to visit the site | 0 | | |
| Confusing/contradictory docs | 0 | | |
| Excessive prep cost | 0 | | |
| Insufficient time, personnel | 0 | | |

If the constructor decides not to pursue the contract, then all the additional risks associated with the project are a moot point. However, if after proper analysis and assessment the decision is to go forward with the bid, then there are several other types of risks to consider.

It is quite common to see two construction companies create a *joint venture* on large projects, particularly if the project is complicated or high risk (large hospitals, large bridges, high-tech facilities, and so on). A joint venture is a legal partnership in which each company contributes resources, expertise, manpower, and management expertise. Usually the majority partner (the one with the largest investment) in the joint venture will be assigned as the managing partner. However, both parties are usually involved in the decision-making process throughout the project. For example, during the estimating phase of the project, both companies will prepare their own independent estimates. Then the two companies will come together to reconcile their numbers and agree to a single estimated cost for the project.

NOTE

joint venture

When two or more construction companies enter into an agreement for a one-time, single-project commitment and share resources and risks to manage and build the project.

Design Risks

It may seem silly to discuss design risks when talking about construction management, but as you learned in Chapter 2 ("What Is Construction Management?"), the trend today toward alternative project delivery methods such as at-risk CM and design-build have the contractor being involved in the design process before construction begins. In some instances, the builder is contractually responsible for the design, and in those cases it is critically important that design risks are given serious review and consideration in the overall risk mitigation plan. But even when this is not the case, there are many types of design risks that will impact the contractor's ability to deliver the project on time, within budget, and within the quality specifications expected by the owner. Table 12.1 shows some of these design risks along with examples of how they may impact the construction process and end product.

Table 12.1: Design Risks

| Design Risks | Description |
|---|---|
| Poor-quality or inadequate design, drawings, or specs | The information and detail needed to construct an element of work is missing, incomplete, or inaccurate. |
| Noncompliance with design standards | The design doesn't meet the building code or other regulations. |
| Owner-directed changes | The owner changes their mind about the design after construction begins. |
| Excessive design review by owner, architect, or agency | Reviews and the approval process associated with design submittals take longer than typically allowed. |
| Changes in design standards or regulatory requirements | Regulatory requirements in place at the beginning of the project may change during construction. |
| Inaccuracies associated with supplemental design information such as soil reports, environmental reports, and so on | The information needed by the contractor and provided by the architect or owner is inaccurate. |
| Latent design defects affecting contractor's warranty | Defective design details that result in flawed construction after occupancy of the facility (such as a roof flashing leaks because of poor design). |

latent design defect

Defects or flaws in design details that are not known until after the construction is complete and time has passed, allowing for the flaw or defect to show itself.

Although some of the design risks noted in the table are really out of the control of the architect, most are directly related to the quality of work the architect or engineer produces. If the contractor is not familiar with the architect or engineer who designed the project, it doesn't hurt to do a little background investigation to get a better sense of their work up front before you bid the job. It is always good to ask other contractors who have worked with the project's architect in the past. They can usually fill you in on how much effort was spent dealing with design flaws and how they were handled during construction. This one conversation can save contractors many headaches down the road.

Construction Risks

Construction risks are a bit easier for contractors to identify, but they should all still be laid out in a checklist to make sure that a discussion takes place to address them. Construction risks run the gamut from factors where the contractor

has absolutely no control, such as the weather, to factors where they have significant control, such as safety.

If you refer to Chapter 8, "Construction Operations and Job Site Management," it becomes pretty obvious where most construction risks originate—in the day-to-day operations on the construction site. They are generally associated with the management of materials, manpower, and equipment. Each construction project is different, and the construction manager should focus on those construction risks that will have the greatest impact on project cost, schedule, quality, and safety. I have shown several construction risks in Table 12.2, but keep in mind there may be a lot more on your project.

Table 12.2 Construction Risks

| Construction Risks | Description |
|---|---|
| Labor availability and quality of labor pool | If the contractor can't access the proper labor needed to complete a project, significant delays may be experienced. Quality issues resulting from an inexperienced workforce can also result in rework and cost overruns. |
| Differing site conditions | Sometimes the conditions on the building site are not communicated in the plans and specs. This discovery can lead to significant cost increases and delays. |
| Site access, traffic, parking issues | Projects located in highly congested areas can cause significant delays and storage issues for the contractor when trying to coordinate work. |
| Property damage or theft issues | The project site might be located in an area where security is an issue. The contractor has to protect the project, materials, and equipment against vandalism and theft. |
| Coordination with utilities, adjoining neighbors, and so on | Significant coordination efforts must be made when tying in electrical, plumbing, water, and gas lines to main supply lines. This often requires working with a local utility office, and their schedule and the contractor's schedule do not always coincide. Utility coordination can cause big delays. |
| Adverse weather | Weather is one of the most unpredictable construction risks. Contractors try to plan activities to avoid adverse weather conditions, but it isn't always possible. Having to place concrete in February in Minnesota can be a challenge and add cost to the job. |

Construction Risks

Labor disputes, strikes

The use of union labor on public projects is often a requirement in some jurisdictions. When this is the case, delayed labor negotiations, disputes, and even strikes are always a possibility.

Availability of materials

The architect may specify materials that are difficult to get or have significant lead times.

Safety should be paramount on any project. Injuries always impact construction operations at some level and should be avoided at all cost. OSHA inspections will also have an impact on

the project workflow and schedule.

Table 12.2 Construction Risks (continued)

Political/Legal/Regulatory Risks

Safety

Political, legal, and regulatory risks are often classified as third-party risks and are usually the ones that the contractor has the least amount of control over. And although the builder may be fully aware that the risks exist, there is no way to accurately predict how various jurisdictions and agencies will act. Changes in legislation, regulations, building codes, and permitting procedures can happen at any time. For example, in the late 1980s, the State of California had established a Disabled Veteran Business Enterprise (DVBE) participation program whereby contractors were required to make a good faith effort (GFE) to award 3 percent of all state contracts to certified disabled veterans. Contractors in the state were well aware of this initiative but understood that it was only a recommendation. However, in July 28, 2009, that initiative changed from a GFE to a legal requirement as part of another unrelated bill passing through the California legislation. This change was not highly publicized, and it caught several contractors and public owners off guard. In many instances, contracts had already been bid and awarded shortly after the July 28, 2009, implementation date, when contractors were unaware of the legislative change. In some instances, the projects had to be rebid in order to meet the new requirement for 3 percent DVBE participation or risk losing state funding. This "surprise" obviously caused significant delays for several project startups, which impacted the overall job schedules.

This is exactly why it is so important to try to anticipate the political, legal, and regulatory risks that may affect your ability to fulfill the expected contract requirements before you submit a bid. This is particularly true if you are a contractor moving from the private sector market to the public sector market. In short, any public project will have far more agency involvement and bureaucratic oversight than a private job. Table 12.3 describes several examples of political/legal/regulatory risks.

Table 12.3: Political/Legal/Regulatory Risks

| Political/Legal/ Regulatory Risks | Description |
|--|--|
| Changes in the law | Changes in local, state, and federal laws can affect construction (such as minimum wage law or documentation of employees). |
| Changes in sales tax or other tax structures | Unanticipated increases in sales or use taxes will impact material costs. |
| Protester actions, disputes | Any project that might be related to a public concern can get tangled up in a political web. Projects such as prisons, sewage plants, industrial facilities, and even schools can be targets for protest. |
| Community or adjoining business impacts | Dust, noise, mud, visibility, lights, working hours, and access issues can impact neighbors, the community, or adjoining businesses. For example, if the rerouting of traffic for your project impedes easy access to the parking lot of an adjacent business, you may be opening yourself up for a lawsuit. |
| Harassment issues | Breaches by employees or subcontractors can affect company harassment or professional conduct policies. |

Financing Risks

Financing risks must be considered from several perspectives. First, there are the risks associated with the contractor's own financial position. For example, cash flow is at the heart of any successful business, and many contractors depend on a line of credit in order to maintain sufficient working capital during project execution. If the contractor's credit limit is maxed out just when some big invoices come in from major subcontractors or suppliers, it could mean delayed payments to these important project participants. When payments to subs aren't forthcoming, it may cause them to focus their efforts elsewhere while they wait to receive their payments for work already completed. In other words, they may put the brakes on and not be as readily available to meet your schedule again until after they receive the money that is owed to them—after all, they are just as dependent on cash flow as the general contractor is.

Second, you have to be aware of the financial strength of all of your subcontractors and suppliers, especially the ones with the highest value or most critical work items (mechanical, electrical, structural steel, and so on). If they get into

financial trouble, your project is in financial trouble as well. Only pick those project partners who you know have the financial capacity to complete the work. Also make sure they are bondable and have the insurance coverage needed to mitigate significant financial risk.

Third, you have to look at the project owner's financial picture. You always want to make sure the funding for any project you take on is secured. Believe it or not, there has been more than one contractor who was surprised to learn that their client had run out of money before the project was complete.

And last, the construction manager must be acutely aware of the economic environment at any given time. A contractor's financial status can turn on a dime if economic conditions take a nose-dive. It is no surprise that financial risks are one of the most important indirect factors affecting the health of the construction market. As you learned in Chapter 1, "The Construction Industry," construction is one of the major indicators regarding the economic health of the United States. And even though none of these risks is directly related to what happens on the job site day in and day out, they will have an effect on everything associated with it. You can find a sampling of financial risks in Table 12.4.

Table 12.4 Financing Risks

| Financing Risks | Description |
|-----------------------------------|--|
| Economic climate | Economic downturns add the risk of bankruptcy, bid shopping by clients, and other negative impacts to a project. On the other hand, economic booms cause price escalation. |
| Contractor cash flow | Limited lines of credit or the unavailability of credit can cause delays in material buyouts, subcontractor payments, and workflow. |
| Interest rate increases | If lines of credit are utilized by the contractor or the client to fund projects, then any increase in interest rates would have an adverse effect on the project. |
| Insufficient client funds | If a client is unable to make timely payments to the contractor, it will shut down the job. |
| Subcontractor/supplier bankruptcy | Both large and small subcontractors can get into financial trouble. When this happens, every project the sub has a contract on will also be impacted. If bankruptcy should occur, the general contractor will have to hire another subcontractor to take over the job, causing major delays, cost overruns, and headaches for the project. |

Environmental Risks

Although some projects are more susceptible to environmental impacts than others (water systems, sewage plants, industrial facilities), the truth is every project is at risk to encounter environmental issues that can throw your budget and your schedule way off track. Even housing developments have to deal with SWPPP regulations (refer to Chapter 8) and the threat of heavy fines if they do not comply with strict environmental regulations.

Environmental risks are similar to political, legal, and regulatory risks in that the contractor generally has very little control over how any given agency or environmental authority might act as they review regulatory compliance requirements. The fact is any one of the risks shown in Table 12.5 could shut down your project in an instant—regardless of the financial ramifications associated with such a shutdown. More than one contractor can share a horror story about how an endangered species caused them to go bankrupt and lose their business. That's all the more reason to take these environmental risk impacts seriously and do everything you can to anticipate them and develop a plan to mitigate your exposure before the start of construction.

Table 12.5 Environmental Risks

| Environmental Risks | Description |
|---|--|
| Environmental permits and approvals | Environmental permit approvals are delayed or require more time to negotiate than expected. |
| Hazardous materials or site contamination | Unknown site contaminates or hazardous materials are discovered after the work has commenced. |
| Archeological findings/ unknown burial sites | Unknown artifacts are discovered or an unknown burial site or cemetery is unearthed, requiring the work to stop. |
| Endangered species | The project has known or unknown endangered species sightings that will require protection and special care during construction. |
| Wetlands, coastal protection, or flood plain issues | Wetlands, coastlines, and flood plains all require special protection and can impact overall construction approach. |

Because the environment is an important issue to most people today, it is important for contractors to be particularly sensitive to a community's interests and concerns in this area. On several occasions when I was in business, I made a point to hold town hall–type meetings to inform citizens of the measures we

were taking to protect both wildlife and vegetation during construction, even when it wasn't mandated by some environmental authority to do so. It just makes sense to be aware of the community that you are working in and do everything you can to head off unwanted problems in advance.

Quantifying Risks

Once the potential risks have been identified, the next step is to analyze each one and determine what the likelihood or probability is that it will occur. Once the likelihood of occurrence is established, the next step is to predict what impact that occurrence will have on the construction cost, schedule, quality, safety, client relationship, or contractor's ability to fulfill the obligations of the contract. When any of these risks occurs, the consequences will usually involve the following: the need to perform additional work, the need to redo work that has already been done, delays to the schedule, quality defects, cost overruns, and potential litigation.

To focus attention on the risks that potentially could have the greatest negative influence on a project, the construction manager must be able to quantify and rank each risk. A common method for doing this is to assign numerical values to each factor relative to probability and impact. Once these numbers are assigned, the CM can then calculate an overall risk rating for each factor.

Determining the probability index The probability index represents the likelihood that the risk will occur based upon the evaluator's expertise, experience, and judgment. A numerical score from 1 to 3 is assigned to each risk factor as follows:

- High risk (3) when its probability of occurrence ranges from 75 percent to 100 percent
- ◆ Medium risk (2) when its probability of occurrence ranges from 50 percent to 75 percent
- ◆ Low (1) when its probability of occurrence is less than 50 percent

Determining impact potential The impact potential of each risk factor is based upon the evaluator's expertise, experience, and judgment. A numerical score from 1 to 3 is assigned to each risk factor as follows:

- ♦ High impact (3)
- ◆ Medium impact (2)
- ◆ Low impact (1)

It should be noted that risks associated with third parties have a higher uncertainty and thus are often given high-impact scores. Once probability and impact scores are assessed, a risk rating can be determined by multiplying the probability score by the impact score:

Probability × Impact = Risk rating

Quantifying Risks

| <u>Probability</u> | <u>Impact</u> | <u>Rating</u> |
|--------------------|---------------|-------------------|
| 2 | 1 | 2 |
| 2 | 2 | 4 |
| 1 | 1 | 1 |
| 2 | 3 | 6 |
| | 2 2 | 2 1 2 2 1 1 |

Once risks are rated, it can be determined which ones to focus on and how best to mitigate them.

The evaluator's analysis is subjective and is usually done by experienced management personnel who have worked on many projects and been exposed to the pitfalls that can occur. In most cases, an evaluation team is formed comprised of senior estimators and project managers. In other words, this important job is not left up to a single individual. Discussions and debates will usually ensue before scores are assigned to each and every risk. Depending on the size of the job, sometimes a project executive is brought into the deliberations as well. If the project is technically complex or involves some type of unique construction approach, it is not unusual to consult with superintendents and appropriate specialty contractors as well.

It is important to involve subcontractors and major suppliers in the risk evaluation process whenever you can. They will have insights and experiences that you do not and will be able to share their concerns regarding their areas of work. For example, an electrician may be aware of some material delivery issues that could negatively impact the schedule. If you are unaware, you will not be able to have a strategy in place for mitigating this risk.

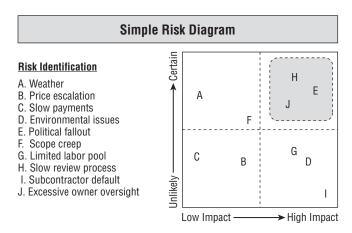
Mitigating Risks

Once you have gone through the process of identifying project risks and quantifying them by assigning a risk rating to each factor, you can then determine which risks pose the greatest threat to your project's success. The concept behind risk mitigation is to anticipate as many negative influences to your project plan as you can so you can initiate actions and implement strategies to head them off. This isn't rocket science I'm talking about—it is simply good planning and common sense. A number of strategies can be implemented, and it is likely that a combination of all of them will be put to use on any given project.

NOTE

Risk Mitigation Strategies

The risks that pose the greatest threat are the ones that you want to focus your risk mitigation strategy on. It is often helpful to chart risk ratings to establish a visual display of where the greatest danger is as you plan your project and strategize to mitigate negative influences.



At this point you have a choice. You can fully accept the risk, you can try to avoid the risk altogether, you can attempt to diminish the impact of the risk if it should occur, you can transfer the risk to others, or you can share the risk with another party to minimize your exposure. All of these approaches are an option, and most will come into play as you plan your strategy. They are described in further detail as follows:

Risk retention Many contractors believe that risk retention is a good strategy only when it is impossible to pass on the risk to others. Or, on the other hand, when the contractor is in the best position to control the situation, they can then afford to absorb the potential economic loss exposure. This is why you see some contractors investing in and buying into concrete plants and structural fabrication facilities. This gives them the control they need to supply their own projects to meet critical schedule deadlines.

Risk avoidance Risk avoidance is just that—don't take the project on to begin with! Or in some cases, there may be parts of a project that you decide are too risky. For example, if there is a great amount of demolition of existing facilities on a project, it might be best to ask the owner to remove that portion of the work from your contract and issue it under a separate contract to a demolition specialist. This is why analyzing that initial risk category (prebid risks) is so important. Risk avoidance is usually a business decision, and many different factors can lead a contractor in

this direction at any given time. It can be as simple as a company already having too much work and their inability to take on any more, or it can be a fear that the funding for the project is going to dry up before the work is completed.

Risk abatement This risk management strategy focuses on reducing the loss potential of any given risk factor in terms of frequency or severity. Risk abatement is often used in conjunction with other risk management strategies, since using this risk management method alone will not eliminate risk altogether. To give you an example of how this strategy is implemented, consider the contractor who negotiates with an owner to avoid extensive excavation in a known "rocky" area by offering an alternative to a subgrade parking structure that may cause radon gas issues for the owner.

Risk transfer Risk transfer is the shifting of risks from one party to another. This can be done in several ways. One of the most common ways, of course, is by subcontracting work to specialty contractors who have expertise in an area (for example, plumbing, electrical, curtain walls, and so on). Another common way in which project risks are transferred is done through conventional insurance. For example, one of the ways to mitigate risks associated with theft of materials or damage to property is to purchase builder's risk insurance. General liability insurance and material and performance bonds are other ways that contractors typically transfer risks to other parties, along with *contract indemnification* provisions.

Risk allocation Risk allocation is the sharing of the risk exposure with other parties. This is usually a business decision made at the onset of the risk analysis at the prebid stage. An example is when one contractor partners with another contractor in a joint venture. This approach is being applied more and more, especially on large, complex projects.

Every construction company will have a different culture when it comes to their relationship and comfort with risk. Some companies are very risk-oriented, while others are very risk-adverse. But regardless of their level of risk acceptance, each company will have to come to terms with their own risk appetites when reviewing projects and determining which risk mitigation strategies is best for them.

After the prebid risk assessment, you may decide that your workload is too great and choose to forego bidding the project in the first place (risk avoidance). Conversely, you may choose to pursue the project but subcontract a high percentage of the work to subcontractors, thereby shifting the risks to others (risk transfer). On the other hand, some companies like the idea of self-performing sections of work that are most at risk for schedule delays such as steel fabrication and erection so they can better control timing for these early release items (risk retention). Under other circumstances, it may be best to simply try to diminish risk exposure by convincing an owner to go in a different direction and not use steel for the

contract indemnification

Provisions in a contract that provide protection against possible financial loss, damage, or liability.

structure in the first place (risk abatement). And finally, it may be determined that the risk is so great that it would be better to allocate a portion of it to a reliable, trusted partner and share in the exposure as well as the profits (risk allocation). Each of these strategies may be employed on any given project. The point is, every risk factor should be considered before finalizing the overall construction management plan. Risk mitigation and management are critical parts of the construction management challenge and learning how to do this well will make you a very valuable employee.

The Risk Mitigation Plan

Once you have made the effort to thoroughly analyze all of the risks that may impact your project, it is time to put together a full-blown risk mitigation plan that addresses every aspect of risk evaluation, as shown here. In addition to probability, impact, and risk rating analysis, the risk mitigation plan will also show potential consequences and mitigation strategies.

Risk Analysis Probability x Impact = Risk Rating

| | Type of Risks | Probability | Impact | Risk Rating | Potential Consequences | Mitigation Strategy | | |
|-----|--|-------------|--------|----------------|---|---|--|--|
| Des | Design Risks | | | | | | | |
| 1 | Incomplete drawings and specifications | 2 | 2 | 4 | Delays, re-work, increased costs | Thoroughly check drawings for errors or omissions | | |
| 2 | Owner-directed changes | 3 | 2 | 6 | Delays, re-work, increased costs | Develop a clear understand- ing of owner's objectives | | |
| 3 | Incomplete or incorrect soil/ geotechnical data | 1 | 1 | 1 | Delays, re-work, increased costs | Hire a pre-qualified expert consultant | | |
| 4 | Non-compliance to standards & codes | 1 | 2 | 2 | Delays, re-design, increased costs, re-work | Integrate code reviews into the design process | | |
| 5 | Design defects affecting constructability | 1 | 1 | 1 | Delays, re-work, increased costs | Integrate construction knowl- edge into the design process | | |
| Con | struction Risks | | | | | | | |
| 6 | Availability of materials | 3 | 2 | 6 | Delays, increased costs, material changes | Proper material management with emphasis on long lead items. | | |
| 7 | Safety | 2 | 2 | 4 | Worker injury, litigation, project delay | Injury Illness Prevention Plan (IIPP), consult OSHA | | |
| 8 | Weather | 3 | 2 | 6 | Delays, material damage, increased costs | Follow accurate weather reports, include weather days in schedule | | |
| 9 | Earthwork issues | 2 | 2 | 4 | Need for special equipment, delays, increased costs | Proper site research, add contingency (%) | | |
| 10 | Re-work, defective work | 2 | 1 | 2 | Delays, re-work, increased costs | Hire qualified subcontractors, maintain documentation | | |

Risk Analysis Probability x Impact = Risk Rating (continued)

| | | | | Risk | | | | | |
|-----------------|---|-------------|--------|--------|--|---|--|--|--|
| | Type of Risks | Probability | Impact | Rating | Potential Consequences | Mitigation Strategy | | | |
| 11 | Supplier delays | 1 | 2 | 2 | Delays, increased costs | Collaborate with suppliers/ manufacturers during design process | | | |
| 12 | Workforce availability | 1 | 2 | 2 | Increased labor costs, possible decrease in construction quality | Implement effective QA/QC personnel that remain independent of the construction operations of the company | | | |
| 13 | Constructability issues | 2 | 1 | 2 | Decrease in construction quality, possible construction rework | Integrate construction knowledge into the design process, implement effective QA/QC personnel | | | |
| 14 | Trade quality | 2 | 2 | 4 | Potential construction rework, decreased owner satisfaction | Implement effective QA/QC personnel that remain independent of the construction operations of the company | | | |
| Financial Risks | | | | | | | | | |
| 15 | Material price escalation | 1 | 1 | 1 | Increased costs, material changes | Lock in prices as soon as the job is secured | | | |
| 16 | Gas prices | 2 | 1 | 2 | Increased costs | Purchase local materials to reduce shipping, use energy efficient vehicles | | | |
| 17 | Lack of owner funding | 1 | 1 | 1 | Project shut down, delays, litigation | Thoroughly research source of funds and verify stability before job start | | | |
| 18 | Damage to property or theft | 1 | 2 | 2 | Increased costs, decreased profits, delays | Fence the job site, lock all equipment, hire security | | | |
| Polit | Political/Legal/Regulatory Risks | | | | | | | | |
| 19 | LEED-NC 2.2 Rating System Change over to LEED-NC 3.0 | 3 | 3 | 9 | LEED Certification delay, certification fee increase | Train personnel in office and in field on LEED 3.0 | | | |
| 20 | Community protests | 1 | 1 | 1 | Delays, increased costs, negative publicity | Organize community informa- tion sessions and install a hot line for questions | | | |
| Envi | Environmental Risks | | | | | | | | |
| 21 | Unforeseen site/facility contamination | 1 | 2 | 2 | Delays, fines, increased costs | Remain familiar with local environmental abatement contractors | | | |
| 22 | Wetlands | 3 | 3 | 9 | Delays, fines, increased costs | Investigate site conditions before work begins, consider wetlands banking option | | | |
| 23 | Endangered species | 2 | 2 | 4 | Delays, increased costs, project stop order | Check on seasonal sightings and investigate regulation requirements before work begins | | | |

Keep in mind that the risk mitigation plan is a dynamic tool that may need adjusting as the project moves forward. Things change on a daily basis in construction, and the construction management team should never think that they have anticipated every surprise that may arise on a job—that would be naive. As stated in the introduction to this chapter, the construction management professional must be forever diligent, scouting the horizon for anything that might derail the project. The development of a risk mitigation plan early in the construction process is just a practical methodology for anticipating the perils and pitfalls that may occur on a typical construction project on any given day.

The Risk Management Team

Many of the items discussed in this chapter go beyond the tasks that you will be facing when you first start your career in construction management. But as you move from the entry-level positions of field engineer to assistant superintendent to project management and eventually to project executive, you will be involved more and more in decisions associated with evaluating risks—not only from a project perspective but also from a business standpoint. The risks associated with every project will have a direct impact on the success (or failure) of the construction company. For this reason, it is not unusual for the construction manager to consult with senior management and the company's legal team before pursuing large or unusual projects. Many construction firms have strict rules about when senior management and legal need to be brought in to help evaluate the risk proposition for a project. The trigger point is usually linked to the dollar value of the project—as the dollar value increases, so does the need for senior/legal advisement.

You Get What You Plan For

In Chapter 8 you got a pretty good look at the types of issues that a superintendent has to manage on the job site, and in Chapter 10, "Monitoring Project Performance," you learned about the various tools that are used to monitor project performance. In this chapter, you learned that risk management begins before the project ever starts. The fact is, all of the construction management functions taken together are part of the risk mitigation plan.

Every time actual job costs are compared to estimated costs, that's risk management. When a superintendent holds a tail-gate meeting on the job site to review safety procedures, that's risk management. When the CM reviews a schedule and decides to add another crew to the job in order to pick up the pace, that's risk management. The point is that everything you do in construction management is an effort to identify risks and mitigate them. So, even if you aren't involved in the highlevel discussions at the beginning of the job when the formal risk mitigation strategies are being developed, remember that the risk management team that decided

to take on the project in the first place is depending on you to carry out your part every day to deliver a quality project, on time, within budget, and without any accidents.

Every project, every site, and every owner is different. Therefore, a thorough assessment of the challenges and risks associated with each new project must be done regardless of how many times you have built the project type. For example, just because you've built several schools doesn't mean that the next one you build won't have some new wrinkle associated with it. You can bet that it will! That's why it is important to develop a standardized risk assessment approach that can be applied to each new project. And if you develop the discipline to use it every time, you will always have a plan in place to effectively identify, quantify, and control most construction risks.

Terms to Know

contingencies contract indemnification joint venture latent design defect

Review Questions

- 1. Name the six different categories that most risk factors generally fall under.
- 2. What is a contingency?
- 3. What is a joint venture?
- 4. Name at least three types of construction risks.
- 5. What is a latent design defect?
- 6. Name at least three prebid risk factors.
- 7. Name one estimate preparation risk factor.
- 8. What two factors must be considered when trying to determine the risk rating for any given risk?
- 9. Name the five most common risk mitigation strategies.
- 10. Give one example of a risk allocation technique that contractors might use on a large, complex project when they think they have exceeded their risk tolerance.

Chapter 13

Building Information Modeling

Everything we do in construction management is tied to the plans and specs. They provide the benchmark by which a contractor's performance is measured. As you learned in Chapter 4, "The Construction Contract," the plans and specifications make up two of the three key components of the construction contract. However, one of the most exciting advances in construction today is the ever-increasing use of a technology known as *building information modeling* (BIM). Fundamentally, BIM adds a three-dimensional "modeling" component to traditional two-dimensional plans and specifications, with an added bonus. Every element of the design displayed in the building information model also carries with it data to support a whole array of construction management tasks and activities.

It is not the intention of this chapter to explain the technical aspects of how BIM can be utilized to support the various construction management functions. Many other books and resources are available to do that. For example, I recommend the book *BIM and Construction Management: Proven Tools, Methods, and Workflows* by Brad Hardin (Sybex, 2009). On the other hand, I do want to share how contractors are using this exciting technology and the difference it is making on a daily basis, especially when one of the collaborative project delivery models such as design-build or atrisk CM is being used.

In This Chapter

- · What building information modeling is
- How BIM is impacting the construction industry
- How BIM makes virtual construction possible
- How contractors are using BIM
- ◆ How BIM is being implemented
- How BIM is aiding collaboration and communication of the project team

BIM model

A digital representation of the physical and functional characteristics of a building displayed as a 3D model, with the added capability to integrate a whole array of design and construction data related to cost, schedule, materials, assembly, maintenance, energy use, and more.

What Is a Building Information Model?

A BIM model is a 3D digital representation of the physical and functional characteristics of a building. In a nutshell, the difference between a typical CAD-generated 3D model and a building information model is that the BIM can capture vital information about the entire building process and all of its components. In other words, the power of this technology is that the virtual model is also a vessel in which to load every bit of electronic data that can be collected. That means specification data about materials (weight, size, color, fire rating, maintenance data, and so on), installation instructions for assembly, product warranties, maintenance requirements, and on and on, including productivity and price information. In essence, BIM is a CAD model linked to a database in which you can enter just about any information you want. As such, a BIM model serves as a shared knowledge resource for the entire design and build team. BIM focuses on the integration of information that inevitably adds efficiency to the design and construction process, reduces waste and error, and improves quality. Let's take a look at just how impactful this technology is and how construction managers can take advantage of it.

Designing in BIM

Some 40-plus years ago, architectural plans and specs were created the "old-fashioned" way—with pen, pencil, and paper. If you needed to make a change to some part of a document, it meant getting out the electric erasers and redrawing the plan, section, or detail that needed changing. And if that change impacted other elements of the design, then you'd have to manually go in and modify the other drawings as well, thus more erasing and redrawing. It was very tedious to say the least—so much so that if the changes were major, it was actually easier to start the whole drawing process over again from scratch.

Then in the early 1970s, computer-aided drafting (CAD) started making its way into the marketplace. As exciting as this technology was, at first it was able to run only on graphic terminals connected to mainframe computers. But in the early 1980s, CAD programs that were able to run on personal computers began to emerge, and it started to show up in the offices of some architects around the country—and, oh, what an improvement! To put it lightly, CAD turned the architecture community upside down. Designers were able to draw (and erase) lines by electronic means and insert text to create 2D plans and specs—and if they needed to make a change, they could easily do so. CAD allowed architects to produce better designs much faster. Complex shapes that once took hours to create could be drawn in minutes. Wall lines would automatically "snap" into place. Typical items and details could be drawn once and then stored for future insertion into other drawings. Once retrieved, they could be copied, rotated, and oriented into

position in seconds. Eventually the technology advanced to include basic 3D modeling capabilities, and all of the 2D line drawings were now able to be represented as 3D objects. Once animation was added, one could "walk through" the front door of a new building and make their way down the hallways, into rooms, and up the stairs with just the touch of a mouse. And if you wanted to get a bird's-eye view, you could experience a "flyover" as well, taking in a rooftop view as well as views from all exterior angles. CAD was a major breakthrough for the architectural community, and contractors benefited from the breakthrough as well. All of those big rolls of paper plans and specs were now able to be transmitted to them electronically, and with 3D modeling they could get a glimpse of what the project was supposed to look like when it was finished.

But as wonderful as CAD is, even with 3D modeling capabilities, it isn't BIM. In other words, the model that is produced via CAD isn't intelligent. It is simply a 3D representation of a 2D design. For example, the 3D model is not able to detect errors on its own and correct information from one part of the model to another part of the model automatically. The CAD lines simply configure to create 3D objects. The concept of BIM goes way beyond CAD. BIM is a different kind of modeling program. BIM is a database-driven modeling system.

With BIM, the design process begins by building a model made up of intelligent objects that represent all the elements of the project—walls, roof, windows, beams, stairs, air conditioning units, and so on—that know what they are and what relationship they have with the other objects in the model. So, instead of having to look in different places (plans, sections, elevations, and schedules) for information regarding a particular item, such as a window, all the pertinent information is built into the window in the BIM. The object knows everything about itself—its size, frame material, type of glass, R-value, and so on. And if you change the design, each object will adjust itself to fit the new scheme.

In addition to communicating design intent, BIM allows the designers to run a variety of studies, simulations, and "what if" scenarios in a virtual environment, keeping track of the different databases that comprise the project, thereby tracking the various impacts those scenarios have on everything from energy efficiency to ADA compliance to spatial relationships and every other architectural consideration. Furthermore, as other design professionals get involved with the model, such as structural engineers, mechanical engineers, and electrical engineers, they too can add their project elements and run design scenarios to see how they interface with the architectural components of the model. With BIM, the opportunity to integrate every aspect of the design is a real possibility because all of the physical and functional characteristics of every element of the project are captured in a database format. This makes it easy to share project information with other members of the team. What's more, contractor issues such as constructability, productivity, fabrication, and installation can also be considered while the design is being developed.

BIM and Beyond

In 2008 an architect in southern California by the name of Kimon Onuma developed a grassroots online exercise known as BIMstorm LAX. Onuma invited 133 design professionals from 11 different countries to participate over a 24-hour period. He also invited 700 additional people to participate as observers, including many contractors and students. The entire group, organized into teams, went to work developing schematic plans for large sections of the city of Los Angeles. With links to GIS applications and Google Earth, they ended up creating conceptual designs for 420 buildings totaling more than 55 million square feet. Buildings ranged in size from a small 600 square foot house to a proposed 2 million square foot bank tower.

What allowed for all of these people, most of whom had no idea what BIM was, to participate in the exercise was a model server developed by Onuma's firm called the Onuma Planning System (OPS). This link allowed people with very little technology knowledge and no BIM training at all to access the model and input data through such common software applications as Microsoft Word or Excel. Onuma believes that engaging a BIM model should be no more difficult than booking a flight on a travel website like Expedia or Travelocity. In other words, technology should not limit the flow of information in design and construction, but rather it should enhance it. Onuma created a system that requires no software installation and runs on standard Internet browsers on either PCs or Macs.

Since that first BIMstorm exercise in 2008, more than 15 others have been launched around the world in cities including Boston, San Francisco, Washington D.C., Tokyo, Rotterdam, London, and Vancouver. The BIMstorm experience is an ongoing opportunity for anyone interested in building design and construction. To learn more about BIMstorm and how you might participate, go to http://bimstorm.com/i/BimStorm.php.

Using BIM to Manage Construction

Although architects and engineers are often identified as the primary beneficiaries of BIM, the truth is the construction industry has a great deal to gain from employing BIM technology as well. With BIM you get a chance to build the project in a virtual environment before you build it for real. BIM provides an extraordinary opportunity for contractors to plan their construction approach, methods, and means long before they ever break ground. By running different simulations and analyzing the impacts of each, the contractor can work out in advance many of the glitches and problems that would be encountered in the field. The entire build team (contractor, subcontractors, fabricators, and so on) can work together collaboratively in a *virtual construction* environment to consider numerous

virtual construction

A computerized environment where the contractor and their team can simulate, analyze, and plan the construction of a building project before the actual construction process begins in order to head off problems in the field before they occur.

scenarios relative to work sequencing, staging layouts, hoisting options, and many other important construction and job site management issues.

Furthermore, because of the *I* in BIM, the model can expand beyond the 3D features that allow the architect to communicate the design intent and lets us see the project. The *I* permits us to add the fourth and fifth dimensions of time and cost to the BIM. This means the construction manager can link CPM schedule activities and cost data to the 3D model to produce schedules and estimates for the project as the design is being developed.

Unquestionably, builders can realize many benefits by incorporating BIM into their construction management process. By using BIM, a contractor can better coordinate all of the various trade activities involved in getting a project built and thereby save time, create a safer work environment, eliminate waste, reduce rework, have fewer errors and corrections in the field, produce a higher-quality product at a lower cost, and increase profits.

As a matter of fact, the construction benefits are so great that many contractors are opting to use BIM even if the architects and engineers they are working with are still delivering the design in a 2D CAD format. A number of construction firms have made the investment in the technology and hired (or trained) personnel able to create BIMs so they can convert 2D CAD drawings into information-rich models to increase their own efficiencies.

It has been reported by the Associated General Contractors that the 2D conversion to BIM for a typical project should take between one to two weeks and should cost between 0.1 percent and 0.5 percent of the total construction costs. This assumes that the contractor has already made the initial investment in software and training and is past the initial learning curve. Some contractors are outsourcing the task to a growing number of third-party service providers.

And even if the architect has supplied a 3D building information model to the contractor at the start of a project, its primary purpose is usually to convey design information, not necessarily data that can support many of the construction management tasks. In other words, it is a *design-intent model* and not a *construction model*. Therefore, it is not uncommon for contractors to create their own construction models in addition to using the architecture model.

Design Visualization

One of the most obvious uses of BIM for both contractors and architects is to communicate the design intentions to all members of the team, including the owner. The old expression "A picture is worth a thousand words" couldn't be truer. It is difficult for many people to visualize what a project is going to look like, and feel like, from 2D drawings and specifications. Not only does the 3D

NOTE

design-intent model

A building information model prepared by an architect, primarily intended to communicate design information.

construction model

A building information model, typically prepared by a contractor, that links construction-specific information such as work breakdown structures and cost data to project elements in the 3D model.

stereoscopic projection

A 3D video display of a computergenerated virtual reality environment. model present the project as it will be built, but it can also communicate an array of information about all of the systems, products, and materials used to build it. The 3D BIM also allows the team to run simulations and conduct analyses regarding alternative approaches to both design and construction. By linking *stereoscopic projection* (think 3D glasses) capabilities with the BIM, the benefits of design visualization are really enhanced. An individual can have the immersive experience of walking around their virtual environment as if it were real—helping the team make faster decisions with confidence.

Design Assistance and Constructability Review

One of the great benefits of BIM is it allows the contractor, along with their trade and supplier partners, to analyze and test a number of construction "means and methods" approaches before ever going to the job site. This gives the contractor the opportunity to discover flaws and issues in the design that cause significant constructability challenges—not to mention flat-out errors or omissions. When these issues are discovered, the contractor can recommend alternative solutions to the architect while preserving the overall design intent. These reviews can also be used to confirm quality standards and assess safety conditions.

Site Planning and Site Utilization

Proper site planning and utilization is a critical job site management task that has significant impact on the project's overall success. With BIM, the superintendent and project manager can sit down and study the existing and proposed utilities, site access options, safety and evacuation concerns, excavation plans and shoring requirements, dewatering issues, crane placement and hoisting schemes, and choices for temporary lay-down storage areas. A number of scenarios can be tested and confirmed, and once decisions have been made as to how to proceed, the contractor can communicate the plan to subcontractors, the owner, and even neighbors if needed.

4D Scheduling and Sequencing

The planning and scheduling functions represent one of the most important aspects of the construction management process. These efforts continue throughout the building process and are constantly being monitored to keep the project on track. By adding schedule data to a 3D building information model, you can create a 4D information model, where time is the fourth dimension.

Adding the fourth dimension to the building information model helps everyone involved in the project visualize the schedule and understand how important proper sequencing of activities is to the overall success of the project. 4D schedules are

a powerful tool for phasing, coordinating, and communicating planned work to subcontractors, designers, owners, and other project stakeholders. Scheduling with BIM helps optimize the sequence of construction and manage project logistics.

5D Cost Estimating

One of the major benefits of BIM is that each object within the model includes information about its length, width, and height—all of which is needed by the estimator in order to develop quantities for the project. BIM enables accurate quantity takeoffs of materials and building components that can be linked directly to cost databases to create an accurate estimate for the project. Furthermore, the design and the estimate are connected in such a way that any cost impacts associated with changes in the design can be seen immediately by all parties associated with the project. With BIM, the chances of the design getting ahead of the estimate and busting the project budget are remote.

Integration of Subcontractor and Supplier Data

It is quite common for some subcontractors and suppliers to create their own BIM models. For example, mechanical contractors and steel fabricators often create their own models and end up sharing them with the contractor. These specialty models contain product data, fabrication details, and installation methods that the contractor's model will not have. This allows these subcontractors to integrate their databases with those of the contractors to perform intensive coordination reviews and highly detailed systems analysis. The time and cost savings that this early integration effort brings is huge.

Systems Coordination

One of the most prevalent uses of BIM by contractors today is to perform *clash detection*. Clash detection is kind of like a spatial "spell check" for building components. Clash detection allows for the effective identification, inspection, and reporting of unintended material or system interferences in a 3D project model. For example, the model might reveal some ductwork running into a structural beam. This is obviously a problem that would best be addressed *before* the incident was discovered in the field. The clash detection exercise enabled by BIM can check the interfaces between equipment, fixtures, pipes, ducts, conduits, structural members, and architectural features. Contractors report that they have discovered and resolved thousands of conflicts by using BIM, saving significant dollars and calendar days in rework. These same contractors report a reduction in field-related questions and requests for information (RFIs) by as much as 80 percent on projects utilizing BIM. Now that's a *big* deal!

clash detection

A process for effectively identifying unintended material or system interferences in a 3D project model.

Layout and Fieldwork

Once the design is fully coordinated, data from the BIM model can be used to assist with the *layout* of materials and systems in the field. As a matter of fact, relevant information from the model can be loaded directly into the surveyor's equipment.

Prefabrication

One of the benefits of BIM that may present the greatest opportunity to improve construction operations lies with the potential for prefabrication. With a fully coordinated BIM model, the opportunity to isolate, analyze, and optimize any area of the project is possible. That means that the contractor can consider prefabrication techniques to deliver components of the project, especially those that are repetitive. Prefabrication usually results in higher quality and lower costs.

Operations and Maintenance

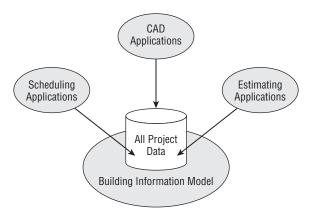
One of the primary drivers for the use of BIM is associated with the concept of "cradle to grave" accountability for a project, which includes the maintenance and operations activities after the project is complete. Because the BIM model is updated continuously during construction, the "as-built" record of the constructed project is current and accurate at the time it is turned over to the building engineer responsible for the operation and maintenance of the facility. Not only that, but the information regarding all of the products, materials, and systems installed in the project can now be directly linked with the equipment and maintenance manuals utilized by the facility's personnel.

Implementing BIM

There are two basic approaches to implementing BIM. One approach assumes that all project information can be loaded into one database to create a single-package BIM. For example, all estimating data and scheduling data would be merged with or added to data comprising the 3D model. This approach, referred to as the *central repository approach*, is considered impractical by many in the construction industry, at least at this stage of the BIM evolutionary process. One reason common for this is that the architects and contractors need different types of information to do their work. Whereas architects may need energy use and building code data to design spaces and calculate heating and cooling requirements, contractors need cost data and activity durations to do their estimates and schedules. Because cost data is connected to the design elements, the architect would have to design every detail in order to have a complete database for estimating purposes, and this is unlikely at the preliminary stage.

central repository approach

The concept that all project information can be loaded into one database to create a single building information model.



Central Repository Approach

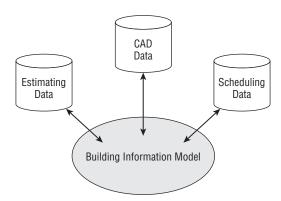
The second approach, known as the *distributed repository approach*, seems to be the path that most contractors, subcontractors, and subconsultants have taken to implement their BIM activities. With this approach, the BIM model has access to a collection of separate databases maintained within their independent programs. For example, all of the estimating data needed to perform cost computations and the like are maintained in the estimating program. The estimating program is then able to exchange some of its data with the 3D BIM model via a bidirectional link (back-and-forth exchange) to create an estimate for the project. And this can all happen at the preliminary design model stage. What makes this exchange possible is a property known as *interoperability*, and it is really the key to integrating all of the independent-discipline databases to produce the various BIM deliverables.

distributed repository approach

The concept that the BIM model consists of a collection of separate databases maintained within distinct programs that can communicate in a way that allows them to exchange at least some of their data.

interoperability

The capability of a system or program to interact with other systems or programs without access or implementation limitations or restrictions.



Distributed Repository Approach

The fact is, at this point in time, no one BIM tool can do everything. It is not at all unusual for the various disciplines (architectural, structural, mechanical, electrical, plumbing, and others) to create their own models, in a distributed fashion, and then use other software applications (such as Navisworks) to create a composite model that allows for clash detection and other types of construction coordination exercises and constructability reviews.

And the good news is that all of this can happen digitally, without having to reenter information from different sources into the various tools. So, even though we haven't quite achieved the ultimate master model approach to BIM, we have made progress and are benefiting greatly from the efficiencies and cost savings associated with the use of BIM.

NOTE

Building information modeling is being taught as part of the standard construction management education program at many universities across the United States. Some construction management students have formed BIM Clubs, especially if a course is not offered. What is especially encouraging is that this technology, designed to integrate information, is bringing about more collaboration among students from the different design-build disciplines of construction, planning, architecture, engineering, and even facilities management and landscape architecture. Students learning this technology have an advantage when applying for jobs as more and more companies are seeking employees with this added capability.

Implications for the Future

Although the BIM revolution is still a work in progress, many construction companies have made the investment in the necessary technology and training and have incorporated at least some elements of BIM into their businesses. This is good news for members of the younger, tech-savvy generation who plan to enter the construction industry. On the other hand, some contractors and architects aren't quite as motivated to make such a drastic change—at least not yet. However, as articles on BIM continue to appear in just about every trade publication and as new BIM products hit the market annually, it is just a matter of time before these improved methods for managing the construction process begin to replace previous practices.

All construction management activities can be enhanced and optimized through the use of BIM, and it can be applied to any type of construction project—big or small. It will help the entire design and construction team better understand what the project intent is and how best to achieve the goals and objectives of project. BIM is clearly not a fad but rather a technology here to stay, and it's poised to transform an entire industry.

Terms to Know

BIM model design-intent model

central repository approach distributed repository approach

clash detection interoperability

construction model virtual construction

Review Questions

- 1. What is a BIM model?
- 2. What is the difference between 3D CAD modeling and BIM?
- **3.** What is meant by the term *virtual construction*?
- 4. What is the difference between a design-intent model and a construction model?
- **5.** What is the difference between the central repository approach and the distributed repository approach to implementing BIM?
- **6.** What is clash detention?
- 7. What are the fourth and fifth dimensions of BIM?
- 8. What does the term interoperability mean?
- 9. Name at least three common ways that contractors use BIM.
- 10. What is stereoscopic projection?

Appendix A

Common Acronyms Used in Construction

The following are some acronyms commonly used in the construction field:

BIM: Building information model

CAD: Computer-aided design

CD: Construction document CM: Construction manager

CSI: Construction Specification Institute

DB: Design-build

DD: Design development

ENR: Engineering News Record FOR: Field observation report

GC: General contractor

GMP: Guaranteed maximum price GPS: Global positioning systems IPD: Integrated project delivery

LEED: Leadership in Energy and Environmental Design OSHA: Occupational Safety and Health Administration

PM: Project manager PO: Purchase order

PPP: Public-private partnership

QA: Quality assurance QC: Quality control

RFI: Request for information

RFP: Request for proposal

RFQ: Request for qualifications ROM: Rough order of magnitude

SWPPP: Storm water pollution prevention plans

WBS: Work breakdown structure

Appendix B

Answers to Review Questions

Chapter 1

- 1. What is the name of the stone carvings dating back to the pyramids that contained the first written regulations pertaining to construction, commonly referred to as the first known building code?
 - **Answer:** The name of the stone carvings containing what is commonly referred to as the first known building code is the Code of Hammurabi.
- 2. By what specific measurement is construction used as an economic indicator for the U.S. economy?

 Answer: The specific construction measurement used as an indicator regarding the health of the economy in the United States is housing starts.
- 3. What are the five primary sectors of the construction industry?
 - **Answer:** The five primary sectors of the construction industry are residential, commercial, heavy civil, industrial, and environmental construction.
- **4.** What is the name of the organization credited with promoting construction management as a legitimate and unique area of study at four-year universities?
 - **Answer:** The organization credited with promoting construction management as a legitimate and unique area of study is the Associated Schools of Construction (ASC).
- 5. What is the role of the owner on a construction project?
 - **Answer:** The role of the owner on a construction project is to develop the program for the building, define the scope of the project, create the budget, and provide the funding for the project.
- 6. What is the name of the weekly magazine dedicated solely to the construction industry?
 - **Answer:** Engineering News Record (ENR) is the weekly magazine dedicated to the construction industry.
- 7. Name three associations affiliated with the construction industry.
 - **Answer:** Many associations are affiliated with the construction industry. Three of the best-known associations are the Associated General Contractors, the Associated Builders and Contractors, and the National Association of Home Builders.

8. What does LEED stand for, and what is its purpose?

Answer: LEED stands for Leadership in Energy and Environmental Design. It is a rating system that evaluates a building's environmental performance over its life cycle.

9. What two construction associations offer voluntary certification programs for construction managers?

Answer: The two construction associations that offer voluntary certification programs for construction managers are the American Institute of Constructors and the Construction Management Association of America.

10. What is lean construction, and from what industry does its concepts stem?

Answer: Lean construction is a philosophy that focuses on adding value with less work and the elimination of waste in the building process. It stems from the manufacturing industry, particularly the Toyota Production System.

Chapter 2

1. Distinguish between construction management as a function and construction management as a project delivery method.

Answer: The construction management function entails various tasks performed by the contractor such as estimating, scheduling, cost control, and contract administration in order to monitor, manage, and control the work of the contract for which the contractor is obligated. Construction management as a project delivery method is a contractual arrangement whereby the construction manager is hired by the owner to provide services to the owner, such as design review, overall scheduling, cost control, value engineering, constructability reviews, and construction coordination. Under CM project delivery, the construction manager may or may not be financially obligated to carry out the construction work itself.

2. Identify at least three characteristics that make the construction project unique from other industry sector projects.

Answer: The construction project is unique in a variety of ways. Each construction project is built as a one-of-a-kind structure or facility. Every construction project is built on a different and unique building site. The building process takes place outside. Much of the work is performed by the human hand. The labor force is by and large made up of transient workers moving from job to job.

3. Name the four primary project values to be managed, monitored, and controlled.

Answer: The four primary project values that need to be managed, monitored, and controlled on a construction project are time, cost, quality, and safety.

4. Why is scope definition so important in the construction process?

Answer: Scope definition is important in the construction process because it describes the extent of the work that is to be performed by the contractor.

5. What is meant by the term *project delivery?*

Answer: Project delivery is the overall structural or organizational framework used to put all the aspects of designing and building a construction project together.

6. Identify the three primary project delivery methods and discuss how they differ contractually.

Answer: The three primary project delivery methods are design-bid-build, design-build, and construction management. With design-bid-build, the owner has separate contracts with the designer and the contractor. With design-build, there is only one contract between the owner and the design-build entity for both the design and the construction. With construction management, the owner holds three contracts: one with the construction manager, one with the designer, and one with the contractor.

7. Explain how agency CM is different from at-risk CM.

Answer: The difference between agency CM and at-risk CM is in regard to who is responsible for performing the actual work of the contract. Under agency CM, the construction manager has no liability for the construction and acts only as an agent or advisor to the owner. With at-risk CM, the construction manager acts as an advisor to the owner during the design phase and is liable for the construction.

8. What is meant by the term fast tracking?

Answer: Fast tracking is a technique used to speed up the completion of a construction project by overlapping the design and construction processes.

9. Name the three basic ways in which a design-build entity may be configured.

Answer: The three basic ways in which a design-build entity may be configured are to have the contractor and the designer create an informal partnership for a project, to have a full-service design-build firm in which the designers and the contractors work for the same company, or to establish a legal joint venture between designer and contractor for a single project.

10. Identify the eight functions of construction management.

Answer: The eight functions of construction management are estimating the project, contract administration, managing job site and construction operations, planning and scheduling the project, controlling project performance, managing project quality, managing project safety, and managing project risks.

Chapter 3

1. Why is open bidding required on public projects?

Answer: Public projects require an open bidding procedure because taxpayer dollars are at stake, and an open bid allows any contractor to submit, reducing the risk of fraud, favoritism, and undue influence and reassuring taxpayers that their tax dollars are being spent properly.

2. Name a tool used to reduce the number of bidders on a public project and increase the quality of the contractor pool.

Answer: The tool used to limit the number of contractors bidding on a public project is the requirement for a pregualification statement.

3. What is the purpose of a labor and materials payment bond?

Answer: A labor and materials payment bond is a guarantee, backed by a surety, that payment for the contractor's labor and materials used on the project will be made.

- **4.** Identify the notice document that informs the public of upcoming construction projects funded with taxpayer dollars.
 - **Answer:** The notice document that is used to inform the public about upcoming construction projects is an advertisement for bids. These ads are typically posted electronically through construction project lead services but may be published in newspapers and trade magazines as well.
- Name the three selection methods used to buy construction services, and identify the solicitation instrument used for each one.
 - **Answer:** The three selection methods used to buy construction are low-bid selection, best-value selection, and qualifications-based selection. The solicitation instrument used for low-bid selection is the invitation for bids (or advertisement for bids). The solicitation instrument used for best-value selection is the request for proposals. The solicitation instrument used for qualifications-based selection is the request for qualifications.
- 6. Which procurement method is the most commonly used today, and what is the selection criteria used to determine the winner?
 - **Answer:** The most common procurement method used today is still design-bid-build. The selection criteria used to determine the winner when using design-bid-build is low price.
- 7. What is the name of the official document that the owner uses to notify the contractor to start construction?

 Answer: The document used to officially inform the contractor to proceed with the contract is called a notice to proceed.
- 8. Name the two primary selection criteria categories considered when using the best-value method.
 - **Answer:** The two primary selection categories considered with the best-value procurement method are price (quantitative factors) and qualification factors such as design, management, or past performance.
- 9. Describe how the weighted criteria evaluation process works.
 - **Answer:** Weighted criteria is a form of best-value selection in which maximum point values are preestablished for qualitative and price components and award is based upon high total points earned by the proposers for both components.
- 10. List at least three factors that are commonly considered before deciding to bid on a construction job.
 - **Answer:** There are many factors to consider when deciding whether to bid on a job. Some of these factors include location of the project, size of the job, who the architect or owner is, and the technical complexity of the project.

Chapter 4

1. What two major components make up the contract documents?

Answer: The two major components that make up the contract documents are the drawings and the project manual.

2. When did architects first begin to use drawings to communicate their design intent?

Answer: It was during the Renaissance when architects first started to use drawings instead of models to communicate design intent.

3. What does CAD stand for?

Answer: CAD stands for computer-aided design.

4. There is a particular way in which the drawings are organized in a set of drawings. Identify the order of drawings in a typical set of plans.

Answer: A typical set of drawings is ordered with the civil drawings first, then the architectural, then the structural, then the mechanical, and finally the electrical drawings.

5. What is the difference between a plan view and a section view in a set of drawings?

Answer: A plan view represents a horizontal cut through the structure, and a section view represents a vertical cut through the structure.

6. Name the four primary sections of a project manual.

Answer: The four primary sections of a project manual are the bidding documents, the general conditions, the supplemental conditions, and the technical specifications.

7. The 2004 CSI MasterFormat is broken down into how many divisions?

Answer: There are 48 divisions to the MasterFormat.

8. Under which CSI division would you find building insulation?

Answer: You would find building insulation under Division 07, Thermal and Moisture Protection.

9. Name the four basic types of construction contracts.

Answer: The four basic types of construction contracts are the lump-sum contract, cost-plus-fee contract, guaranteed maximum price (GMP) contract, and unit-price contract.

10. Under a guaranteed maximum price contract, what happens if the actual cost is less than the guaranteed maximum contract price?

Answer: If the actual cost of the project is less than the guaranteed maximum contract price, the owner benefits from 100 percent of the savings unless there is an arrangement to split the savings with the contractor.

Chapter 5

1. Name the four fundamental stages of the construction management process after the design stage.

Answer: The four fundamental stages of the construction management process are pre-construction, procurement, construction, and post-construction.

2. What are the four distinct stages of the design process?

Answer: The four distinct stages of design are programming and feasibility, schematic or conceptual design, design development, and contract documents.

3. How does the quality of the design drawings impact the quality of the construction?

Answer: The construction contract calls for the contractor to build the project in accordance with the plans and the specs. If the plans, specs, or overall design is flawed or something is missing, then the contractor is obligated to perform as instructed or to bring the flaw or defect to the attention of the architect by processing a change order. Either way, the owner is left with paying the price for the error and is usually not happy.

4. In relation to construction, what is meant by the term *due diligence*?

Answer: Due diligence is the process of identifying any problems associated with the project early on so that those problems can be factored into the decision making that occurs during the pre-construction stage.

5. What are the two procurement instruments used to buy out the construction job?

Answer: The two procurement instruments used to buy out the construction job are subcontracts and purchase orders. Subcontracts are used to buy labor, and purchase orders are used to buy materials and equipment.

6. Name at least three positions that make up the members of the on-site construction management team.

Answer: Three positions that make up the on-site project team are superintendent, assistant superintendent, and field engineer.

7. What occurrence marks the official end of the project?

Answer: The official end of the project occurs when the architect releases a certificate of substantial completion.

8. What is the name of the tool used to keep track of and manage the completion of all of the loose ends, minor repairs, adjustments, and missing items at the end of the project?

Answer: A punch list is used to manage all of the loose ends, minor repairs, adjustments, and missing items at the end of the project.

9. What is value engineering, and what is its purpose?

Answer: Value engineering is the process of analyzing the design, products, and materials associated with the project to determine whether the proposed application, installation, or execution is the best approach or solution. The purpose of value engineering is to optimize resources to achieve the greatest value for the money being spent.

10. Why is it important to have a clear distinction between the project punchout and the warranty period?

Answer: It is important to have a clear distinction between project punchout and warranty because the completion of punchout denotes substantial completion of the project. If work items continue to get added to the punch list, it will be very difficult to clearly mark the end of the project.

Chapter 6

1. What is a construction estimate?

Answer: A construction estimate is a summary of probable quantities and costs of materials, labor, equipment, and subcontracts to complete a project, including taxes, overhead, and profit, based on the best available information at the time.

2. Name the four primary categories of costs in the construction estimate.

Answer: The four primary categories of costs in the construction estimate are materials, labor, equipment, and subcontracts.

3. How are construction estimates typically organized?

Answer: Typically, construction estimates are organized according to either the 1995 CSI MasterFormat, which utilizes 16 divisions, or the expanded 2004 version, which consists of 48 divisions.

4. What type of estimate would we probably do if we were meeting with a client for the first time and they wanted to get a rough idea about their project cost?

Answer: The type of estimate that would most likely be presented to a client who was seeking a rough idea of cost for a new project would be a rough order of magnitude (ROM) estimate.

5. Identify the four preparation steps taken to start the estimating process.

Answer: The four preparation steps taken to start an estimate are to review the plans and specs, to develop a query list, to attend the prebid meeting, and to visit the site.

6. What are general conditions?

Answer: General conditions are the same thing as indirect costs and represent the expenses incurred in order to deliver and manage the materials, labor, equipment, and subcontracts employed on any given job. Supervision, cleanup, temporary utilities, and security fencing are all examples of general conditions.

7. What unit of measure is typically employed for pricing general conditions?

Answer: The unit of measure typically applied to general conditions is a unit of time such as hour, day, week, or month.

8. What is a scope sheet?

Answer: A scope sheet identifies all of the items of work to be performed under a specific trade heading or work category such as masonry or siding.

9. Identify at least four characteristics exhibited in a quality estimate.

Answer: There are many characteristics displayed in a quality estimate including correct quantities, accurate labor hours, correct pricing, accurate calculations, completeness, clear paper trail, proper overhead, and proper profit.

10. When will you know the true accuracy of your estimate?

Answer: You will know the true accuracy of your estimate when the project is complete and all the costs and expenses have been added up.

Chapter 7

1. What is partnering?

Answer: Partnering is a team-building technique to establish a set of common goals and objectives for the project and develop a mutually acceptable protocol for communication and conflict resolution through a formal agreement.

2. How does the contractor receive clarification from the architect regarding details of the design?

Answer: The contractor receives clarification from the architect regarding details of the design by processing a formal request for information (RFI) in writing.

3. What is the purpose of a submittal?

Answer: Submittals provide a means by which the architect and owner can confirm the intent of the design.

4. What is a shop drawing?

Answer: A shop drawing is a special kind of submittal, usually required when a building material must be fabricated from scratch. The drawing includes details, dimensions, and the configuration of the item being fabricated.

5. What is the name of the document that establishes the template for measuring work progress as it relates to requests for payment?

Answer: The name of the document that establishes the template for measuring work progress as it relates to requests for payment is a schedule of values.

6. What is the name of the document that formally and officially authorizes a payment to the contractor?

Answer: The document that authorizes payment to the contractor is called an application and certificate for payment.

7. What are liquidated damages?

Answer: Liquidated damages are an amount of money that is assessed to the contractor for a failure to meet a specified completion date.

8. What is retainage?

Answer: Retainage is a certain percentage of money owed to the contractor that is held back by the owner to encourage completion of the project.

9. Identify two instances when a change order might need to be initiated.

Answer: A change order would be required to correct a detail of the design that contained an error or omitted information or would be required when an owner wants to add scope to the project.

10. Name three alternatives to traditional litigation for resolving construction contract disputes.

Answer: Three alternatives to traditional litigation for resolving construction disputes are mediation, the minitrial, and arbitration.

Chapter 8

1. Identify at least three issues that the superintendent must be concerned with when trying to manage construction operations.

Answer: Three issues that the superintendent must be concerned with when trying to manage construction operations are subcontractor coordination, material and equipment deliveries, and productivity.

2. When scheduling subcontractors for the job, you should try to follow three fundamental rules. What are they?

Answer: When scheduling subcontractors for the job, the three fundamental rules that you should try to follow are to resist bringing subcontractors onto the job until you are 100 percent ready for them; to make sure that once you bring them on the job, they have everything they need to proceed; and to pay all subcontractors promptly upon completion of their work.

3. What does it mean to order something on will-call?

Answer: A will-call acts as a confirmation of an order that has been placed prior to the date it is actually due for delivery. The will-call generally occurs the afternoon before the scheduled delivery and confirms or denies that the delivery date is still a go.

4. Identify at least three factors that can negatively impact construction productivity.

Answer: Factors that negatively impact construction productivity are crowded work spaces, poor coordination of work activities, poor supervision or lack of supervision, an inexperienced or poorly trained workforce, not having the proper tools and equipment, adverse weather conditions, confusing plans and specs, changes in the work plan, and inefficient job site layout.

5. Identify at least three environmental issues that might interfere with the project schedule and cause unexpected delays on the job.

Answer: Environmental issues that can interfere with the construction schedule and cause unexpected delays on the job are encountering soil erosion problems, encountering endangered species on-site, having to protect vegetation on-site, trying to protect and preserve wetlands during construction, and discovering historical or cultural artifacts while excavating.

6. What is a laydown area?

Answer: A laydown area is a designated storage area within the construction site that is used for sorting out large orders such as the structural steel.

7. What types of information should be shown on a site logistics plan? Name at least four items.

Answer: The types of things that should be shown on a site logistics plan are the location of the field office, the location of the temporary utilities, the location of the storage trailers, the location of the laydown area, the location of the portable toilets, the location of dumpsters, on-site parking areas, the security fencing, and the entrance and exit gates.

8. Why is it important for the job superintendent and the other members of the on-site team to keep project diaries?

Answer: It is important to keep a project diary because there is so much information that must be communicated back and forth among the project participants, and there is a great opportunity for misunderstandings, confusion, and things falling through the cracks. The diaries help to keep straight all of the communications, conversations, and activities.

9. Why is it important to accurately report hours and cost codes on time cards?

Answer: It is important to accurately record hours and cost codes on time cards because they provide the payroll clerk with all of the information needed to calculate wages and distribute paychecks. They also provide fundamental information needed to track and monitor productivity and labor expenditures.

10. Identify the way in which the construction industry has increased overall owner involvement in the construction process.

Answer: The construction industry has increased overall owner involvement in the construction process through a variety of collaborative software programs that establish intranet sites. These programs allow the owner to take part in a variety of project communications and may have a webcam linked to them.

11. What does SWPPP stand for and what is its purpose?

Answer: SWPPP stands for *storm water pollution protection plan*, and its purpose is to document how the contractor will manage erosion and prevent pollution of lakes, rivers, wetlands, and coastal areas by runoff water and sediment from the building site.

Chapter 9

1. What are the two most common types of schedules used in construction?

Answer: The two most common types of schedules used in construction are the Gantt chart (or bar chart) and the network diagram.

2. Name the two techniques used to create a network diagram.

Answer: The two techniques used to create a network diagram are the activity-on-arrow method and the activity-on-node method.

3. What is another name for the activity-on-node (AON) network diagram?

Answer: The activity-on-node network diagram is also called a *precedence diagram*.

4. What is a look-ahead schedule, and how is it used?

Answer: Look-ahead schedules are developed by superintendents and trade foremen to coordinate the work and activities over a relatively short period of time, usually two- to four-week intervals. They are often hand-drawn and are distributed to the specific trades involved.

5. What are the three stages of network diagram development?

Answer: The three stages involved in developing a network diagram are the planning stage, the sequencing stage, and the scheduling stage.

6. Name the three different types of activities that are included in the typical schedule, and give an example of each.

Answer: The three different types of activities that are included in the typical schedule are production activities (for example, installing siding), procurement activities (for example, ordering windows), and administrative activities (for example, obtaining the building permit).

7. What is the critical path, and why is it important from a project management standpoint?

Answer: The critical path is the continuous chain of activities with the longest (combined) overall duration in the network diagram. The critical path is important from a management standpoint because the critical path determines the project duration and any delay in any activity along the critical path results in a delay in the overall project.

- 8. What is float, or slack, in the schedule?
 - **Answer:** Float is the amount of time that an activity's start can be delayed before it impacts the project's planned completion.
- 9. What are the three scheduling calculations that you must perform in order to determine the project duration and the critical path?
 - **Answer:** The three calculations that must be performed to determine the project duration and the critical path are the forward pass, the backward pass, and the total float calculations.
- 10. After you complete a forward and backward pass, how do you know which activities are on the critical path?

 Answer: The activities that have no total float will be the activities on the critical path.

Chapter 10

1. What are the seven fundamental steps included in the project control cycle?

Answer: The seven fundamental steps included in the project control cycle are (1) develop the project plan, (2) establish the project benchmarks, (3) monitor the project performance, (4) identify performance deviations, (5) evaluate corrective options, (6) make adjustments as needed, and (7) document, report, and evaluate results.

- 2. What are the two essentials of an effective project control system?
 - **Answer:** The two essentials of an effective project control system are information and a good reporting system.
- 3. Name three sources where you might gather field information needed to develop your project controls.
 - **Answer:** Three sources of field information needed to develop project controls are material invoices, time cards, and subcontractor billing statements.
- 4. It is important to receive accurate and complete information from the construction job site. Name two specific construction management functions where this information is used.
 - **Answer:** Field information is used to detect variances between the actual and planned performance of a project regarding cost, time, and productivity. It is also used to develop the historical estimating databases and productivity factors used when creating the project estimate and schedule.
- 5. What is a cost code, and how is it used in project controls?
 - **Answer:** A cost code is a reference number assigned to each work activity identified in the project estimate and schedule. This code is often based on a CSI division number and another number identifying type of cost. Cost codes are used to track all items of work contributing to the overall project costs including materials, labor, equipment, subcontracts, and overhead. All job information regarding cost are tracked via these cost codes.
- 6. Name at least three factors that can impact project performance.
 - **Answer:** Numerous factors can impact project performance; weather, quality of the workforce, inadequate tools and equipment, defective materials, and overcrowded job sites are just a few.

7. What is an escalation clause, and how is it used in the construction contract?

Answer: An escalation clause is a special clause, usually negotiated into the construction contract when there is suspicion that some pricing component of the estimate is in a high state of flux. The clause allows for adjustments to be made to the estimate based upon current pricing of the suspected component.

8. What is the riskiest element of project planning and project control?

Answer: The riskiest element of project planning and project control is in estimating productivity.

9. What does it mean to crash the schedule?

Answer: Crashing the schedule means to compress the overall schedule by accelerating certain activities within it so that they finish sooner, thereby shortening the overall schedule.

10. Regarding project controls, what does it mean to forecast in construction management?

Answer: To forecast means to predict the final cost and schedule outcomes on a project while the work is still in progress. Construction managers forecast final cost and completion dates on a regular basis throughout the construction process.

Chapter 11

1. What are the three fundamental objectives of a quality management plan?

Answer: The three fundamental objectives of a quality management plan are to do things right the first time, to prevent things from going wrong in the first place, and to continually improve the construction process.

2. What is the difference between quality control and quality assurance?

Answer: Quality control addresses quality at the project level and deals with conformance to the plans and specs through submittals, mock-ups, shop drawings, inspections, and testing. Quality assurance addresses quality at the process level and deals with policies and procedures associated with hiring, training, safety, subcontracting, and procurement.

Name three quality control mechanisms typically mandated by the construction contract that are used to check for conformance to the plans and specifications.

Answer: Three quality control mechanisms typically mandated by the construction contract that are used to check for conformance to the plans and specifications are submittals, mock-ups, and shop drawings.

4. Explain the concept behind a zero-punch list.

Answer: The concept behind a zero-punch list is to complete the final walk-through inspection with few or no punch items noted on the list. The idea is to inspect and correct the work as it progresses instead of waiting until it is completed, only to find that the quality is unacceptable.

5. What is an FOR?

Answer: An FOR is a field observation report and involves a process in which employees, subcontractors, and visiting vendors are encouraged to report any work item suspected of being installed incorrectly or failing to meet a quality or safety standard. Each of these observations is logged by the quality engineer or person in charge of the task, and each item in question is verified or corrected as needed.

6. What is the name of the agency responsible for establishing safety standards and enforcing them through inspections conducted at construction job sites?

Answer: The name of the agency responsible for establishing safety standards and enforcing them through inspections conducted at construction job sites is the Occupational Safety and Health Administration, commonly referred to as OSHA.

7. Identify the four primary components of an effective safety management plan.

Answer: The four primary components of an effective safety management plan are management commitment, job site analysis, hazard prevention and control, and safety and health training.

8. What are the four primary causes of injuries in the construction industry?

Answer: The four primary causes of injuries in the construction industry are falls, being struck by an object, being crushed or trapped, and electrical shocks.

9. Identify at least five items of personal protection equipment that might be utilized by workers on the job site.

Answer: Personal protection equipment includes hard hats, safety glasses, steel-toed shoes or boots, face shields, ear plugs, special suits or coveralls, respirators, gloves, and safety harnesses.

10. What is an MSDS?

Answer: An MSDS is a material safety data sheet. An MSDS must be obtained and maintained for every chemical product that is located on the job site.

Chapter 12

1. Name the six different categories that most risk factors generally fall under.

Answer: The six different categories that most risks generally fall under are prebid risks, design risks, construction risks, political/legal/regulatory risks, financing risks, and environmental risks.

2. What is a contingency?

Answer: A contingency is an amount of money added to an estimate to cover unknown conditions or risk impacts.

3. What is a joint venture?

Answer: A joint venture is a business arrangement where two or more construction companies enter into an agreement for a one-time, single-project commitment and share resources and risks to manage and build the project.

4. Name at least three types of construction risks.

Answer: There are several types of construction risks including labor availability, quality of labor pool, differing site conditions, site access, property damage and theft, coordination of utilities, adverse weather, labor disputes, safety, and material availability.

5. What is a latent design defect?

Answer: A latent design defect is a flaw in the design that is not known until after the construction is complete and time has passed, allowing for the flaw or defect to show itself.

6. Name at least three prebid risk factors.

Answer: The prebid risk factors are the contract, the owner, the project price, the project time, work/labor issues, the location, and the estimate prep factors.

7. Name one estimate preparation risk factor.

Answer: There are several estimate preparation risk factors. They include the adequacy of the pricing data, familiarity of the subcontractors, ability to visit the site, confusing or contradictory plans and specs, excessive preparation costs, and insufficient time to prepare the estimate.

8. What two factors must be considered when trying to determine the risk rating for any given risk?

Answer: The two factors that must be considered when determining a risk rating for any given risk is the probability that the risk will occur and the impact if it does.

9. Name the five most common risk mitigation strategies.

Answer: The five most common risk mitigation strategies are risk avoidance, risk transfer, risk abatement, risk transfer, and risk allocation.

10. Give one example of a risk allocation technique that contractors might use on a large, complex project when they think they have exceeded their risk tolerance.

Answer: A contractor might decide to joint venture with another contractor on a large, complex project.

Chapter 13

1. What is a BIM model?

Answer: A BIM model is a digital representation of the physical and functional characteristics of a building displayed as a 3D model.

2. What is the difference between 3D CAD modeling and BIM?

Answer: A BIM model is attached to a database that holds all pertinent information about the objects that make up the project. A 3D CAD model is not linked to any database.

3. What is meant by the term *virtual construction*?

Answer: Virtual construction is the process by which a builder simulates, analyzes, and plans a building project in a computerized environment before and during the actual construction process in order to avert problems and accurately predict very detailed costs, schedules, and physical outcomes.

4. What is the difference between a design-intent model and a construction model?

Answer: A design-intent model focuses on communicating design information through a 3D model. A construction model contains construction-specific information such as cost data and scheduling durations and sequences.

5. What is the difference between the central repository approach and the distributed repository approach to implementing BIM?

Answer: With the central repository approach, all project information can be loaded into one database to create a single BIM model. With the distributed repository approach, the BIM model consists of a collection of separate databases maintained within distinct programs.

6. What is clash detention?

Answer: Clash detection is a process for effectively identifying unintended material or system interferences in a 3D project model.

7. What are the fourth and fifth dimensions of BIM?

Answer: The fourth and fifth dimensions of BIM are time (or 4D) scheduling and cost (or 5D) estimating.

8. What does the term interoperability mean?

Answer: Interoperability is the capability of a system to interact with other systems without access or implementation limitations or restrictions.

9. Name at least three common ways that contractors use BIM.

Answer: There are at least 10 common ways in which contractors use BIM, including for design visualization, design assistance and constructability review, site planning and utilization, 4D scheduling, 5D estimating, integration of subcontractor and supplier data, systems coordination, layout and fieldwork, prefabrication, and operations and maintenance.

10. What is stereoscopic projection?

Answer: Stereoscopic projection is a 3D video display of a computer-generated virtual reality environment.

Glossary

addendum A change or addition to the contract documents issued after the documents have been released but before the bids are due.

add-ons A term commonly used in construction estimating to describe the taxes, overhead, and profit added to the estimate after all other costs have been calculated.

advertisement for bids A public notice, usually published in newspapers, trade magazines, and journals, providing information regarding bidding procedures for public projects.

agency CM A construction management project delivery option in which the construction manager acts in the owner's best interests at every stage of the project, from design through construction. The construction manager offers advice and project management services to the owner but is not financially responsible for the construction.

architectural programming The research and decision-making process initiated by an owner, usually with the help of an architect or other programming specialist, that identifies the basic needs of the client and the parameters of the project to be designed and ultimately built by a construction professional. (Also see *program*.)

as-built drawings Record drawings completed by the contractor and turned over to the owner at the end of the project identifying any changes or adjustments made to the conditions and dimensions of the work relative to the original plans and specifications.

at-risk CM A project delivery option where the construction manager serves as a consultant to the owner in the development and design phases of the project and then as the general contractor during the construction phase.

back charge An amount of money charged against a subcontractor for work that the general contractor performed because the subcontractor failed to do so.

backward pass A scheduling technique used to calculate an activity's late start and late finish.

base isolators Large shock absorbers typically made of alternating layers of rubber and steel (or lead) attached to a building's foundation to allow movement of the structure without causing damage.

best value Any selection process where proposals contain both price and qualitative components and where the award is based upon a combination of price and qualitative considerations.

brownfield sites Properties that are abandoned or underused because of historic environmental contamination.

building information modeling (BIM) A digital representation of the physical and functional characteristics of a building displayed as a 3D model with the added capability to integrate a whole array of design and construction data related to cost, schedule, materials, assembly, maintenance, energy use, and more.

callback A request from an owner that a contractor return to the job site to correct or redo some item of work.

central repository approach The concept that all project information can be loaded into one database to create a single building information model.

change order Requests made by the owner to add or subtract features to the scope of the project resulting in changes to the contract.

claim An issue that occurs during construction and remains unresolved after the job is complete.

clash detection A process that utilizes a BIM 3D model to analyze interferences in the design by resolving conflicts among the various material and structural systems.

closed bid Used with private projects and is not open to the public. Bidding is by invitation only, via an invitation for bids, to a selected list of contractors.

cofferdam A temporary watertight enclosure erected to prevent water from seeping into an area, allowing construction to take place in the water-free space.

commissioning A process of testing and checking all equipment and systems within the facility at the end of a project to assure proper functioning and operation. It may also include the training of owner personnel in the operation and maintenance of the equipment.

concrete washout station A temporary container installed on a construction site to collect all water runoff from the washing of trucks, tools, and equipment associated with concrete. The container may prefabricated and delivered or built on-site.

constructability reviews A design review process in which experienced contractors and construction managers work with designers to ensure that the details of the design actually can be built in an efficient and cost-effective manner. The process entails review of materials, application, installation techniques, field execution, and building systems.

construction management The planning, scheduling, evaluation, and controlling of construction tasks and activities to accomplish specific objectives outlined in the contract documents.

construction model A building information model, typically prepared by a contractor, that links construction-specific information, such as work breakdown structures and cost data, to project elements in the 3D model.

contingency An amount of money added to an estimate to cover unknown conditions or risk factors.

contract documents The drawings, conditions, terms, and specifications setting forth the requirements for constructing the project.

contract indemnification Provisions in a contract that provide protection against possible financial loss, damage, or liability.

cost code A reference number used to track cost and schedule information on materials, labor, subcontracts, equipment, overhead, and fees throughout the project control process.

cost control A continuous monitoring process used to track the variances between actual performance and planned performance on a project, specifically concerning cost and time.

crashing the schedule To take steps that accelerate activities in the schedule, resulting in an earlier completion date.

critical path The longest path through a network diagram schedule, which includes those activities that have zero days of float. The critical path determines the overall project duration.

curtain wall An exterior cladding system that is supported entirely by the frame of the building, rather than being self-supporting or load-bearing.

design-bid-build A project delivery method in which the owner holds two separate contracts for design and construction. This method is often referred to as the *traditional* project delivery method.

design-build A project delivery method in which there is only one contract between the owner and a design-build entity. The design-builder is responsible for both the design and the construction of the project. This method is often referred to as *single-source* project delivery.

design-intent model A building information model prepared by an architect, primarily intended to communicate architectural design information.

digitizer An electronic pen-shaped stylus or mouse curser used in conjunction with software to assist in the quantity takeoff task in estimating.

distributed repository approach The concept that the BIM consists of a collection of separate databases maintained within distinct programs that can communicate in a way that allows them to exchange at least some of their data.

dry shacks Facilities that may be constructed onsite or brought in as modular units equipped with tables and storage lockers. They provide a dry place for workers to eat their lunch and change their clothes. Union agreements often require that the contractor provide a dry shack on-site.

earned value analysis A technique used in construction to determine the estimated value (earned value) of work completed to date on a project and comparing that to the actual work completed on the project.

escalation clause Usually negotiated into the construction contract when there is suspicion that some pricing component of the estimate is in a high state of flux. The clause allows for some fluctuation in the contract price based upon the current pricing of the suspected component.

fast tracking A practice utilized to speed up a job by overlapping the design phase and the construction phase of a project. This is often applied in designbuild or construction management project delivery.

field observation report (FOR) A report used to track questionable quality and safety performance on the job site. Employees, subcontractors, and visiting vendors are encouraged to report any work item suspected of being installed incorrectly or failing to meet a quality or safety standard. Each of these observations is logged by the quality engineer or person in charge of the task, and each item in question is verified or corrected as needed.

float The amount of leeway available to start or complete an individual schedule activity before it affects the planned project completion.

forecasts Periodic predictions stated in reports as to the final cost and schedule outcomes on a project while the work is still ongoing.

forward pass A scheduling technique used to calculate an activity's early start and early finish. The forward pass must be completed before the project duration can be determined.

Gantt chart Considered revolutionary when Henry Gantt first published this planning tool around 1910, a type of bar chart that illustrates a project schedule. It displays the start and finish dates of the various activities of a project.

guaranteed maximum price (GMP) A contract methodology in which the contractor is reimbursed for actual costs of materials, labor, equipment, subcontracts, overhead, and profit up to a maximum fixed-price amount. Any costs over the maximum price shall be borne by the contractor. Any savings below the maximum price will revert to the owner. This type of contract is often implemented when design is less than 100 percent complete.

infrastructure The basic roadways, bridges, and railroad networks that support a community or society.

integrated project delivery (IPD) Any project delivery method that contractually engages the contractor responsible for constructing the project at the beginning of the design process. Both design-build and at-risk CM are considered IPD models.

interoperability The capability of a system or program to interact with other systems or programs without access or implementation limitations or restrictions.

invitation for bids A notification sent to a selected list of contractors, furnishing information on the submission of bids on a private project.

joint venture When two or more construction companies enter into an agreement for a one-time, single-project commitment and share resources and risks to manage and build the project.

latent design defect Defects or flaws in design details that are not known until after the construction is complete and time has passed, allowing for the flaw or defect to show itself.

laydown area A designated area on the building site where large orders can be stored and sorted in an organized manner so that the parts can be easily identified for use on the project.

lead time The amount of time it takes for a product or equipment to be delivered to the job site. Products that have a long delivery time are called *long-lead-time items* and require special planning considerations.

lean principles Principles that stem from the Toyota Production System (TPS) and focus on creating more value for customers with less work and the elimination of waste. These principles are now being applied to the construction industry.

liquidated damages A daily amount of money paid by the contractor to the owner for each day that the project fails to meet the completion date specified in the contract. Not all contracts contain a liquidated damages clause.

material safety data sheet (MSDS) An information sheet documenting pertinent chemical information on various products used in construction.

mock-up Physical models or small samples constructed to allow the architect and owner to review the appearance and function of materials, colors, textures, and other aesthetic features before incorporating them into the actual project.

multiple prime A contracting methodology in which the owner bypasses the use of a general contractor and enters into multiple separate contracts with trade or specialty contractors for the various

sections of the work associated with the project, such as concrete, framing, mechanical, and electrical work. Each of the specialty contractors involved becomes a prime contractor on the project.

network diagram A common type of construction schedule, also called the *critical path method* (CPM), that depicts a continuous chain of activities showing both activity durations and the relationship of the activities. There are two types of network diagrams: activity-on-arrow (AOA) and activity-on-node (AON).

network logic The order in which activities are sequenced in the network diagram relative to their interdependent relationships.

notice to proceed The owner's official notification to the contractor to start work on the project. The contractor may or may not begin on the exact day of the notice but is authorized to proceed in whatever manner deemed appropriate.

Occupational Safety and Health Administration (OSHA) The federal agency responsible for establishing safety standards for construction and all other industries in the United States. The agency also has the authority to enforce those standards through rigorous inspections at the job site and to issue citations to and assess fines against any contractor or subcontractor for violating these standards.

open bid A competitive bidding requirement for all public projects. An open bid is one that is advertised publicly and allows any qualified contractor to submit a bid on the project.

partnering A team-building technique, calling upon the parties to the construction contract to establish a common set of project goals and objectives and develop a mutually acceptable protocol for communication and conflict resolution through a formal agreement.

perspective drawing A three-dimensional drawing representing width, length, and height of a structure.

precedence diagram A graphic presentation of a schedule depicting project activities on a node with an arrow that depicts the dependencies that exist between the activities.

preparatory inspection Inspections, sometimes called *pre-inspections*, that are designed to check progress and make sure that everything is ready for the next stage of construction.

prequalification The process in which an owner, based upon minimum financial, management, and other qualitative data, determines whether a construction firm is fundamentally qualified to compete for a certain project, or class of projects.

price proposal The part of a design-build proposal that stipulates the price at which the design-builder will provide the design and construction services necessary to complete the project.

program A written statement that identifies and describes an owner or end user's needs and requirements for a facility. Every design starts with a program. (Also see *architectural programming*.)

project delivery A comprehensive process by which a building, facility, or structure is designed and constructed.

public-private partnership A business venture approach whereby a public sector authority and a private enterprise join forces and combine resources to deliver government projects aimed at serving the public good.

punch list The minor adjustments, repairs, and work items that must be done before substantial completion can be achieved. The list is prepared jointly by the owner, architect, and contractor. The architect confirms completion of each item on the list.

quality assurance A quality management approach that addresses quality at the process level and deals with policies and procedures associated with hiring, training, safety, subcontracting, and procurement.

quality control A quality management approach that addresses quality at the project level and deals with conformance to the plans and specs through submittals, mock-ups, shop drawings, inspections, and testing.

quantity surveyors Individuals who are responsible for counting up and calculating all of the quantities of materials, labor, and equipment necessary to build a construction project.

query list A list of questions and needed clarifications compiled by an estimator as he or she reviews the plans and specs during the estimating process.

request for information (RFI) A written request for clarification regarding the plans or specifications. The requests are usually made by subcontractors through the general contractor to the architect.

request for proposals (RFP) A solicitation document, written by the owner, requesting pricing and a technical solution for design and/or construction services.

request for qualifications (RFQ) A document issued by the owner prior to an RFP to solicit contractor or design-builder qualifications. The RFQ may be used by the owner to shortlist potential proposers, or it may be used by itself as the final competitive submittal employed in qualifications-based selection.

responsive bid (or proposal) A bid or proposal package that meets all of the requirements of the solicitation instrument.

retainage A certain percentage of money owed to the contractor for work progress that is held back by the owner to encourage completion of the project.

rework A term used to describe defective construction work that must be redone or corrected.

schedule of values A budget template established early on in the project against which progress payments are measured. The schedule summarizes the total project cost by the various divisions of work.

scope of work The parameters defining the overall extent of work to be included in a construction contract. The project scope is commonly communicated through construction plans and written specifications.

scope sheet Similar to a work package, a scope sheet describes the items of work to be performed under a particular trade heading. It often accompanies a subcontractor's bid or a request for quotation.

self-performed work Construction work that is performed with the general contractor's own forces or labor. This is work that is not subcontracted.

shop drawing A supplemental drawing to the plans and specifications, prepared by subcontractors, vendors, or fabricators, that details methods, materials, and models of a product or installation associated with the project.

short-interval schedules Also called *look-ahead schedules*. They focus on a short period of time and a limited scope of work. They usually plan work for a two- to four-week time period.

shortlisting Narrowing the field of offers through the selection of the most qualified proposers on the basis of qualifications.

site logistics plan A layout plan identifying the placement of all temporary facilities needed during the construction stage of the project, such as the office trailer, crane, storage, security fencing, dumpsters, and portable toilets.

slip form Concrete forms that rise up the wall as construction progresses.

specifications The written instructions from an architect or engineer accompanying the project plans pertaining to the quality of materials and workmanship required for the project.

stereoscopic projection A 3D video display of a computer-generated virtual reality environment.

straw wattles An erosion control product made of compacted straw or other materials such as geotextile fibers, bound into a tight, tubular roll that comes in 10–25 foot lengths. These are often specified in an SWPPP.

submittals Data, samples, details, colors, and product literature required by the terms of the contract to be presented to the architect by the contractor for approval prior to ordering and installation.

substantial completion The point at which all punch list work has been completed and the owner can occupy or take possession of the new facility.

tailgate safety meeting Weekly safety meetings held at the job site and usually conducted by the superintendent. Also called *toolbox safety meetings*.

takeoff A term commonly used in the construction industry to describe the process of measuring the plans to quantify materials, labor, and equipment.

technical proposal The part of a design-build proposal that contains the conceptual design for the project. It may also include information regarding schedule, team makeup, and overall management plan for the project.

time and materials Another name for a cost-plus-fee contract. These are the two cost factors that are reimbursed under a cost-plus-fee contract. Time equates to the cost of the labor, and materials equate to the cost of the building products used in the construction.

Total Quality Management (TQM) A recognized quality control and quality assurance program based on continuous quality improvement practices.

transmittal A tracking document that serves as a cover notification to any communication, submittal, or shop drawing being transmitted among the project participants.

unforeseen conditions Unknown physical conditions at the site that were not anticipated by the owner or the contractor.

value engineering A process in which various alternative approaches are evaluated and considered regarding design, product selection, or building system in an effort to provide the most efficient, cost-effective solution possible relative to value in response to the desires of the owner.

variance The cost or time difference between the actual project performance and the planned project performance.

virtual construction A computerized environment where contractors and their teams can simulate, analyze, and plan the construction of a building project before the actual construction process begins in order to head off problems in the field before they occur.

weighted criteria An evaluation method used in best-value selection in which maximum point values are assessed for qualitative and price components of a proposal. Contract award is based upon the highest total points earned.

will-call Acts as a verbal confirmation of an order that has been placed prior to the date it is actually due for delivery. The will-call, generally made by the superintendent, occurs just before the scheduled delivery date.

work breakdown structure (WBS) A tool used by estimators to organize the work of a contract in a hierarchical fashion.

work package Detailed items of work bundled together under a particular trade. This is also called a *bid package*.

working drawings The final detailed drawings used for construction. This is also called *construction documents* or *contract documents*.

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